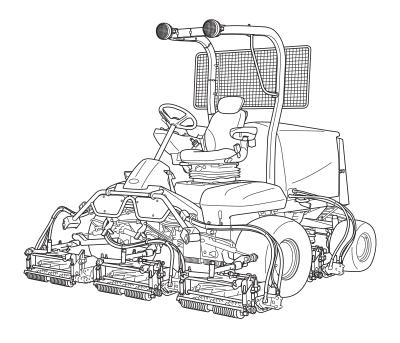


5-Unit Reel Mower

Owner's Operating Manual



Serial No. LM551B: 30001-

"Required reading"
Read this manual before using the machine.



Regulations

California Proposition 65

(For California, USA)

▲ WARNING:

Operating, servicing and maintaining a passenger vehicle or off-road vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to www.P65Warnings.ca.gov/passenge r-vehicle.

318yi8-005

California Proposition 65_001

California Spark Arrester

(For California, USA)



Operation of this equipment may create sparks that can start fires around dry vegetation.

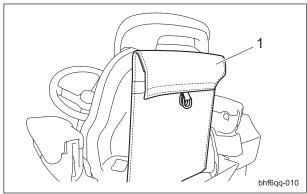
A spark arrester may be required. The operator should contact local fire agencies for laws or regulations relating to fire prevention requirements.

The DPF installed on the engine of this machine meets requirements of California Public Resource Code Section 4443.

Thank you for purchasing the Baroness product. This manual describes the proper handling, adjustment, and inspection of your product. We hope you will use the product safely, and take advantage of its best performance. For details on the handling, adjustment and inspection of the attachments, refer to the Owner's Operating Manual for the attachments.

Keeping The Owner's Operating Manual

Keep this Manual in the bag located in the rear of the seat.



Keeping The Owner's Operating Manual_001

| 1 | Rag |
|---|-----|
| 1 | рау |

Introduction

Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain the product, and to avoid causing injury to yourself or others.

The operator is responsible for operating the product properly and safely.

Maintenance service for this machine should be performed by a mechanic with expertise.

If you have any questions concerning maintenance or genuine parts, please contact a Baroness dealer or Kyoeisha.

When making inquiries about the product, please specify the product's model designation and serial number.

When loaning or transferring the product, please also provide this manual together with the product.

Kyoeisha Co., Ltd.

Warning Symbols

This manual uses the following warning symbols for handling precautions that are important for your safety.



Warning symbol

696cq5-001

This symbol indicates the articles regarding "Danger," "Warning," or "Caution."

Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine.

Failure to adequately follow these safety precautions may cause an accident.

⚠ Danger

This symbol indicates that serious injury or death will occur if the warning is ignored.



This symbol indicates that serious injury or death may occur if the warning is ignored.



This symbol indicates that injury or damage to property may occur if the warning is ignored.

Important

This symbol indicates precautions on the mechanism of the machine.

Precautionary Statement



The information described in this manual is subject to change for improvement without prior notice.

When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoeisha.

Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Prior to use, carefully read the following manuals to thoroughly understand the contents for safe and correct operation.

- · Baroness Owner's Operating Manual
- · The Engine's Owner's Manual
- · The Battery's Owner's Manual

Purpose

This product is intended for cutting turf grass at golf courses.

Do not use this product in any way other than its intended purpose, and do not modify this product.

Operating this product for other purposes and modifying it may be very dangerous and may cause damage to the product.

In addition, this product is not authorized for operation as a special motor vehicle. Do not operate it on public roads.

LM551B

Introduction

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| Safe Operating Practices | Page 1-2 |
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| Specifications Names of Each Section Regulation Decals Safety Signs and Instruction Signs | Page 3-4 Page 3-4 |
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LM551B

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Safety

Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

♠ Danger

This product is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The product is equipped with safety devices to prevent accidents.

However, whether the product demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis.

Inappropriate use or management of the product may result in injury or death.

Observe the following safety instructions to ensure safe operation.

Safe Operating Practices

Training

- 1. Read this manual and other training material carefully. Be familiar with the controls, safety signs, and the proper use of the equipment.
- 2. If the operator or mechanic can not read English it is the owner's responsibility to explain this manual to them.
- All operators and mechanics should seek and obtain professional and practical instruction.

The owner is responsible for training the users.

Such instruction should emphasize.

- [1] The need for care and concentration when working with ride-on machines.
- [2] Control of a ride-on machine sliding on a slope will not be regained by the application of the brake.

The main reasons for loss of control are

- Insufficient wheel grip
- Being driven too fast
- Inadequate braking
- The type of machine is unsuitable for its task
- Lack of awareness of the effect of ground conditions, especially slopes
- Incorrect hitching and load distribution

- 4. Never allow children or people unfamiliar with these instructions to use or service the machine.
 - Local regulations may restrict the age of the operator.
- The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
- Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.
- 7. The ROPS is an integral and effective safety device.

Do not remove or alter the ROPS.

- 8. Replace a damaged ROPS. Do not repair or alter.
- 9. You can find additional safety information where needed throughout this manual.
- 10. Determine the left and right sides of the machine from the normal operating position.

Preparation

- Evaluate the terrain to determine what accessories and attachments are needed to properly and safety perform the job. Only use accessories and attachments approved by the manufacturer.
- 2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, and ear protection. Long hair, loose clothing, or jewelry may get tangled in moving parts. Do not operate the equipment when barefoot or wearing open sandals.
- Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
- 4. Keep children out of the operating area and under the watchful care of a responsible adult other than the operator.
- 5. Exercise care in the handling of fuel.



Warning-Fuel is highly flammable. Take the following precautions.

[1] Store fuel in containers specifically designed for this purpose.

- [2] Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
- [3] Refuel outdoors only and do not smoke while refueling.
- [4] If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated.
- [5] Replace all fuel tanks and container caps securely.
- 6. Check that operator's presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.
- 7. If the brake operation is faulty or the parking brake lever has noticeable play, be sure to adjust or repair them before operating the machine.
- 8. Replace faulty mufflers.
- 9. On multi-cylinder/multi-reel machines take care as rotating one cylinder/reel can cause other cylinder/reels to rotate.

Operation

- Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- 2. Only operate in good light, keeping away from holes and hidden hazards.
- Before attempting to start the engine, disengage all attachments, shift into neutral, and engage the parking brake.
 Only start engine from the operator's position.
 - Use seat belts if provided.
- 4. Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care.
 - To guard against overturning:
 - [1] Do not stop or start suddenly when going up or downhill.
 - [2] Engage clutch slowly, always keep machine in gear, especially when traveling downhill.
 - [3] Machine speeds should be kept low on slopes and during tight turns.
 - [4] Stay alert for humps and hollows and other hidden hazards.

- [5] Never operate across the face of the slope, unless the machine is designed for this purpose.
- [6] Never drive the machine on a slope with an angle of gradient that is greater than that specified or in a place where there is a danger of the machine slipping.
- Use extra care while operating machine with a grass catcher or other attachments. They can affect the stability of the machine.
- Never operate the machine with damaged guards, shields, or without safety protective devices in place.
 Be sure all interlocks are attached, adjusted and functioning properly.
- 7. Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed may increase the hazard of personal injury.
- 8. Do the following before leaving the operator's position.
 - [1] Stop on level ground.
 - [2] Disengage the power take-off and lower the attachments.
 - [3] Change into neutral and set the parking
 - [4] Stop the engine and remove the key.
- 9. Disengage the drive to attachments, stop the engine, and remove the ignition key in the following conditions.
 - [1] Before refueling.
 - [2] Before removing the grass catcher/catchers.
 - [3] Before making height adjustment unless adjustment can be made from the operator's position.
 - [4] Before cleaning blockages.
 - [5] Before checking, cleaning, or working the machine.
 - [6] After striking a foreign object or if an abnormal vibration occurs. Inspect the machine for damage and make repairs before restarting and operating the equipment.
- 10. Keep hands and feet away from the cutting units and the rotating parts.
- Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
- 12. Do not carry passengers.

Safety

- 13. Never operate while people, especially children, or pets are nearby.
- 14. Slow down and use caution when making turns and crossing roads and sidewalks.
- 15. Stop the blades rotating before crossing surfaces other than grass.
- 16. Disengage drive to attachments when transporting or not in use.
- 17. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.
- 18. Do not operate the machine under the influence of alcohol or drugs.
- 19. Take care when loading or unloading the machine into a trailer or a truck. Load or unload the machine in a flat and safe place. Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels. When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength. When using a loading ramp, select one with
- 20. Close the fuel valve before transporting the machine.

will not cause the machine to slip.

sufficient strength, length, and width and that

- 21. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
- 22. Do not take your eyes off the road ahead. Do not operate the machine with no hands.
- 23. Reduce the throttle setting during engine run-out and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of operation.
- 24. Do not operate the machine when there is the risk of lightning.

Maintenance and Storage

- Disengage drives on level ground, lower the attachments, set parking brake, stop engine and remove key from ignition. Wait for all movement to stop before adjusting, cleaning or repairing.
- 2. When machine is to be parked, stored, or left unattended, lower the cutting units unless a positive machanical lock is provided.

- To reduce the fire hazard, keep the engine, silencer/muffler, battery compartment fuel storage area, cutting unit and drives free of grass, leaves, or excessive grease. Clean up oil or fuel spillage.
- 4. Allow the engine to cool before storing in any enclosure.
- 5. Only cover the machine with a sheet after hot parts have sufficiently cooled down.
- 6. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.
- 7. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.
- 8. Do not store fuel near flames.
- 9. Never allow untrained personnel to service machine.
- 10. Allow the engine/muffler to cool before checking/maintenance.
- 11. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.
- 12. Use jack stands to support components when required.
- 13. Carefully release pressure from components with stored energy.
- 14. Be sure to depressurize the hydraulic system before performing maintenance operations on it such as removing hydraulic equipment.
- 15. Check whether line connectors in the hydraulic system are properly tightened. Before applying hydraulic pressure, check the connections of the hydraulic pressure lines and the condition of the hoses.
- 16. When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands. Use items such as paper or corrugated cardboard to find leakage points. Be extremely careful with high-pressure oil as it may pierce your skin, resulting in an injury. If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.
- 17. Disconnect battery before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.

- 18. Make sure that parts such as wires are not touching each other and that their covers have not come off.
- 19. Use care when checking the cylinders/reels and bed knives.
 - [1] Wear gloves and use caution when servicing them.
 - [2] Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.
- On multi-cylinder/multi-reel machines take care as rotating one cylinder/reel can cause other cylinder/reels to rotate.
- 21. Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
- 22. Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothing and use insulated tools.
- 23. Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.
- 24. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- 25. Check the grass catcher frequently for wear or deterioration.
- 26. If the fuel tank has to be drained, do this outdoors.
- 27. Swallowing engine coolant can cause injury or death; keep out of reach from children and pets.

Safety

Disposal

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| Recycle and Waste Disposa | l Page 2-2 |
|---------------------------|------------|
| About Recycle | Page 2-2 |
| About Waste Disposal | Page 2-2 |

Disposal

Recycle and Waste Disposal

About Recycle

Recycling battery etc. is recommended for environmental conservation and economical use of resources.

It may be required by local laws.

About Waste Disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze, rubber products, and wires etc.)

| Specifications | Page 3-2 |
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| Sound Pressure Level | Page 3-3 |
| Sound Power Level | Page 3-3 |
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| Regulation Decals | Page 3-4 |
| Positions of Regulation Decals | Page 3-4 |
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| About Safety Signs and Instruction Signs | Page 3-8 |
| Positions of Safety Decals and Instruction Decals | Page 3-8 |
| Description of Safety Decals and Instruction Decals | Page 3-10 |

Specifications

Specifications

| Model | | | | LM551B | | | |
|-----------------------------------|-------------------------|---------------|--|--|--------------------------------------|--|--|
| Mower unit t | уре | | | 22 in | | | |
| | Total length | | | 116.14 in | 295 cm | | |
| Dimensions | Total wid | dth | | 86.61 in | 220 cm | | |
| Dimensions | Total ba | iaht | Roof | 94.09 in | 239 cm | | |
| | Total he | igni | Handle | 62.99 in | 160 cm | | |
| | Machin e | LH52 | with Groomer, CR brush, ROPS, Light and Ball proof net without Grass catcher | 3326.78 lb | 1519 kg | | |
| Weight | (empty fuel tank) | LH62 | with Groomer, CR brush, ROPS, Light and Ball proof net without Grass catcher | 3527.40 lb | 1610 kg | | |
| | Grass ca | atcher (| for one machine) | 10.14 lb | 4.6 kg | | |
| | | LH52 | Front wheel (outer wheel) outside | 120.47 in | 306 cm | | |
| Minimum tui | ning | | Outer side of unit | 136.61 in | 347 cm | | |
| radius | J | LH62 | Front wheel (outer wheel) outside | 120.47 in | 306 cm | | |
| | | | Outer side of unit | 136.61 in | 347 cm | | |
| | Model | | | Kubota V1505-CR-TE5 | | | |
| Engine | Туре | | | Vertical water-cooled 4-cycle diesel engine | | | |
| Engine | Total dis | placem | ent | 91.41 cu.in. | 1498 cm ³ (1.498 L) | | |
| | Maximum output | | | 33.0 kW (44.9 PS)/3000 rpm | | | |
| Fuel tank ca | pacity | | | Diesel 13.47 U.S.gals | Diesel 51.0 dm ³ (51.0 L) | | |
| Fuel consumption | | | | 192 g/PS • h (rated output) | 262 g/kW · h (rated output) | | |
| Engine oil ca | apacity | | | 1.77 U.S.gals 6.7 dm ³ (6.7 L) | | | |
| Coolant volume | | 3.17 U.S.gals | 12.0 dm ³ (12.0 L) | | | | |
| Hydraulic ta | nk capac | ity | | 8.01 U.S.gals | 30.3 dm ³ (30.3 L) | | |
| Operating w | idth (Mov | ving wic | dth) | 100.00 in | 254 cm | | |
| Operating h | • | | | 0.197 - 0.787 in | 5.0 - 20.0 mm | | |
| (Mowing hei | | | | 0.315 - 1.772 in | 8.0 - 45.0 mm | | |
| Drive | Travelin | g | | HST (Full time 4WD) | | | |
| Drive | Mowing | | | Hydraulic (Gear motor drive) | | | |
| Speed | Forward | | | 9.94 mph 16.0 km/h | | | |
| (HST) | Reverse | ! | | 4.97 mph 8.0 km/h | | | |
| Speed (Med | hanical) | | | - | | | |
| Efficiency | | | | 6.02 acres/hour (7.46 mph x mowing width x 0.8) 24,384 m²/h (12.0 km/h x mowing width x 0.8) | | | |
| Maximum inclination for operation | | | ration | 15 degrees | | | |

Page 3-2 Specifications

Front wheel 26.5 x 14.00-12 Rear wheel 20 x 12.00-10 120 kPa (1.2 kgf/cm²) Front wheel 17.40 psi

Tire size Tire pneumatic Rear wheel 20.30 psi 140 kPa (1.4 kgf/cm²) pressure Battery 105D31L Spark plug

The factory default maximum engine rpm is 3,000 rpm.

Sound Pressure Level

Sound Pressure Level

This machine was confirmed to have a continuous A-weighted sound pressure level of 84 dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

Sound Power Level

Sound Power Level

This machine was confirmed to have a sound power level of 103 dB by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

Vibration Level

Hand-Arm Vibration

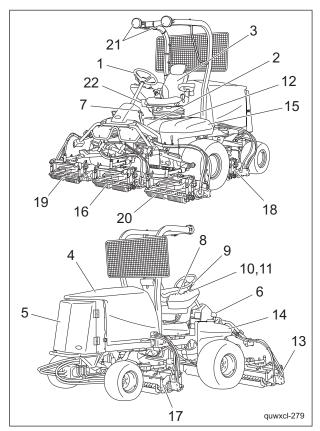
This machine was confirmed not to exceed a vibration level of 2.5 m/s² to hands and arms by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

Whole Body Vibration

This machine was confirmed not to exceed a vibration level of 0.5 m/s² to the whole body by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

Specifications Page 3-3

Names of Each Section

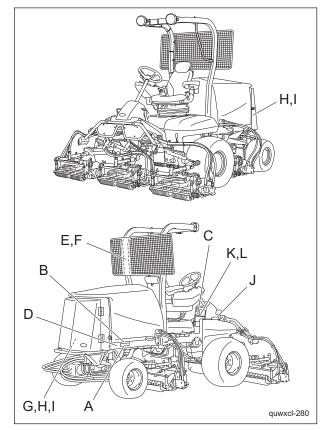


Names of Each Section_001

| IN | Names of Lacif Section_001 | | | | |
|----|----------------------------|------------------------------------|--|--|--|
| | 1 | Steering wheel | | | |
| | 2 | Tilt lever | | | |
| | 3 | Seat | | | |
| | 4 | Hood | | | |
| | 5 | Radiator cover | | | |
| | 6 | Traveling pedal | | | |
| | 7 | Brake pedal | | | |
| | 8 | Throttle knob | | | |
| | 9 | Mower unit up/down lever | | | |
| | 10 | Traveling/working selector switch | | | |
| | 11 | Reel rotation switch | | | |
| | 12 | Reel forward/reverse switch | | | |
| | 13 | Reel rotation/stop switching lever | | | |
| | 14 | Fuel tank | | | |
| | 15 | Hydraulic tank | | | |
| | 16 | Mower unit #1 | | | |
| | 17 | Mower unit #2 | | | |
| | 18 | Mower unit #3 | | | |
| | 19 | Mower unit #4 | | | |
| | 20 | Mower unit #5 | | | |
| | 21 | Light | | | |
| | 22 | USB socket | | | |

Regulation Decals

Positions of Regulation Decals



Positions of Regulation Decals_001

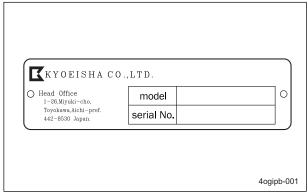
| Α | Serial number plate |
|----|---|
| В | Specification decal |
| С | Noise emission decal |
| D | Year of manufacture decal |
| E | ROPS compliance decal |
| F | ROPS caution decal |
| G | Battery capacity decal |
| Н | Recycle decal |
| I | Battery danger decal |
| J | Diesel instruction mark |
| K | California Proposition 65 decal (riding |
| I. | type) |
| L | Spark arrester warning decal |

Page 3-4 Names of Each Section

Description of Regulation Decals

Serial Number Plate

The serial number plate indicates the model and serial number of the machine.



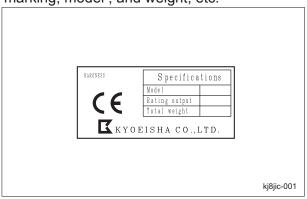
Serial Number Plate_001

Specification Decal

(For Europe)

CE mark indicates that the machine sold in the EU nations complies with the EU requirements.

The Specification decal indicates the CE marking, model, and weight, etc.

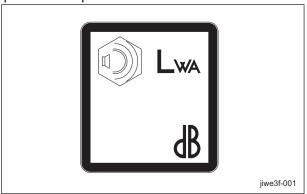


Specification Decal_001

Noise Emission Decal

(For Europe)

The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the EC directives.

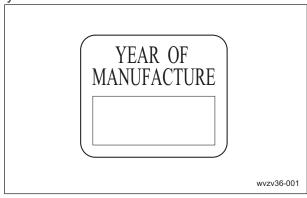


Noise Emission Decal_001

Year of Manufacture Decal

(For Europe)

The year of manufacture decal indicates the year when this machine was manufactured.



Year of Manufacture Decal_001

ROPS Compliance Decal

The ROPS compliance decal indicates the manufacturer, model, etc., in accordance with International Standard ISO 21299:2009.



ROPS Compliance Decal_001

Regulation Decals Page 3-5

ROPS Caution Decal

ROPS caution decal describes the following caution messages.

- · Replace damaged ROPS.
- · Do not repair or revise.

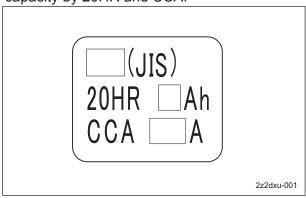


ROPS Caution Decal_001

Battery Capacity Decal

(For Europe)

The battery capacity decal indicates the capacity by 20HR and CCA.

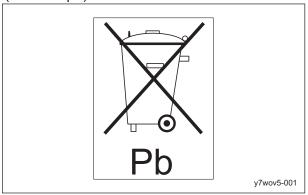


Battery Capacity Decal_001

Recycle Decal

Recycle Decal illustrates Recycle Mark in accordance with local regulation.

(For Europe)



Recycle Decal_001





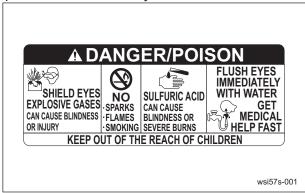
Recycle Decal_002

Page 3-6 Regulation Decals

Battery Danger Decal

(For USA)

Battery Danger Decal describes handling precautions for battery.



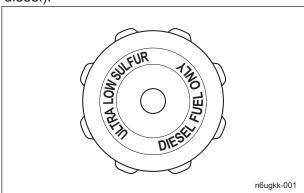
Battery Danger Decal_001

Diesel Instruction Mark

(For USA)

Diesel instruction mark describes the type of fuel to be used.

Use Ultra Low Sulfur Diesel Fuel (sulfur-free diesel).



Diesel Instruction Mark 001

California Proposition 65 Decal (Riding Type)

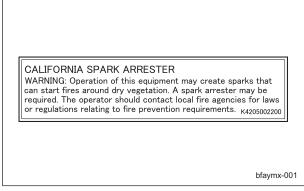
(For the State of California, USA) California Proposition 65 decal describes the warning messages as required by California Proposition 65.

MARNING: Operating, servicing and maintaining a passenger vehicle or off-road vehicle can expose you to chemicals including engine exhaust, carbon monoxide, phthalates, and lead, which are known to the State of California to cause cancer and birth defects or other reproductive harm. To minimize exposure, avoid breathing exhaust, do not idle the engine except as necessary, service your vehicle in a well-ventilated area and wear gloves or wash your hands frequently when servicing your vehicle. For more information go to www.P65Warnings.ca.gov/passenger-vehicle. m8tino-001

California Proposition 65 Decal (Riding Type)_001

Spark Arrester Warning Decal

(For the State of California, USA) Spark arrester warning decal describes the warning messages as required by California Public Resources Code.



Spark Arrester Warning Decal 001

Regulation Decals Page 3-7

Safety Signs and Instruction Signs

About Safety Signs and Instruction Signs

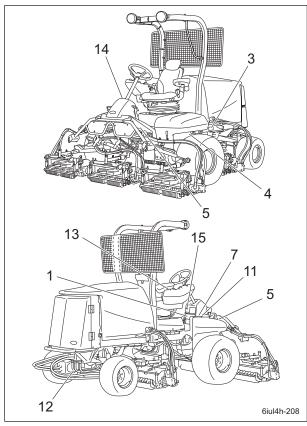
Important

Safety decals and instruction decals are attached to this product.

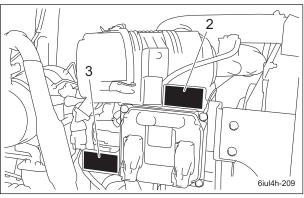
Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoeisha.

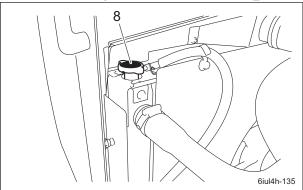
<u>Positions of Safety Decals and Instruction</u> Decals



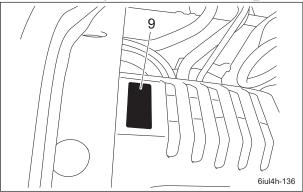
Positions of Safety Decals and Instruction Decals_001



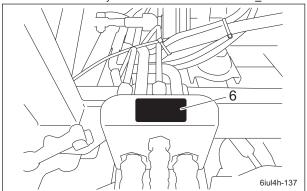
Positions of Safety Decals and Instruction Decals_002



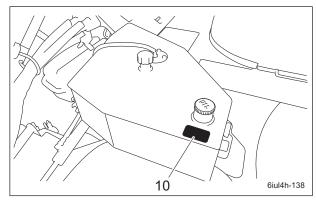
Positions of Safety Decals and Instruction Decals_003



Positions of Safety Decals and Instruction Decals_004



Positions of Safety Decals and Instruction Decals_005



Positions of Safety Decals and Instruction Decals_006

| | _ |
|----|------------------------------------|
| 1 | Decal for operation 2 |
| 2 | Caution to rotating object decal |
| 3 | Caution to hot parts decal |
| 4 | Caution to injury decal |
| 5 | Caution for mower lock decal |
| 6 | Caution to getting pinched decal |
| 7 | Fire prohibited decal |
| 8 | Caution for spouting coolant decal |
| 9 | PTO caution decal |
| 10 | Hydraulic oil icon |
| 11 | Diesel fuel icon |
| 12 | DO NOT JACK UP decal |
| 13 | DPF regeneration lamp mark |
| 14 | Engine warning lamp decal |
| 15 | Caution to noise decal |

<u>Description of Safety Decals and</u> Instruction Decals

Decal for Operation (E5)

STICKER, OPERATION (E5) LM551B-0604Z0

1.



Read the Owner's Operating Manual.

2.



Apply the parking brake, stop the engine, remove the ignition key, and then leave the machine.

3.

▲ Caution

Flying objects - Be sure that people around the machine keep a safe distance away.

4.

▲ Warning

May cut your hand or leg - Keep hands and feet away from moving parts.

5.

▲ Warning

Be careful of exhaust emissions.

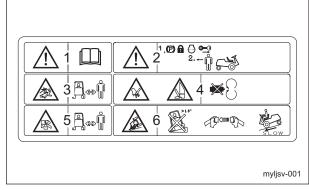
6.

▲ Caution

Rollover - Do not work on slopes of 15 degrees or more.

When you descend a slope, lower the mower units and then drive at low speed.

For ROPS equipped machine, fasten your seatbelt.



Decal for Operation (E5)_001

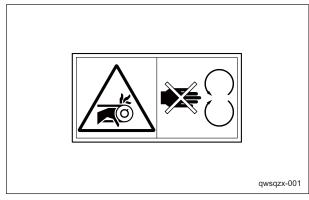
Caution to Rotating Object Decal

K4205001530

Decal, caution to rotating object



Watch for rotating parts - Keep your hands away from the belts while the engine is running.



Caution to Rotating Object Decal_001

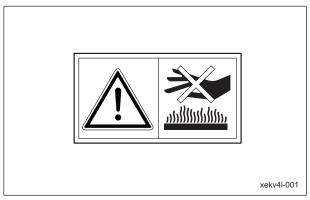
Caution to Hot Parts Decal

K4205001540

Decal for caution to hot parts



High temperature - Do not touch. Otherwise, you will get burned.



Caution to Hot Parts Decal_001

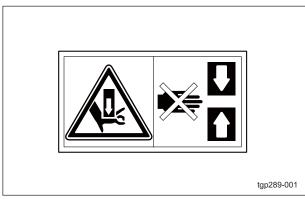
Caution to Injury Decal

K4205001580

Decal, caution to injure



May pinch - There is a risk of being pinched.



Caution to Injury Decal_001

Caution for Mower Lock Decal

K4205001900

Decal, caution for mower lock Lock the mower units when traveling or storing with the mower units #4 and 5 raised.



Caution for Mower Lock Decal_001

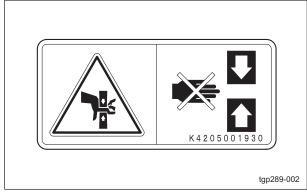
Caution to Getting Pinched Decal

K4205001930

Decal, caution to getting pinched



May pinch - There is a risk of being pinched.



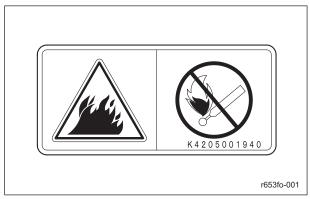
Caution to Getting Pinched Decal_001

Fire Prohibited Decal

K4205001940 Decal, fire prohibited



Keep away from fire.



Fire Prohibited Decal_001

Caution for Spouting Coolant Decal

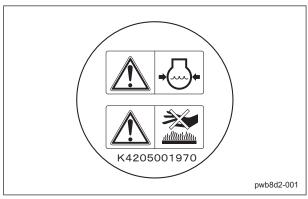
K4205001970

Decal, caution for spouting coolant



Caution for spouting coolant - Do not open while hot.

High temperature - Do not touch. Otherwise, you will get burned.



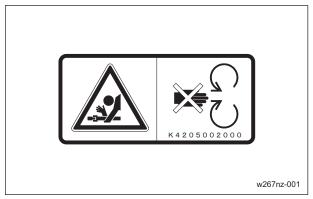
Caution for Spouting Coolant Decal_001

PTO Caution Decal

K4205002000 Decal, caution PTO



Watch for rotating parts - Keep your hands away from the joints while the engine is running.



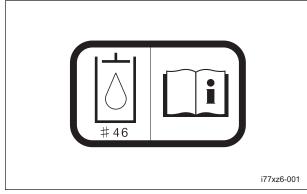
PTO Caution Decal_001

Hydraulic Oil Icon

K4209000980

Hydraulic oil icon

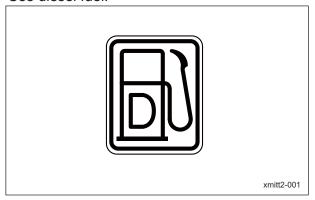
Read the Owner's Operating Manual.



Hydraulic Oil Icon_001

Diesel Fuel Icon

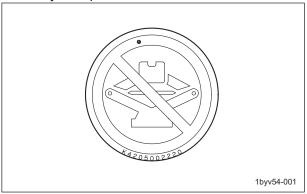
K4209001000 Diesel fuel icon Use diesel fuel.



Diesel Fuel Icon_001

DO NOT JACK UP Decal

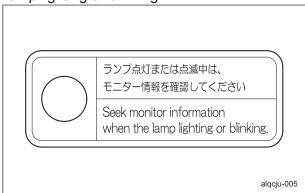
K4205002220 Decal, DO NOT JACK UP Do not jack up.



DO NOT JACK UP Decal_001

DPF Regeneration Lamp Mark

DPF regeneration lamp mark Seek monitor information when the green lamp lighting or blinking.

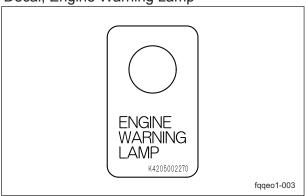


DPF Regeneration Lamp Mark_001

Engine Warning Lamp Decal

K4205002270

Decal, Engine Warning Lamp

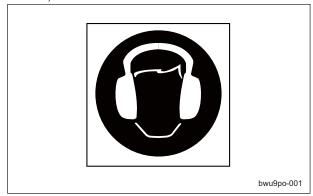


Engine Warning Lamp Decal_001

Caution to Noise Decal

K4205002090

Decal, caution to noise



Caution to Noise Decal_001

| nspections | Page 4-3 | Description of Operation Decals | Page 4-27 |
|---|------------|---------------------------------------|------------|
| Daily Check List | Page 4-3 | Proximity Sensor | _ |
| | ago . o | Relays | Page 4-31 |
| Radiator Cover | • | Light Switch | Page 4-32 |
| Radiator | _ | Traveling/Working Selector Switch | Page 4-32 |
| Coolant | Page 4-5 | Reel Rotation Switch | Page 4-33 |
| Oil Cooler | Page 4-6 | Reel Forward/Reverse Switch | Page 4-33 |
| Hydraulic Oil | Page 4-7 | Reel Rotation/Stop Switching Lever . | Page 4-34 |
| Hydraulic Hoses | Page 4-8 | Mower Lock Lever (Latch) | Page 4-34 |
| Air Cleaner | Page 4-8 | Mower Unit Up/Down Lever | Page 4-34 |
| Battery | Page 4-10 | Throttle Knob | Page 4-35 |
| Electrical Wiring | Page 4-11 | DPF Auto Regeneration Inhibit | |
| Tire | Page 4-11 | Switch | |
| Brake | Page 4-11 | DPF Parked Regeneration Switch | |
| Belt | Page 4-11 | Traveling Pedal | |
| Wire | Page 4-11 | Pedal Stopper | |
| Around The Engine | Page 4-11 | Brake Pedal | Page 4-38 |
| Engine Oil | Page 4-12 | USB Socket | _ |
| Fuel | Page 4-13 | Open-Close Lever | |
| Water Separator | Page 4-14 | Radiator Cover | Page 4-39 |
| Fuel Filter | Page 4-15 | Hood | Page 4-39 |
| Oil Leakage | Page 4-15 | Underseat Cover | Page 4-40 |
| Grass Catcher | Page 4-15 | Step Cover | Page 4-40 |
| Fightening Torques | Page 4-16 | Instruments | Page 4-41 |
| Standard Tightening Torques | Page 4 16 | Description of Monitor | Page 4-41 |
| Principal Tightening Torques | • | Displayed Icon | Page 4-41 |
| Frincipal rightening rorques | F age 4-19 | Main Menu Items | Page 4-42 |
| Adjustment before Work | Page 4-20 | DPF Regeneration Lamp | Page 4-81 |
| Adjustment of Steering Wheel | Page 4 20 | Engine Warning Lamp | Page 4-81 |
| Adjustment of Seat | _ | Move | Page 4-83 |
| Adjustment of Reel Rotation Control | • | WOVE | i age +-02 |
| Valves | | Traveling Procedure | Page 4-82 |
| | | Towing The Machine | Page 4-82 |
| Procedure to Start/Stop Engine | Page 4-23 | Cutting Work | Page 4-83 |
| Start/Stop of Engine | Page 4-23 | - | |
| Safety Mechanisms | Page 4-24 | Cutting Work | Page 4-83 |
| Warning Mechanisms | Page 4-24 | Removal/Installation of Grass Catcher | Page 4-84 |
| Operation Method | Page 4-25 | Transporting | Page 4-84 |
| Cautions for when You Leave The Machine | Page 4-25 | Transporting Procedure | Page 4-84 |
| Positions of Operation Decals | - | Storage | Page 4-84 |
| | | | |

Before Long-Term StoragePage 4-84

Inspections

Inspect the machine according to the daily check list so that you will be able to take advantage of its optimum performance for a long period of time.

Daily Check List

LM551B

O · · · Inspect, adjust, supply, clean

• • • Replace (first time)

 $\triangle \cdot \cdot \cdot$ Replace

| Maintenance Item | | | After Work | Remarks |
|------------------|--|---|------------|--|
| *1 | Check engine oil level and contamination | 0 | | |
| *1 | Check fuel level | 0 | | |
| *1 | Check coolant level | 0 | | |
| | Check hydraulic oil level | 0 | | |
| | Check tire pressures and condition | 0 | | |
| | Check cover condition | 0 | | |
| | Check traveling pedal movement | 0 | | With the engine turned off, make sure that the traveling pedal movement is not heavy and that the pedal returns to the neutral position. Otherwise, check for adhesion of the traveling pedal shaft and abnormality of the traveling cable and trunnion lever. |
| | Check brake function | 0 | | |
| | Check brake pedal movement | 0 | | Make sure that the brake pedal moves 30 mm when applying mild pressure with one hand. |
| | Check oil or water leaks | 0 | | |
| | Check damaged parts | 0 | | |
| | Check tightening bolts and nuts | 0 | | |
| | Check lighting | 0 | | |
| | Check monitor | 0 | | |
| | Check interlock system safety function | 0 | | |
| | Clean radiator cover | | 0 | |
| | Clean radiator core | | 0 | |
| | Clean oil cooler core | | 0 | |
| | Clean machine exterior | | 0 | |
| | Clean engine area | | 0 | |

^{· *1:} Refer to the Engine's Owner's Manual.

Inspections Page 4-3

Radiator Cover

Inspection of Radiator Cover

- Make sure that there is no damage to the radiator cover.
- 2. Make sure that the radiator cover is not contaminated.

Cleaning of Radiator Cover

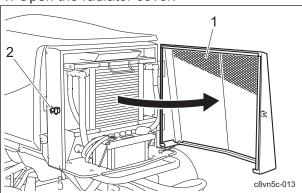
Important

An unclean radiator cover may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

If the radiator cover has been contaminated with dust, be sure to clean it.

After operating the machine in a dusty environment, it is important to remove dust from the cover as soon as possible.

1. Open the radiator cover.



Cleaning of Radiator Cover_001

| 1 | Radiator cover |
|---|----------------|
| 2 | Rubber catch |

2. Carefully clean the front and back of the radiator cover with water or compressed air.

Radiator

Inspection of Radiator

- 1. Make sure that there is no damage to the radiator.
- 2. Make sure that the radiator is not contaminated.

Cleaning of Radiator

Important

An unclean radiator may cause the engine to overheat or seize.

It may also cause malfunction of the hydraulic system.

Important

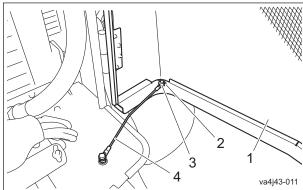
Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler.

Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the radiator has been contaminated with dust, be sure to clean it.

Especially after operating the machine in a dusty environment, it is important to remove dust as soon as possible.

- 1. Open the radiator cover.
- 2. Remove the cotter pin and washer, and then remove the cable.

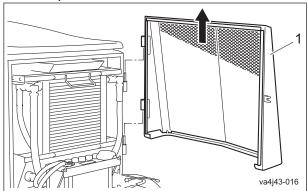


Cleaning of Radiator_001

| 1 | Radiator cover |
|---|----------------|
| 2 | Cotter pin |
| 3 | Washer |
| 4 | Cable |

Page 4-4 Daily Check List

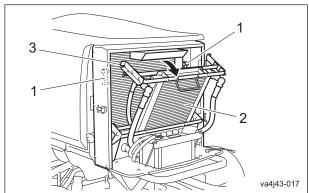
3. Pull up the radiator cover to remove it.



Cleaning of Radiator_002

1 Radiator cover

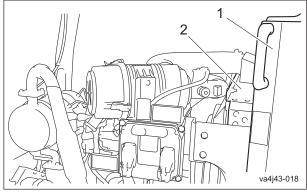
4. Unlock the rubber catches on the left and right of the oil cooler, and then tilt the oil cooler.



Cleaning of Radiator_003

| 1 | Rubber catch |
|---|--------------|
| 2 | Oil cooler |
| 3 | Radiator |

- 5. Carefully clean the radiator with water or compressed air.
- 6. Open the hood.



Cleaning of Radiator_004

| 1 | Hood |
|---|----------|
| 2 | Radiator |

7. Carefully clean the radiator with water or compressed air.

Coolant

Inspection of Coolant



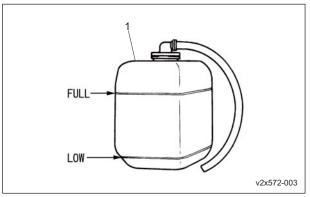
Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off.

Otherwise, you may get burned.



Inspection should take place after the engine has well cooled down.

 Make sure that the coolant level in the reserve tank is between "FULL" and "LOW".



Inspection of Coolant_001

Reserve tank

Daily Check List Page 4-5

Coolant Supply



A Caution

Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off.

Otherwise, you may get burned.



Caution

Supply coolant after the engine has well cooled down.



A Caution

The radiator cap is pressurized.

If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns.

Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

Important

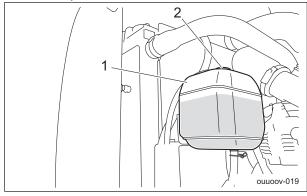
When supplying coolant, be sure to use clean water.

Important

Tightly close the radiator cap.

If the cap is loose or incorrectly installed, the engine will be overheated due to water leakage, resulting in engine damage.

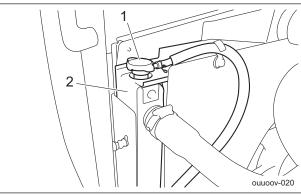
1. If the coolant level in the reserve tank is lower than the "LOW" mark, open the reserve tank cap, and then supply clean water up to the "FULL" mark.



Coolant Supply_001

| 1 | Reserve tank |
|---|------------------|
| 2 | Reserve tank cap |

- 2. If no coolant is in the reserve tank, follow the steps below to supply clean water.
 - [1] Open the radiator cap, and then supply clean water up to the opening.
 - [2] Open the reserve tank cap, and then supply clean water up to the "FULL" mark.



Coolant Supply_002

| 1 | Radiator cap |
|---|--------------|
| 2 | Radiator |

Oil Cooler

Inspection of Oil Cooler

- 1. Make sure that there is no damage to the oil cooler.
- 2. Make sure that the oil cooler is not contaminated.

Cleaning of Oil Cooler

Important

An unclean oil cooler may cause malfunction of the hydraulic system.

Important

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler.

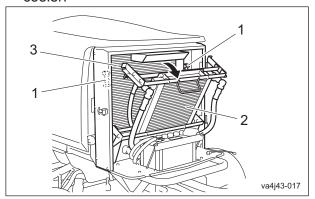
Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

Page 4-6 Daily Check List

If the oil cooler has been contaminated with dust, be sure to clean it.

Especially after operating the machine in a dusty environment, it is important to remove dust as soon as possible.

- 1. Open the radiator cover.
- 2. Unlock the rubber catches on the left and right of the oil cooler, and then tilt the oil cooler.



Cleaning of Oil Cooler_001

| 1 | Rubber catch |
|---|--------------|
| 2 | Oil cooler |
| 3 | Radiator |

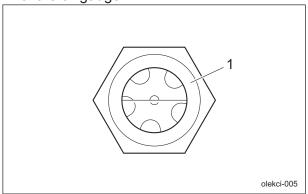
3. Carefully clean the front and back of the oil cooler with water or compressed air.

Hydraulic Oil

Inspection of Hydraulic Oil

The oil gauge is on the side of the hydraulic tank.

- 1. Raise the mower units and maintain that position on a level surface.
- 2. Make sure that the oil level is at the middle of the oil gauge.



Inspection of Hydraulic Oil_001

1 Oil gauge

3. Check underneath the machine for oil leakage.

Supply of Hydraulic Oil

Important

Do not mix different types of oil.

Important

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

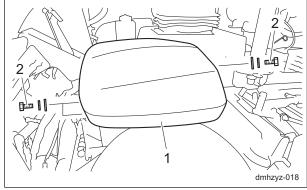
In case of an equivalent, consult
Characteristics of Hydraulic Oil and use
hydraulic oil whose characteristics are
superior to those of the specific hydraulic oil.
Especially regarding kinematic viscosity and
viscosity index, use of hydraulic oil whose
figures are less than those of the specified
hydraulic oil will cause a malfunction in the
hydraulic circuit.

Note:

Characteristics of Hydraulic Oil

| Specified Hydraulic Oil | | Shell Tellus S2M46 |
|-------------------------|-----------------|--------------------------------|
| ISO Viscosity G | ISO VG46 | |
| Density | 15 °C (59 °F) | 0.873 g/cm ³ |
| | | (0.0315 lb/in ³) |
| API Gravity | | 30.6 |
| Flash Point (Open Cup) | | 230 °C (446 °F) |
| Pour Point | | -30 °C (-22 °F) |
| Kinematic | 40 °C (104 °F) | 46 mm ² /s (46 cSt) |
| Viscosity | 100 °C (212 °F) | 7 mm ² /s (7 cSt) |
| Viscosity Index | | 109 |
| | | |

1. Remove the screws from the tank cover, and then remove the tank cover.

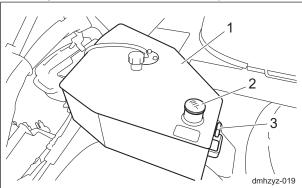


Supply of Hydraulic Oil_001

| 1 | Tank cover |
|---|------------|
| 2 | Screw |

Daily Check List Page 4-7

- 2. If the hydraulic oil level is low, follow the steps below to supply oil.
 - [1] Open the tank cap, and then supply hydraulic oil through the oil filling port until the oil level reaches the middle of the oil gauge on the hydraulic tank.
 - [2] Tighten the tank cap securely.



Supply of Hydraulic Oil_002

| 1 | Hydraulic tank |
|---|----------------|
| 2 | Tank cap |
| 3 | Oil gauge |

3. Start the engine, raise and lower the mower units, and turn the steering wheel right and left.

Move forward and reverse repeatedly several times.

- 4. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
- 5. Check underneath the machine for hydraulic oil leakage.
- 6. Install the tank cover.

Hydraulic Hoses

Inspection of Hydraulic Hoses



When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands. Use items such as paper or corrugated cardboard to find leakage points.

Be extremely careful with high-pressure oil as it may pierce your skin, resulting in personal accidents. Check the pipes and hoses to make sure that there is no oil leakage, circuit damage, looseness, wear, connector looseness, weather deterioration and chemical deterioration.

Make any necessary repairs before operating the machine.

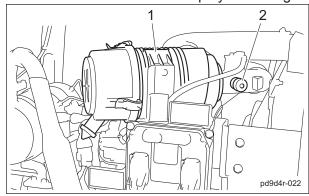
Air Cleaner

Inspection of Air Cleaner

The air cleaner is a component that removes dirt from the intake air to prevent wear of the cylinder liners and piston rings so that the engine will always operate smoothly. A contaminated air cleaner element may cause malfunction of the engine.

1. Inspect the air cleaner by checking the evacuator valve.

If the air cleaner element is contaminated, the evacuator valve will display a red ring.



Inspection of Air Cleaner_001

| 1 | Air cleaner |
|---|-----------------|
| 2 | Evacuator valve |

- 2. Make sure that there is no damage to the air cleaner.
- 3. Make sure that the air cleaner element is not contaminated.

Page 4-8 Daily Check List

Cleaning of Air Cleaner



Caution

Implement after the engine and DPF etc. have well cooled down.

Otherwise you may get burned.

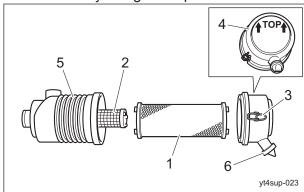
A contaminated air cleaner element may cause malfunction of the engine.

To maximize the life of the engine, clean the air cleaner properly.

Important

The inner element cannot be cleaned.

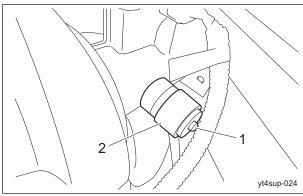
- 1. Follow the steps below to clean the outer element.
 - [1] Remove the clips from the three locations, remove the air cleaner cap, and then remove the outer element.
 - [2] While paying close attention not to damage the outer element, tap a solid portion of the outer element or blow compressed air from its inside to remove dust and dirt.
 - If the outer element is extremely contaminated, replace it with a new one.
 - [3] Attach the outer element to the air cleaner body.
 - [4] Replace the air cleaner cap, and then fix it securely using the clips.



Cleaning of Air Cleaner_001

| | _ |
|---|------------------|
| 1 | Outer element |
| 2 | Inner element |
| 3 | Clip |
| 4 | Air cleaner cap |
| 5 | Air cleaner body |
| 6 | Evacuator valve |

2. Press the reset button for the evacuator



Cleaning of Air Cleaner_002

| | _ |
|---|-----------------|
| 1 | Reset button |
| 2 | Evacuator valve |

Daily Check List Page 4-9

Battery

Inspection of Battery



Keep away from fire while inspecting or charging the battery.

The battery may explode.



Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line).

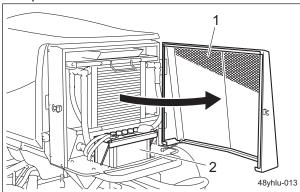
The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).



Implement after the engine and DPF etc. have well cooled down.

Otherwise, you may get burned.

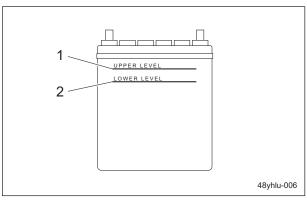
1. Open the radiator cover.



Inspection of Battery_001

| 1 | Radiator cover |
|---|----------------|
| 2 | Battery |

- 2. Clean the areas around the battery fluid level lines using a cloth dampened with water.
- Make sure that the battery fluid level is between the UPPER LEVEL (maximum fluid level line) and the LOWER LEVEL (minimum fluid level line).



Inspection of Battery_002

| | 1 | UPPER LEVEL |
|--|---|-------------|
| | 2 | LOWER LEVEL |

Supply of Battery Fluid

▲ Danger

Be careful not to let your skin, eyes or clothes, etc., come into contact with the battery fluid or accidentally swallow the fluid.

Should your skin or clothes come into contact with the battery fluid, immediately wash them away with water.

♠ Danger

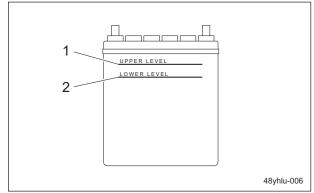
When you supply battery fluid, wear protective garments and safety glasses, etc.

▲ Caution

Implement after the engine and DPF etc. have well cooled down.

Otherwise you may get burned.

 If the battery fluid level is lower than halfway between the UPPER LEVEL (maximum) line and LOWER LEVEL (minimum) line, add purified water up to the UPPER LEVEL (maximum) line.



Supply of Battery Fluid_001

Page 4-10 Daily Check List

| 1 | UPPER LEVEL |
|---|-------------|
| 2 | LOWER LEVEL |

Electrical Wiring

Inspection of Electrical Wiring

Important

Electrical short circuit will cause fire, electrical leakage and malfunction of electrical equipments.

Inspect electrical wiring for poor terminal connections, damaged wiring or terminals, loose connections, weather-related deterioration and chemical-related deterioration.

If necessary, repair before operating the machine.

Tire

Inspection of Tires

- 1. Check the pneumatic pressure of the tires.
- 2. Make sure that there are no cracks, damage or abnormal wear.

| | Tire size | Pneumatic pressure |
|-------|-----------------|----------------------------|
| Front | 26 F v 14 00 12 | 120 kPa |
| wheel | 26.5 x 14.00-12 | (1.2 kgf/cm ²) |
| Rear | 20 x 12.00-10 | 140 kPa |
| wheel | 20 X 12.00-10 | (1.4 kgf/cm ²) |

Brake

Inspection of Brake

While traveling, depress the brake pedal firmly to make sure that the brake is applied effectively.

Inspection of Parking Brake

- Depress the locking pedal while firmly depressing the brake pedal to lock it and check that the brake is applied effectively.
- 2. Firmly depress the brake pedal and release the locking pedal to release the brake pedal, and then check that the brake is not applied.

Belt

Inspection of Belt



The engine must be stopped when the belt is inspected.

Important

A slacking or damaged belt or damaged fan may cause overheating or lack of a battery charge.

- 1. Press the middle of the belt with your finger to check the belt tension.
- 2. Make sure that there are no cracks, damage or abnormal wear.

Wire

Inspection of Wire

- Make sure that the wire is not cracked or damaged.
- 2. If the wire is cracked or damaged, replace it with a new one immediately.

Around The Engine

Inspection of Engine-Associated Parts



Implement after the engine and DPF etc. have well cooled down.

Otherwise you may get burned.

- Check the fuel system parts for loosened or cracked joints and leakage. Replace the parts if necessary.
- Blow compressed air to clean any grass or flammable materials that may be attached on or around the DPF.
 Remove clippings and dust in a gap

Remove clippings and dust in a gap thoroughly due to the intricately shaped engine.

Daily Check List Page 4-11

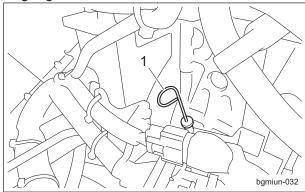
Engine Oil

Inspection of Engine Oil

Important

Securely tighten the oil level gauge and oil filler cap.

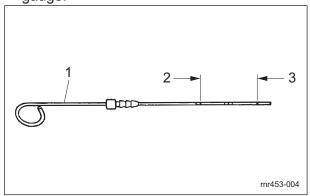
- 1. Check the oil level 10 to 20 minutes after stopping the engine.
- 2. Position the machine so that the engine is level, and then fully insert the oil level gauge to check the oil level.



Inspection of Engine Oil_001

1 Oil level gauge

The appropriate oil level should be between the upper and lower limit lines on the gauge.



Inspection of Engine Oil 002

| 1 | Oil level gauge |
|---|-----------------|
| 2 | Upper limit |
| 3 | Lower limit |

Supply of Engine Oil

Important

Do not supply too much engine oil. Otherwise, the engine may be damaged.

Important

Do not mix different types of engine oil.

Important

Be sure to use engine oil that is classified as JASO standard:DH-2 or API Service Grade: CJ-4, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

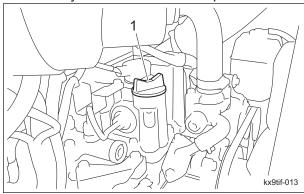
Important

Securely tighten the oil level gauge and oil filler cap.

1. Engine oil is supplied through the oil filler cap.

Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.

2. Securely install the oil filler cap.



Supply of Engine Oil_001

Oil filler cap

It will take a while for the supplied engine oil to descend into the oil pan.Check the oil level again 10 to 20 minutes

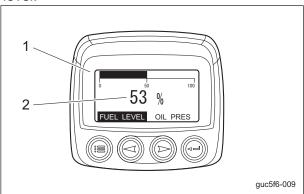
after replenishment.

Page 4-12 Daily Check List

Fu<u>el</u>

Inspection of Fuel Quantity

With the machine on a level surface, observe the fuel level in the monitor to check the fuel level.



Inspection of Fuel Quantity_001

| 1 | Monitor |
|---|------------|
| 2 | Fuel level |

Fuel Supply



Do not supply additional fuel after the fuel level indicates 100%.

If you supply too much fuel, it might overflow from the fuel cap when you travel or work on a slope.



Keep fire away while refueling. Do not smoke.

Important

Use ultra-low sulfur diesel fuel (sulfur-free diesel fuel).

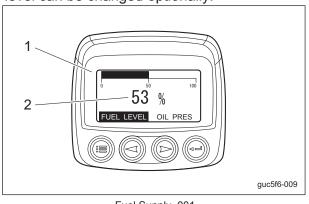
Important

In case of lack of fuel, DPF regeneration can not be performed.

If the monitor displays the warning message "FUEL LEVEL LOW", immediately stop operation, and then supply fuel (diesel). The fuel tank capacity is approximately 51.0 dm³ (51.0 L).

Note:

The factory default low fuel level is 10%. The level can be changed optionally.



| Fuel Supply_001 | | |
|-----------------|------------|--|
| | Monitor | |
| 2 | Fuel level | |

Air Bleeding of Fuel System

Important

The air-bleed plug should always be in the closed position except during the air bleeding operation.

Using the machine with the air-bleed plug in the open position may cause the engine to stall.

This machine has a function of automatic air bleeding.

However, depending on the mechanical structure, it may not bleed air completely. If the automatic air bleeding does not work well, follow the steps below to perform manual air bleeding.

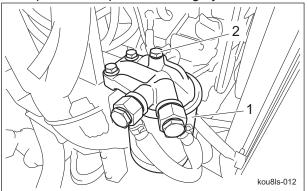


Do not perform air bleeding when the engine is hot since a fire might occur.

- 1. Set the ignition key to the "ON" position.
- 2. Turn the air-bleed plug on the fuel filter several times to loosen it.
- 3. When a bubble no longer arises, screw the air-bleed plug to the original position.
- 4. Set the ignition key to the "OFF" position.

Daily Check List Page 4-13

5. Wipe off the spilt oil thoroughly.



Air Bleeding of Fuel System_001

| 1 | Fuel filter |
|---|----------------|
| 2 | Air-bleed plug |

Water Separator

Inspection of Water Separator

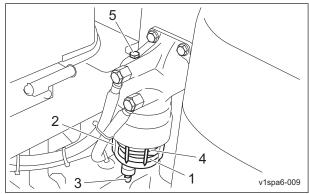
Important

If water contaminates the fuel, the supply pump and injector will seize due to heat.

The water separator removes water from the fuel.

 Make sure that debris and water have not accumulated in the cup.
 With the float raised, water incorporation is

confirmed.



Inspection of Water Separator_001

| 1 | Float |
|---|-------------------|
| 2 | Cup |
| 3 | Water drain plug |
| 4 | Element |
| 5 | Air-bleeding bolt |

Draining of Water Separator

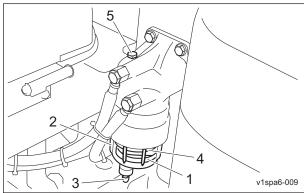
Important

If water contaminates the fuel, the supply pump and injector will seize due to heat.

Drain the water in accordance with the Maintenance Schedule.

However, when the float is raised by water, drain the water even before the schedule.

- 1. Follow the steps below to drain the water.
 - [1] Stop the engine, and then turn the key switch to the "OFF" position.
 - [2] Place a container under the water separator.
 - [3] Loosen the water drain plug and airbleeding bolt to drain the water into the container.



Draining of Water Separator_001

| 1 | Float |
|---|-------------------|
| 2 | Cup |
| 3 | Water drain plug |
| 4 | Element |
| 5 | Air-bleeding bolt |

- [4] Tighten the water drain plug and airbleeding bolt.
- [5] Bleed air from the fuel system.

Page 4-14 Daily Check List

Cleaning of Water Separator

Important

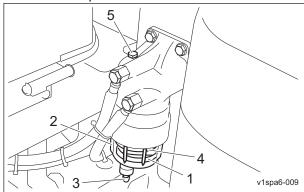
If water contaminates the fuel, the supply pump and injector will seize due to heat.

Clean the water separator in accordance with the Maintenance Schedule.

However, when debris has accumulated in the cup, clean it even before the schedule.

- 1. Follow the steps below to clean the water separator.
 - [1] Stop the engine, and then turn the key switch to the "OFF" position.
 - [2] Place a container under the water separator.
 - [3] Remove and clean the cup, element and float.

Replace the element with a new one when replacement needed.



Cleaning of Water Separator 001

| ologiming of fractor coparator_out | | |
|------------------------------------|-------------------|--|
| 1 | Float | |
| 2 | Cup | |
| 3 | Water drain plug | |
| 4 | Element | |
| 5 | Air-bleeding bolt | |

- [4] Install the cup, element and float in their original positions.
- [5] Bleed air from the fuel system.

Fuel Filter

Inspection of Fuel Filter

The fuel filter works to remove foreign objects mixed into the fuel.

When the fuel flow becomes insufficient, replace the fuel filter if necessary.

1. Make sure that there is no fuel leakage.

2. Make sure that the fuel filter is not damaged or dirty.

Oil Leakage

Inspection of Oil Leakage



When performing maintenance on the hydraulic system, lower the mower units.

After approximately 50 hours of operation, some tightened portions may be loosened and oil and grease may leak.

Be sure to retighten the parts.

Check the bottom of the machine for oil and grease leakage.

Grass Catcher

Inspection of Grass Catcher

The grass catcher may no longer correctly collect grass clippings due to its wear, damage, deformation, etc., caused by frequent use.

- 1. Make sure that there is no wear or deterioration of the grass catcher.
- 2. Make sure that there is no damage to the grass catcher.
- Make sure that there is no interference to moving parts due to deformation of the grass catcher.

Daily Check List Page 4-15

Tightening Torques

Important

Refer to the Tightening Torque table. Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

Standard Tightening Torques

Bolts and Nuts

Important

A number of bolts are used in each part of this machine.

Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.

Too much tightening may cause the looseness or damage of the screw.

The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.

The table below is for the galvanized or parkerized bolts.

In case that the strength of internal thread is weak, it is not applied.

Do not use rusty or sand attached "screw."

Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.

The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.

If "screw" is wet by water or oil, do not tighten it with normal tightening torque.

If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.

Too much tightening may cause looseness by the screw stretched or result in damage.

Do not use a bolt experienced too much burden.

Using the impact wrench requires the skill.

Do exercise as much as possible for steady tightening.

Page 4-16 Tightening Torques

| | General bolt | | | | | |
|---------------------|-----------------------------|---------------------|---------------------|--|--|--|
| | Strength classification 4.8 | | | | | |
| Nominal diameter | M 4 T | | | | | |
| | N-m | kgf-cm | lb-in | | | |
| M5 | 3 - 5 | 30.59 - 50.99 | 26.55 - 44.26 | | | |
| M6 | 7 - 9 | 71.38 - 91.77 | 61.96 - 79.66 | | | |
| M8 | 14 - 19 | 142.76 - 193.74 | 123.91 - 168.17 | | | |
| M10 | 29 - 38 | 295.71 - 387.49 | 256.68 - 336.34 | | | |
| M12 | 52 - 67 | 530.24 - 683.20 | 460.25 - 593.02 | | | |
| M14 | 70 - 94 | 713.79 - 958.52 | 619.57 - 831.99 | | | |
| M16 | 88 - 112 | 897.34 - 1142.06 | 778.89 - 991.31 | | | |
| M18 | 116 - 144 | 1,182.85 - 1,468.37 | 1,026.72 - 1,274.54 | | | |
| M20 | 147 - 183 | 1,498.96 - 1,866.05 | 1,301.10 - 1,619.73 | | | |
| M22 | 295 | 3,008.12 | 2,611.05 | | | |
| M24 | 370 | 3,772.89 | 3,274.87 | | | |
| M27 | 550 | 5,608.35 | 4,868.05 | | | |
| M30 | 740 | 7,545.78 | 6,549.74 | | | |

| | Heat-treated bolt | | | | | | | |
|------------------|------------------------------|---------------------|---------------------|------------------------------|------------------------------|---------------------|--|--|
| | Strength classification 8.8 | | | | Strength classification 10.9 | | | |
| Nominal diameter | $V \circ V \circ T V \vee V$ | | 8.8 tib3yb-002 | (11) (11T) (10.9) tib3yb-003 | | | | |
| | N-m | kgf-cm | lb-in | N-m | kgf-cm | lb-in | | |
| M5 | 5 - 7 | 50.99 - 71.38 | 44.26 - 61.96 | 7 - 10 | 71.38 - 101.97 | 61.96 - 88.51 | | |
| M6 | 8 - 11 | 81.58 - 112.17 | 70.81 - 97.36 | 14 - 18 | 142.76 - 183.55 | 123.91 - 159.32 | | |
| M8 | 23 - 29 | 234.53 - 295.71 | 203.57 - 256.68 | 28 - 38 | 285.52 - 387.49 | 247.83 - 336.34 | | |
| M10 | 45 - 57 | 458.87 - 581.23 | 398.30 - 504.51 | 58 - 76 | 591.43 - 774.97 | 513.36 - 672.68 | | |
| M12 | 67 - 85 | 683.20 - 866.75 | 593.02 - 752.34 | 104 - 134 | 1,060.49 - 1,366.40 | 920.50 - 1186.03 | | |
| M14 | 106 - 134 | 1,080.88 - 1,366.40 | 938.21 - 1,186.03 | 140 - 188 | 1,427.58 - 1,917.04 | 1,239.14 - 1,663.99 | | |
| M16 | 152 - 188 | 1,549.94 - 1,917.04 | 1,345.35 - 1,663.99 | 210 - 260 | 2,141.37 - 2,651.22 | 1,858.71 - 2,301.26 | | |
| M18 | 200 - 240 | 2,039.40 - 2,447.28 | 1,770.20 - 2,124.24 | 280 - 340 | 2,855.16 - 3,466.98 | 2,478.28 - 3,009.34 | | |
| M20 | 245 - 295 | 2,498.27 - 3,008.12 | 2,168.50 - 2,611.05 | 370 - 450 | 3,772.89 - 4,588.65 | 3,274.87 - 3,982.95 | | |
| M22 | - | - | - | 530 | 5,404.41 | 4,691.03 | | |
| M24 | - | - | - | 670 | 6,831.99 | 5,930.17 | | |
| M27 | - | - | - | 1,000 | 10,197.00 | 8,851.00 | | |
| M30 | - | - | - | 1,340 | 14,628.78 | 11,860.34 | | |

Note:

The same values are applied to "fine screw thread."

Tightening Torques Page 4-17

Hydraulic Hose

The tightening torques for union joints and union adaptors with parallel pipe threads (G, PF) are shown in the table below.

A union joint or adaptor will not become loose or leak as long as it is tightened by the specified torque.

If fluid leaks from the sealed portion, do not attempt to tighten the union joint or adaptor forcibly. Examine whether any foreign matter or scratches are present on the seat surface.

Tightening a union joint or adaptor forcibly could damage the connection of the joints.

When tightening a union joint or adaptor, use a torque wrench where possible and firmly tighten it by an appropriate torque.

| Nominal diameter of | Nominal diameter of | Tightening torque | | | |
|---------------------|-----------------------------------|-------------------|--------|----------|--|
| the hose size | the parallel pipe threads (PF) | N-m | kgf-cm | lb-in | |
| 6 | 1/4 | 24.50 | 250 | 221.28 | |
| 9 | 3/8 | 49.03 | 500 | 564.91 | |
| 12 | 1/2 | 58.84 | 600 | 677.89 | |
| 15 | 3/4 | 117.68 | 1200 | 1,355.78 | |
| 19 | 3/4 | 117.68 | 1200 | 1,355.78 | |
| 25 | 1 | 137.30 | 1400 | 1,581.74 | |
| 32 | 1-1/4 | 166.72 | 1700 | 1,920.69 | |
| 38 | 1-1/2 | 205.94 | 2100 | 2,372.61 | |
| 50 | 2 | 245.17 | 2500 | 2,824.54 | |

Fittings with Parallel Threads (O-Ring Seal Type)

The tightening torques for fittings with parallel threads (O-ring seal method) are shown in the table below.

Tightening the fitting forcibly with a spanner or other such tool to secure it to a set position could damage the fitting, its washers, and other parts. Be sure to tighten the fitting to the torque appropriate to its size.

| Nominal diameter | Tightening torque | | | | |
|------------------|-------------------|-------------|---------------------|--|--|
| of thread | N-m | kgf-cm | lb-in. | | |
| 1/4 | 34.32 - 49.03 | 350 - 500 | 309.79 - 442.55 | | |
| 3/8 | 68.65 - 78.45 | 700 - 800 | 619.57 - 708.08 | | |
| 1/2 | 98.07 - 117.68 | 1000 - 1200 | 885.10 - 1,062.12 | | |
| 3/4 | 147.10 - 176.52 | 1500 - 1800 | 1,327.65 - 1,593.18 | | |
| 1 | 245.17 - 274.59 | 2500 - 2800 | 2,212.75 - 2,478.28 | | |
| 1-1/4 | 294.20 | 3000 | 2,655.30 | | |
| 1-1/2 | 294.20 | 3000 | 2,655.30 | | |
| 2 | 392.27 | 4000 | 3,540.40 | | |

Page 4-18 Tightening Torques

Principal Tightening Torques

Tightening Torque by Model

LM551

LM551A

LM551B

Tighten the following bolts and nuts at the torque specified in the table.

For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 or equivalent anaerobic sealant).

| | naerobic seaiani | , | | Ti | ghtening tor | que | Thread |
|---------------|---------------------|--------------------|---|----------------|------------------------|------------------------|------------------|
| | Location | Code | Part name | N-m | kgf-cm | lb-in | locking adhesive |
| | Motor | K0013120702 | BOLT, HT M12-70 | 104 - 134 | 1,060.49 - 1,366.40 | 920.50 - 1186.03 | _ |
| Front wheel | Wheel mounting base | - | Slotted nut 1-20UNEF of hydraulic motor | 280 - 300 | 2,855.16 - 3,059.10 | 2,478.28 - 2,655.30 | _ |
| | Wheel | K0011120352 | BOLT, P1.5 M12-35 | 110 | 1121.69 | 973.61 | _ |
| _ | Motor | K0010120602 | BOLT, HT M12-60 | 104 - 134 | 1,060.49 - 1,366.40 | 920.50 - 1186.03 | _ |
| Rear wheel | Wheel mounting base | - | Slotted nut 1-20UNEF of hydraulic motor | 280 - 300 | 2,855.16 - 3,059.10 | 2,478.28 - 2,655.30 | _ |
| | Wheel | K0011120352 | BOLT, P1.5 M12-35 | 110 | 1121.69 | 973.61 | _ |
| | | K0017100252 | BOLT, SMALL HT P1.25 M10-25 | 58 - 76 | 591.43 - 774.97 | 513.36 - 774.97 | _ |
| Engine | ; | K0010121201 | BOLT, HT M12-120 | 67 - 85 | 683.20 - 886.75 | 593.02 - 752.34 | _ |
| | | K3680000030 | M3.5 Screw (accessories) | 0.78 - 1.18 | 7.95 - 12.03 | 6.90 - 10.44 | _ |
| Joint | | K001A100401 | BOLT, 13T W/HEX HOLE M10-40 | 62 - 72 | 632.21 - 734.18 | 632.21 - 734.18 | 0 |
| | | K0011100252 | BOLT, HT P1.25 M10-25 | 58 - 76 | 591.43 - 774.97 | 513.36 - 774.97 | _ |
| - · | | - (K1610000020) | Slotted nut(END ASSY, TIE-ROD MALE (RH)) | 45 | 458.87 | 398.30 | _ |
| Tie roc | 1 | - (K1611000020) | Slotted nut(END ASSY, TIE-ROD MALE (LH)) | 45 | 458.87 | 398.30 | _ |
| Piston pump | | K0013140452 | BOLT, HT M14-45 | 106 - 134 | 1080.88 - 1366.4 | 938.21 - 1186.03 | _ |
| Cross valve | | K0013101202 | BOLT, HT M10-120 | 29 - 38 | 295.71 - 387.49 | 256.68 - 336.34 | |
| Seat | | - (K1700000430) | M8 Bolt and Nut (accessories) | - | - | - | 0 |
| Mower stopper | | K0041060122 | SCREW, + FLAT HEAD M6-12 | - | - | - | 0 |
| ROPS | | K001A121101 | BOLT, 13T W/HEX HOLE M12-110 | 104 - 134 | 1,060.49 - 1,366.40 | 920.50 - 1186.03 | _ |

Tightening Torques Page 4-19

Adjustment before Work

Adjustment of Steering Wheel



Do not make adjustments while traveling since doing so is dangerous.

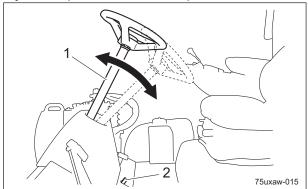


Be sure the steering wheel position is securely locked.

If it becomes loose while traveling, an unexpected accident may occur.

The steering wheel can be adjusted up or down.

Adjust the position to fit the operator.

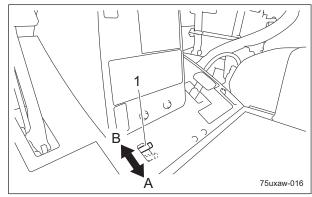


Adjustment of Steering Wheel_001

| 1 | Steering |
|---|------------|
| 2 | Tilt lever |

Shift the tilt lever to the "FREE" position, move the steering wheel to the position that suits the work requirements, and then shift the tilt lever to the "LOCK" position to secure the steering wheel in place.

The tilt lever is located in the driver's left foot area.



| | Ad | iustment | of | Steering | Wheel | 002 |
|--|----|----------|----|----------|-------|-----|
|--|----|----------|----|----------|-------|-----|

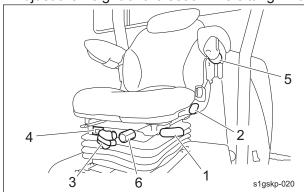
| 1 | Tilt lever |
|---|-----------------|
| Α | FREE (released) |
| В | LOCK (locked) |

Adjustment of Seat

Use the adjustment levers to adjust the seat. Adjust the position to fit the operator.

- 1. Use the forward/backward adjustment lever to adjust the seat back and forth.
- 2. Use the tilt adjustment lever to adjust the angle of the backrest.
- 3. Turn the suspension adjustment handle to adjust the firmness of the seat suspension. Refer to the suspension indicator while making adjustments. [45 to 130 kg (99.2 to 286.6 lb)]
- 4. Turn the armrest adjustment knob to adjust the angle of the armrests.
- 5. Turn the seat height adjustment knob to adjust the height of the seat steplessly. [0 to 60 mm (0 to 2.36 in)]

Adjust the height of the seat while sitting in it.



Adjustment of Seat_001

| 1 | Forward/backward adjustment lever |
|---|-----------------------------------|
| 2 | Tilt adjustment lever |
| 3 | Suspension adjustment handle |
| 4 | Suspension indicator |
| 5 | Armrest adjustment knob |
| 6 | Seat height adjustment knob |

Adjustment of Reel Rotation Control Valves

The reel rotation control valves adjust the rotation speeds of the reel cutters (cutting cylinders).

Adjust according to the operating conditions. A label listing dial settings for corresponding reel rotation speeds is attached.

Adjust the reel rotation control valve to the setting for the reel rotation speed listed on the reel rotation indicating decal.

"TURNS" means the rotation number of the dial's counterclockwise rotation started from the state where the dial is fully tightened clockwise.

"POS" means the dial decal number pointed by the indicating screw.

Note:

The factory default reel rotation speed is set to 1,450 rpm.

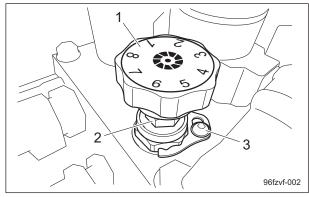
| (| LH | l6∗, | / LS6* | | LH5 | 2 |
|---|-------|------|-------------|-------|------|------------|
| T | URNS | POS | REEL SPEED | TURNS | POS | REEL SPEED |
| | 2 | 6 | 1,150 | 1 | 7 | 1,250 |
| l | 2 | 8 | 1,250 | ' | 8 | 1,350 |
| Г | | 2 | 1,350 | | 1 | 1,450 |
| | 3 | 4 | 1,450 | 2 | 2 | 1,550 |
| | | 6 | 1,500 | | 3 | 1,700 |
| | FOR C | (ST | ARTING POS) | TURN | CW T | O MAX POS |

Adjustment of Reel Rotation Control Valves_001

- 1. Stop the engine.
- 2. Open the underseat cover.
- 3. Use the specialized wrench (accessory) to loosen the lock nut for the dial.

Note:

Raise the lock nut to a position where it will not interfere when the dial is turned.



Adjustment of Reel Rotation Control Valves_002

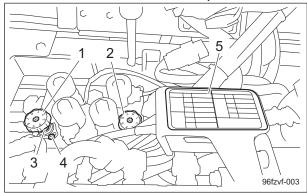
| 1 | Dial |
|---|------------------|
| 2 | Lock nut |
| 3 | Indicating screw |

Important

In order to maintain quality mowing, the reel rotation speed must be the same for all mower units.

4. Turn the dial to set it to the appropriate position.

Set the two dials to the same position.

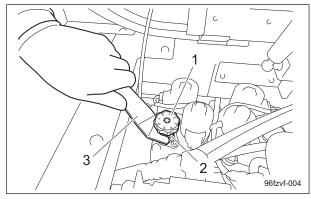


Adjustment of Reel Rotation Control Valves_003

| 1 | Dial (mower units #1, #4 and #5) |
|---|----------------------------------|
| 2 | Dial (mower units #2 and #3) |
| 3 | Lock nut |
| 4 | Indicating screw |
| 5 | Reel rotation indicating decal |
| | 4 |

5. Tighten the lock nut for the dial. If the dial rotation number is unknown, follow the steps below to adjust the dial.

- 1. Stop the engine.
- 2. Open the underseat cover.
- 3. Use the specialized wrench (accessory) to loosen the lock nut for the dial.

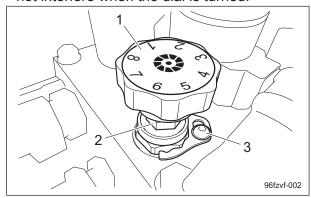


Adjustment of Reel Rotation Control Valves_004

| 1 | Dial (mower units #1, #4 and #5) |
|---|----------------------------------|
| 2 | Lock nut |
| 3 | Specialized wrench (accessory) |

Note:

Raise the lock nut to a position where it will not interfere when the dial is turned.



Adjustment of Reel Rotation Control Valves_005

| 1 | Dial |
|---|------------------|
| 2 | Lock nut |
| 3 | Indicating screw |

- 4. Turn the dial clockwise until it stops.
- 5. Turn the dial counterclockwise to set it to the appropriate position.

The amount that the dial is turned differs depending on the mower unit.

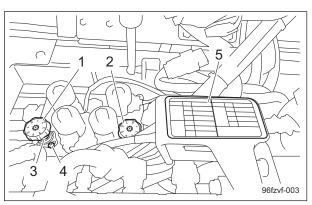
For example, the following procedures show the steps to set the reel rotation speed to 1,450 rpm.

When mower unit LS62 or LS66/LH62 is installed:

Turn the dial counterclockwise three times, then an additional 180 degrees. Position "4" on the dial sticker should be aligned with the center of the indicating screw.

When mower unit LH52 is installed: Turn the dial counterclockwise two times, then an additional 45 degrees. Position "1" on the dial sticker should be

Position "1" on the dial sticker should be aligned with the center of the indicating screw.



Adjustment of Reel Rotation Control Valves_006

| 1 | Dial for mower units #1, #4 and #5 |
|---|------------------------------------|
| 2 | Dial for mower units #2 and #3 |
| 3 | Lock nut |
| 4 | Indicating screw |
| 5 | Reel rotation indicating decal |

6. Use the specialized wrench (accessory) to tighten the lock nut for the dial.

Procedure to Start/Stop Engine

Start/Stop of Engine

Procedure to Start Engine



Before starting the engine, make sure that there are no other people or obstacles around the machine.

▲ Caution

Be careful of the mower units lowering when the mower unit up/down lever is shifted to the "Down" position and the key switch is turned to the "ON" position while the engine is stopped with the traveling/working selector switch set to the "Working" position.

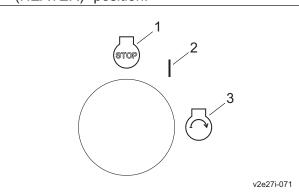
Important

Starter operation must take 15 seconds or less.

If the engine still does not start, stop using the battery for 30 to 60 seconds to avoid exhausting the battery.

- 1. Sit on the seat.
- 2. Make sure that you have depressed the brake pedal and applied the parking brake.
- 3. Set the reel rotation switch to the "Stop" position.
- 4. Move the mower unit up/down lever to the neutral position.
- 5. Make sure that the traveling pedal is in neutral position.
- 6. Move the throttle knob from the "Low speed" position halfway toward the "High speed" position.

7. Switch the ignition key to the "ON (HEATER)" position.



| Procedure to St | rt Engine_001 |
|-----------------|---------------|
|-----------------|---------------|

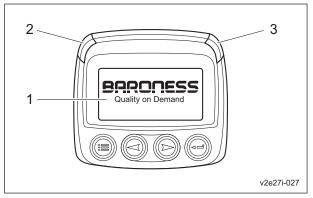
| 1 | OFF |
|---|-------------|
| 2 | ON (HEATER) |
| 3 | START |

▲ Caution

When the ignition key is switched to the "ON" position, "Warming up" may appear in the monitor display.

Do not start the engine until the message disappears.

8. Make sure that the intake heater is generating heat, the "BARONESS" logo or "Warming up" message appears in the monitor display, and the yellow and red LEDs are lit.



Procedure to Start Engine_002

| 1 | Monitor display |
|---|-----------------|
| 2 | Yellow LED |
| 3 | Red LED |



Quickly returning the ignition key from the "START" position to the "ON" position may result in damage to the machine.

- After the "BARONESS" logo and the yellow and red LEDs go off and the parameters (items and values such as the rotation speed) appear, immediately set the ignition key to the "START" position.
- 10. When the starter starts rotating and the engine starts, slowly return the ignition key to the "ON" position.
- 11. Move the throttle knob to the "Low speed" position, and then warm up the engine for 1-2 minutes.
- 12. Gradually move the throttle knob toward the "High speed" position.

Procedure to Stop Engine

⚠ Danger

Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

Important

Do not stop the engine with the DPF regeneration lamp (LED) turned on.

- 1. Set the traveling pedal to the neutral position.
- 2. Depress the brake pedal, and then apply the parking brake.
- 3. Set the reel rotation switch to the "Stop" position.
- 4. Shift the throttle knob to the "Low speed" position, and then idle the machine for 1 to 2 minutes
- Make sure that the DPF regeneration lamp and the DPF regeneration icon are not lighted.
- 6. Switch the ignition key to the "OFF" position.
- 7. Make sure that the engine has stopped.
- 8. Remove the ignition key.
- 9. Leave the driver's seat.
- 10. Close the fuel cock of the water separator.

Safety Mechanisms

This machine features a safety device for starting/stopping the engine.

- As for starting the engine, the safety device prevents the engine from starting unless it meets each of the following four conditions.
 - · An operator is sitting on the seat.
 - · The parking brake is applied.
 - The reel rotation switch is set to the "OFF" position.
 - The traveling pedal is set to the neutral position.

Important

When you restart the engine after the safety device stops the engine, be sure to return the ignition key to the "OFF" position first, and then restart it.

Otherwise the engine does not start.

- 2. In the event the operator leaves the seat with the parking brake applied and the engine running, the safety device will be activated and will stop the engine under any of the following conditions:
 - The traveling pedal is not set to the neutral position. (The operator has depressed the traveling pedal.)
 - The reel rotation switch is set to the "Rotate" position.
 However, when the reel reverse switch is set to the "ON" position (reverse rotation), the engine does not stop.

Warning Mechanisms

This machine features various warning mechanisms.

- Overheat Warning Buzzer
 If the water temperature inside the engine exceeds 110 degrees Celsius, a buzzer will sound. (intermittent tone)
- 2. Hydraulic Oil Level Warning Buzzer
 If the oil level in the hydraulic tank decreases
 by approximately 3.0 dm³ (3.0 L) from the
 specified level, a buzzer will sound.
 (continuous tone)

- 3. Engine Overload Warning Buzzer
 If the traveling pedal is depressed and the speed exceeds 12.0 km/h while the pedal stopper is in the "Traveling" position and the reel cutters (cutting cylinders) are rotating, a buzzer will sound. (intermittent tone)
- 4. Warning Buzzer for Traveling With Brake Applied
 If the traveling pedal is depressed while the parking brake is applied, a buzzer will sound. (continuous tone)

Warning Buzzer

There are two warning buzzers, which indicate four warnings.

- · Warning buzzer 1 & 2
- · Warning buzzer 3 & 4
- 1. Overheat Warning Buzzer
 If the water temperature inside the engine
 exceeds 110 degrees Celsius, a buzzer will
 sound. (intermittent tone)
 When the buzzer sounds, stop the engine
 immediately, and then inspect the machine
 and perform any necessary maintenance.
- 2. Hydraulic Oil Level Warning Buzzer If the oil level in the hydraulic tank decreases by approximately 3.0 dm³ (3.0 L) from the specified level, a buzzer will sound. (continuous tone) When the buzzer sounds, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.
- 3. Engine Overload Warning Buzzer
 If the traveling pedal is depressed and the speed exceeds 12.0 km/h while the pedal stopper is in the "Traveling" position and the reel cutters (cutting cylinders) are rotating, a buzzer will sound. (intermittent tone)
 - When the buzzer sounds, stop the engine immediately and set the pedal stopper to the "Working" position.
- 4. Warning Buzzer for Traveling With Brake Applied

If the traveling pedal is depressed while the brake pedal is locked with the locking pedal, a buzzer will sound. (continuous tone)

When the buzzer sounds, firmly depress the brake pedal to release the locking pedal.

Operation Method

<u>Cautions for when You Leave The</u> Machine



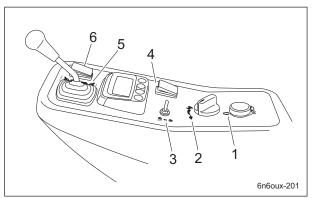
If the brakes are not sufficiently effective, use the wheel stoppers to secure the machine.



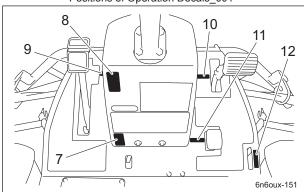
Never park the machine on a slope.

- 1. Park the machine on level ground.
- 2. Apply the parking brake.
- 3. Stop the engine.
- 4. Remove the ignition key.
- 5. Leave the machine.

Positions of Operation Decals

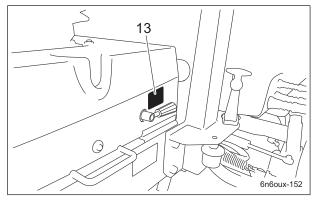


Positions of Operation Decals_001

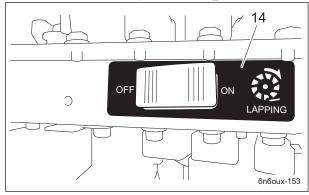


Positions of Operation Decals_002

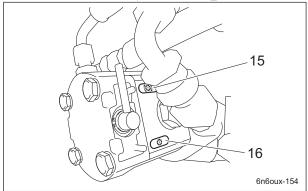
Operation Method Page 4-25



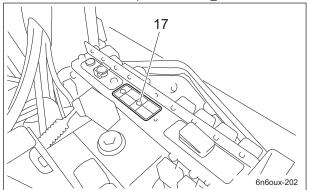
Positions of Operation Decals_003



Positions of Operation Decals_004



Positions of Operation Decals_005



Positions of Operation Decals_006

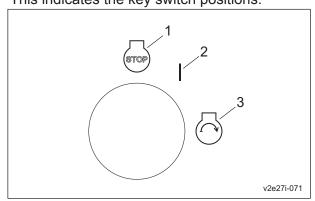
| 1 | Key switch decal |
|----|---------------------------------|
| 2 | Engine rotation mark |
| 3 | Light switch mark |
| 4 | Reel rotation switch mark |
| 5 | Mower unit up/down lever decal |
| 6 | Traveling/working selector mark |
| 7 | Tilt steering decal |
| 8 | Parking brake decal |
| 9 | BRAKE decal |
| 10 | FORWARD decal |
| 11 | BACKWARD decal |
| 12 | Driving mode shift decal |
| 13 | Lever open/close decal |
| 14 | Lapping decal |
| 15 | Reel rotation decal |
| 16 | Reel stop decal |
| 17 | DPF switch decal |

Page 4-26 Operation Method

Description of Operation Decals

Key Switch Decal

Decal, key switch This indicates the key switch positions.

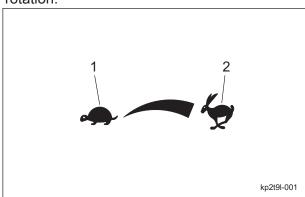


Key Switch Decal_001

| 1 | OFF |
|---|-------------|
| 2 | ON (HEATER) |
| 3 | START |

Engine Rotation Mark

Engine rotation mark
This indicates low/high speed of engine rotation.



Engine Rotation Mark_001

| _ | |
|---|------------|
| 1 | Low speed |
| 2 | High speed |

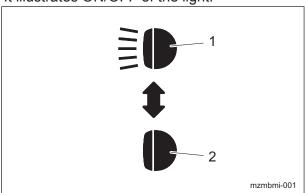
Light Switch Mark

Note:

Depending on the specifications, this function may not be available.

Light switch mark

It illustrates ON/OFF of the light.

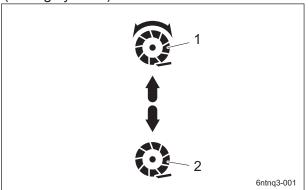


Light Switch Mark_001

| | 1 | ON |
|--|---|-----|
| | 2 | OFF |

Reel Rotation Mark

Reel rotation mark
It illustrates Rotation/Stop of the reel cutter (cutting cylinder).



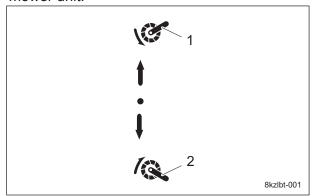
Reel Rotation Mark 001

| rtoor rtotation mant_oor | |
|--------------------------|----------|
| 1 | Rotation |
| 2 | Stop |

Operation Method Page 4-27

Mower Unit Up/Down Decal

Decal, mower unit up/down
This indicates the Up/Down positions of the
mower unit.

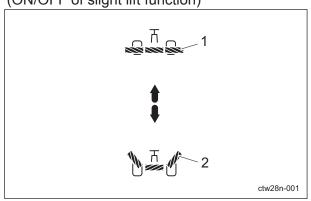


Mower Unit Up/Down Decal_001

| 1 | Down |
|---|------|
| 2 | Up |

Traveling/Working Selector Mark

Traveling/working selector mark
It illustrates the positions where mower units
#4 and #5 stop when they are raised.
(ON/OFF of slight lift function)



Traveling/Working Selector Mark_001

| 1 | Working |
|---|-----------|
| 2 | Traveling |

Tilt Steering Decal

K4203001710

Decal, tilt steering

This illustrates the tilt directions of the steering wheel and the locked/free positions.



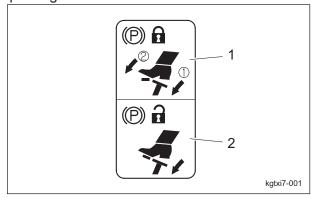
Tilt Steering Decal_001

Parking Brake Decal

K4203001700

Decal, parking brake

This shows how to lock and release the parking brake.



Parking Brake Decal_001

| | _ |
|---|---------|
| 1 | Lock |
| 2 | Release |

Page 4-28 Operation Method

BRAKE Decal

K4203001450 Decal, BRAKE This indicates brake.



BRAKE Decal_001

FORWARD Decal

K4203001430 Decal, FORWARD

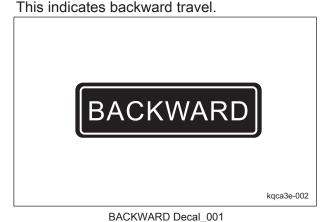
This indicates forward travel.



FORWARD Decal_001

BACKWARD Decal

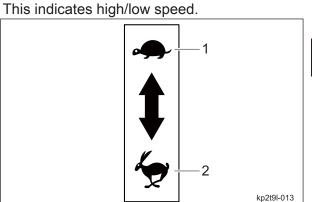
K4203001440 Decal, BACKWARD



Driving Mode Shift Decal

K4203001740

Decal, shifting driving mode



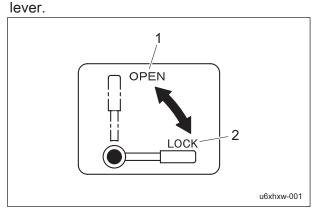
Driving Mode Shift Decal_001

| 1 | Working speed |
|---|-----------------|
| 2 | Traveling speed |

Lever Open/Close Decal

K4203001720

Decal, open/close lever This indicates lock/release of open/close



Lever Open/Close Decal 001

| | - |
|---|---------|
| 1 | Release |
| 2 | Lock |

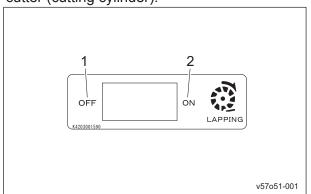
Operation Method Page 4-29

Lapping Decal

K4203001590

Decal, lapping

This indicates rotational direction of the reel cutter (cutting cylinder).



Lapping Decal_001

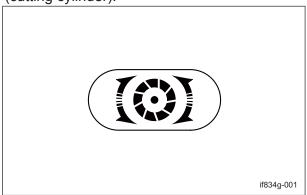
| | 1 | Normal rotation (cutting rotation) |
|--|---|------------------------------------|
| | 2 | Reverse rotation (back lapping |
| | | rotation) |

Reel Rotation Decal

K4203001300

Decal, reel rotation

This indicates rotation of the reel cutter (cutting cylinder).



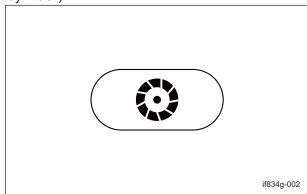
Reel Rotation Decal_001

Reel Stop Decal

K4203001310

Decal, reel stop

This indicates stop of the reel cutter (cutting cylinder).



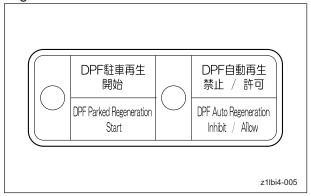
Reel Stop Decal_001

DPF Switch Decal

LM551--0586Z0

Decal, DPF Switch

This indicates the changeover of DPF regeneration.



DPF Switch Decal_001

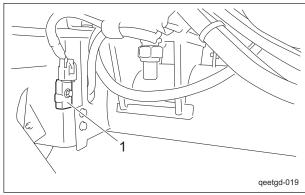
Page 4-30 Operation Method

Proximity Sensor

There are four proximity sensors on #1, #2, #4 and #5 mower arm fulcrums.

These sensors detect the raised or lowered positions of mower units #1, #2, #4 and #5. The information is related to controlling rotation and stop of the reel cutter (cutting cylinder).

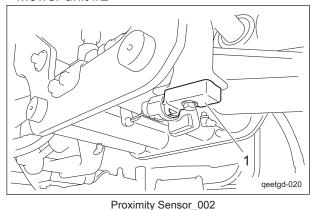
Mower unit #1



Proximity Sensor_001

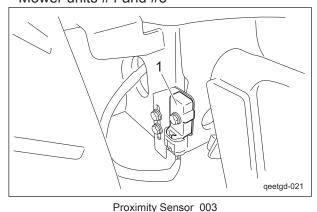
Proximity sensor

· Mower unit #2



1 Proximity sensor

· Mower units #4 and #5



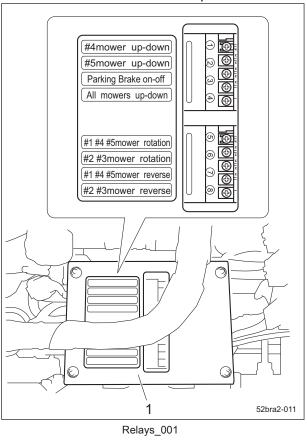
Proximity sensor

Relays

The relay box is located inside the underseat cover.

These relays control traveling/working selection, rotation of the reel cutters (cutting cylinders), and mower unit lowering selection. The operating condition can be checked by the illumination of the LEDs.

- LEDs ① and ② light up when the traveling/ working selector switch is in the "Working" position and mower units #4 and #5 are raised.
- LED ③ lights up when the parking brake is applied.
- LED 4 lights up when the mower unit up/ down lever is in the "Down" position and the traveling/working selector switch is in the "Working" position.
- LEDs ⑤ and ⑥ light up when the reel rotation switch is in the "ON" position and the mower units are lowered.
- LEDs ⑦ and ⑧ light up when the reel reverse switch is in the "ON" position.



Relay box

Operation Method Page 4-31

Light Switch

Note:

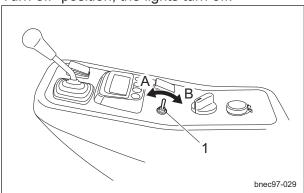
Depending on the specifications, this function may not be available.



The lights provide auxiliary lighting. Do not travel or operate the machine at night or under poor visibility.

The light switch is located in the operation panel.

When the switch is set to the "Turn on" position, the lights turn on. When it is set to the "Turn off" position, the lights turn off.



Light Switch_001

| 1 | Light switch |
|---|--------------|
| Α | Turn on |
| В | Turn off |

Traveling/Working Selector Switch

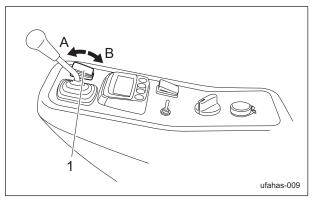
Important

Set the traveling/working selector switch to the "Working" position before lowering the mower units.

The mower units cannot be lowered with the switch set to the "Traveling" position.

The traveling/working selector switch is located in the operation panel.

This can change the positions where mower units #4 and #5 stop when they are raised.



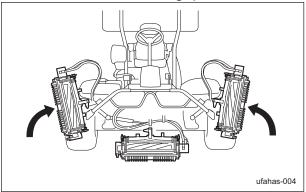
Traveling/Working Selector Switch_001

| 1 | Traveling/working selector switch |
|---|-----------------------------------|
| Α | Working |
| В | Traveling |

When the switch is set to the "Traveling" position, mower units #4 and #5 are raised to their highest positions.

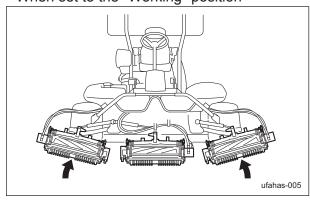
When the switch is set to the "Working" position, mower units #4 and #5 are only raised halfway.

When set to the "Traveling" position



Traveling/Working Selector Switch_002

When set to the "Working" position



Traveling/Working Selector Switch_003

Page 4-32 Operation Method

Reel Rotation Switch

A Caution

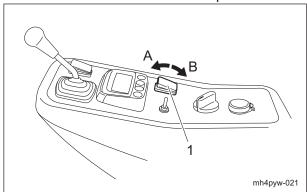
Set the reel rotation switch to the "Rotation" position immediately before starting cutting work. At all other times, be sure to leave the reel rotation switch set to the "Stop" position.

The reel rotation switch is located in the operation panel and operates rotation of the reel cutters (cutting cylinders) of the mower units.

When the reel rotation switch is set to the "Rotation" position, the reel cutters (cutting cylinders) of all mower units will rotate for cutting work. When the reel rotation switch is set to the "Stop" position, the reel cutters (cutting cylinders) will stop.

Note:

When the mower units are raised, the reel cutters (cutting cylinders) do not rotate, even if the switch is set to the "Rotation" position.



Reel Rotation Switch_001

| | 1 | Reel rotation switch |
|--|---|----------------------|
| | А | Rotation |
| | В | Stop |

Reel Forward/Reverse Switch

Important

Do not switch between "Forward" and "Reverse" while the reel cutter (cutting cylinder) is rotating.

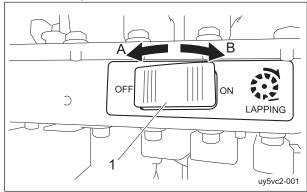
Otherwise, the hydraulic system will malfunction.

Important

If the reel rotation switch is not set to the "Rotation" position, the reel cutter (cutting cylinder) will not rotate.

The reel forward/reverse switch is located inside the underseat cover and switches the rotation direction of the reel cutters (cutting cylinders).

When the reel forward/reverse switch is set to the "Forward" position, the reel cutters (cutting cylinders) of all mower units will rotate for cutting work. When the reel forward/reverse switch is set to the "Reverse" position, the reel cutters (cutting cylinders) will rotate in reverse (back lapping rotation).



Reel Forward/Reverse Switch_001

| 1 | Reel forward/reverse switch |
|---|-----------------------------|
| Α | Forward |
| В | Reverse |

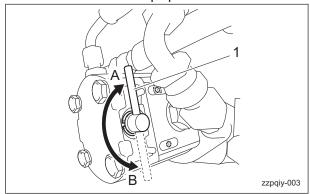
Operation Method Page 4-33

Reel Rotation/Stop Switching Lever



Before operating the reel rotation/stop switching lever, be sure to set the reel rotation switch to the "Stop" position.

The reel rotation/stop switching lever is located on the reel motor attached to each mower unit. It is used during cutting and back lapping. Shift the lever(s) to the "Rotation" position only for the mower unit(s) to be used for cutting or back lapping. Leave the lever(s) for other mower units in the "Stop" position.



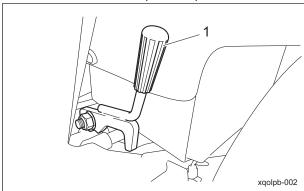
Reel Rotation/Stop Switching Lever_001

| 1 | Reel rotation/stop switching lever |
|---|------------------------------------|
| Α | Rotation |
| В | Stop |

Mower Lock Lever (Latch)

The mower lock levers (latches) are located in the foot area on the left and right sides and are used when traveling or storing the machine with mower units #4 and #5 raised.

When traveling or storing this machine, hook the mower lock levers (latches) on the arms.



Mower Lock Lever (Latch)_001

Mower Unit Up/Down Lever

A Caution

Before raising or lowering the mower units, make sure that there are no people around the machine.

A Caution

Be careful of the mower units lowering when the mower unit up/down lever is shifted to the "Down" position and the key switch is turned to the "ON" position while the engine is stopped with the traveling/working selector switch set to the "Working" position.

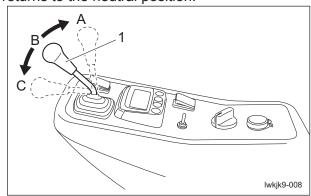
Important

When the mower lock levers (latches) are engaged, do not operate the mower unit up/ down lever.

The mower unit up/down lever is located in the operation panel and raises or lowers the mower units.

When the lever is shifted to the "Down" position, the mower units are lowered. When the lever is shifted to the "Up" position, the mower units are raised.

When the lever is shifted to the "UP" position and then released from the hand, the lever returns to the neutral position.



Mower Unit Up/Down Lever 001

| | | - · · · · · · · · - · · · - · · · · · · |
|--|---|---|
| | 1 | Mower unit up/down lever |
| | Α | Up |
| | В | Neutral |
| | С | Down |

Page 4-34 Operation Method

Mower Lock Lever (Latch)

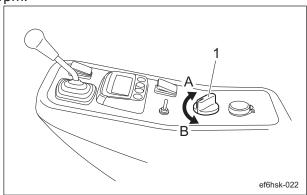
Note:

When the mower units are raised, the reel cutters (cutting cylinders) stop rotating even if the reel rotation switch is set to the "Rotation" position.

Throttle Knob

The throttle knob is located in the operation panel and enables you to adjust the engine rpm.

Move the throttle knob toward the "High speed" position to increase the engine rpm, and toward the "Low speed" position to reduce the rpm.



Throttle Knob_001

| 1 | Throttle knob |
|---|---------------|
| Α | High speed |
| В | Low speed |

DPF Auto Regeneration Inhibit Switch



Normally, set the DPF auto regeneration inhibit switch to "Auto regeneration mode". However, when operating in a location where fires may occur, set the DPF auto regeneration inhibit switch to "Auto regeneration inhibit mode".



Do not use the switch during back lapping.

Important

The DPF auto regeneration inhibit switch is reset to "Auto regeneration mode" when the engine is started even if the engine was stopped with the DPF auto regeneration inhibit switch set to "Auto regeneration inhibit mode".

Important

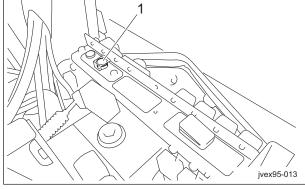
In "Auto regeneration inhibit mode" any DPF regeneration of "Auto regeneration", "Parked regeneration" and "Manual regeneration" is inhibited.

For DPF regeneration, deactivate "Autoregeneration inhibit mode".

The DPF auto regeneration inhibit switch is located under the underseat cover.

The DPF auto regeneration inhibit switch is the switch for shifting between "Auto regeneration mode" and "Auto regeneration inhibit mode". With the engine running, press this switch to shift between "Auto regeneration mode" and "Auto regeneration inhibit mode".

- Auto regeneration mode:
 The DPF auto regeneration inhibit switch is reset to "Auto regeneration mode" when the engine is started.
- In "Auto regeneration mode" DPF regeneration is automatically performed regardless of the main vehicle's travel and stop on the condition that a specific amount of PM is accumulated and the requirements for DPF regeneration are fulfilled.
- Auto regeneration inhibit mode:
 In order to set to "Auto regeneration inhibit mode", press the DPF auto regeneration inhibit switch after the engine is started.
 In "Auto regeneration inhibit mode" PM accumulates in the DPF and PM accumulation level increases.
 Unless the operator deactivates auto regeneration inhibit mode on his own will, regeneration is not performed.

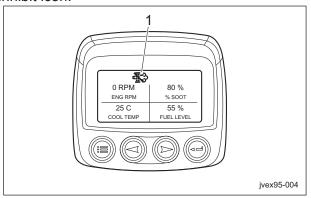


DPF Auto Regeneration Inhibit Switch_001

DPF auto regeneration inhibit switch

Operation Method Page 4-35

When the DPF auto regeneration inhibit switch is pressed and set to "Auto regeneration inhibit mode", the monitor displays Auto regeneration inhibit icon.



DPF Auto Regeneration Inhibit Switch_002

Auto regeneration inhibit icon

DPF Parked Regeneration Switch



Do not perform DPF regeneration in a location where fires may occur since it will become extremely hot around the exhaust outlet during DPF regeneration.



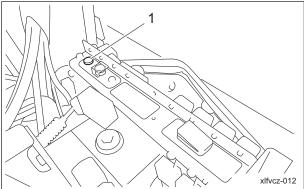
Do not use the switch during back lapping.

Important

If parked regeneration is not required, it will not start even if the switch is pressed.

The DPF parked regeneration switch is located under the underseat cover.

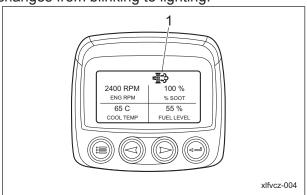
The DPF parked regeneration switch is the switch for actuating parked regeneration. When the regeneration icon is blinking, press the switch to start parked regeneration.



DPF Parked Regeneration Switch_001

DPF parked regeneration switch

When parked regeneration starts, Regeneration icon in the monitor display changes from blinking to lighting.



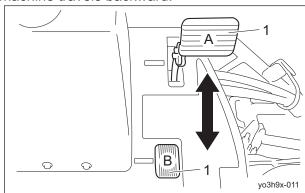
DPF Parked Regeneration Switch_002

1 Regeneration icon

Traveling Pedal

The traveling pedal is located in the right foot area.

When forward depressed, the machine travels forward. When backward depressed, the machine travels backward.



Traveling Pedal 001

| 1 | Traveling pedal |
|---|-----------------|
| Α | Forward |
| В | Backward |

Page 4-36 Operation Method

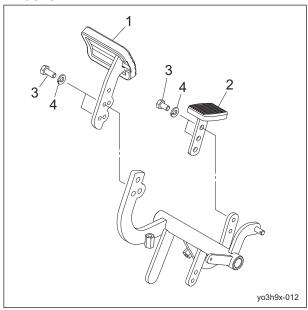
The height and angle of the traveling pedal can be adjusted to fit the operator.

Forward:

The height and angle can be adjusted by changing the installation position of the bolt and spring washer.

Backward:

The height can be adjusted by changing the installation position of the bolt and spring washer.



Traveling Pedal_002

| 1 | Traveling pedal (forward) |
|---|----------------------------|
| 2 | Traveling pedal (backward) |
| 3 | Bolt |
| 4 | Spring washer |

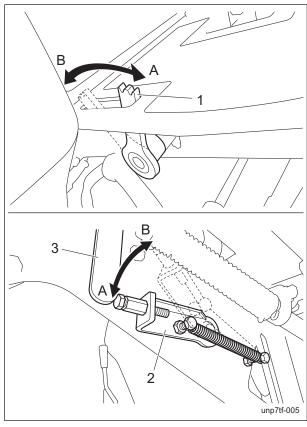
Pedal Stopper

Important

When the traveling speed exceeds 12.0 km/h during cutting operation, a buzzer will sound. If the operation continues, the engine and hydraulic equipments will be damaged.

The pedal stopper is located in the right foot area.

This lever changes the amount that the forward pedal can be depressed.



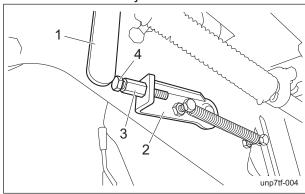
Pedal Stopper_001

| 1 | Pedal stopper |
|---|----------------------------|
| 2 | Operating speed lock lever |
| 3 | Traveling pedal |
| Α | Working |
| В | Traveling |

Be sure to set the pedal stopper to the "Working" position during operation.

You can adjust the amount that the forward pedal can be depressed.

Loosen the bolt to adjust to 12 km/h or less.



Pedal Stopper_002

| 1 | Traveling pedal |
|---|----------------------------|
| 2 | Operating speed lock lever |
| 3 | Lock nut |
| 4 | Bolt |

Operation Method Page 4-37

Brake Pedal



▲ Caution

When leaving the driver's seat, park the machine on a stable, flat surface and be sure to apply the parking brake.



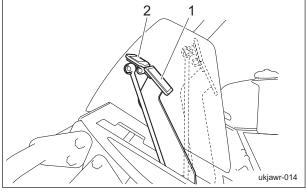
▲ Caution

Never park the machine on a slope.

The brake pedal is located in the left foot area. To stop the machine, firmly depress the brake pedal.

When parking, depress the locking pedal while firmly depressing the brake pedal to lock it. To release the brake pedal, firmly depress the brake pedal to release the locking pedal. Note:

Locking the brake pedal can be used as a parking brake.



Brake Pedal_001

| 1 | Brake pedal |
|---|---------------|
| 2 | Locking pedal |

USB Socket

Important

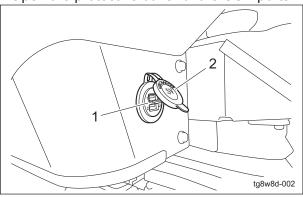
Do not use the USB socket in rainy weather to avoid malfunction of devices.

Use the USB socket to charge or power USB devices such as a smartphone.

When the ignition key set to the "ON" position, it is energized and the blue indicator lights above the USB ports.

1. Set the ignition key to the "ON" position.

2. Open the protective cover of the USB ports.



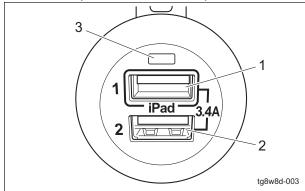
USB Socket_001

| 1 | USB port |
|---|------------------|
| 2 | Protective cover |

Select a port according to the device connectivity.

The output power is DC5 V 3.4 A Max (2.4 A (Upper: iPad) +1 A (Lower)).

- 4. Insert the device USB plug into the port. The blue indicator lights when applying current.
- 5. Close the protective cover of ports after use.



USB Socket_002

| 1 | 2.4 A (iPad) |
|---|--------------|
| 2 | 1 A |
| 3 | Indicator |

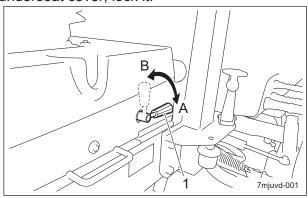
Page 4-38 Operation Method

Open-Close Lever

The open-close lever is located at the lower-left side of the seat.

This is used when opening and closing the underseat cover.

When opening the underseat cover, raise the open-close lever to unlock. After closing the underseat cover, lock it.



Open-Close Lever_001

| 1 | Open-close lever |
|---|------------------|
| Α | Lock |
| В | Unlock |

Radiator Cover



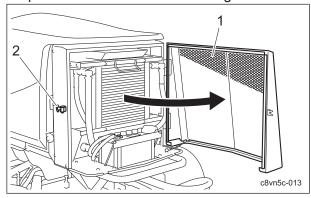
▲ Caution

Do not open the radiator cover in strong winds.



Be careful not to pinch your fingers when you open or close the cover.

- 1. Release the rubber catch.
- 2. Open the radiator cover to the right.



Radiator Cover_001

- Radiator cover Rubber catch
- 3. Close the radiator cover slowly.
- 4. Lock the rubber catch securely.

Hood



A Caution

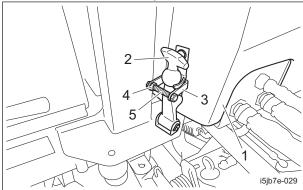
Do not open the hood in strong winds.



Caution

Be careful not to pinch your fingers when you open or close the hood.

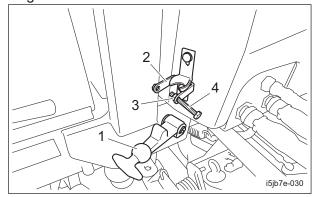
1. Remove the nuts and bolts locking the catch clips on the left and right sides of the hood.



Hood_001

| 1 | Hood |
|---|--------------|
| 2 | Rubber catch |
| 3 | Catch clip |
| 4 | Nut |
| 5 | Bolt |

2. Release the rubber catches on the left and right sides.

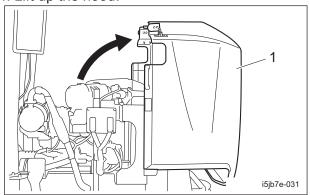


Hood 002

Operation Method Page 4-39

| 1 | Rubber catch |
|---|--------------|
| 2 | Catch clip |
| 3 | Nut |
| 4 | Bolt |

- 3. Make sure that the radiator cover is closed.
- 4. Lift up the hood.



Hood_003

1 Hood

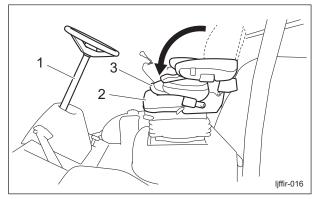
- 5. Close the hood slowly.
- 6. Securely engage the left and right rubber catches.
- 7. Install the nuts and bolts locking the left and right catch clips.

Underseat Cover



Be careful not to pinch your fingers when you open or close the cover.

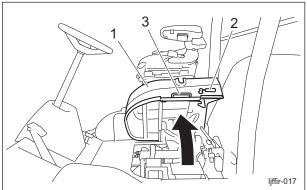
- 1. Make sure that the steering wheel is raised completely.
- 2. Move the seat to the center between the forward and backward positions.
- 3. Tilt the seat backrest forward.



Underseat Cover_001

| 1 | Steering wheel |
|---|----------------|
| 2 | Seat |
| 3 | Backrest |

4. While unlocking with the open-close lever, grab the grip and tilt the seat to the right to open the underseat cover.

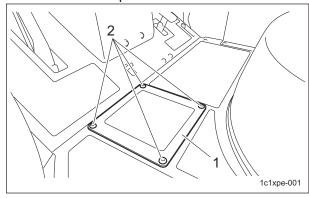


Underseat Cover_002

| 1 | Underseat cover |
|---|------------------|
| 2 | Open-close lever |
| 3 | Grip |

Step Cover

- 1. Remove the button head bolts.
- 2. Remove the step cover.



Step Cover_001

| | - |
|---|------------------|
| 1 | Step cover |
| 2 | Button head bolt |

For installation, reverse the removing procedure.

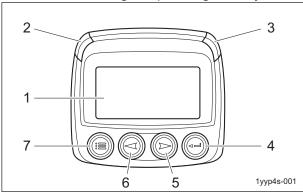
Page 4-40 Operation Method

Instruments

Description of Monitor

The monitor displays various information about the machine, such as the operating status and fault conditions.

The information of desired items can be confirmed according to operating the keys.



Description of Monitor 001

| 1 | Monitor display |
|---|-----------------|
| 2 | LED (yellow) |
| 3 | LED (red) |
| 4 | Enter key |
| 5 | Right arrow key |
| 6 | Left arrow key |
| 7 | Menu key |

Monitor display
 Displays machine conditions and items.

2. LED (yellow)

Lights up when a malfunction is detected, indicating warning and/or caution on the engine.

3. LED (red)

Lights up when a critical malfunction on the engine is detected.

4. Enter key

Selects the menu or parameter. Switches between displaying/hiding the current fault code.

5. Right arrow key

Scrolls the screen.

Move the parameter selection to the right or down.

6. Left arrow key

Scrolls the screen.

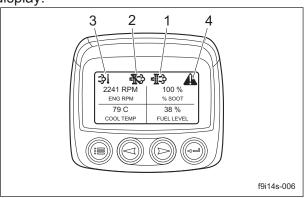
Move the parameter selection to the left or up.

7. Menu key

Opens or exits the menu.

Displayed Icon

The icon appears at the top of the monitor display.



Displayed Icon 001

| 1 | Regeneration icon |
|---|--------------------------------|
| 2 | Auto regeneration inhibit icon |
| 3 | High exhaust temperature icon |
| 4 | Warning mark |

1. Regeneration icon

The regeneration icon appears with DPF regeneration request or during DPF regeneration.

- · DPF regeneration request: Blinking
- · During DPF regeneration: Lighting
- 2. Auto regeneration inhibit icon

The auto regeneration inhibit icon lights up when the DPF auto regeneration inhibit switch is set to the "Auto regeneration inhibit mode".

3. High exhaust temperature icon
The high exhaust temperature icon lights up
when the exhaust temperature reaches 450
°C during DPF regeneration.

4. Warning mark

The warning mark continues to be displayed in the upper right corner of the monitor display if the warning message ignored and the Enter key pressed to hide the message.

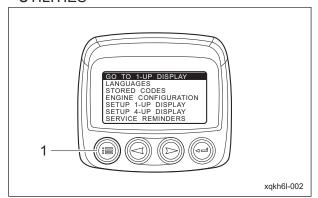
- · Service reminders
- · Low fuel level
- · Fault codes

Instruments Page 4-41

Main Menu Items

While any parameter is displayed, press the menu key to display the main menu with the following 11 items.

- · GO TO 1-UP DISPLAY / GO TO 4-UP DISPLAY
- LANGUAGES
- · STORED CODES
- · ENGINE CONFIGURATION
- · SETUP 1-UP DISPLAY
- · SETUP 4-UP DISPLAY
- · SERVICE REMINDERS
- · SELECT UNITS
- · ADJUST BACKLIGHT
- · ADJUST CONTRAST
- · UTILITIES



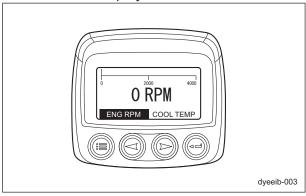
Main Menu Items_001

1 Menu key

1-Up Display / 4-Up Display

"GO TO 1-UP DISPLAY" / "GO TO 4-UP DISPLAY" are used to set whether to display parameters individually in a screen or in groups of four per screen.

1. 1-up display
 One parameter is displayed individually in the monitor display.

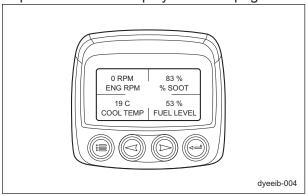


1-Up Display / 4-Up Display_001

2. 4-up display

Four parameters are displayed in the monitor display.

With the 4-up display, a total of 8 parameters are displayed over 2 pages.



1-Up Display / 4-Up Display_002

Note:

The factory default display is the 4-up display. "GO TO 1-UP DISPLAY" appears in the main menu.

When the 1-up display is set, "GO TO 4-UP DISPLAY" appears in the main menu.

Page 4-42 Instruments

■Parameter Items

The parameters and corresponding information that appear in the monitor display are listed below.

| No. | Monitor display L | Monitor display S | Description |
|-----|-------------------------------------|-------------------|--|
| 1 | ASH TIMER | ASH T | This parameter is not used. |
| 2 | ENGINE SPEED | ENG RPM | Displays the engine rpm. |
| 3 | DRIVERS DEMAND ENGINE TORQUE | DEMAND TQ | Displays the torque required by the ECU. |
| 4 | ACTUAL ENGINE TORQUE | ENG TORQ | Displays the actual torque. |
| 5 | PERCENT LOAD AT CURRENT RPM | LOAD@RPM | Displays the engine load factor. |
| 6 | ACCELERATOR PEDAL POSITION 1 | ACCEL PED1 | Displays the accelerator sensor opening. |
| 7 | ENGINE DESIRED OP SPEED | DES ENG SP | Displays the engine rpm required by the ECU. |
| 8 | ENGINE COOLANT TEMPERATURE | COOL TEMP | Displays the temperature measured by the coolant temperature sensor. |
| 9 | FUEL RATE | FUEL RATE | Displays the engine fuel consumption rate. |
| 10 | THROTTLE POSITION | THROTTLE | Displays the engine throttle opening. |
| 11 | BOOST PRESSURE | BST PRES | Displays the pressure measured by the intake pressure sensor. |
| 12 | INTAKE MANIFOLD TEMPERATURE | MANI TEMP | Displays the temperature measured by the intake temperature sensor built into the air flow sensor. |
| 13 | BATTERY POTENTIAL | BAT VOLT | Displays the battery voltage. |
| 14 | BAROMETRIC PRESSURE | BARO PRES | Displays the atmospheric pressure measured by the atmospheric pressure sensor. |
| 15 | AMBIENT AIR TEMP | AMB TEMP | Displays the ambient temperature. |
| 16 | AIR INLET TEMPERATURE | AIR IN TP | Displays the intake air temperature measured by the air flow sensor. |
| 17 | TOTAL FUEL USED | FUEL USED | Displays the total fuel consumption of the engine. |
| 18 | TOTAL ENGINE HOURS | ENG HRS | Displays the total time that the ECU is on (time that the key is in the "ON" position). |
| 19 | ENGINE OIL PRESSURE | OIL PRES | Displays the engine oil pressure measured by the oil pressure switch. While the engine is running: Normal=200 kPa, Abnormal=0 kPa |
| 20 | INJECTOR METERRING RAIL PRESS | RAIL PRES | Displays the fuel pressure in the rail, measured by the rail pressure sensor. |
| 21 | ENGINE INLET AIR MASS FLOW RATE | AIR RATE | Displays the intake air volume measured by the air flow sensor. |
| 22 | DOC INTAKE GAS TEMP | DOC TEMP | Displays the DOC inlet gas temperature measured by the exhaust temperature sensor. |
| 23 | EXHAUST FILTER INLET TEMP | EF IN T | Displays the DPF inlet gas temperature measured by the exhaust temperature sensor. |
| 24 | DPF DIFFERENCE PRESSURE | DIFF PRES | Displays the pressure difference before and after the DPF, measured by the differential pressure sensor. |

| No. | Monitor display L | Monitor display S | Description |
|-----|-------------------------------|-------------------|---|
| 25 | EXHAUST FILTER OUTLET TEMP | EF OUT T | Displays the DPF outlet gas temperature measured by the exhaust temperature sensor. |
| 26 | PARTICUATE TRAP LAMP | PT LAMP | Shows the status of the regeneration icon. Icon not displayed="OFF", Icon blinking="ON BLINK", Icon solid="ON SOLID" |
| 27 | DPF STATUS | DPF ST | Shows the status of the DPF. DPF regeneration not needed="REGEN NOT NEEDED" DPF regeneration needed=(Level 1="NEEDED LOWEST", Level 2-3="NEEDED MODERATE", Level 4="NEEDED HIGHEST") |
| 28 | DPF ACTIVE REGEN STATUS | DPF AR ST | Shows the DPF regeneration status. Regeneration not needed="INACTIVE", Regeneration needed="NEEDED", Regenerating="ACTIVE" |
| 29 | DPF REGEN INHIBIT STATUS | INHIBIT ST | Shows the ECU auto regeneration inhibited status. Auto regeneration inhibit switch off="OFF", Auto regeneration inhibit switch on="ON" |
| 30 | DPF REGENERATION INHIBITED SW | DPF INHIB SW | Shows the status of auto regeneration inhibit switch. Auto regeneration inhibit switch off="OFF", Auto regeneration inhibit switch on="ON" |
| 31 | EXHAUST HIGH TEMP LAMP | EXH T LAMP | Displays the condition of the exhaust temperature. 450 °C or more="ON", 450 °C or less="OFF" |
| 32 | %SOOT | %SOOT | Displays the amount of soot accumulated in the DPF. |
| 33 | MACHINE HOURS | MACH HRS | Displays the total operating time of the machine (time that the engine was actually running). |
| 34 | FUEL LEVEL | FUEL LEVEL | Displays the quantity of fuel remaining in the fuel tank. |

Note:

When display settings are being specified, the parameters appear on "Monitor display L". At all other times, the parameters appear on "Monitor display S".

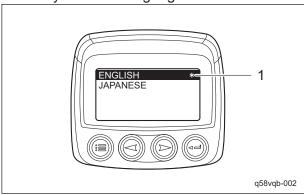
Page 4-44 Instruments

Language

With "LANGUAGES", the language used in the monitor display can be set to either of the following two.

- · ENGLISH
- · JAPANESE

An asterisk appears at the right of the currently selected language.



Language_001

1 Asterisk

Note:

The factory default language is "ENGLISH".

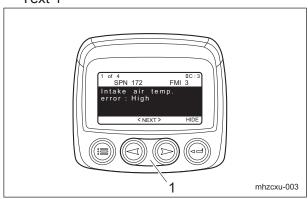
Fault Code Log

With "STORED CODES", a log of past fault codes can be checked.

When there is a fault code log, each fault is displayed over two pages.

Use the arrow keys to change the page.

· Text 1



Fault Code Log_001

1 Arrow keys

· Text 2



Fault Code Log_002

If there is no fault code log, "NO STORED FAULT CODES" appears.

List of Fault Codes

Important

When the fault code appears in the monitor display, refer to "Kubota DIAGNOSIS MANUAL" or contact your dealer.

The fault codes (DTC) and corresponding information that appear in the monitor display are listed below.

| | | | J193 | 39-73 | | Limp Home | Behaviour | |
|--|--------------------------------|---------------------|------|-------|---|---|--|-------------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) | During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| NE-G phase gap | See Service Manual | P0016 | 636 | 7 | Stuck at SCV valve open position (Actual rail pressure consistently higher than command rail pressure) | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) EGR stops | Insufficient output Worsening exhaust gas performance Engine stops in some cases | • Key switch OFF |
| Intake air temperature sensor (built-in mass air flow sensor) low | See Service Manual | P0072 | 171 | 4 | • Fuel leak from high pressure fuel system (Fuel consumption is calculated from the difference of fuel pressure of before and after the injection, andexcess fuel consumption is found) | • Output limit: Q value of approx. 50 % or less • Accelerator limitation: 50 % or less • Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) • EGR stops | Insufficient output Worsening exhaust gas performance Engine stops in some cases | • Key switch OFF |
| Intake air temperature sensor (built-in mass air flow sensor) high | See Service Manual | P0073 | 171 | 3 | Sensor/ harness GND short circuit | • [Default value] During start-up = -20 °C (-4 °F) • [Default value] Other = 40 °C (104 °F) | • increase in amount of white smoke at low temperature | Diagnostic counter = 0 |

Page 4-46 Instruments

| | | | J193 | 39-73 | | Limp Home | Pohoviour | |
|--|------------------------------------|---------------------|------|-------|---|--|---|-------------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| High rail pressure abnormality | See Service Manual | P0088 | 157 | 0 | Sensor/ harness disconnection or power supply short | • [Default value] During start-up = -20 °C (-4 °F) • [Default value] Other = 40 °C (104 °F) | • Increase in amount of white smoke at low temperature | Diagnostic counter = 0 |
| SCV S tuck diagnosis | Stop ENG, See Service Manual | P0089 | 1347 | 7 | Sensor/ harness GND short circuit | • [Default value] During start-up = -25 °C (-13 °F) • [Default value] Other = 80 °C (176 °F) • Output limit: Q value of approx. 50 % or less • Accelerator limitation: 50 % or less • EGR stops | Increase in amount of white smoke at low temperature Insufficient output Worsening exhaust gas performance | Key switch OFF |
| Fuel leak (high-pressure fuel system) | Stop ENG, See Service Manual | P0093 | 1239 | 1 | Sensor/ harness disconnection or power supplyshort | • [Default value] During start-up = -25 °C (-13 °F) • [Default value] Other = 80 °C (176 °F) • Output limit: Q value of approx. 50 % or less • Accelerator limitation: 50 % or less • EGR stops | Increase in amount of white smoke at low temperature Insufficient output Worsening exhaust gas performance | Key switch OFF |
| Intake air shortage abnormality (suction hose disconnected from turbo blower) | See Service Manual | P0101 | 132 | 1 | Sensor/ harness GND short circuit Failure of sensor | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80 MPa (820) | Insufficient output Worsening exhaust gas performance Worsening running noise Increase in white smoke Engine stop | • Key switch OFF |

| | | | J193 | 39-73 | | Limp Home | D.J. | |
|--|--------------------------------|---------------------|------|-------|---|--|---|-------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Intake air shortage abnormality (suction hose disconnected from turbo blower) | See Service Manual | P0101 | 132 | 1 | Sensor/ harness GND short circuit Failure of sensor | kgf/cm², 12000 psi) • EGR stops • Engine forcibly stopped 60 sec later | Insufficient output Worsening exhaust gas performance Worsening running noise Increase in white smoke Engine stop | Key switch OFF |
| Mass air flow (MAF) sensor: Low | See Service Manual | P0102 | 132 | 4 | Sensor/ harness disconnection or power supply short Failure of sensor | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) EGR stops Engine forcibly stopped 60 sec later | Insufficient output Worsening exhaust gas performance Worsening running noise Increase in white smoke Engine stop | Key switch OFF |
| Mass air flow (MAF) sensor : high | See Service Manual | P0103 | 132 | 3 | Voltage of ECU injector actuation is excessively large | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Engine forcibly stopped 60 sec later | Insufficient output Worsening exhaust gas performance Engine stop | Key switch OFF |
| Intake air temperature sensor: Low | See Service Manual | P0112 | 172 | 4 | Disconnection for engine No. 1 cylinder injector (TWV1) coil or harness | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops | Insufficient output Increased vibration Worsening exhaust gas performance | Key switch OFF |

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| | | | J193 | 39-73 | | Limp Home | Dahariana | |
|--|------------------------------------|---------------------|------|-------|---|---|---|-------------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Intake air temperature sensor: High | See Service Manual | P0113 | 172 | 3 | Disconnection for engine No. 3 cylinder injector (TWV2) coil or harness | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops | Insufficient output Increased vibration Worsening exhaust gas performance | Key switch OFF |
| Coolant temperature sensor: Low | See Service Manual | P0117 | 110 | 4 | Disconnection for engine No. 4 cylinder injector (TWV3) coil or harness | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops | Insufficient output Increased vibration Worsening exhaust gas performance | Key switch OFF |
| Coolant temperature sensor: High | See Service Manual | P0118 | 110 | 3 | Disconnection for Engine No. 2 cylinder injector (TWV4) coil or harness | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops | Insufficient output Increased vibration Worsening exhaust gas performance | Key switch OFF |
| Fuel high temperature | See Service Manual | P0181 | 174 | 0 | Abnormally high engine coolant temperature | • Output limit: Torque of 75 % or less • EGR stops | Insufficient output Overheating | • Diagnostic counter = 0 |
| Fuel temperature sensor: Low | See Service Manual | P0182 | 174 | 4 | • Engine speed exceeds threshold value | • Injection stops (Q = 0 mm ³ /st) | • Overrun | Diagnostic counter = 0 |
| Fuel temperature sensor: High | See Service Manual | P0183 | 174 | 3 | Sensor/ harness disconnection or GND short Sensor malfunction | • [Default value] 65 kPa (0.66 kgf/cm², 9.4 psi) | Insufficient output | Key switch OFF |
| Rail pressure sensor: Low | Stop ENG, See Service Manual | P0192 | 157 | 4 | Sensor/wiring harness power supply shortSensor malfunction | • [Default value] 65 kPa (0.66 kgf/cm², 9.4 psi) | Insufficient output | Key switch OFF |
| Rail pressure sensor: High | Stop ENG, See Service Manual | P0193 | 157 | 3 | Sensor/ harness disconnection or short Failure of sensor | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less | Faulty starting Slight increase in vibration Insufficient output | • Diagnostic counter = 0 |

| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | | 9-73 FMI | Detected item | Limp Home Action by engine ECU (system action) <dm></dm> | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
|---|------------------------------------|---------------------|------------|-------------|--|--|--|-------------------------------|
| ECU Injector charge voltage: High | Stop ENG, See Service Manual | P0200 | 52353 5 | 0 | Sensor/ harness disconnection or short Failure of sensor | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less | Faulty starting Slight increase in vibration Insufficient output | • Diagnostic counter = 0 |
| Open circuit of harness/coil in 1st cylinder injector | See Service Manual | P0201 | 651 | 3 | Sensor/ harness disconnection or short Failure of sensor | None | Sluggish on startup | • Diagnostic counter = 0 |
| Open circuit of harness/coil in 3rd cylinder injector | See Service Manual | P0202 | 653 | 3 | Sensor/ harness disconnection or short Failure of sensor | None | Sluggish on startup | • Diagnostic counter = 0 |
| Open circuit of harness/coil in 4th cylinder injector | See Service Manual | P0203 | 654 | 3 | Short circuit of intake air heater relay actuation circuit to power supply | None | • Faulty starting at low temperature • Increase of white smoke at low temperatures | • Key switch OFF |
| Open circuit of harness/coil in 2nd cylinder injector | See Service Manual | P0204 | 652 | 3 | Short circuit of intake air heater relay actuation circuit to GND | None | Faulty starting at low temperature Increase of white smoke at low temperatures | Key switch OFF |
| Engine overheat | Stop mowing!! | P0217 | 110 | 0 | Oil pressure switch behavior | Engine stop | Engine stop | Key switch OFF |

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| 0.70 | Corrective | | J193 | 39-73 | | Limp Home Action by | Behaviour | Recovery from |
|--|-----------------------|--------|------|-------|--|--|--|-----------------------------|
| DTC name Text 1 | action Text 2 | P-Code | SPN | FMI | Detected item <dm></dm> | engine ECU (system action) <dm></dm> | During Malfunction <dm></dm> | error <dm></dm> |
| Engine overrun abnormality | See Service Manual | P0219 | 190 | 0 | Disconnection, short, or damage of harness Battery fault | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Intake air throttle valve fully open Only main injection is allowed | Faulty starting Insufficient output Worsening exhaust gas performance Engine stops in some cases | • Diagnostic counter = 0 |
| Low boost pressure sensor abnormality | See Service Manual | P0237 | 102 | 4 | Disconnection, short, or damage of harness Battery fault | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Intake air throttle valve fully open | Faulty starting Insufficient output Worsening exhaust gas performance | Key switch OFF |
| High boost pressure sensor abnormality | See Service Manual | P0238 | 102 | 3 | Injector ID code (correction data) read error | Output limit: Q value of approx. So % or less Accelerator limitation: 50 % or less | Insufficient output | Key switch OFF |
| NE sensor pulse : No input | See Service Manual | P0335 | 636 | 8 | Injector ID code (correction data) not written | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less | Insufficient output | Key switch OFF |
| NE sensor pulse number error → NE sensor pulse count abnormality | See Service Manual | P0336 | 636 | 2 | • ECU flash- ROM error | • Engine stop | • Engine stop | Key switch OFF |
| G sensor pulse : No input | See Service Manual | P0340 | 723 | 8 | • ECU CPU (main IC) error | Engine stop | Engine stop | Key switch OFF |
| G sensor pulse count abnormality | See Service Manual | P0341 | 723 | 2 | • ECU CPU (monitoring IC) error | Engine stop | Engine stop | Key switch OFF |

| | | | J193 | 39-73 | | Limp Home | D.I. | |
|---|--------------------------------|---------------------|------------|-------|--|---|--|-------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Intake air heater relay actuation circuit, +B short | See Service Manual | P0380 | 52354 4 | 3 | Insufficient voltage in the ECU's injector actuation circuit Failure of ECU charge circuit | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50% or less Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) EGR stops Only main injection is allowed | Insufficient output Worsening exhaust gas performance Engine stops in some cases | • Key switch OFF |
| Short circuit of intake air heater relay actuation circuit to GND | See Service Manual | P0380 | 52354 4 | 4 | • SCV disconnection or GND short | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) EGR stops | • Engine stop | Key switch OFF |
| EGR motor disconnection malfunction | See Service Manual | P0403 | 52357 4 | 3 | SCV power supply short circuit | • Output limit: Q value of approx. 50 % or less • Accelerator limitation: 50 % or less • Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) • EGR stops | • Engine stop | Key switch OFF |

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| | | | J193 | 39-73 | | Limp Home | Doboviova | |
|-------------------------------------|------------------------------------|---------------------|------------|-------|---|---|---|-------------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| EGR motor short abnormality | See Service Manual | P0404 | 52357 4 | 4 | Sensor supply voltage 1 abnormality or recognition error | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) EGR stops Intake air throttle valve: fully opened | Faulty starting Insufficient output Worsening exhaust gas performance Note: Engine stop | • Key switch OFF |
| EGR position sensor error | See Service Manual | P0409 | 52357 | 4 | Sensor supply voltage 1 abnormality or recognition error | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) EGR stops Intake air throttle valve: fully opened | Faulty starting Insufficient output Worsening exhaust gas performance Note: Engine stop | • Key switch OFF |
| Low engine oil pressure abnormality | Stop ENG, See Service Manual | P0524 | 100 | 1 | Sensor supply voltage 2 error or recognition error | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less | Faulty starting Insufficient output Worsening exhaust gas performance | • Key switch OFF |

| | | | J193 | 39-73 | | Limp Home | Behaviour | |
|--|------------------------------------|---------------------|------------|-------|---|---|---|-------------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Exhaust gas temperature sensor 1 (T1: DPOC outlet) Low | See Service Manual | P0543 | 3242 | 4 | Sensor supply voltage 2 error or recognition error | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less | Faulty startingInsufficientoutputWorseningexhaust gasperformance | Key switch OFF |
| Exhaust gas temperature sensor 1 (T1:DPOC outlet) High | See Service Manual | P0544 | 3242 | 3 | Main relay malfunction | None | Dead battery | • Diagnostic counter = 0 |
| Exhaust gas temperature sensor 0 (T0: DPOC intake) Low | See Service Manual | P0546 | 4765 | 4 | Sensor/ harness disconnection or GND short | • Accelerator limit: 25 % (Note: when accel sensors 1 and 2 are both abnormal) | Insufficient output | • Diagnostic counter = 0 |
| Exhaust gas temperature sensor 0 (T0:DPOC intake) High | See Service Manual | P0547 | 4765 | 3 | Sensor/wiring harness power supply short | • Accelerator limit: 25 % (Note: when accel sensors 1 and 2 are both abnormal) | Insufficient output | • Diagnostic counter = 0 |
| Battery voltage: Low | Stop ENG, See Service Manual | P0562 | 168 | 4 | • Sensor/ harness disconnection or GND short | Accelerator limit: 25 % (Note: when accel sensors 1 and 2 are both abnormal) | Insufficient output | • Diagnostic counter = 0 |
| Battery voltage: High | See Service Manual | P0563 | 168 | 3 | Sensor/wiring harness power supply short | • Accelerator limit: 25 % (Note: when accel sensors 1 and 2 are both abnormal) | Insufficient output | • Diagnostic counter = 0 |
| QR data abnormality | Contact dealer | P0602 | 52353 8 | 2 | • Error received from the machine side | Accelerator limit: 0 % fixation | Insufficient output | • Diagnostic counter = 0 |
| QR data abnormality (data write error) | Contact dealer | P0602 | 52353 8 | 7 | Disconnected injector actuation circuit open circuit (ECU side, common 1 system) or injector-side No. 1, 4 cylinder | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Injection stops (No. 1, 4 cylinders) | Insufficient output Large vibrations Worsening exhaust gas performance Engine stops in some cases | Key switch OFF |

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| | | | J193 | 39-73 | | Limp Home | Behaviour | |
|---|------------------------------------|---------------------|------------|-------|---|---|--|-------------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| QR data abnormality (data write error) | Contact dealer | P0602 | 52353 8 | 7 | simultaneous GND short | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Injection stops (No. 1, 4 cylinders) | Insufficient output Large vibrations Worsening exhaust gas performance Engine stops in some cases | Key switch OFF |
| ECU flash-ROM abnormality | Stop ENG, See Service Manual | P0605 | 628 | 2 | Disconnected injector actuation circuit open circuit (ECU side, common 1 system) or injector-side No. 1, 4 cylinder simultaneous power supply short | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Injection stops (No. 1, 4 cylinders) | Insufficient output Large vibrations Worsening exhaust gas performance Engine stops in some cases | Key switch OFF |
| ECU CPU abnormality (Main IC abnormality) | Stop ENG, See Service Manual | P0606 | 1077 | 2 | Disconnected injector actuation circuit open circuit (ECU side, common 2 system) or injector-side No. 2, 3 cylinder simultaneous GND short | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Injection stops (No. 2, 3 cylinders) | Insufficient output Large vibrations Worsening exhaust gas performance Engine stops in some cases | Key switch OFF |
| ECU CPU abnormality (monitoring IC) | Stop ENG, See Service Manual | P0606 | 52352 7 | 2 | Disconnected injector actuation circuit open circuit (ECU side, common 2 system) or injector-side No. 2, 3 cylinder simultaneous power supply short | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Injection stops (No. 2, 3 cylinders) | Insufficient output Large vibrations Worsening exhaust gas performance Engine stops in some cases | • Key switch OFF |

| | | | J193 | 39-73 | | Limp Home | 5 | |
|---|------------------------------------|---------------------|------------|-------|---|---|---|-------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Insufficient ECU injector Charge Voltage | Stop ENG, See Service Manual | P0611 | 52352 5 | 1 | • Short circuit of sensor/ECU internal circuit to ground | • [Default value] 65 kPa (0.66 kgf/cm², 9.4 psi) | Insufficient output | • Diagnostic counter = 0 |
| SCV deive system abnormality | Stop ENG, See Service Manual | P0628 | 1347 | 4 | • Short circuit of sensor/ECU internal circuit to power supply | • [Default value] 65 kPa (0.66 kgf/cm², 9.4 psi) | Insufficient output | • Diagnostic counter = 0 |
| SCV +B short | Stop ENG, See Service Manual | P0629 | 1347 | 3 | CAN1 + B/ ground disconnection High traffic error | • Output limit: Torque of 75 % or less • EGR stops | Insufficient output Transmitted data is invalid | Key switch OFF |
| Low sensor supply voltage 1 | See Service Manual | P0642 | 3509 | 4 | CAN2 + B/ ground disconnection High traffic error | Accelerator limit: 0 % fixation | Insufficient output Transmitted data is invalid | Key switch OFF |
| High sensor supply voltage | See Service Manual | P0643 | 3509 | 3 | CAN-KBT original frame disconnection abnormality | Accelerator limit: 0 % fixation | Insufficient output | Key switch OFF |
| Low sensor supply voltage 2 | See Service Manual | P0652 | 3510 | 4 | Sensor/ harness GND short circuit Sensor malfunction | • [Default value] 25 °C | None | • Diagnostic counter = 0 |
| High sensor supply voltage 2 | See Service Manual | P0653 | 3510 | 3 | Sensor/ harness disconnection or power supply short Sensor malfunction | • [Default value] 25 °C | None | • Diagnostic counter = 0 |
| Main relay abnormality | See Service Manual | P0687 | 1485 | 2 | Insufficient engine intake air flow rate (turbo intake hose disconnected) | Output limit: Q value of approx. of wor less Accelerator limitation: 50 % or less EGR stops | Insufficient output | Key switch OFF |

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| | | | J193 | 39-73 | | Limp Home | Behaviour | |
|-------------------------------------|--------------------------------|---------------------|------------|-------|---|---|---|-------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) | During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Pump seizure 1 | See Service Manual | P1274 | 52353 9 | 2 | Sensor/ harness disconnection or GND short Sensor malfunction | Output limit: Torque of 75 % or less [Default value] Normal target intake air amount × 0.7 EGR stops Intake air throttle valve fully open | Insufficient output Worsening exhaust gas performance | • Diagnostic counter = 0 |
| Pump seizure 2 | See Service Manual | P1275 | 52354 0 | 2 | Sensor/wiring harness power supply short Sensor malfunction | Output limit: Torque of 75 % or less [Default value] Normal target intake air amount × 0.7 EGR stops Intake air throttle valve fully open | Insufficient output Worsening exhaust gas performance | • Diagnostic counter = 0 |
| EEPROM check sum error | See Service Manual | P1990 | 52370 0 | 13 | EGR valve motor disconnection | • Output limit: Torque of 75 % or less • EGR stops | Insufficient output Worsening exhaust gas performance | Key switch OFF |
| Aftertreatment system removal error | See Service Manual | P1A28 | 3936 | 7 | EGR valve motor short circuit | • Output limit: Torque of 75 % or less • EGR stops | Insufficient output Worsening exhaust gas performance | Key switch OFF |
| ECU internal power supply error | See Service Manual | P1C00 | 52363 4 | 2 | EGR Position sensor error | • Output limit: Torque of 75 % or less • EGR stops | Insufficient output Worsening exhaust gas performance | Key switch OFF |
| ECU internal IC error | See Service Manual | P1C01 | 52363 5 | 2 | Sensor/ harness GND short circuit Sensor malfunction | • [Default value] 0 °C (32 °F) | None | Key switch OFF |
| ECU internal memory error | See Service Manual | P1C02 | 52363 6 | 2 | Sensor/ harness disconnection or | • [Default value] 0 °C (32 °F) | None | Key switch OFF |

| | | | J193 | 39-73 | | Limp Home | Behaviour | |
|---|--------------------------------|---------------------|------------|-------|--|---|---|---|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| ECU internal memory error | See Service Manual | P1C02 | 52363 6 | 2 | power supply short • Sensor malfunction | • [Default value] 0 °C (32 °F) | None | Key switch OFF |
| Battery voltage too low | See Service Manual | P1C04 | 168 | 1 | Sensor/ harness GND short circuit Sensor malfunction | • [Default value] 0 °C (32 °F) | None | Key switch OFF |
| Intake air throttle feedback error | See Service Manual | P2108 | 52358 0 | 2 | Sensor/ harness disconnection or power supply short Sensor malfunction | • [Default value] 0 °C (32 °F) | None | Key switch OFF |
| Accel sensor 1: Low | See Service Manual | P2122 | 91 | 4 | Kubota- EEPROM check sum error | None | - | Key switch turn OFF |
| Accel sensor 1: High | See Service Manual | P2123 | 91 | 3 | Intake air throttle DC motor feedback error | Intake air throttle valve: fully opened | None | Key switch OFF |
| Accel sensor 2: Low | See Service Manual | P2127 | 29 | 4 | Deviation from designed correlation in two sensors | Forced Idle (Accelerator = 0 %) | - Insufficient output | Diagnostic counter = zero or Key switch turn OFF |
| Accel sensor 2: High | See Service Manual | P2128 | 29 | 3 | • EGR valve stuck | • Output limit: Torque of 75 % or less • EGR stops | Insufficient outputWorsening exhaust gas performance | • Key switch OFF |
| Accelerator Position Sensor Error (CAN) | See Service Manual | P2131 | 52354 3 | 2 | Abnormality in EGR valve motor's environmental temperature | • Output limit: Torque of 75 % or less • EGR stops | Insufficient output Worsening exhaust gas performance | Key switch OFF |
| Accelerator position sensor correlation error | See Service Manual | P2135 | 91 | 2 | Abnormality in EGR valve built- in thermistor sensor | • Output limit: Torque of 75 % or less • EGR stops | Insufficient output Worsening exhaust gas performance | Key switch OFF |

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| | Corrective | | J193 | 39-73 | | Limp Home | Behaviour | Recovery from |
|---|------------------------------------|--------|------------|-------|---|--|------------------------------------|---------------------|
| DTC name Text 1 | action Text 2 | P-Code | SPN | FMI | Detected item <dm></dm> | engine ECU (system action) <dm></dm> | During Malfunction <dm></dm> | error <dm></dm> |
| Injector actuation circuit disconnection (COM1 or 1 & 4cylinders simultaneously) | See Service Manual | P2146 | 52352 3 | 2 | Sensor/ harness GND short circuit Sensor malfunction | • [Default value] 0 °C (32 °F) | None | Key switch OFF |
| GND short at either injector actuation circuit (COM1 or No.1 & 4 cylinders) | See Service Manual | P2147 | 52352 3 | 4 | Sensor/ harness disconnection or power supply short Sensor malfunction | • [Default value] 0 °C (32 °F) | None | Key switch OFF |
| Battery short at either injector actuation circuit (COM1 or 1 & 4 cylinders) | Stop ENG, See Service Manual | P2148 | 52352 3 | 3 | Sensor/ harness GND short circuit Sensor malfunction | • [Default value] 0 kPa (0.0 kgf/cm², 0.0 psi) | None | Key switch OFF |
| Injector actuation circuit disconnection (COM2 or 2 & 3 cylinders simultaneously) | See Service Manual | P2149 | 52352 4 | 2 | Sensor/ harness disconnection or power supply short Sensor malfunction | • [Default value] 0 kPa (0.0 kgf/cm², 0.0 psi) | None | • Key switch OFF |
| GND short at either injector actuation circuit (COM2 or No.2 & 3 cylinders) | See Service Manual | P2150 | 52352 4 | 4 | Sensor/ harness disconnection or GND short Sensor malfunction | Intake air throttle valve: fully opened | None | Key switch OFF |
| Battery short at either injector actuation circuit (COM2 or 2 & 3 cylinders) | Stop ENG, See Service Manual | P2151 | 52352 4 | 3 | Sensor/wiring harness power supply shortSensor malfunction | Intake air throttle valve: fully opened | None | Key switch OFF |
| Atmospheric pressure sensor: Low | See Service Manual | P2228 | 108 | 4 | DOC response error | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops Intake air throttle valve: fully opened | Insufficient output | Key switch OFF |

| | | | J193 | 39-73 | | Limp Home | Behaviour | |
|---|--------------------------|---------------------|------------|-------|--|---|---|---|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Atmospheric pressure sensor: High | See Service Manual | P2229 | 108 | 3 | • DOC inlet temperature is high | • Engine stop • Starter relay is disabled and injection is stopped until the overall exhaust gas temperature drops to 300 °C (572 °F) | • Engine stop • Note: Cannot start until temperature reaches 300 °C (572 °F) | • Overall exhaust gas temperature is lower than 300 °C (572 °F) and key switch is |
| EGR valve stick abnormality | See Service Manual | P2413 | 52357 5 | 7 | • DOC outlet temperature is high | • Engine stop • Starter relay is disabled and injection is stopped until the overall exhaust gas temperature drops to 300 °C (572 °F) | • Engine stop • Note: Cannot start until temperature reaches 300 °C (572 °F) | • Overall exhaust gas temperature is lower than 300 °C (572 °F) and key switch is |
| EGR motor environmental temperature abnormality | See Service Manual | P2414 | 52357 6 | 2 | DPF outlet temperature high | Engine stop EGR stops Intake air throttle valve: fully closed Starter relay is disabled and injection is stopped until the overall exhaust gas temperature drops to 300 °C (572 °F) | • Engine stop • Note: Cannot start until temperature reaches 300 °C (572 °F) | • Overall exhaust gas temperature is lower than 300 °C (572 °F) and key switch is OFF |
| EGR valve built-in thermistor sensor abnormality | See Service Manual | P2415 | 52357 7 | 2 | • PM deposit error level (level 3) | Output limit: Q value of approx. 50 % or less Manual regeneration possible | Insufficient output | • Diagnostic counter = 0 |
| Exhaust gas temperature sensor 2 (T2: DPF outlet) Low | See Service Manual | P242C | 3246 | 4 | Abnormal PM accumulation (level 4) | Output limit: Q value of approx. 50 % or less Manual regeneration not possible | Insufficient output | • Diagnostic counter = 0 |

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| | | | J193 | 39-73 | | Limp Home | Behaviour | |
|--|------------------------------------|---------------------|------------|-------|--|---|--|---|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Exhaust gas temperature sensor 2 (T2: DPF outlet) High | See Service Manual | P242D | 3246 | 3 | Abnormal PM accumulation (level 5) | Output limit: Q value of approx.50 % or lessRegeneration not possible | Insufficient output | Key switch OFF |
| Differential pressure sensor: Low | See Service Manual | P2454 | 3251 | 4 | • Insufficient intake air pressure increase (turbo outlet hose disconnected) | Output limit: Q value of approx. So % or less Accelerator limitation: 50 % or less EGR stops | Insufficient output | Key switch OFF |
| Differential pressure sensor: High | See Service Manual | P2455 | 3251 | 3 | Coolant temperature is low during regeneration | None | None | • Diagnostic counter = 0 |
| Intake air throttle lift sensor abnormality (low side) | See Service Manual | P2621 | 52358 3 | 4 | • Regeneration times excessively long (exceeds required time) | None | None | • Diagnostic counter = 0 |
| Intake air throttle lift sensor abnormality (high side) | See Service Manual | P2622 | 52358 3 | 3 | • Simultaneous malfunction of all exhaust gas temperature sensors | None | None | • Diagnostic counter = 0 |
| DOC response abnormality (exhaust gas abnormality) | See Service Manual | P3001 | 3252 | 0 | Exhaust gas temperature sensor 0, 1, 2 output | Engine stop Inhibit starter relay activation until all exhaust temp. (T0, T1, T2) reduces down to 300 degC (572 degF) | None | Diagnostic counter = zero or Key switch turn OFF |
| Exhaust gas temperature increase error T0 | Stop ENG, See Service Manual | P3002 | 4765 | 0 | • Regeneration interval (interval between end of regeneration and next regeneration) is abnormal | Output limit: Q value of approx. So % or less Manual regeneration possible EGR stops | Worsening exhaust gas performance (NOx) | Key switch OFF |
| Exhaust gas temperature increase error T1 | Stop ENG, See Service Manual | P3003 | 3242 | 0 | • EGR valve control state due to high temp of AECD | None | Worsening exhaust gas performance (NOx) | • Diagnostic counter = 0 |

| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | | 89-73 FMI | Detected item <dm></dm> | Limp Home Action by engine ECU (system action) <dm></dm> | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
|---|--|---------------------|------------|--------------|--|--|---|--|
| Exhaust gas temperature increase error T2 | Stop ENG, See Service Manual | P3004 | 3246 | 0 | • Communication disrupted with EGR | • Output limit: Torque of 75 % or less • EGR stops | Insufficient output Worsening exhaust gas performance | Key switch OFF |
| PM volume abnormality level3 | Start DPF Parked Regeneration immediately | P3006 | 3701 | 15 | • CAN_CCVS communication interruption error | • [Default value] Vehicle speed: 0 km, Parking: OFF | None | Key switch OFF |
| PM volume abnormality level4 | Stop engine!! Contact dealer immediately | P3007 | 3701 | 16 | CAN_CM1 communication interruption error | • [Default value] Manual regeneration input OFF, auto regeneration not possible | Insufficient output | Key switch OFF |
| PM volume abnormality level5 | Stop engine!! Contact dealer immediately | P3008 | 3701 | 0 | • CAN_TSC1 communication interruption error | • [Default value] TSC1 control not possible | Insufficient output | Key switch OFF |
| Insufficient turbo boost increase abnormality | See Service Manual | P3011 | 132 | 15 | CAN_EBC1 communication stopping | Non shutdown [default value] Output limitation: Approximately 75% of normal condition | None | None |
| Insufficient rise in water temperature during parked/ manual regeneration | See Service Manual | P3012 | 52358 9 | 17 | Remaining fuel volume at specified value or less (factory default setting=10%) Can be adjusted between 10 % and 80 % | None | None | Supply fuel until remaining fuel volume reaches the specified value or above |
| Increased parked/manual regeneration prosessing time abnormality | See Service Manual | P3013 | 52359 0 | 16 | None | None | None | None |
| Loss of Function of DPF system (PCD) → Abnormal DPF function loss | See Service Manual | P3015 | 3936 | 3 | Sensitivity of differential pressure sensor is too low | None | Worsening exhaust gas performance (increased PM) | • Diagnostic counter = 0 |

Page 4-62 Instruments

| | | | J193 | 39-73 | | Limp Home | Daha | |
|---|------------------------------------|---------------------|------------|-------|---|---|--|-------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Simultaneous disconnection of all exhaustgas temp. sensors abnormality | See Service Manual | P3018 | 52359 9 | 0 | Sensor/ harness GND short circuit | • [Default value] During start-up = -20 °C (-4 °F) • [Default value] Other = 45 °C (113 °F) | None | • Diagnostic counter = 0 |
| initial pump-calibration incomplete | See Service Manual | P3019 | 52360 0 | 0 | Sensor/ harness disconnection or power supply short | • [Default value] During start-up = -20 °C (-4 °F) • [Default value] Other = 45 °C (113 °F) | None | • Diagnostic counter = 0 |
| High Exhaust Gas Temperature After Emergency High Temp. DTC | Stop ENG, See Service Manual | P3023 | 52360 1 | 0 | Abnormally high pressure 1 | Output limit: Q value of approx. So % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) EGR stops | Insufficient output Worsening exhaust gas performance | • Key switch OFF |
| Abnormality frequent regeneration | See Service Manual | P3024 | 52360 2 | 0 | Abnormally high pressure 2 | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80 MPa (820 kgf/cm², 12000 psi) EGR stops | Insufficient output Worsening exhaust gas performance | • Key switch OFF |

| | | | J193 | 39-73 | | Limp Home | | |
|---|--------------------------------|---------------------|------------|-------|--|--|---|---|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | Behaviour During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| Over heat pre-caution (High.Temp-AECD activation warning) | Stop mowimg!! | P3025 | 52360 | 15 | Disconnected injector actuation circuit open circuit (common 1 system) or injector-side No. 1, 4 cylinder simultaneous disconnection | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops | Insufficient output Large vibrations Worsening exhaust gas performance Engine stops in some cases | Key switch OFF |
| CAN2 Bus off abnormality | See Service Manual | U0075 | 52354 7 | 2 | Disconnected injector actuation circuit open circuit (common 2 system) or injector-side No. 2, 3 cylinder simultaneous disconnection | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less EGR stops | Insufficient output Large vibrations Worsening exhaust gas performance Engine stops in some cases | Key switch OFF |
| EGR control line communication disruption (disconnection) | See Service Manual | U0076 | 52357 8 | 2 | Fuel temp high | Output limitation: Approximately 75 % of normal condition | None | Diagnostic counter = zero or Key switch turn OFF |
| CAN1 Bus off abnormality | See Service Manual | U0077 | 52360 4 | 2 | Simultaneous disconnection of differential pressure sensor and all exhaust gas temperature sensors | None | Worsening exhaust gas performance (increased PM) | • Diagnostic counter = 0 |
| CAN-KBT Frame error → CAN-KBT frame disconnection abnormality | See Service Manual | U0081 | 52354 8 | 2 | Pump- calibration history | None | None | Diagnostic counter = zero or Key switch turn OFF |
| CAN_CCVS communication disruption abnormality | See Service Manual | U0082 | 52359 1 | 2 | ECU internal power supply error | None | None | Key switch turn OFF |
| CAN_CM1 communication disruption abnormality | See Service Manual | U0083 | 52359 2 | 2 | ECU internal IC error | None | None | Key switch turn |
| CAN_TSC1 communication disruption abnormality | | U0087 | 52359 | 2 | ECU internal memory error | Low idle | None | Key switch turn |
| CAN EBC1 frame error | See Service Manual | U0089 | 52359 8 | 2 | Open circuit, short circuit or damage of | Engine stop | Engine stops | Key switch turn OFF |

Page 4-64 Instruments

| | | | J193 | 9-73 | | Limp Home | Behaviour | |
|----------------------|--------------------------------|---------------------|------------|------|---|--|---|-------------------------------------|
| DTC name Text 1 | Corrective action Text 2 | ISO 14229 P-Code | SPN | FMI | Detected item <dm></dm> | Action by engine ECU (system action) <dm></dm> | During Malfunction <dm></dm> | Recovery from error <dm></dm> |
| CAN EBC1 frame error | See Service Manual | U0089 | 52359 8 | 2 | harness Failure of battery | Engine stop | Engine stops | Key switch turn OFF |
| FUEL LEVEL LOW | Refuel | None | 96 | 17 | • Large phase shift between NE (crankshaft position sensor) pulse and G (camshaft position sensor) pulse | None | (Invalid G signal) engine hesitates at start-up | • Diagnostic counter = 0 |
| No fault coode | None | None | 916 | 17 | Actual pressure is higher than command pressure | Output limit: Q value of approx. 50 % or less Accelerator limitation: 50 % or less Rail pressure restriction: Command pressure <= 80MPa (820 kgf/cm², 12000 psi) EGR stops | Insufficient output Worsening exhaust gas performance | • Diagnostic counter = 0 |

Engine Configuration

This function is not supported.

1-Up Display Setup

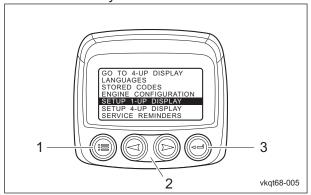
With "SETUP 1-UP DISPLAY", the displayed parameters can be reset to the factory defaults, or the monitor display of selected, necessary parameters can be set up. The following 3 items appear when "SETUP 1-UP DISPLAY" is selected.

- · USE DEFAULTS
- · CUSTOM SETUP
- · AUTOMATIC SCAN

■Use Defaults

With "USE DEFAULTS", the 1-up display parameters return to the factory defaults.

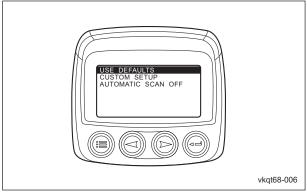
1. Press the menu key. After the main menu appears, use the arrow keys to highlight "SETUP 1-UP DISPLAY", and then press the Enter key.



Use Defaults_001

| 1 | Menu key |
|---|------------|
| 2 | Arrow keys |
| 3 | Enter key |

2. Highlight "USE DEFAULTS", and then press the Enter key.



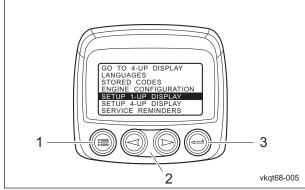
Use Defaults_002

- 3. "RESTORED TO DEFAULTS" appears in the monitor display, and the parameters are reset to the factory defaults of the following 8 items.
 - [1] ENGINE SPEED
 - [2] ENGINE COOLANT TEMPERATURE
 - [3] %SOOT
 - [4] FUEL LEVEL
 - [5] ENGINE OIL PRESSURE
 - [6] MACHINE HOURS
 - [7] BATTERY POTENTIAL
 - [8] DPF STATUS
- 4. After the settings have been applied, pressing the menu key once returns to the main menu, and pressing the key again returns to the 1-up/4-up display screen.

■Custom Setup

With "CUSTOM SETUP", the type and number of parameters as well as their display order can be specified.

 Press the menu key. After the main menu appears, use the arrow keys to highlight "SETUP 1-UP DISPLAY", and then press the Enter key.

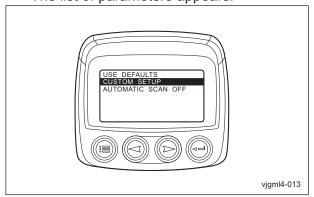


Custom Setup_001

| 1 | Menu key |
|---|------------|
| 2 | Arrow keys |
| 3 | Enter key |

Page 4-66 Instruments

Highlight "CUSTOM SETUP", and then press the Enter key. The list of parameters appears.



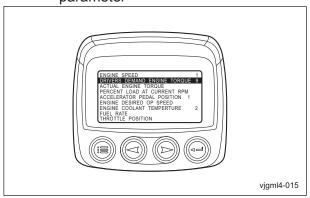
Custom Setup_002

- 3. Change the parameters.
 - [1] To add a parameter
 - a. Use the arrow keys to highlight the parameter to be added, and then press the Enter key.



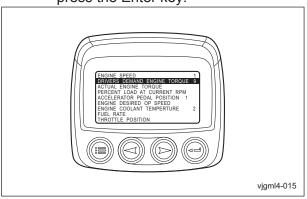
Custom Setup_003

b. A number appears at the right of the selected parameter. This number indicates the display order for the parameter



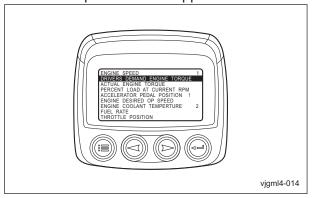
Custom Setup_004

- [2] To deselect a parameter and remove it from the list of displayed parameters
 - a. Highlight the parameter, and then press the Enter key.



Custom Setup_005

b. Check that the number at the right of the parameter disappeared.



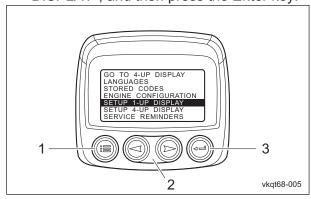
Custom Setup_006

4. After the settings have been applied, pressing the menu key once returns to the main menu, and pressing the key again returns to the 1-up/4-up display screen.

■Automatic Scan

With "AUTOMATIC SCAN", the 1-up display can be set to automatically scroll through the selected parameters one by one.

 Press the menu key.
 After the main menu appears, use the arrow keys to highlight "SETUP 1-UP DISPLAY", and then press the Enter key.



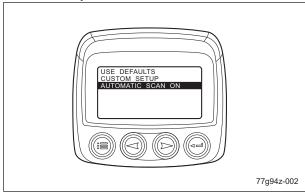
Automatic Scan_001

| 1 | Menu key |
|---|------------|
| 2 | Arrow keys |
| 3 | Enter key |

2. When "AUTOMATIC SCAN ON" appears, the parameters are scrolled automatically. For manual scrolling, highlight "AUTOMATIC SCAN ON", and then press the Enter key.

It turns into "AUTOMATIC SCAN OFF"

and the parameters will be scrolled manually.



Automatic Scan_002

3. After the settings have been applied, pressing the menu key once returns to the main menu, and pressing the key again returns to the 1-up/4-up display screen.
Note:

When the parameters are scrolled automatically, press the Enter key once to pause scrolling.

When scrolling is paused, press the Enter key once to restart scrolling.

4-Up Display Setup

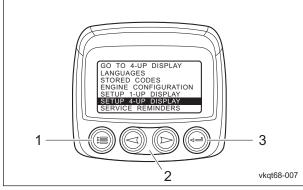
With "SETUP 4-UP DISPLAY", the displayed parameters can be reset to the factory defaults, or the monitor display of selected, necessary parameters can be set up. The following 2 items appear when "SETUP 4-UP DISPLAY" is selected.

- · USE DEFAULTS
- · CUSTOM SETUP

■Use Defaults

With "USE DEFAULTS", the 4-up display parameters return to the factory defaults.

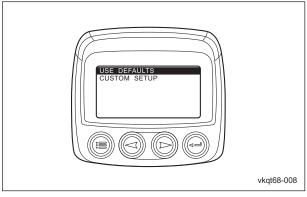
Press the menu key.
 After the main menu appears, use the arrow keys to highlight "SETUP 4-UP DISPLAY", and then press the Enter key.



Use Defaults_001

| 1 | Menu key |
|---|------------|
| 2 | Arrow keys |
| 3 | Enter key |

2. Highlight "USE DEFAULTS", and then press the Enter key.



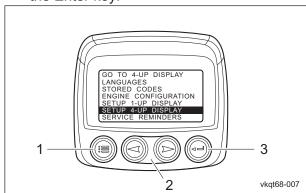
Use Defaults_002

Page 4-68 Instruments

- "RESTORED TO DEFAULTS" appears in the monitor display, and the parameters are reset to the factory defaults of the following 8 items.
 - · First page
 - [1] ENGINE SPEED
 - [2] ENGINE COOLANT TEMPERATURE
 - [3] %SOOT
 - [4] FUEL LEVEL
 - · Second page
 - [1] ENGINE OIL PRESSURE
 - [2] MACHINE HOURS
 - [3] BATTERY POTENTIAL
 - [4] DPF STATUS
- 4. After the settings have been applied, pressing the menu key once returns to the main menu, and pressing the key again returns to the 1-up/4-up display screen.
- ■Custom Setup

With "CUSTOM SETUP", the type and number of parameters as well as their display order can be specified.

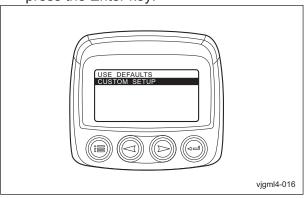
 Press the menu key. After the main menu appears, use the arrow keys to highlight "SETUP 4-UP DISPLAY", and then press the Enter key.



Custom Setup 001

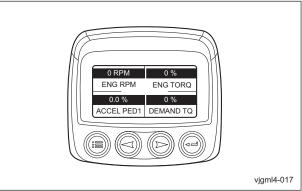
| 1 | Menu key |
|---|------------|
| 2 | Arrow keys |
| 3 | Enter key |

2. Highlight "CUSTOM SETUP", and then press the Enter key.



Custom Setup_002

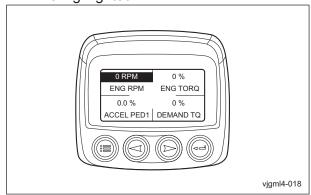
- 3. Select the page.
 - [1] Check that the values for the four parameters are highlighted.



Custom Setup_003

1 Parameter values

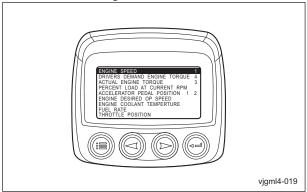
- [2] Use the arrow keys to display the page to be changed, and then press the Enter key.
- 4. Change the parameters.
 - [1] Check that the value for one parameter is highlighted.



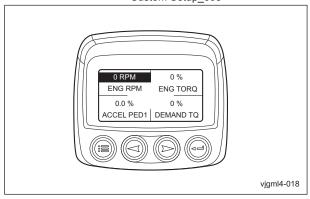
Custom Setup_004

- [2] Use the arrow keys to highlight the value of the parameter to be changed, and then press the Enter key.
- [3] The parameters appear.

 The number at the right of the parameter indicates the location in the 4-up display.
 - 1=Upper left
 - 2=Lower left
 - 3=Upper right
 - 4=Lower right

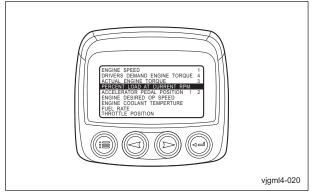


Custom Setup_005



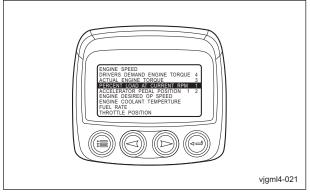
Custom Setup_006

- [4] To change to a different parameter
 - a. Use the arrow keys to highlight the parameter to be selected, and then press the Enter key.



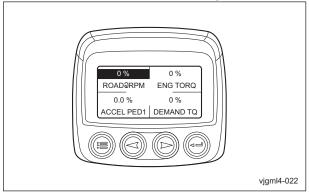
Custom Setup_007

b. Check that a number appeared to the right of the selected parameter.



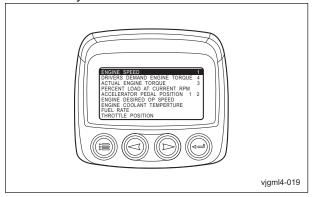
Custom Setup_008

c. Press the menu key and check that the parameter has changed.



Custom Setup_009

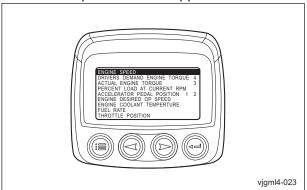
- [5] To deselect a parameter and remove it from the list of displayed parameters
 - a. Highlight the parameter to be removed, and then press the Enter key.



Custom Setup_010

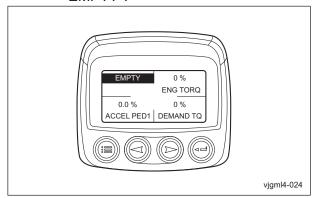
Page 4-70 Instruments

b. Check that the number at the right of the parameter disappeared.



Custom Setup_011

c. Press the menu key and check that the parameter has changed to "EMPTY".



Custom Setup_012

- 5. Pressing the menu key once returns to the display for selecting the page.
- 6. To change other parameters, repeat steps 3 to 5.

Service Reminders

With "SERVICE REMINDERS", the notification of replacement time for the following 5 consumables can be specified.

- · Engine oil
- · Engine oil filter
- · Hydraulic oil
- · Hydraulic oil filter
- · Air cleaner

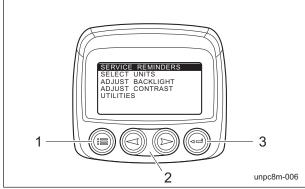
The following 2 items appear when "SERVICE REMINDERS" is selected.

- · RESET REMINDERS
- · MODIFY REMINDERS

■Reset Reminders

With "RESET REMINDER", displayed remaining time can be reset to the time specified with "MODIFY REMINDERS".

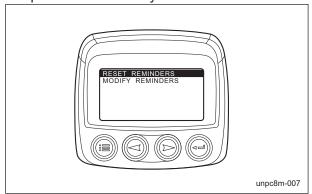
Press the menu key.
 After the main menu appears, use the arrow keys to highlight "SERVICE REMINDERS", and then press the Enter key.



Reset Reminders_001

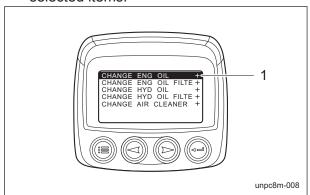
| 1 | Menu key |
|---|------------|
| 2 | Arrow keys |
| 3 | Enter key |

2. Highlight "RESET REMINDER", and then press the Enter key.



Reset Reminders_002

Use the arrow keys to highlight the item to be changed, and then press the Enter key. A plus appears at the right of the currently selected items.



Reset Reminders_003

1 Plus

4. The remaining time for the selected item appears.

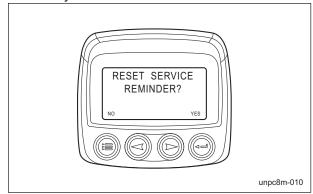


Reset Reminders_004

[1] To reset the remaining time to the specified time, press the Enter key.

[2] "RESET SERVICE REMINDER?" appears.

To reset, press the Enter key.
To cancel resetting, press the menu key.



Reset Reminders_005

- 5. The screen for selecting the item appears.
- ■Modify Reminders

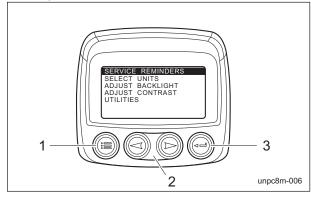
With "MODIFY REMINDERS", the replacement time period for consumables can be specified.

The replacement time period is not configured at the factory.

Configure as necessary.

The replacement time period should be in accordance with the maintenance schedule.

Press the menu key.
 After the main menu appears, use the arrow keys to highlight "SERVICE REMINDERS", and then press the Enter key.

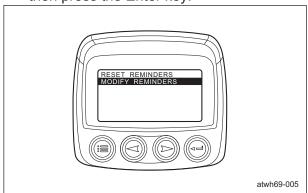


Modify Reminders_001

| 1 | Menu key |
|---|------------|
| 2 | Arrow keys |
| 3 | Enter key |

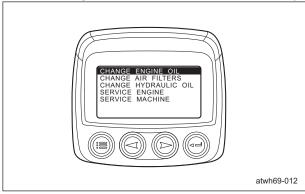
Page 4-72 Instruments

2. Highlight "MODIFY REMINDERS", and then press the Enter key.



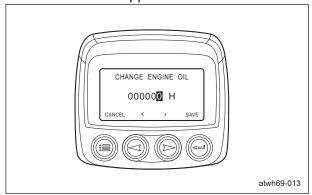
Modify Reminders_002

3. Use the arrow keys to highlight the item to be changed, and then press the Enter key.



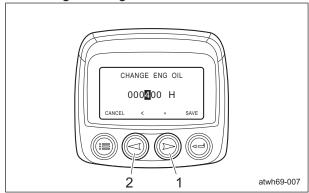
Modify Reminders_003

4. The replacement time period for the selected item appears.



Modify Reminders_004

 Highlight the digit to be changed.
 Press the right arrow key to increase the number. Press the left arrow key to change the digit.



Modify Reminders_005

| 1 | Right arrow key |
|---|-----------------|
| 2 | Left arrow key |

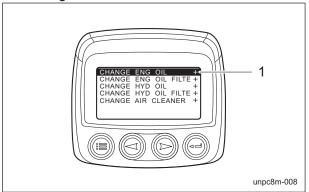
- 6. To save the specified time period, press the Enter key.
- 7. "MODIFY SERVICE REMINDER?" appears.

To save the changes, press the Enter key. To cancel the changes, press the menu key.



Modify Reminders_006

The display for selecting the item appears.
 A plus sign appears on the right side of the item with the replacement time period configured.



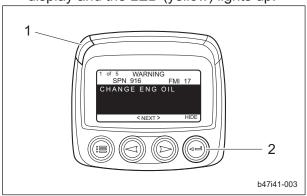
Modify Reminders_007
Plus sign

■Reminder Display

Important

If a warning message appears, immediately stop operation, and then perform the replacement procedure.

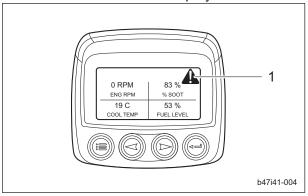
 When the specified replacement time period for a consumable has passed, a warning message appears in the monitor display and the LED (yellow) lights up.



Reminder Display_001

| 1 | LED (yellow) |
|---|--------------|
| 2 | Enter key |

- 2. Pressing the Enter key changes the screen from the warning message to the parameter display.
- 3. A warning mark appears in the upper-right corner of the monitor display.



Reminder Display_002

1 Warning mark

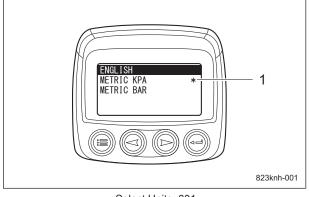
4. Change the replacement time period of consumables with "RESET REMINDERS" or "MODIFY REMINDERS". When the replacement time period is changed, the warning message and mark disappear.

Select Units

With "SELECT UNITS", the units of parameter values can be set to any of the following three formats.

- · ENGLISH
- · METRIC KPA
- · METRIC BAR

An asterisk appears at the right of the currently selected unit.



Select Units_001

1 Asterisk

Page 4-74 Instruments

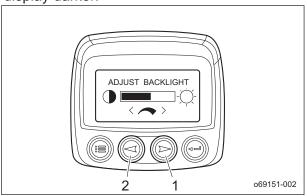
| | | Units | | |
|-----|----------------------|--------|-------|-------|
| No. | Monitor display S | ENGLIS | METRI | METRI |
| | | Н | C KPA | C BAR |
| 1 | ASH T | Н | Н | Н |
| 2 | ENG RPM | RPM | RPM | RPM |
| 3 | DEMAND TQ | % | % | % |
| 4 | ENG TORQ | % | % | % |
| 5 | LOAD@RPM | % | % | % |
| 6 | ACCEL PED1 | % | % | % |
| 7 | DES ENG SP | RPM | RPM | RPM |
| 8 | COOL TEMP | F | С | С |
| 9 | FUEL RATE | G/HR | L/HR | L/HR |
| 10 | THROTTLE | % | % | % |
| 11 | BST PRES | PSI | kPa | BAR |
| 12 | MANI TEMP | F | С | С |
| 13 | BAT VOLT | VDC | VDC | VDC |
| 14 | BARO PRES | PSI | kPa | BAR |
| 15 | AMB TEMP | F | С | С |
| 16 | AIR IN TP | F | С | С |
| 17 | FUEL USED | Gal | L | L |
| 18 | ENG HRS | Н | Н | Н |
| 19 | OIL PRES | PSI | kPa | BAR |
| 20 | RAIL PRES | PSI | kPa | BAR |
| 21 | AIR RATE | kg/h | kg/h | kg/h |
| 22 | DOC TEMP | F | С | С |
| 23 | EF IN T | F | С | С |
| 24 | DIFF PRES | PSI | kPa | BAR |
| 25 | EF OUT T | F | С | С |
| 26 | PT LAMP | * | * | * |
| 27 | DPF ST | * | * | * |
| 28 | DPF AR ST | * | * | * |
| 29 | INHIBIT ST | * | * | * |
| 30 | DPF INHIB SW | * | * | * |
| 31 | EXH T LAMP | * | * | * |
| 32 | %SOOT | % | % | % |
| 33 | MACH HRS | Н | Н | Н |
| 34 | FUEL LEVEL | % | % | % |

Note:

The factory default unit is "METRIC KPA".

Adjust Backlight

With "ADJUST BACKLIGHT", the brightness of the monitor display can be adjusted. Press the right arrow key to make the display brighter. Press the left arrow key to make the display darker.

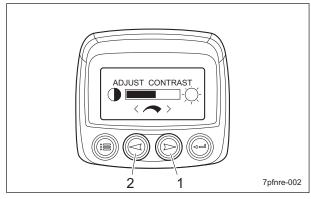


Adjust Backlight_001

| 1 Right arrow key | |
|-------------------|----------------|
| 2 | Left arrow key |

Adjust Contrast

With "ADJUST CONTRAST", the contrast of the monitor display can be adjusted. Press the right arrow key to decrease the contrast. Press the left arrow key to increase the contrast.



Adjust Contrast_001

| 1 | Right arrow key | |
|---|-----------------|--|
| 2 | Left arrow key | |

Utilities

With "UTILITIES", the remaining fuel volume can be specified and the monitor configuration can be displayed.

The following 6 items appear when "UTILITIES" is selected.

- · GAGE DATA
- · REMOVE ALL GAGES
- · SOFTWARE VERSION
- · FAULT CONVERSION
- ANALOG INPUT
- · OEM

Note:

"GAGE DATA" and "REMOVE ALL GAGES" are not supported on this machine.

■Software Version

With "SOFTWARE VERSION", the software version of the monitor can be displayed.

■Fault Conversion

With "FAULT CONVERSION", the J1939 fault code conversion method can be specified.

The monitor normally detects J1939 version 4

Since the engine ECU of this machine uses J1939 version 4, no adjustments are necessary.

Analog Input

With "ANALOG INPUT", remaining fuel volume information can be specified. The following 2 items appear when "ANALOG INPUT" is selected.

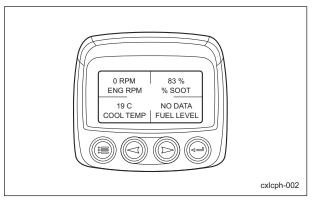
- · BACKLIGHT DIMMER
- · FUEL LEVEL

Important

"BACKLIGHT DIMMER" is not supported on this machine.

Always select "FUEL LEVEL".

If "BACKLIGHT DIMMER" is selected, "NO DATA" appears as the value for the fuel level parameter.



Analog Input_001

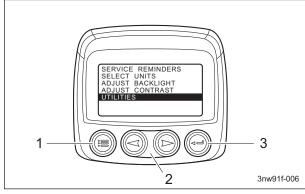
Note:

The factory default analog input is "FUEL LEVEL".

1. Fuel Level

With "FUEL LEVEL", the low fuel level can be specified.

 Press the menu key.
 After the main menu appears, use the arrow keys to highlight "UTILITIES", and then press the Enter key.

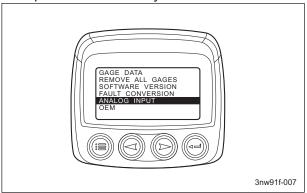


Fuel Level 001

| 1 | Menu key |
|---|------------|
| 2 | Arrow keys |
| 3 | Enter key |

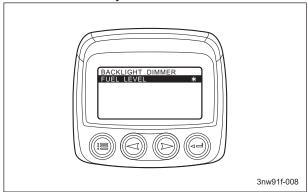
Page 4-76 Instruments

2. Highlight "ANALOG INPUT", and then press the Enter key.



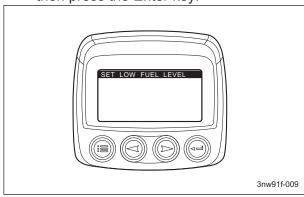
Fuel Level_002

3. Highlight "FUEL LEVEL", and then press the Enter key.



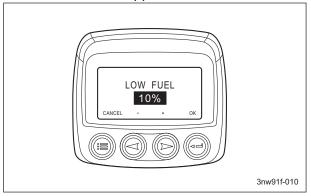
Fuel Level_003

4. Highlight "SET LOW FUEL LEVEL", and then press the Enter key.



Fuel Level_004

5. "LOW FUEL" appears.



Fuel Level_005

- 6. Press the right arrow key to increase the value. Press the left arrow key to decrease the value.
 - The value can be set between 10% and 80% in 5% increments.
- 7. To save the specified value, press the Enter key.

Note:

The factory default low fuel level is 10%.

2. Low Fuel Level Display

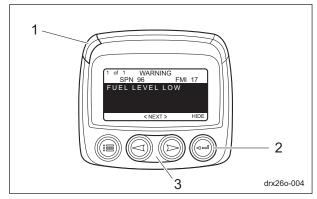


If a warning message appears, immediately stop operation, and then supply fuel.

 When the fuel level falls below the specified low fuel level, a warning message appears in the monitor display and the LED (yellow) lights up. The warning message appears on two pages.

Use the arrow keys to change the page.

· Tavt 1



Low Fuel Level Display_001

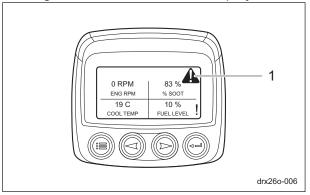
| 1 | LED (yellow) |
|---|--------------|
| 2 | Enter key |
| 3 | Arrow keys |

· Text 2



Low Fuel Level Display_002

- 2. Pressing the Enter key changes the screen from the warning message to the parameter display.
- 3. A warning mark appears in the upperright corner of the monitor display.



Low Fuel Level Display_003

1 Warning mark

4. When fuel is supplied to bring the fuel level above the specified low fuel level, the warning message and mark disappear.

■OEM

"OEM" is used when the manufacturer specifies factory default settings.

Important

No adjustments by the operator are necessary.

Fault Code Displays

Important

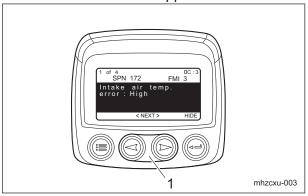
When the fault code (DTC) appears in the monitor display, contact your dealer.

A fault code (DTC) appears in the monitor display when a failure occurs on the function of engine.

Each fault code is displayed over two pages. Use the arrow keys to change the page.

Text 1

The fault code name appears.

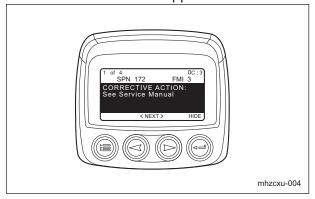


Fault Code Displays_001

1 Arrow keys

· Text 2

The corrective action appears.



Fault Code Displays_002

Pressing the Enter key changes the screen from the fault code to the parameter display.

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Important

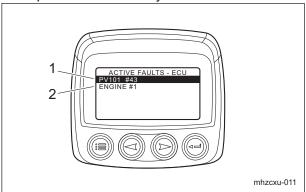
If the service reminders are configured, the notices of the replacement time period for consumables and the fault code may appear all together.

If the low fuel level is specified, the notices of fuel level low and the fault code may appear all together.

If "ACTIVE FAULTS - ECU" message appears, check both the service reminder warning message and the fault code (DTC).

To check the service reminder warning message:

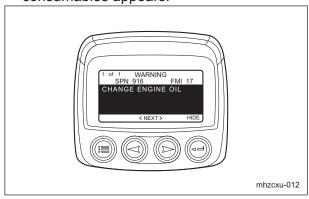
Highlight the service reminder notice, and then press the Enter key.



Fault Code Displays_003

| 1 | Service reminder notice |
|---|-------------------------|
| 2 | Fault code notice |

Text 1
 The item of requiring replacement of consumables appears.



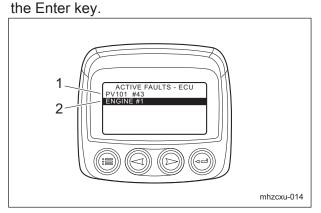
Fault Code Displays_004

Text 2
 The corrective action appears.



Fault Code Displays_005

To check the fault code (DTC):
Highlight the fault code notice, and then press



Fault Code Displays_006

| 1 | Service reminder notice |
|---|-------------------------|
| 2 | Fault code notice |

Text 1
 The fault code (DTC) name appears.



Fault Code Displays_007

Instruments Page 4-79

Text 2
 The corrective action appears.



Fault Code Displays_008

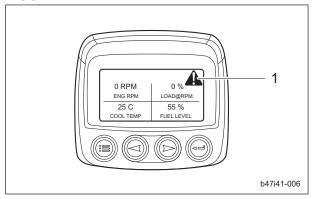
Note:

If the warning message of service reminder ignored and the Enter key pressed to hide the message, the monitor will display "ACTIVE FAULTS - ECU".

If the fault code (DTC) ignored and the Enter key pressed, the monitor will also display "ACTIVE FAULTS - ECU".

If the notice ignored and the menu key pressed when the monitor displays "ACTIVE FAULTS - ECU", the warning mark continues to be displayed in the upper right corner of the monitor display.

To check the warning message and the fault code (DTC) again, press the Enter key to return to the display of "ACTIVE FAULTS - ECU".



Fault Code Displays_009

1 Warning mark

Page 4-80 Instruments

DPF Regeneration Lamp

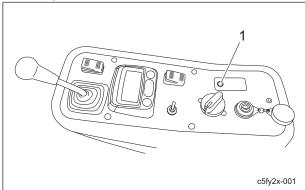
Important

Do not stop the engine with the DPF regeneration lamp (LED) turned on.

The DPF regeneration lamp (LED) lights up when DPF regeneration starts.

The lamp continues lighting up during DPF regeneration and it goes out when the regeneration is completed.

The DPF regeneration lamp (LED) blinks when the auto regeneration inhibit switch set to the "Auto regeneration inhibit mode".



DPF Regeneration Lamp_001

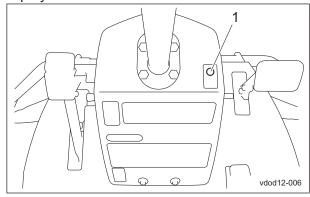
1 DPF regeneration lamp

Engine Warning Lamp

Important

Make repairs immediately if the fault codes of PCD (Particulate Control Diagnostic) and NCD (NOx Control Diagnostic) appear.

Engine warning lamp (LED) lights up or blinks when a failure occurs on the function of engine. Check the fault code (DTC) in the monitor display.



Engine Warning Lamp_001

1 Engine warning lamp

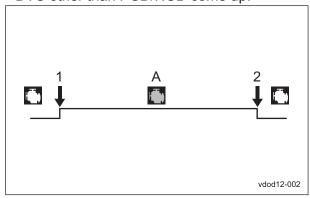
The lighting patterns of engine warning lamp are as follows.

Note:

PCD means fault codes relevant to Particulate Control Diagnostic.

NCD means fault codes relevant to NOx Control Diagnostic.

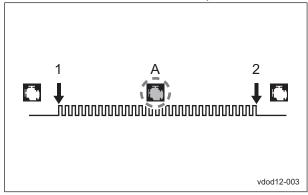
1. Engine warning lamp lights up when only DTC other than PCD/NCD come up.



Engine Warning Lamp_002

| 1 | Fault detected |
|---|----------------|
| 2 | Recovery |
| Α | Lighting |

2. Engine warning lamp blinks when only DTC relevant to PCD/NCD come up.

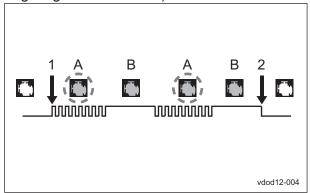


Engine Warning Lamp_003

| 9. | |
|----|----------------|
| 1 | Fault detected |
| 2 | Recovery |
| Α | Blinking |

Instruments Page 4-81

 Engine warning lamp repeats blinking and lighting alternately when DTC relevant to/ other than PCD/NCD come up at the same time. (It repeats blinking three times and lighting three seconds.)



Engine Warning Lamp_004

| 1 | Fault detected |
|---|----------------|
| 2 | Recovery |
| Α | Blinking |
| В | Lighting |

Move

Traveling Procedure



Under any circumstances drive the machine at such a speed that you can stop it immediately for emergencies.



When traveling, be sure to push the reel rotation switch to the "Stop" side and raise the mower units.

Important

Do NOT start to move or stop the machine abruptly.

It will damage the hydraulic system or result in oil leakage.

- 1. Start the engine.
- 2. Make sure that all mower units are raised and that the mower lock levers (latches) for mower units #4 and #5 are engaged.
- 3. Firmly depress the brake pedal to release the locking pedal and release the brake pedal.
- 4. Take your foot off the brake pedal.

- 5. Slowly depress the traveling pedal.
- 6. The machine starts traveling.
- 7. When you take your foot off the traveling pedal, the machine stops slowly.

Towing The Machine

If the machine does not travel due to engine trouble, etc., you can move it in the following ways:

▲ Caution

Do not touch the unload valve except when towing the machine.

▲ Caution

Before starting the engine, be sure to close the unload valves.

Important

When towing the machine, travel at a speed no more than 3.0 km/h.

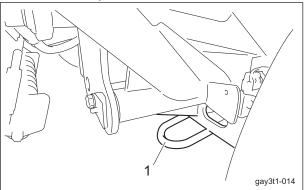
In addition, do not tow the machine for more than 3 minutes.

If the towing speed is too fast or there is excessive movement, the pump or motor will be damaged.

Important

Do not loosen the unload valve three turns or more.

- 1. Stop the engine.
 - "Procedure to Stop Engine" (Page 4-24)
- 2. Depress the locking pedal while firmly depressing the brake pedal to lock it.
- 3. Chock the wheels.
- 4. Secure the rope to the tow hook.

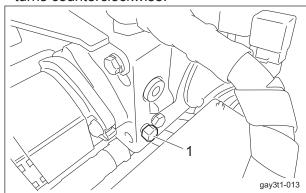


Towing The Machine_001

Page 4-82 Move

1 Tow hook

- 5. Open the underseat cover.
 "Underseat Cover" (Page 4-40)
- 6. Turn the unload valve under the seat 1 to 1.5 turns counterclockwise.



Towing The Machine_002

1 Unload valve

- 7. Close the underseat cover.
- 8. Remove the wheel stoppers.
- 9. Firmly depress the brake pedal to release the locking pedal.



While towing, always keep your foot on the brake pedal and depress the brake pedal at any time to stop.

10. Tow the machine slowly.

Cutting Work

Cutting Work



Do not start to move or stop the machine abruptly.

To do so is very dangerous. In addition, it may damage the hydraulic system or result in oil leakage.



Be sure to operate at an appropriate speed for the mowing site.

When cutting over bumpy surfaces, keep the engine rpm steady, and slow down the cutting speed.

▲ Caution

Note that if you stop operating the mower unit up/down lever before the mower units are raised completely, reel rotation may not stop. Reel rotation will be turned on or off based on the sensor-detected position of the mower units.

▲ Caution

After sand topdressing, close the cutter cover. Otherwise, sand may fly out and get in your eyes.

Important

Mow with the lever shifted to the "Down" position.

When the lever is returned to the neutral position, the cylinders are fixed, preventing mowing on undulations.

- 1. Release the mower lock levers (latches) for mower units #4 and #5.
- 2. Start the engine.
- 3. Raise all mower units.
- 4. Firmly depress the brake pedal to release the locking pedal for releasing the locked brake pedal.
- 5. Shift the throttle knob to rev the engine up to the maximum rpm.
- 6. Set the traveling/working selector switch to the "Working" position.
- 7. Shift the mower unit up/down lever to the "Down" position to lower the mower units.
- 8. Set the reel rotation switch to the "Rotation" position to rotate the reel cutters (cutting cylinders) of all mower units.

Important

When the traveling speed exceeds 12.0 km/h during cutting operation, a buzzer will sound. If the operation continues, the engine and hydraulic equipments will be damaged.

- 9. Set the pedal stopper to the "Working" position.
- 10. Depress the traveling pedal to start cutting work.

Cutting Work Page 4-83

Note:

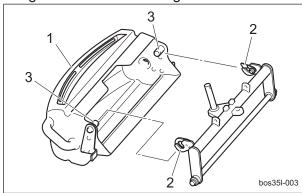
During the work, the reel cutters (cutting cylinders) will rotate or stop in sync with the up and down motion of the mower units.

Removal/Installation of Grass Catcher



Stop the engine before removing or installing the grass catcher.

- 1. Set the reel rotation switch to the "Stop" position.
- 2. Lower the mower units.
- 3. Apply the parking brake.
- 4. Stop the engine.
- 5. Remove or install the grass catcher.
 - Removal of grass catcher:
 Lift up the grass catcher, and remove the mounting pins on the left and right sides of the grass catcher from the grass catcher mounting brackets.
 - Installation of grass catcher: Install the mounting pins on the left and right sides of the grass catcher into the grass catcher mounting brackets.



Removal/Installation of Grass Catcher_001

| 1 | Grass catcher |
|---|--------------------------------|
| 2 | Grass catcher mounting bracket |
| 3 | Mounting pin |

Transporting

Transporting Procedure

When using a truck or trailer for transporting, drive the machine forward to load it and in reverse to unload it.

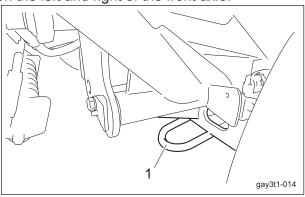
If the roof is installed on the machine, remove it

Otherwise, the roof may be damaged by wind pressure.

Note:

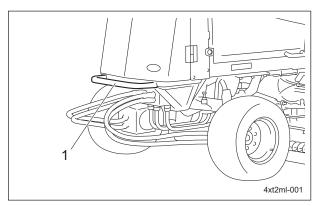
When tying down the machine, secure the rope at the following locations.

At the front of the machine, use the tow hooks on the left and right of the front axle.



Transporting Procedure_001

1 Tow hook



Transporting Procedure_002

1 Bumper

Storage

Before Long-Term Storage

- · Remove dirt, grass clippings, debris, oil stains etc. completely.
- Supply oil and apply grease to appropriate parts.
- · Remove the negative terminal of the battery.

Page 4-84 Transporting

| Maintenance Precautions | Page 5-2 |
|---|-------------------------------------|
| Maintenance Schedule | Page 5-2 |
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| DPF | Page 5-8 |
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| About Jacking Up The Machine | Page 5-22 |
| Greasing | Page 5-24 |
| About Greasing Greasing Points | Page 5-24 |
| Lubrication | Page 5-27 |
| About Lubrication Lubricating Points | _ |
| Maintenance Work | Page 5-30 |
| Swiveling Mower Units #2 and #3 Removing/Installing Tires Adjustment of Belt Tension Adjustment of Parking Brake | Page 5-31 Page 5-32 Page 5-33 |
| Adjustment of Brake | Page 5-35 |
| Adjustment of Control Arm Adjustment of Stoppers Adjustment of Mower Stopper Pin | Page 5-36 |
| Adjustment of Mower Stabilizer | • |
| Spring Adjustment of Positions of Mower | - |
| Units #2 and #3 Adjustment of Mower Stopper | _ |
| Change of Coolant | Page 5-44 |

| Change of Hydraulic Oil Filter | Page 5-47 |
|--------------------------------|-----------|
| Change of Air Cleaner | Page 5-49 |
| Change of Engine Oil | Page 5-49 |
| Change of Engine Oil Filter | Page 5-50 |
| Change of Fuel Filter | Page 5-51 |
| Change of Fuse | Page 5-52 |

Maintenance Precautions



The chapter "Maintenance" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform maintenance service for this machine.

▲ Caution

First, learn well the maintenance operations you plan to perform.

Important

Use tools appropriate for each maintenance operation.

Important

For the safe and best performance of your machine, use Baroness genuine parts for replacement and accessories.

Please note that our product warranty may be void if you use non-genuine parts for replacement or accessories.

Maintain the machine according to the maintenance schedule so that you will be able to take advantage of its optimum performance for a long period of time.

Maintenance Schedule

LM551B

Follow the maintenance schedule below.

O · · · Inspect, adjust, supply, clean

• · · Replace (first time)

△ · · · Replace

| M | Maintenance Item | | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | Every month | Every year | Every 2 years | Every 4 years | When Required | Remarks |
|----|---------------------------------------|---|------------|-------------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|---------|
| *4 | Check fan belt | 0 | | | | | | | | | | | | | | | | | | |
| | Replace hydraulic hoses (Moving part) | 0 | | | | | | | | | | | | | | | | | | |
| | Check brake wire | 0 | | | | | | | | | | | | | | | | | | _ |

| M | aintenance Item | Before Work | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | Every month | Every year | Every 2 years | Every 4 years | When Required | Remarks |
|----|---|-------------|------------|------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|--|
| | Open air cleaner evacuator valve to remove dust | | 0 | 0 | | | | | | | | | | | | | | | | Open valve every week or daily in dusty conditions |
| *4 | Check fuel hoses and clamp bands | | | | 0 | | | | | | | | | | | | | | | |
| *4 | Draining of water separator | | | | 0 | | | | | | | | | | | | | | | |
| | Grease and Lubricate all moving parts | | | | 0 | | | | | | | | | | | | | | | |
| | Check electrical wiring condition (Damage, defacement and joint looseness) | | | | 0 | 0 | | | | | | | | | | | | | | 50 hours first change, every 100 hours thereafter |
| | Check looseness of wheel mounting bolt | | | | 0 | 0 | | | | | | | | | | | | | | 50 hours first change, every 100 hours thereafter |
| | Grease mower unit hydraulic motor shafts | | | | | | 0 | | | | | | | | | | | | | |
| *4 | Clean air cleaner outer element (Replace the element after 6-time cleaning) | | | | | 0 | | | | | | | | | Δ | | | | | Replace every 6 cleanings or every year whichever comes earlier Air cleaner should be cleaned more often in dusty conditions than in normal conditions |
| | Replace hydraulic oil | | | | | | | | Δ | | | | | | | | | | | 100 hours first change, every 500 hours thereafter |
| | Replace hydraulic suction filter | | | | | • | | | Δ | | | | | | | | | | | 100 hours first change, every 500 hours thereafter |
| | Replace hydraulic oil filter | | | | | • | | | Δ | | | | | | | | | | | 100 hours first change, every |

Maintenance Schedule Page 5-3

| M | aintenance Item | Before Work | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | Every month | Every year | Every 2 years | Every 4 years | When Required | Remarks |
|----|--|-------------|------------|------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|--|
| | Replace hydraulic oil filter | | | | | • | | | Δ | | | | | | | | | | | 500 hours thereafter |
| *5 | Check exterior of battery | | | | | 0 | | | | | | | | 0 | | | | | | Check every 100 hours or every month whichever comes earlier |
| *5 | Clean exterior of battery | | | | | 0 | | | | | | | | 0 | | | | | | Check every 100 hours or every month whichever comes earlier |
| *5 | Check mounting bracket of battery | | | | | 0 | | | | | | | | 0 | | | | | | Check every 100 hours or every month whichever comes earlier |
| *5 | Check looseness and corrosion of battery terminals | | | | | 0 | | | | | | | | 0 | | | | | | Check every 100 hours or every month whichever comes earlier |
| *5 | Check battery fluid level | | | | | 0 | | | | | | | | 0 | | | | | | Check every 100 hours or every month whichever comes earlier |
| | Replace hydraulic hoses (Fixed part) | | | | | 0 | | | | | | | | 0 | | | | | | Check every 100 hours or every month whichever comes earlier |
| *4 | Check fan belt tension | | | | | 0 | | | | | | | | | | | | | | |
| *4 | Check intake air line (air cleaner hose) | | | | | 0 | | | | | | | | | | | | | | |
| *4 | Check radiator hoses and clamp bands | | | | | | 0 | | | | | | | | | | | | | |
| *4 | Change engine oil | | | | • | | Δ | | | | | | | | Δ | | | | | Initial 50 hours, thereafter every 250 hours or every year |

| M | aintenance Item | Before Work | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | Every month | Every year | Every 2 years | Every 4 years | When Required | Remarks |
|--------------|--|-------------|------------|------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|---|
| *4 | Change engine oil | | | | • | | Δ | | | | | | | | Δ | | | | | whichever comes earlier |
| *4 | Replace oil filter cartridge | | | | • | | | Δ | | | | | | | Δ | | | | | Initial 50 hours, thereafter every 400 hours or every year whichever comes earlier |
| *1.*4 | Replace fuel filter cartridge | | | | | | | Δ | | | | | | | | | | | | |
| *4 | Clean water separator | | | | | | | 0 | | | | | | | | | | | | |
| *2.*4 | Clean fuel tank interior | | | | | | | | 0 | | | | | | | | | | | |
| *2.*4 | Clean water jacket and radiator interior | | | | | | | | 0 | | | | | | | | | | | |
| *2.*4 | Replace fan belt | | | | | | | | Δ | | | | | | | Δ | | | | Replace every 500 hours or 2 years whichever comes earlier |
| *2.*4 | Check valve clearance | | | | | | | | | 0 | | | | | | | | | | |
| *2.*3. *4 | Check injection nozzle | | | | | | | | | | | 0 | | | | | | | | |
| *2.*3. *4 | Check EGR cooler | | | | | | | | | | | 0 | | | | | | | | |
| *2.*4 | Check head cover valve | | | | | | | | | | | 0 | | | | | | | | |
| *2.*3. *4 | Check turbocharger | | | | | | | | | | | | 0 | | | | | | | |
| *2.*3. *4 | Replace DPF filters | | | | | | | | | | | | Δ | | | | | | | |
| *2.*3. *4 | Check EGR system | | | | | | | | | | | | 0 | | | | | | | |
| *2.*4 | Replace air cleaner inner element | | | | | | | | | | | | | | Δ | | | | | The secondary (inner) element should be removed only if it is to be replaced. |
| *2.*4 | Check DPF-related piping | | | | | | | | | | | | | | 0 | | | | | |
| *2.*4 | Check EGR piping | | | | | | | | | | | | | | 0 | | | | | |

Maintenance Schedule Page 5-5

| M | laintenance Item | Before Work | After Work | Every Week | Every 50 hrs. | Every 100 hrs. | Every 200 hrs. | Every 250 hrs. | Every 400 hrs. | Every 500 hrs. | Every 800 hrs. | Every 1000 hrs. | Every 1500 hrs. | Every 3000 hrs. | Every month | Every year | Every 2 years | Every 4 years | When Required | Remarks |
|--------------|--|-------------|------------|------------|---------------|----------------|----------------|----------------|----------------|----------------|----------------|-----------------|-----------------|-----------------|-------------|------------|---------------|---------------|---------------|---------|
| *4 | Check intake hose (After air flow sensor) | | | | | | | | | | | | | | 0 | | | | | |
| *4 | Check exhaust manifold (Crack, gas leakage and mounting screw) | | | | | | | | | | | | | | 0 | | | | | |
| *2.*4 | Replace water hose | | | | | | | | | | | | | | Δ | | | | | |
| *2.*4 | Change rubber pipe relating to oil separator | | | | | | | | | | | | | | | Δ | | | | |
| *2.*4 | Change rubber pipe relating to DPF (rubber hose of DPF differential pressure sensor) | | | | | | | | | | | | | | | Δ | | | | |
| *2.*4 | Replace intake hose (After air flow sensor) and suction air pressure takeout rubber piping | | | | | | | | | | | | | | | Δ | | | | |
| *2.*4 | Replace EGR cooler hose | | | | | | | | | | | | | | | Δ | | | | |
| *2.*4 | Replace lubricant hose | | | | | | | | | | | | | | | Δ | | | | |
| *4 | Change radiator coolant (L.L.C.) | | | | | | | | | | | | | | | Δ | | | | |
| *2.*4 | Replace radiator hoses and clamp bands | | | | | | | | | | | | | | | Δ | | | | |
| *1.*2. *4 | Replace fuel hoses and clamps | | | | | | | | | | | | | | | Δ | | | | |
| *2.*4 | Replace intake air line (air cleaner hose) | | | | | | | | | | | | | | | Δ | | | | |
| *5 | Replace battery | | | | | | | | | | | | | | | Δ | | | | |
| *2 | Replace hydraulic hoses (Moving part) | | | | | | | | | | | | | | | Δ | | | | |
| *2 | Replace hydraulic hoses (Fixed part) | | | | | | | | | | | | | | | | Δ | | | |
| *2 | Replace brake pads | | | | | | | | | | | | | | | | | Δ | | |
| *2 | Replace brake cables | | | | | | | | | | | | | | | | | Δ | | |

Page 5-6 Maintenance Schedule

- *1: When biodiesel fuel is used, change the fuel filter cartridge, fuel hose and clamp bands with new ones at intervals half of the usual ones.
- · *2: Consult your local Baroness Dealer or local KUBOTA Dealer for this service.
- The items above (*3 marked) are registered as emission related critical parts by KUBOTA in the U.S. EPA nonroad emission regulation.

As the engine owner, you are responsible for the performance of the required maintenance on the engine according to the above instruction.

Please see the Engine's Warranty Statement in detail.

- The items listed above other than *3 marked are not necessary to keep the emission-related warranty valid.
- Failure to perform the maintenance will cause problems that will significantly degrade the engine performance.
- · *4: Refer to the Engine's Owner's Manual.
- · *5: Refer to the Battery's Owner's Manual.
- · The values for consumables are not guaranteed.
- · Replace the steering cylinder hoses every 2 years.

Adjusted Value

| Fan belt | | | 10 mm (0.39 in) | Belt slack | |
|--------------------------------|---------------|----------|--------------------|------------------------|--|
| Mower stabilizer spring #1 - 5 | | | 140.0 mm (5.51 in) | Total length of spring | |
| | 11100 | #1, 4, 5 | 15.0 mm (0.59 in) | | |
| | LH62 | #2, 3 | 40.0 mm (1.57 in) | | |
| Location of stopper nut | | 44 4 5 | 15.0 mm (0.59 in) | | |
| | LH52 #1, 4, 5 | | 30.0 mm (1.18 in) | With grass catcher | |
| | | #2, 3 | 40.0 mm (1.57 in) | | |

Maintenance Schedule Page 5-7

DPF

About DPF

The DPF is a purifying filter that collects PM (soot) from exhaust gas.

When a certain amount of PM (soot) has accumulated, DPF regeneration must be performed automatically or manually in order to restore the filtering function.

DPF Regeneration

♠ Danger

Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

▲ Caution

Do not use "DPF Auto Regeneration Inhibit Switch" and "DPF Parked Regeneration Switch" during back lapping.

Important

When the system enters the level where DPF regeneration is required, perform the regeneration immediately.

Interrupting the regeneration or ignoring the warning and continuing traveling or cutting work may cause the engine and DPF to malfunction.

Important

Do not repeat unnecessary regeneration or interrupting regeneration.

If repeating them, the measured level of engine oil may increase since the engine oil is mixed with a slight amount of fuel, accompanied by quality degradation.

Important

Perform DPF regeneration when the engine sufficiently warmed up.

DPF regeneration is burning PM (soot) collected in DPF with the exhaust temperature heated up to high temperature by the engine ECU control of intake air mass and fuel injection.

Automatic Regeneration

♠ Danger

Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

▲ Caution

Normally, set the DPF auto regeneration inhibit switch to the "Auto regeneration mode". However, when operating in a location where fires may occur, set the DPF auto regeneration inhibit switch to the "Auto regeneration inhibit mode".

Important

When the system enters the level where DPF regeneration is required, perform the regeneration immediately.

Interrupting the regeneration can cause the engine and DPF to malfunction.

Important

Keep engine rotation at 2200 rpm or more during auto regeneration.

If auto regeneration continues at lower engine speed than the specified speed, the engine and DPF will malfunction.

Important

If auto regeneration is performed during backlapping operation, the auto regeneration may result in failure.

When auto regeneration starts during backlapping operation, stop backlapping immediately and keep auto regeneration activated until it is completed.

Automatic regeneration is the automatic control of increasing the exhaust temperature for DPF regeneration.

- You can continue to use this machine for traveling and cutting work during DPF regeneration.
- You can operate this machine to perform the regeneration. (The fault diagnostic tool is not required.)

Page 5-8 DPF

- Automatic regeneration is activated only when the auto regeneration inhibit switch set to the "Auto regeneration mode".
- Automatic regeneration is activated when PM accumulation level is "Level 1" or "Level 2".

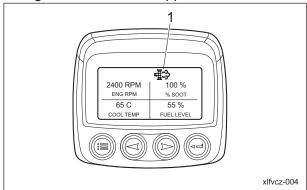
However, it may be activated in "Level 0" depending on the other condition.

Important

If the regeneration remains uncompleted even after 30 minutes have passed since the start of automatic regeneration in PM accumulation "Level 1", PM accumulation level enters "Level 2".

These are the procedures of automatic regeneration.

- ■When the DPF auto regeneration inhibit switch set to the "Auto regeneration mode":
- 1. When the conditions for automatic regeneration are met, the automatic regeneration starts with the regeneration icon lighting.
- 2. Set the engine rotation speed to 2,200 rpm or more.
- 3. When the regeneration completed, the regeneration icon disappears.

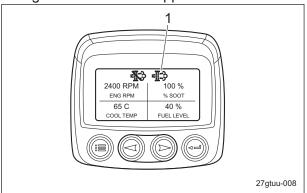


Automatic Regeneration_001

1 Regeneration icon

- ■When the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode":
- 1. When PM accumulation level enters "Level 1" or "Level 2", the blinking regeneration icon appears.
- 2. Set the DPF auto regeneration inhibit switch to the "Auto regeneration mode".

- 3. When the conditions for automatic regeneration are met, the automatic regeneration starts and the regeneration icon changes from blinking to lighting.
- 4. Set the engine rotation speed to 2,200 rpm or more.
- 5. When the regeneration completed, the regeneration icon disappears.



Automatic Regeneration_002

1 Regeneration icon

DPF Page 5-9

Parked Regeneration



Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

Important

When the system enters the level where DPF regeneration is required, perform the regeneration immediately.

Interrupting the regeneration or ignoring the warning and continuing traveling or cutting work may cause the engine and DPF to malfunction.

Important

Parked regeneration can not be performed as long as the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode".

Set it to the "Auto regeneration mode" to perform regeneration.

Parked regeneration is the DPF regeneration forcibly performed, parking this machine in a safe location, when auto regeneration does not reduce the amount of accumulated PM to the specified value.

- You can not continue to use this machine for traveling and cutting work during DPF regeneration.
- You can operate this machine to perform the regeneration. (The fault diagnostic tool is not required.)
- These are the conditions for activating parked regeneration.
 - 1. The parking brake is applied.
- 2. The traveling pedal is in neutral.
- 3. The throttle opening is 0% (idling).
- Parked regeneration is activated when PM accumulation level is "Level 1", "Level 2" or "Level 3".

Important

If the regeneration remains uncompleted in automatic regeneration, parked regeneration is required with the blinking regeneration icon. ■In PM accumulation "Level 1" or "Level 2":

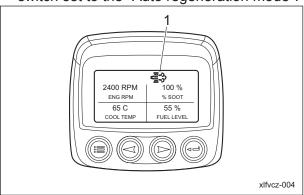
Important

If ignoring the parked regeneration requirement and continuing traveling or cutting work in PM accumulation "Level 1" or "Level 2", PM accumulation level enters "Level 2" or "Level 3".

Follow the steps below for parked regeneration.

1. When PM accumulation level enters "Level 1" or "Level 2", the blinking regeneration icon appears.

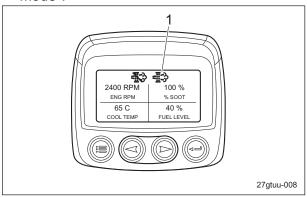
When the DPF auto regeneration inhibit switch set to the "Auto regeneration mode":



Parked Regeneration_001

Regeneration icon

When the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode":



Parked Regeneration_002

1 Regeneration icon

- Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Set the throttle opening to 0% (idling).

Page 5-10 DPF

- 6. If the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode," set it to the "Auto regeneration mode."
- 7. Press the DPF parked regeneration switch. Parked regeneration starts and the regeneration icon changes from blinking to lighting.
- 8. When the regeneration completed, the regeneration icon disappears.
- ■In PM accumulation "Level 3":

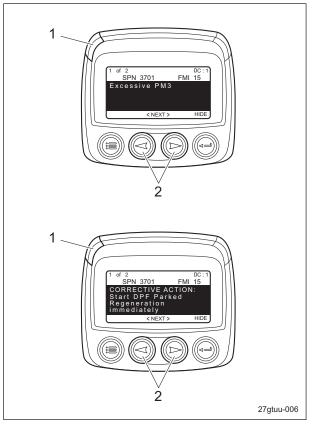
Important

If ignoring the parked regeneration requirement and continuing traveling or cutting work in PM accumulation "Level 3", PM accumulation level enters "Level 4". If still continuing traveling or cutting work, you will not be able to operate this machine for regeneration.

Important

Automatic regeneration can not be activated in PM accumulation "Level 3".
Perform parked regeneration immediately.

- 1. These are the statuses in PM accumulation "Level 3".
 - "Excessive PM3" appears in the monitor display.
 - Pressing an arrow key changes the display to "CORRECTIVE ACTION: Start DPF Parked Regeneration immediately".
 - · The LED (yellow) lights up.
 - The engine output is limited at 50%.



Parked Regeneration_003

| 1 | LED (yellow) |
|---|--------------|
| 2 | Arrow key |

- 2. Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Set the throttle opening to 0% (idling).
- 6. Press the DPF parked regeneration switch. Parked regeneration starts and the regeneration icon changes from blinking to lighting.
- 7. When the regeneration completed, the regeneration icon disappears.

DPF Page 5-11

Manual Regeneration



Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

Important

When the system enters the level where DPF regeneration is required, perform the regeneration immediately.

Interrupting the regeneration or ignoring the warning and continuing traveling or cutting work may cause the engine and DPF to malfunction.

Important

Manual regeneration can not be performed as long as the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode".

Set it to the "Auto regeneration mode" to perform regeneration.

Manual regeneration is the DPF regeneration performed only by the expert with the fault diagnostic tool. Normal automatic regeneration or parked regeneration can not complete regeneration since large amount of PM accumulates.

Manual regeneration can be activated in any PM accumulation level.

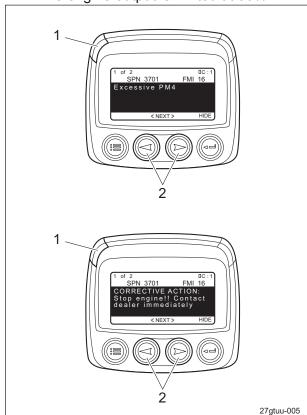
- You can not continue to use this machine for traveling and cutting work during DPF regeneration.
- You can not perform the regeneration. (The fault diagnostic tool is required.)
- Manual regeneration is activated in PM accumulation "Level 4".
- Manual regeneration is activated in any PM accumulation level when the following condition met.
 - 1. when replacing DPF
 - 2. when replacing ECU

■In PM accumulation "Level 4":

Important

If ignoring the manual regeneration requirement and continuing traveling or cutting work in PM accumulation "Level 4", PM accumulation level enters "Level 5". If still continuing traveling or cutting work, fatal trouble will occur on the engine and DPF.

- 1. These are the statuses in PM accumulation "Level 4".
 - "Excessive PM4" appears in the monitor display.
 - Pressing an arrow key changes the display to "CORRECTIVE ACTION: Stop engine!! Contact dealer immediately".
 - · The LED (yellow) lights up.
 - The engine output is limited at 50%.



Manual Regeneration_001

| 1 | LED (yellow) |
|---|--------------|
| 2 | Arrow key |

- 2. Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Stop the engine.

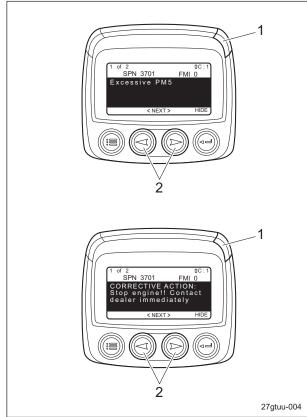
Page 5-12 DPF

6. Contact your dealer for manual regeneration.

Replacement of DPF

When PM accumulates excessively in the DPF or ash accumulates, replace the DPF since the regeneration in that case is prohibited.

- You can not continue to use this machine for traveling and cutting work.
- · The regeneration is impossible.
- · Replace every 3,000 hours.
- Replace DPF in PM accumulation "Level 5" or "High frequency of regeneration".
- ■In PM accumulation "Level 5":
- 1. These are the statuses in PM accumulation "Level 5".
 - "Excessive PM5" appears in the monitor display.
 - Pressing an arrow key changes the display to "CORRECTIVE ACTION: Stop engine!! Contact dealer immediately".
 - · The LED (red) lights up.
 - The engine output is limited at 50%.

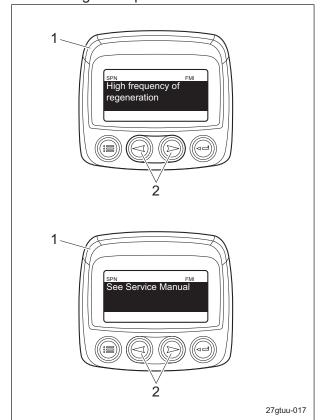


Replacement of DPF 001

| | <u>-</u> |
|---|-----------|
| 1 | LED (red) |
| 2 | Arrow key |

2. Stop traveling and cutting work.

- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Stop the engine.
- 6. Contact your dealer for DPF replacement.
- In the case of "High frequency of regeneration":
- 1. These are the statuses in the case of "High frequency of regeneration".
 - "High frequency of regeneration" appears in the monitor display.
 Pressing an arrow key changes the display to description of corrective action.
 - · The LED (yellow) lights up.
 - The engine output is limited at 50%.



Replacement of DPF 002

| 1 | LED (yellow) |
|---|--------------|
| 2 | Arrow key |

- 2. Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Stop the engine.
- 6. Contact your dealer for DPF replacement.

DPF Page 5-13

Conditions for DPF Regeneration

♠ Danger

Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

Important

If DPF regeneration is interrupted before it is completed, the next regeneration may be requested soon since not all of the PM (soot) was removed.

Important

Perform DPF regeneration when the engine sufficiently warmed up.

- DPF auto regeneration does not begin unless both of the following two conditions are met.
 - The DPF auto regeneration inhibit switch is set to the "Auto regeneration mode". (Auto regeneration inhibit icon is turned off.)
 - The coolant temperature is 50 °C or more.
- DPF parked regeneration and manual regeneration do not begin unless all of the following five conditions are met.
 - The DPF auto regeneration inhibit switch is set to the "Auto regeneration mode". (Auto regeneration inhibit icon is turned off.)
 - The parking brake is applied.
 - The traveling pedal is in the neutral position.
 - The throttle opening is 0% (idling).
 - The coolant temperature is 50 °C or more.
- During DPF regeneration, the operation is canceled if any of the following conditions occur.
 - Any condition for starting regeneration is violated.
 - The ignition key is switched to the "OFF" position.

PM Accumulation Level

Level 0

DPF regeneration is not necessary.

Level 1

⚠ Danger

Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

▲ Caution

Normally, set the DPF auto regeneration inhibit switch to the "Auto regeneration mode". However, when operating in a location where fires may occur, set the DPF auto regeneration inhibit switch to the "Auto regeneration inhibit mode".

Important

When the system enters the level where DPF regeneration is required, perform the regeneration immediately.

Interrupting the regeneration or ignoring the warning and continuing traveling or cutting work may cause the engine and DPF to malfunction.

Important

If the regeneration remains uncompleted even after 30 minutes have passed since the start of automatic regeneration in PM accumulation "Level 1", PM accumulation level enters "Level 2".

Important

Keep engine rotation at 2200 rpm or more during auto regeneration.

If auto regeneration continues at lower engine speed than the specified speed, the engine and DPF will malfunction.

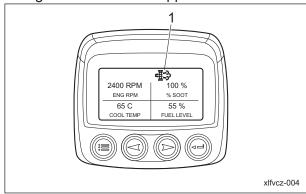
Page 5-14 DPF

Important

If auto regeneration is performed during backlapping operation, the auto regeneration may result in failure.

When auto regeneration starts during backlapping operation, stop backlapping immediately and keep auto regeneration activated until it is completed.

- You can continue to use this machine for traveling and cutting work during DPF regeneration.
- You cannot continue to use this machine for traveling and cutting work during DPF parked regeneration.
- You can operate this machine to perform the regeneration. (The fault diagnostic tool is not required.)
- <Automatic regeneration>
- ■When the DPF auto regeneration inhibit switch set to the "Auto regeneration mode":
- 1. When the conditions for automatic regeneration are met, the automatic regeneration starts with the regeneration icon lighting.
- 2. Set the engine rotation speed to 2,200 rpm or more.
- 3. When the regeneration completed, the regeneration icon disappears.

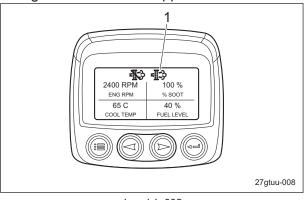


Level 1_001

Regeneration icon

- ■When the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode":
- 1. The blinking regeneration icon appears.
- 2. Set the DPF auto regeneration inhibit switch to the "Auto regeneration mode".

- 3. When the conditions for automatic regeneration are met, the automatic regeneration starts and the regeneration icon changes from blinking to lighting.
- 4. Set the engine rotation speed to 2,200 rpm or more.
- 5. When the regeneration completed, the regeneration icon disappears.



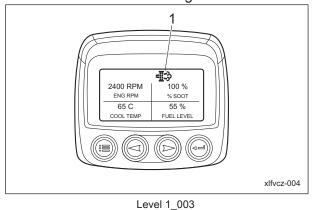
Level 1_002

Regeneration icon

<Parked regeneration>

- These are the conditions for activating parked regeneration.
 - 1. The parking brake is applied.
 - 2. The traveling pedal is in neutral.
 - 3. The throttle opening is 0% (idling).
 - The DPF auto regeneration inhibit switch is set to the "Auto regeneration mode". (Auto regeneration inhibit icon is turned off.)
- 1. The blinking regeneration icon appears.

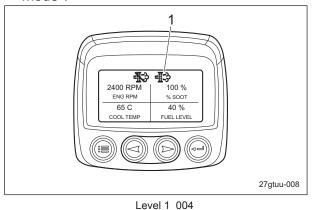
 When the DPF auto regeneration inhibit switch set to the "Auto regeneration mode":



Regeneration icon

DPF Page 5-15

When the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode":



Regeneration icon

- 2. Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Set the throttle opening to 0% (idling).
- 6. If the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode," set it to the "Auto regeneration mode."
- 7. Press the DPF parked regeneration switch. Parked regeneration starts and the regeneration icon changes from blinking to lighting.
- 8. When the regeneration completed, the regeneration icon disappears.

Level 2

▲ Danger

Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

▲ Caution

Normally, set the DPF auto regeneration inhibit switch to the "Auto regeneration mode". However, when operating in a location where fires may occur, set the DPF auto regeneration inhibit switch to the "Auto regeneration inhibit mode".

Important

When the system enters the level where DPF regeneration is required, perform the regeneration immediately. Interrupting the regeneration or ignoring the warning and continuing traveling or cutting work may cause the engine and DPF to malfunction.

Important

If ignoring the parked regeneration requirement and continuing traveling or cutting work in PM accumulation "Level 2", PM accumulation level enters "Level 3".

Important

Keep engine rotation at 2200 rpm or more during auto regeneration.

If auto regeneration continues at lower engine speed than the specified speed, the engine and DPF will malfunction.

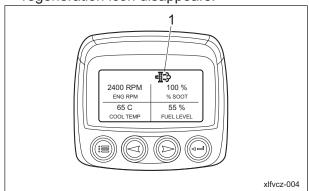
Important

If auto regeneration is performed during backlapping operation, the auto regeneration may result in failure.

When auto regeneration starts during backlapping operation, stop backlapping immediately and keep auto regeneration activated until it is completed.

Page 5-16 DPF

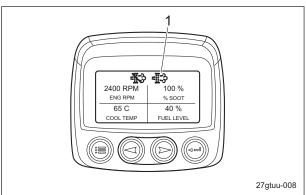
- You can continue to use this machine for traveling and cutting work during DPF auto regeneration.
- You can not continue to use this machine for traveling and cutting work during DPF parked regeneration.
- You can operate this machine to perform the regeneration. (The fault diagnostic tool is not required.)
- <Automatic regeneration>
- ■When the DPF auto regeneration inhibit switch set to the "Auto regeneration mode":
- When the conditions for automatic regeneration are met, the automatic regeneration starts with the regeneration icon lighting.
- 2. Set the engine rotation speed to 2,200 rpm or more
- 3. When the regeneration completed, the regeneration icon disappears.



Level 2_001

1 Regeneration icon

- ■When the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode":
- 1. The blinking regeneration icon appears.
- 2. Set the DPF auto regeneration inhibit switch to the "Auto regeneration mode".
- 3. When the conditions for automatic regeneration are met, the automatic regeneration starts and the regeneration icon changes from blinking to lighting.
- 4. Set the engine rotation speed to 2,200 rpm or more.
- 5. When the regeneration completed, the regeneration icon disappears.



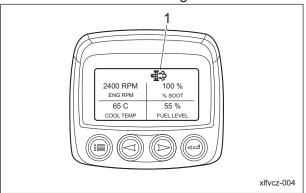
Level 2_002

Regeneration icon

DPF Page 5-17

<Parked regeneration>

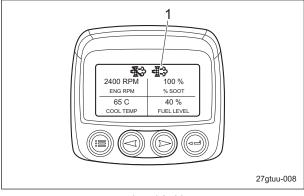
- These are the conditions for activating parked regeneration.
 - 1. The parking brake is applied.
 - 2. The traveling pedal is in neutral.
 - 3. The throttle opening is 0% (idling).
 - The DPF auto regeneration inhibit switch is set to the "Auto regeneration mode". (Auto regeneration inhibit icon is turned off.)
- The blinking regeneration icon appears.
 When the DPF auto regeneration inhibit switch set to the "Auto regeneration mode":



Level 2_003

1 Regeneration icon

When the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode":



Level 2_004

1 Regeneration icon

- 2. Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Set the throttle opening to 0% (idling).
- If the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode," set it to the "Auto regeneration mode."

- 7. Press the DPF parked regeneration switch. Parked regeneration starts and the regeneration icon changes from blinking to lighting.
- 8. When the regeneration completed, the regeneration icon disappears.

Page 5-18 DPF

Level 3

♠ Danger

Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

Important

When the system enters the level where DPF regeneration is required, perform the regeneration immediately.

Interrupting the regeneration or ignoring the warning and continuing traveling or cutting work may cause the engine and DPF to malfunction.

Important

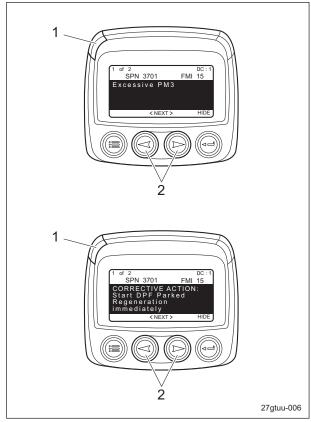
If ignoring the parked regeneration requirement and continuing traveling or cutting work in PM accumulation "Level 3", PM accumulation level enters "Level 4". If still continuing traveling or cutting work, you will not be able to operate this machine for regeneration.

Important

Automatic regeneration can not be activated in PM accumulation "Level 3". Perform parked regeneration immediately.

- You can not continue to use this machine for traveling and cutting work during DPF regeneration.
- · You can operate this machine to perform the regeneration. (The fault diagnostic tool is not required.)

1. These are the statuses in PM accumulation "Level 3".



Level 3_001

| 1 | LED (yellow) |
|---|--------------|
| 2 | Arrow key |

· "Excessive PM3" appears in the monitor display.

Pressing an arrow key changes the display to "CORRECTIVE ACTION: Start DPF Parked Regeneration immediately".

- · The LED (yellow) lights up.
- The engine output is limited at 50%.
- 2. Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Set the throttle opening to 0% (idling).
- 6. If the DPF auto regeneration inhibit switch set to the "Auto regeneration inhibit mode," set it to the "Auto regeneration mode."
- 7. Press the DPF parked regeneration switch. Parked regeneration starts and the regeneration icon changes from blinking to lighting.
- 8. When the regeneration completed, the regeneration icon disappears.

DPF

Level 4



Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the regeneration in a location where fires may occur.

Important

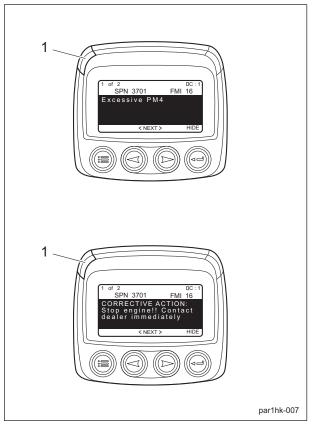
When the system enters the level where DPF regeneration is required, perform the regeneration immediately.

Interrupting the regeneration or ignoring the warning and continuing traveling or cutting work may cause the engine and DPF to malfunction.

Important

If ignoring the manual regeneration requirement and continuing traveling or cutting work in PM accumulation "Level 4", PM accumulation level enters "Level 5". If still continuing traveling or cutting work, fatal trouble will occur on the engine and DPF.

- You can not continue to use this machine for traveling and cutting work during DPF regeneration.
- You can not perform the regeneration. (The fault diagnostic tool is required.)
- 1. These are the statuses in PM accumulation "Level 4".



Level 4_001

LED (yellow)

Arrow key

 "Excessive PM4" appears in the monitor display.

Pressing an arrow key changes the display to "CORRECTIVE ACTION: Stop engine!! Contact dealer immediately".

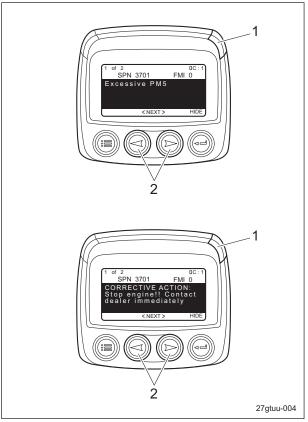
- · The LED (yellow) lights up.
- The engine output is limited at 50%.
- 2. Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Stop the engine.
- 6. Contact your dealer for manual regeneration.

Page 5-20 DPF

Level 5

When PM accumulates excessively in the DPF or ash accumulates, replace the DPF since the regeneration in that case is prohibited.

- You can not continue to use this machine for traveling and cutting work.
- · The regeneration is impossible.
- 1. These are the statuses in PM accumulation "Level 5".



Level 5_001

| 1 | LED (red) |
|---|-----------|
| 2 | Arrow key |

• "Excessive PM5" appears in the monitor display.

Pressing an arrow key changes the display to "CORRECTIVE ACTION: Stop engine!! Contact dealer immediately".

- · The LED (red) lights up.
- The engine output is limited at 50%.
- 2. Stop traveling and cutting work.
- 3. Park this machine in a safe location.
- 4. Apply the parking brake.
- 5. Stop the engine.
- 6. Contact your dealer for DPF replacement.

DPF Page 5-21

Jacking Up The Machine

About Jacking Up The Machine



When replacing a tire or beginning any other maintenance or repairs, be sure to chock the wheels to prevent the machine from moving. Before jacking up the machine, park it on a hard, flat surface such as a concrete floor and remove any obstacles that could prevent you from performing the work safely.

When necessary, use an appropriate chain block, hoist, or jack.

Support the machine securely with jack stands or appropriate blocks.

Failure to do so may cause the machine to move or fall, resulting in injury or death.

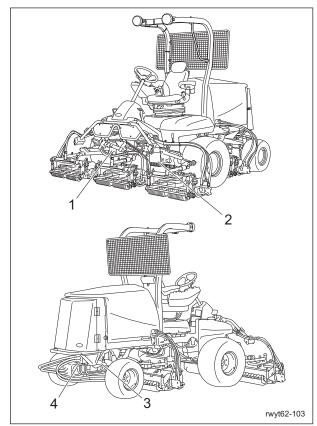
Important

Only place a jack under the jack-up points specified.

Placing a jack at any other point will result in damage to the frame or other parts.

Use the jack-up points identified in this manual when jacking up the machine.

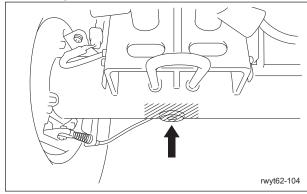
Jack-Up Points



Jack-Up Points_001

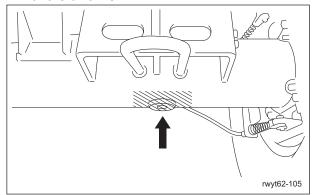
| | Jack-up points |
|---|-------------------|
| 1 | Front right frame |
| 2 | Front left frame |
| 3 | Right pivot |
| 4 | Left pivot |

1. Front right frame



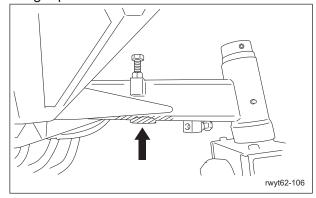
Jack-Up Points_002

2. Front left frame



Jack-Up Points_003

3. Right pivot

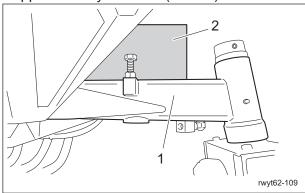


Jack-Up Points_004

When jacking up the machine at the right pivot, place a block of wood between the right pivot and the frame.

Note:

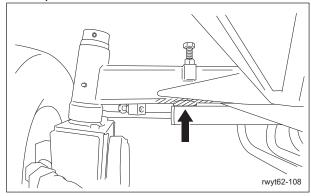
Use a block of wood with a height of approximately 130 mm (5.12 in).



Jack-Up Points_005

| 1 | Pivot |
|---|---------------|
| 2 | Block of wood |

4. Left pivot

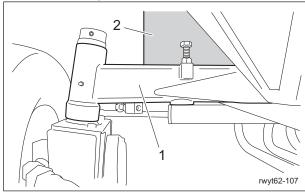


Jack-Up Points_006

When jacking up the machine at the left pivot, place a block of wood between the left pivot and the frame.

Note:

Use a block of wood with a height of approximately 130 mm (5.12 in).



Jack-Up Points_007

| 1 | Pivot |
|---|---------------|
| 2 | Block of wood |

Greasing

About Greasing

Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.

Add urea-based No. 2 grease in accordance with the Maintenance Schedule.

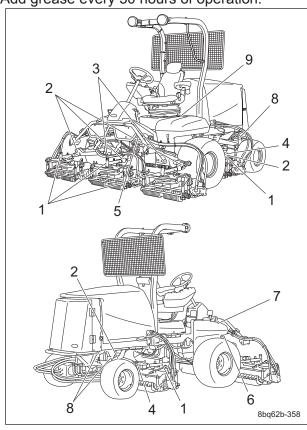
Other locations where the specified grease or lubricant is used are indicated in "Greasing Points"

Add grease using the specified grease or lubricant.

Greasing Points

Grease nipples are installed in the following locations.

Add grease every 50 hours of operation.



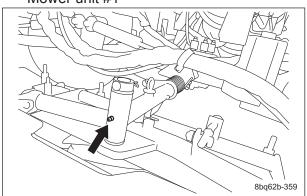
Greasing Points_001

| | | No. of |
|---|-------------------------------|----------|
| | Location | greasing |
| | | points |
| 1 | Mower arm fulcrum | 5 |
| 2 | Lift arm fulcrum | 5 |
| 3 | Lift arm fulcrum shaft | 3 |
| 4 | Swiveling bracket fulcrum | 2 |
| 5 | Brake pedal shaft fulcrum | 1 |
| 6 | Traveling pedal shaft fulcrum | 1 |
| 7 | Pedal stopper | 1 |
| 8 | Pivot | 3 |
| 9 | Joint | 1 |

1. Mower arm fulcrum

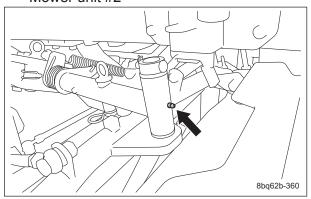
There is one greasing point on each mower arm fulcrum.

Mower unit #1



Greasing Points_002

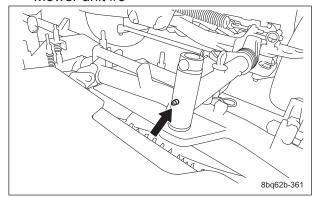
Mower unit #2



Greasing Points_003

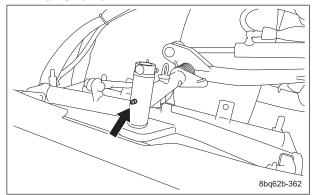
Page 5-24 Greasing

Mower unit #3



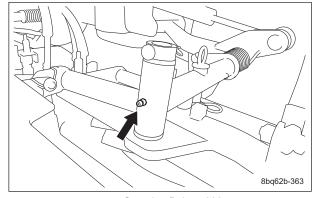
Greasing Points_004

Mower unit #4



Greasing Points_005

Mower unit #5

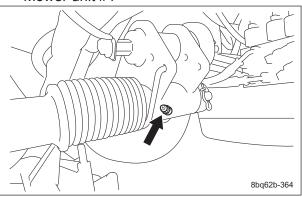


Greasing Points_006

2. Lift arm fulcrum

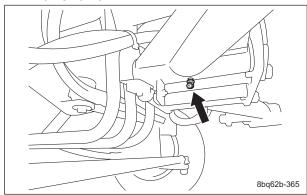
There is one greasing point on each lift arm fulcrum connected to the mower unit.

Mower unit #1



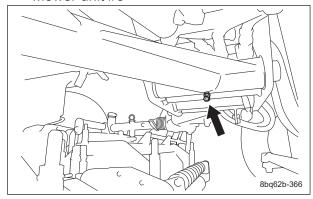
Greasing Points_007

Mower unit #2



Greasing Points_008

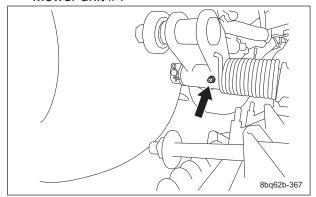
Mower unit #3



Greasing Points_009

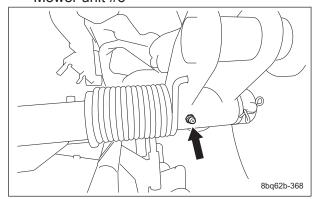
Greasing Page 5-25

Mower unit #4



Greasing Points_010

Mower unit #5

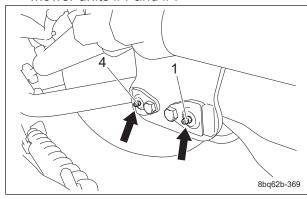


Greasing Points_011

3. Lift arm fulcrum shaft

There is one greasing point on each lift arm fulcrum shaft connected to the mower unit.

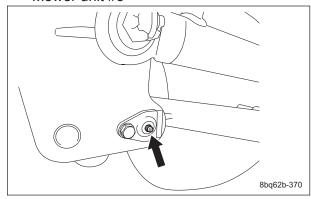
Mower units #1 and #4



Greasing Points_012

| 1 | Mower unit #1 |
|---|---------------|
| 2 | Mower unit #4 |

Mower unit #5

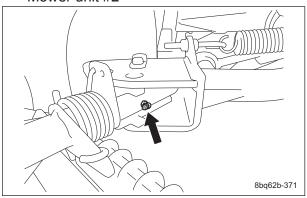


Greasing Points_013

4. Swiveling bracket fulcrum

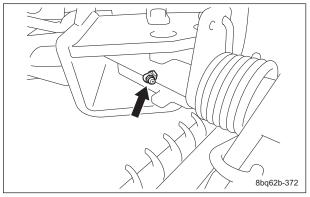
There is one greasing point on each swiveling bracket fulcrum connected to the mower unit.

Mower unit #2



Greasing Points_014

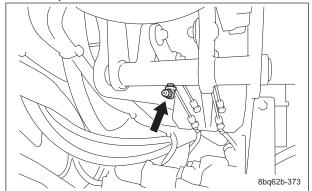
Mower unit #3



Greasing Points_015

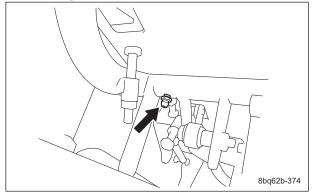
Page 5-26 Greasing

5. Brake pedal shaft fulcrum



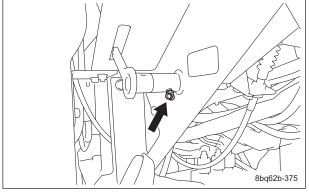
Greasing Points_016

6. Traveling pedal shaft fulcrum



Greasing Points_017

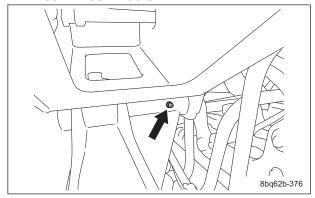
7. Pedal stopper



Greasing Points_018

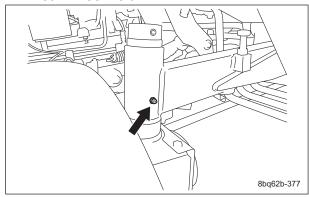
8. Pivot

Rear wheel Middle



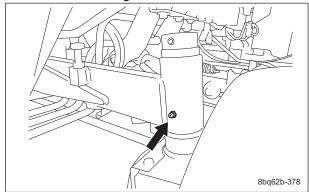
Greasing Points_019

Rear wheel Left



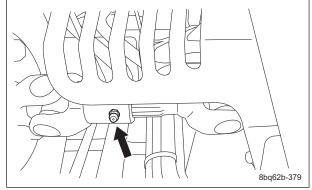
Greasing Points_020

Rear wheel Right



Greasing Points_021

9. Joint



Greasing Points_022

Lubrication

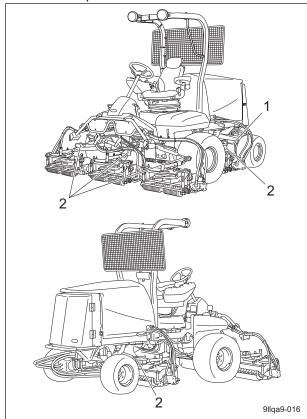
About Lubrication

It is necessary to lubricate moving parts so that they will not become stuck or damaged. The locations where lubricant is used are indicated in "Lubricating Points". Apply the lubricant.

Lubrication Page 5-27

Lubricating Points

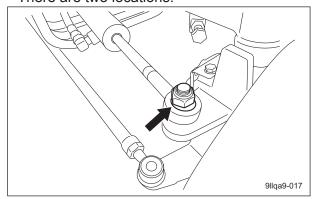
Apply lubricant at the following locations every 50 hours of operation.



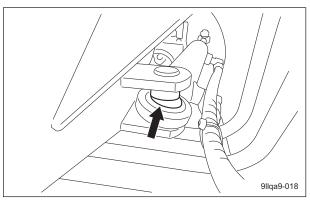
Lubricating Points_001

| | | No. of |
|---|-------------------------------------|----------|
| | Location | greasing |
| | | points |
| 1 | Steering cylinder spherical bearing | 2 |
| 2 | Mower cylinder spherical bearing | 10 |

1. Steering cylinder spherical bearing There are two locations.



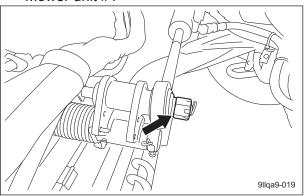
Lubricating Points_002



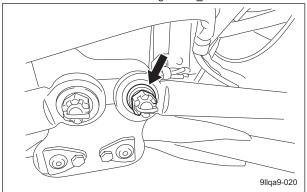
Lubricating Points_003

Mower cylinder spherical bearing There are two locations on each mower cylinder.

Mower unit #1

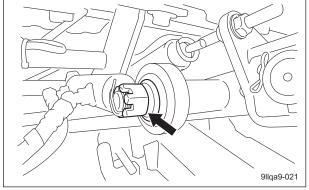


Lubricating Points_004



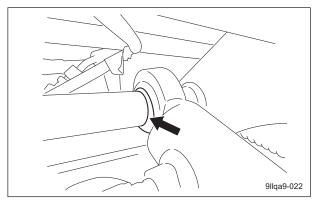
Lubricating Points_005

Mower unit #2

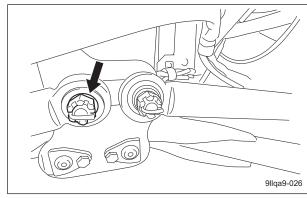


Lubricating Points_006

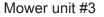
Page 5-28 Lubrication

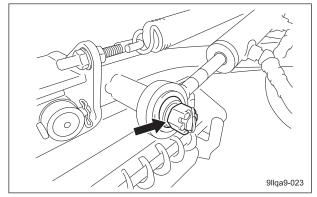


Lubricating Points_007

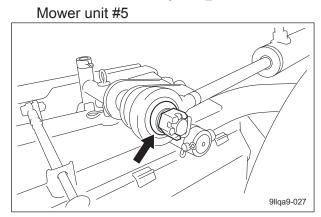


Lubricating Points_011

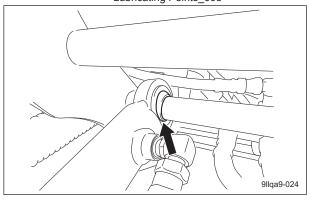




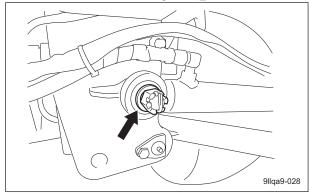
Lubricating Points_008



Lubricating Points_012

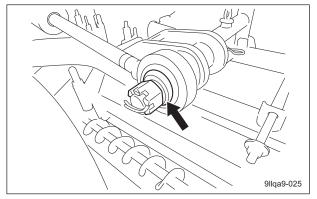


Lubricating Points_009



Lubricating Points_013

Mower unit #4



Lubricating Points_010

Lubrication Page 5-29

Maintenance Work

Swiveling Mower Units #2 and #3

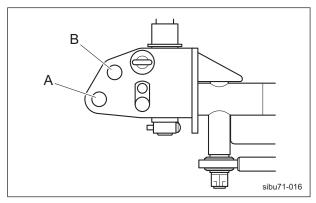


A Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands or legs.



Be careful not to inhale exhaust gas while swiveling the mower units.

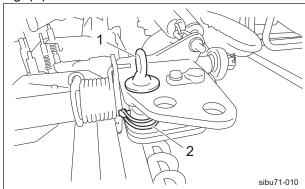


Swiveling Mower Units #2 and #3 001

| А | Mower unit swivel angle 90° |
|---|-----------------------------|
| В | Mower unit swivel angle 45° |

Maintenance can be performed more easily with mower units #2 and #3 swiveled.

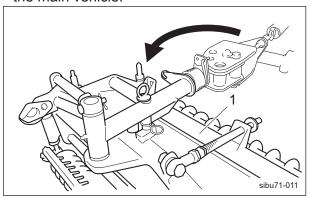
- 1. Lower the mower units, and then stop the engine.
- 2. Remove the pipe pin, and then remove the



Swiveling Mower Units #2 and #3_002

| 1 | Grip pin |
|---|----------|
| 2 | Pipe pin |

3. Swivel the mower unit toward the outside of the main vehicle.



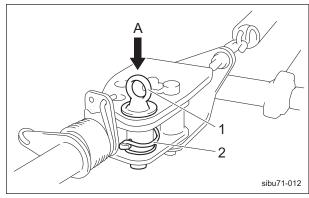
Swiveling Mower Units #2 and #3_003

| 1 | Mower unit |
|---|------------|
|---|------------|

4. Fully insert the grip pin into the locking hole for maintenance, and then install the pipe pin in the grip pin.

The installation location for the locking hole for maintenance differs depending on whether the mower unit is installed in the front or rear position.

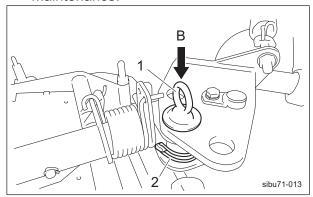
Mower unit position: Front Use the rear locking hole (A) for maintenance.



Swiveling Mower Units #2 and #3 004

| , | | _ |
|---|---|----------|
| | 1 | Grip pin |
| | 2 | Pipe pin |

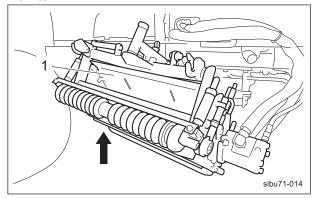
Page 5-30 Maintenance Work Mower unit position: Rear Use the center locking hole (B) for maintenance.



Swiveling Mower Units #2 and #3 005

| 1 | Grip pin |
|---|----------|
| 2 | Pipe pin |

5. Start the engine, and then raise the mower units.



Swiveling Mower Units #2 and #3_006

1 Mower unit

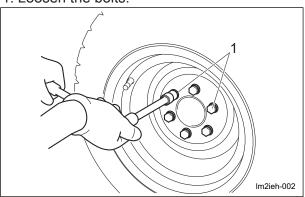
After the maintenance is completed, reverse the procedure to return the machine to its original condition.

Removing/Installing Tires

Front Tires

Follow the steps below to remove the front tires:

1. Loosen the bolts.



Front Tires_001

Heat-treated bolt

- Securely place the jack beneath the jack-up point of the front left/right frame area, and then raise it until the tire lifts off the ground. "Jack-Up Points" (Page 5-22)
- 3. Remove the bolts.
- 4. Remove the tire from the wheel mounting seat.

Important

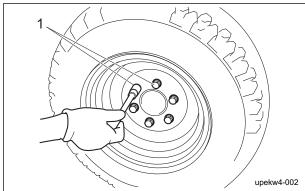
Tighten the bolts in the tightening order (diagonally).

For installing the front tires, reverse the removing procedure.

Rear Tire

Follow the steps below to remove the rear tire.

1. Loosen the bolts.



Rear Tire_001

1 Bolt, heat-treated

- Securely place the jack beneath the jack-up point of the pivot, and then raise it until the tires lift off the ground.
 - "Jack-Up Points" (Page 5-22)
- 3. Remove the bolts.
- 4. Remove the tire from the wheel mounting base.

Important

Tighten the bolts in the tightening order (diagonally).

For installing the rear tire, reverse the removing procedure.

Adjustment of Belt Tension



Be sure to stop the engine before adjusting the belts.

Important

Before making sure of belt tension, rotate the belt several times.

If the belt becomes slack due to frequent use, it may jump or slip.

In addition, if it is overtightened, it may wear prematurely.

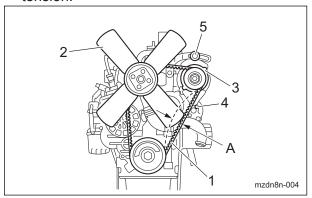
If necessary, adjust it, and always check the belt for appropriate tension.

Fan Belt

1. Press the middle of the belt with your finger to check the belt tension.

The belt tension is appropriate when the belt slacks by approximately 10.0 mm (0.39 in) when you apply a force of 98 N (10 kgf) to the belt at the middle point between the pulleys.

 If the belt tension is incorrect, loosen bolt A and bolt B (securing the alternator), and then move the alternator to adjust the tension.



Fan Belt_001

| 1 | Fan Belt |
|---|-----------------|
| 2 | Blade |
| 3 | Alternator |
| 4 | Bolt A |
| 5 | Bolt B |
| Α | 10 mm (0.39 in) |

Page 5-32 Maintenance Work

Adjustment of Parking Brake



▲ Caution

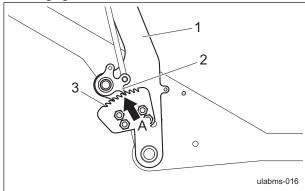
Make sure that the brake wire is not cracked or damaged.

Important

Make sure that the brake is effective on slopes and that it is not applied any longer when you release it.

Adjust the parking brake whenever there is any abnormality.

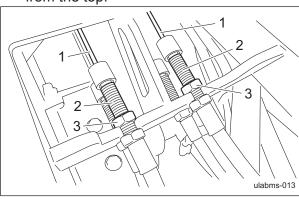
- 1. Stop the engine.
- 2. Remove the step cover.
- 3. Follow the steps below to adjust the parking brake.
 - [1] Depress the locking pedal while firmly depressing the brake pedal to lock it and engage the latch in a notch.



Adjustment of Parking Brake 001

| • | 9 = |
|---|-----------------------|
| 1 | Brake pedal |
| 2 | Latch |
| 3 | Notch |
| Α | Fourth or fifth notch |

[2] Adjust the adjustment bolt so that the latch is positioned in the fourth or fifth notch from the top.



Adjustment of Parking Brake 002

| 1 | Brake wire |
|---|-----------------|
| 2 | Adjustment bolt |
| 3 | Lock nut |

Adjustment of Brake



A Caution

If the brake wire is cut, the machine will be unable to stop.

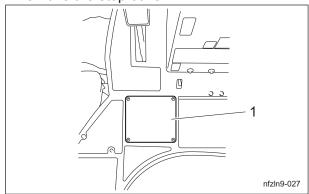
If the brake wire is cracked or damaged, immediately replace it with a new one. If the brake is not sufficiently effective, adjust the brake wire.

Important

Make sure that the brake is effective on slopes and that it is not applied any longer when you release it.

Adjust the parking brake system whenever there is any abnormality.

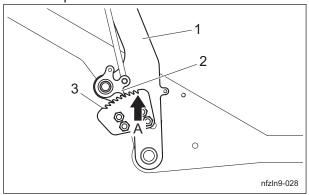
- 1. Stop the engine.
- 2. Remove the step cover.



Adjustment of Brake_001

Step cover

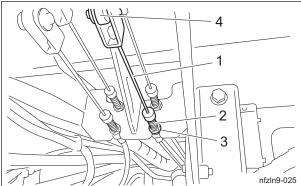
- Follow the steps below to adjust the brake. Adjust it so that the play of brake wire will be as small as possible with the latch positioned at the first notch from the top.
 - [1] Push the locking pedal while applying mild pressure to the brake pedal with a hand so that the brake pedal will be locked with the latch positioned at the first notch.



Adjustment of Brake_002

| 1 | Brake pedal |
|---|-------------|
| 2 | Latch |
| 3 | Notch |
| Α | First notch |

- [2] Adjust the travel of the brake pedal by tightening the brake wire adjustment bolt.
 - If the brake pedal play is too large, the braking power will be decreased and the pedaling will be light.
 - If the brake pedal play is too small, the braking power will be increased and the pedaling will be heavy.



Adjustment of Brake_003

| 1 | Brake wire |
|---|-----------------|
| 2 | Adjustment bolt |
| 3 | Lock nut |
| 4 | Brake pedal |

- 4. Install the step cover.
- 5. Start the engine.

- 6. Drive the machine to check the following.
 - Make sure that the brake is effective when depressing the brake pedal all the way firmly.
 - Make sure that heat is not generated in the brake area.
 - Make sure that the left and right brakes are equally effective.



It would be extremely dangerous and may result in an unexpected accident if the left and right brakes are not equally effective.

7. If the left and right brakes are not equally effective, make fine adjustments with the adjustment bolt on the brake wire.

Break-In of Brakes

If the brake shoes or brake pads are worn, replace them with new ones.

Immediately after replacement, drive to break in the brakes if the effectiveness of the brakes is low.

While driving, lightly operate the brakes to break in the contact areas.

Page 5-34 Maintenance Work

Adjusting The Neutral Position of The Piston Pump



Make sure not to touch rotating tires.



While adjusting the neutral position, the machine may start to move.

Securely place jacks beneath the jack-up points, and then raise the machine until all tires lift off the ground.

If the machine moves forward or backward while the traveling pedals are released, they are not set to the neutral position.

Follow the steps below to make adjustments.

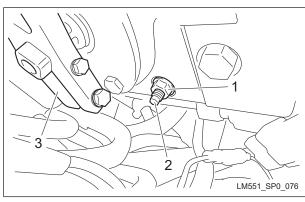
- 1. Stop the engine.
- 2. Securely place jacks beneath the jack-up points, and then lift the machine off the ground.
 - "Jack-Up Points" (Page 5-22)
- 3. Make sure that no tires get contact with the jack stand.
- 4. Open the underseat cover.
- 5. Start the engine, and rev it up to the maximum rpm.
- 6. Adjust the neutral position. Note:

The lock nut uses a 1/2 inch wrench, and the traction adjusting cam uses a 1/4 inch wrench.

Follow the steps below to adjust the neutral position.

- [1] Loosen the lock nuts.
- [2] Slowly rotate the traction adjusting cam until all tires stop.
 - · If the tires move in the direction of forward travel, rotate the traction adjusting cam clockwise.
 - · If the tires move in the direction of backward travel, rotate the traction adjusting cam counterclockwise.

Find the position where all tires stop, and then, while holding the traction adjusting cam in place, secure it with the lock nut.



Adjusting The Neutral Position of The Piston Pump 001

| 1 | Lock nut |
|---|------------------------|
| 2 | Traction adjusting cam |
| 3 | Cam lever |

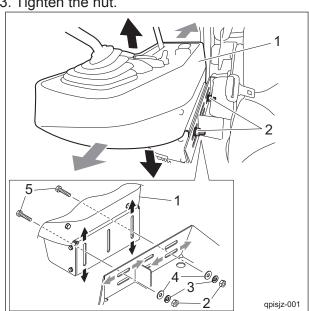
7. Check that the tires do not move.

Adjustment of Control Arm

The control arm can be adjusted up or down and forward or backward.

Adjust the position to fit the operator.

- 1. Loosen the nut.
- 2. Slide the control arm up or down and forward or backward to the appropriate position.
- 3. Tighten the nut.



Adjustment of Control Arm 001

| • | _ |
|---|---------------|
| 1 | Control arm |
| 2 | Nut |
| 3 | Spring washer |
| 4 | Washer |
| 5 | Bolt |

Adjustment of Stoppers

Important

The installation method and installation position of the stoppers differ depending on the mower unit model.

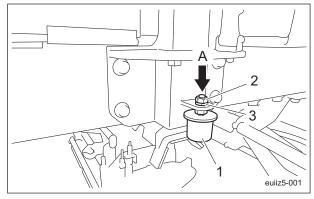
The stopper is installed to prevent the mower arm from interfering with the frame when swiveling the mower units #2 and #3. Install in the appropriate position. Note:

The stopper is not used when the mower units LS66 installed.

The stopper installation position for each mower unit model is described below.

A: Installed at the lower position

- · LS62
- · LH52

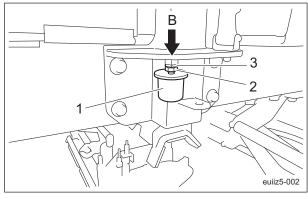


Adjustment of Stoppers_001

| 1 | Stopper |
|---|---------------|
| 2 | Nut |
| 3 | Spring washer |

B: Installed at the upper position

· LH62



Adjustment of Stoppers_002

| 1 | Stopper |
|---|---------------|
| 2 | Nut |
| 3 | Spring washer |

Adjustment of Mower Stopper Pin

The mower stopper pin can prevent or allow tilting of the mower units.

Adjust according to the operating conditions. Fixed:

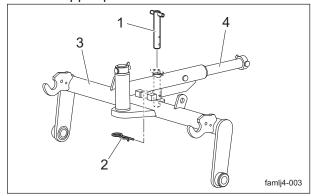
- The mowing line while traveling straight ahead is a straight line. (The mowing line is easy to see.)
- The mower units do not tilt while operating on slopes, and incomplete mowing can be reduced.

Released:

- It is appropriate when turning while mowing or it is easy to follow undulations.
- 1. On a level surface, lower all mower units.
- 2. Apply the parking brake, and then stop the engine.
- 3. Adjust the position of the mower stopper pin, and then insert the cotter pin.

To fix

Insert the cotter pin into the upper hole in the mower stopper pin.



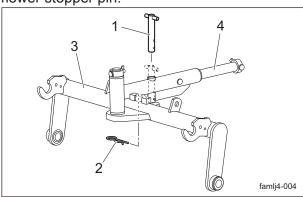
Adjustment of Mower Stopper Pin_001

| 1 | Mower stopper pin |
|---|-------------------|
| 2 | Cotter pin |
| 3 | Mower arm |
| 4 | Mower coupling |

Page 5-36 Maintenance Work

To release:

Insert the cotter pin into the lower hole in the mower stopper pin.



Adjustment of Mower Stopper Pin 002

| 1 | Mower stopper pin |
|---|-------------------|
| 2 | Cotter pin |
| 3 | Mower arm |
| 4 | Mower coupling |

Adjustment of Mower Stabilizer

Note:

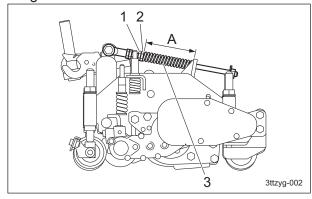
Depending on the specifications, this function may not be available.

Important

After adjusting the cutting height, adjust the mower stabilizer.

The mower stabilizer stabilizes the mower units and prevents an undulating finish (a phenomenon called Marcelling).

- 1. On a level surface, lower all mower units.
- 2. Apply the parking brake, and then stop the engine.
- 3. Loosen the lock nut.
- 4. Tighten the nut to adjust the length of the spring (compression).
 - · Mower #1 to #5: 140.0 mm (5.51 in)
- 5. Tighten the lock nut.



Adjustment of Mower Stabilizer_001

| 1 | Lock nut |
|---|--------------------|
| 2 | Nut |
| 3 | Spring |
| Α | 140.0 mm (5.51 in) |

Adjustment of Stopper Nuts

Note:

Depending on the specifications, this function may not be available.

The stopper nut adjusts the movement range of the mower unit.

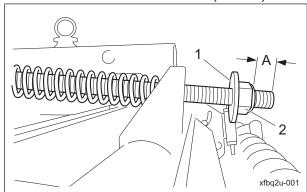
1. Apply the parking brake, and then stop the engine.

Important

When a grass catcher is installed on LH52 (5-inch mower unit), a large movement range of the mower may cause the grass catcher to come into contact with the front roller when the mower unit is raised.

Exercise care in the position of the stopper nut.

- 2. Turn the nut to adjust the length of A.
 - · Mower #1, #4 and #5: 15.0 mm (0.59 in)
 - · Mower #2 and #3: 40.0 mm (1.57 in) When a grass catcher is installed on LH52 (5-inch mower unit):
 - · Mower #1, #4 and #5: 30.0 mm (1.18 in)
 - · Mower #2 and #3: 40.0 mm (1.57 in)



Adjustment of Stopper Nuts_001

| , | |
|---|--------|
| 1 | Washer |
| 2 | Nut |
| Α | Length |

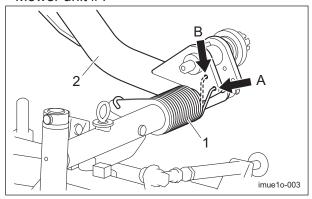
Adjustment of Mower Unit Leveling Spring

A coil spring is installed on the mower unit coupling.

This keeps the mower unit level.

Adjust the coil spring with the holes in the lift arm.

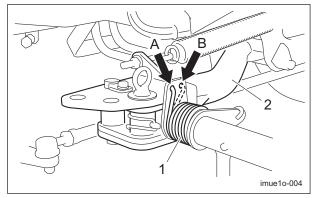
Mower unit #1



Adjustment of Mower Unit Leveling Spring_001

| 1 | Coil spring |
|---|------------------|
| 2 | Lift arm |
| Α | 22 in mower unit |
| В | 26 in mower unit |

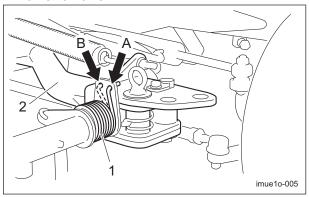
Mower unit #2



Adjustment of Mower Unit Leveling Spring_002

| 1 | Coil spring |
|---|------------------|
| 2 | Lift arm |
| Α | 22 in mower unit |
| В | 26 in mower unit |

Mower unit #3

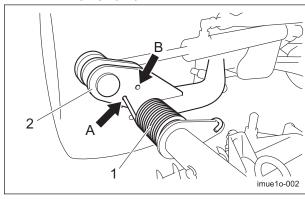


Adjustment of Mower Unit Leveling Spring_003

| 1 | Coil spring |
|---|------------------|
| 2 | Lift arm |
| Α | 22 in mower unit |
| В | 26 in mower unit |
| | • |

Mower unit #4

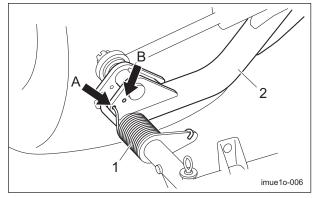
22 in mower unit



Adjustment of Mower Unit Leveling Spring_004

| 1 | Coil spring |
|---|---------------------------------------|
| 2 | Lift arm |
| Α | Light spring load (standard position) |
| В | Heavy spring load |

26 in mower unit

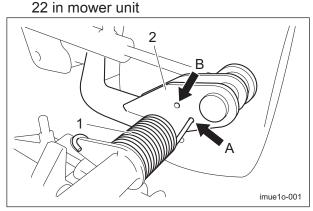


Adjustment of Mower Unit Leveling Spring_005

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| 1 | 1 | Coil spring |
|---|---|---------------------------------------|
| 2 | 2 | Lift arm |
| A | 4 | Light spring load (standard position) |
| E | 3 | Heavy spring load |

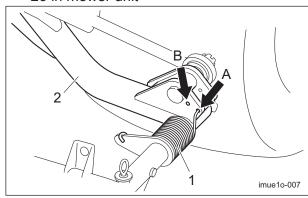
Mower unit #5



Adjustment of Mower Unit Leveling Spring_006

| 1 | Coil spring |
|---|---------------------------------------|
| 2 | Lift arm |
| Α | Light spring load (standard position) |
| В | Heavy spring load |

26 in mower unit



Adjustment of Mower Unit Leveling Spring_007

| | 0 1 0= |
|---|---------------------------------------|
| 1 | Coil spring |
| 2 | Lift arm |
| Α | Light spring load (standard position) |
| В | Heavy spring load |

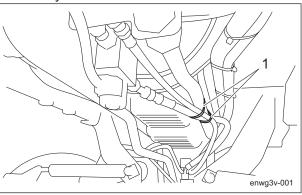
Adjustment of Positions of Mower Units #2 and #3

Important

When the grass catcher is installed, move the mower units to the rear position.

Mower units #2 and #3 can be slid to the front position or rear position. The slide distance is 200 mm (7.87 in).

- 1. On a level surface, lower all mower units.
- 2. Move the mower unit up/down lever to the neutral position.
- 3. Depress the locking pedal while firmly depressing the brake pedal to lock it.
- 4. Stop the engine.
- 5. Remove the clamps from the mower unit up/down cylinder hoses.



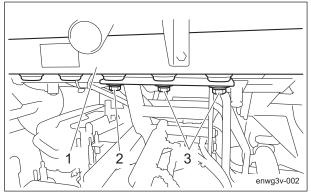
Adjustment of Positions of Mower Units #2 and #3_001

1 Clamp

Important

Since mower units #2 and #3 are connected, slide them at the same time.

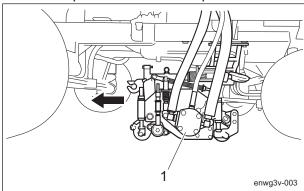
- 6. Follow the steps below to slide the mower units.
 - · When moving to the front position:
 - [1] Loosen bolt A of mower unit #3.
 - [2] Remove bolts B of mower unit #3.



Adjustment of Positions of Mower Units #2 and #3_002

| 1 | Frame |
|---|--------|
| 2 | Bolt A |
| 3 | Bolt B |

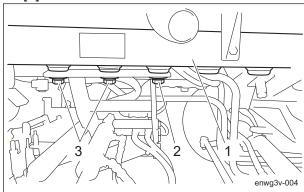
- [3] In the same way, loosen bolt A and remove bolts B of mower unit #2.
- [4] Slide mower units #2 and #3 from the rear position to the front position.



Adjustment of Positions of Mower Units #2 and #3_003

- 1 Mower unit
- [5] Install bolts B of mower unit #3.
- [6] In the same way, install bolts B of mower unit #2.
- [7] Tighten bolt A and bolts B on both sides.

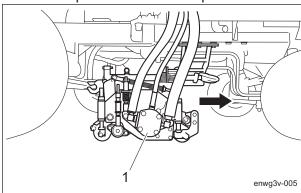
- · When moving to the rear position:
- [1] Loosen bolt A of mower unit #3.
- [2] Remove bolts B of mower unit #3.



Adjustment of Positions of Mower Units #2 and #3_004

| 1 | Frame |
|---|--------|
| 2 | Bolt A |
| 3 | Bolt B |

- [3] In the same way, loosen bolt A and remove bolts B of mower unit #2.
- [4] Slide mower units #2 and #3 from the front position to the rear position.



Adjustment of Positions of Mower Units #2 and #3_005

| | | | |
|---|------------|------|------|
| 1 | Mower unit | | |

- [5] Install bolts B of mower unit #3.
- [6] In the same way, install bolts B of mower unit #2.
- [7] Tighten bolt A and bolts B on both sides.
- 7. Adjust the mower stoppers of mower units #2 and #3.
 - "Adjustment of Mower Stoppers for Mower Unit #2 and #3" (Page 5-41)
- 8. Re-secure the mower unit up/down cylinder hoses with clamps.

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Adjustment of Mower Stopper

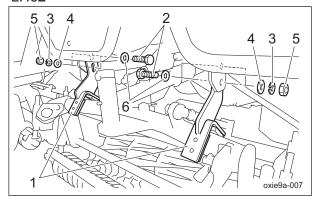
Adjustment of Mower Stoppers for Mower Unit #1

The mower stopper is installed to prevent the mower unit from interfering with the frame. The attaching direction of the mower stopper for mower unit #1 differs according to the type of mower unit.

Install in the appropriate direction.

- 1. Loosen the nuts of the right and left mower stoppers.
- 2. Place the right and left mower stoppers to the highest position and attach them temporarily.
- 3. On a level surface, raise all mower units.
- 4. Depress the locking pedal while firmly depressing the brake pedal to lock it.
- 5. Stop the engine.
- 6. Tighten the nuts of the right and left mower stoppers in a position where the mower unit is leveled and the mower arm contacts the center of the mower stopper.

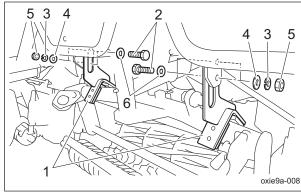
LH62



Adjustment of Mower Stoppers for Mower Unit #1_001

| 1 | Mower stopper |
|---|---------------|
| 2 | Bolt |
| 3 | Spring washer |
| 4 | Washer |
| 5 | Nut |
| 6 | Washer |

LH52 · LS62 · LS66



Adjustment of Mower Stoppers for Mower Unit #1_002

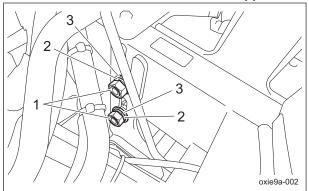
| 1 | Mower stopper |
|---|---------------|
| 2 | Bolt |
| 3 | Spring washer |
| 4 | Washer |
| 5 | Nut |
| 3 | Washer |
| | 3 4 5 |

Adjustment of Mower Stoppers for Mower Unit #2 and #3

The mower stopper is installed to prevent the mower unit from interfering with the frame. The type and attaching direction of the mower stopper for mower unit #2 and #3 differ according to the type of mower unit. And adjust the attaching position of the mower stopper for mower unit #2 and #3 according to the attaching position (front or rear) of the mower unit. Install in the appropriate direction.

- 1. On a level surface, lower all mower units.
- 2. Depress the locking pedal while firmly depressing the brake pedal to lock it.
- 3. Stop the engine.
- 4. Open the hood.
- 5. Open the underseat cover.

6. Remove the nuts of the mower stopper.

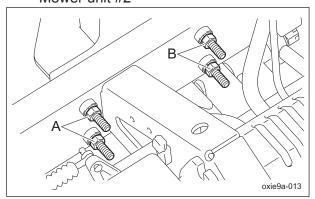


Adjustment of Mower Stoppers for Mower Unit #2 and #3_001

| 1 | Nut |
|---|---------------|
| 2 | Spring washer |
| 3 | Washer |

- 7. Adjust the mower stopper position.
 - To set the mower unit in the front position, attach the mower stopper in the "front position".
 - To set the mower unit in the rear position, attach the mower stopper in the "rear position".

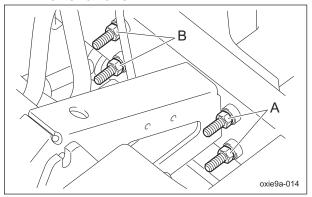
Mower unit #2



Adjustment of Mower Stoppers for Mower Unit #2 and #3_002

| Α | Mower stopper front position |
|---|------------------------------|
| В | Mower stopper rear position |

Mower unit #3



Adjustment of Mower Stoppers for Mower Unit #2 and #3_003

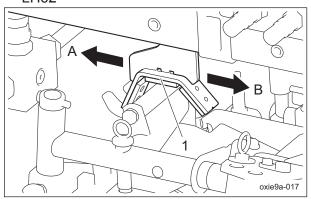
| Α | Mower stopper front position |
|---|------------------------------|
| В | Mower stopper rear position |

- 8. Attach the mower stoppers temporarily.
- 9. Start the engine.
- 10. Raise all mower units.
- 11. Tighten the mower stopper nuts previously attached in a position where the mower unit is leveled and the mower stopper contacts the mower arm.

Note:

The relationship between the mower unit type and the mower stopper is as follows.

LH62

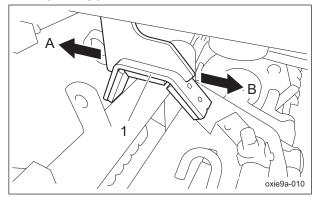


Adjustment of Mower Stoppers for Mower Unit #2 and #3 004

| | _ |
|---|---------------|
| 1 | Mower stopper |
| Α | Front |
| В | Rear |

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LH52 · LS62



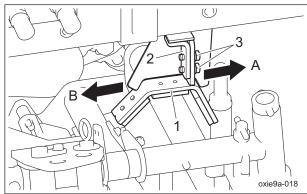
Adjustment of Mower Stoppers for Mower Unit #2 and #3_005

| 1 | Mower stopper |
|---|---------------|
| Α | Front |
| В | Rear |

LS66

Mower unit #2

After installing the mower stoppers, press the stopper auxiliary fitting COMP firmly against the bottom side of the frame and secure it with the bolts.



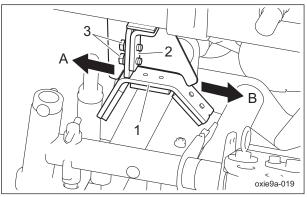
Adjustment of Mower Stoppers for Mower Unit #2 and #3 006

| 1 | Mower stopper |
|---|--------------------------------|
| 2 | Stopper auxiliary fitting COMP |
| 3 | Bolt |
| Α | Front |
| В | Rear |

LS66

Mower unit #3

After installing the mower stoppers, press the stopper auxiliary fitting COMP firmly against the bottom side of the frame and secure it with the bolts.



Adjustment of Mower Stoppers for Mower Unit #2 and #3_007

| 1 | Mower stopper | |
|---|--------------------------------|--|
| 2 | Stopper auxiliary fitting COMP | |
| 3 | Bolt | |
| Α | Front | |
| В | Rear | |

Adjustment of Mower Stoppers for Mower Unit #4 and #5

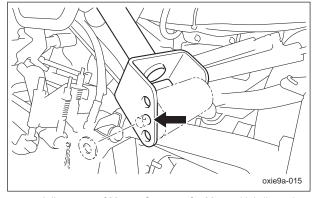
The mower stopper is installed to prevent the mower unit from interfering with the frame.

The attaching position of the mower stopper for mower unit #4 and #5 differs according to the type of mower unit.

Install in the appropriate direction.

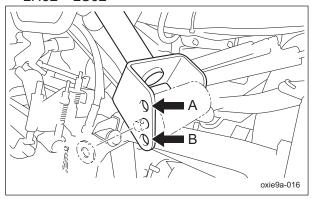
The relationship between the mower unit type and the mower stopper attaching position.

LH62



Adjustment of Mower Stoppers for Mower Unit #4 and #5_001

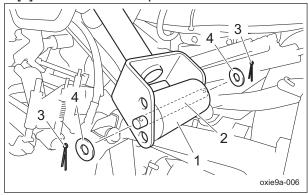
LH52 • LS62



Adjustment of Mower Stoppers for Mower Unit #4 and #5_002

| Α | LS62 |
|---|------|
| В | LH52 |

- 1. On a level surface, lower all mower units.
- 2. Depress the locking pedal while firmly depressing the brake pedal to lock it.
- 3. Stop the engine.
- 4. Follow the steps below to adjust the mower stopper position.
 - [1] Remove the cotter pin and washer.
 - [2] Install the roller shaft and rubber roller in the specified position.
 - [3] Attach the cotter pin and washer.



Adjustment of Mower Stoppers for Mower Unit #4 and #5 003

| 1 | Rubber roller |
|---|---------------|
| 2 | Roller shaft |
| 3 | Cotter pin |
| 4 | Washer |

LS66

For the mower unit LS66, the adjustment is not required.

Change of Coolant



A Caution

Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off.

Otherwise, you may get burned.



Caution

Change coolant after the engine has well cooled down.



▲ Caution

The radiator cap is pressurized.

If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns.

Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

Important

When changing the coolant, be sure to drain it into a container and discard it in accordance with local laws and regulations.

Important

When changing the coolant, be sure to mix clean water and antifreeze (long-life coolant), and then pour it into the radiator and reserve tank.

Important

Tightly close the radiator cap. If the cap is loose or incorrectly installed, the engine will be overheated due to water leakage, resulting in engine damage.

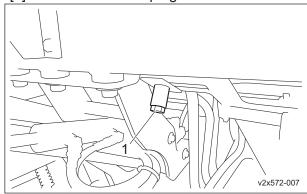
When mixing antifreeze and clean water, refer to "Relationship between concentration of longlife coolant (LLC) and freezing temperature" below for the mixing ratio.

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Relationship between concentration of long-life coolant (LLC) and freezing temperature

| | · . |
|-------------------------|------------------------------|
| Freezing temperature | LLC concentration (volume %) |
| Down to -10 °C (14 °F) | 20 % |
| Down to -15 °C (5 °F) | 30 % |
| Down to -20 °C (-4 °F) | 35 % |
| Down to -25 °C (-13 °F) | 40 % |

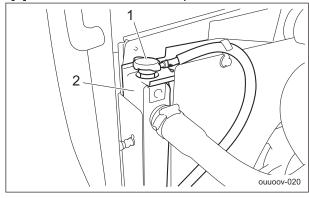
- 1. Stop the engine, and then allow the radiator to cool.
- 2. Open the hood.
- 3. Follow the steps below to drain the coolant.
 - [1] Position a container to drain the coolant into.
 - [2] Remove the drain plug from the radiator.



Change of Coolant_001

1 Radiator drain plug

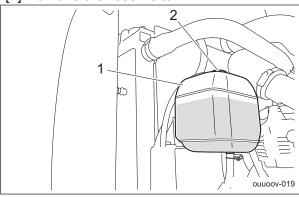
[3] Remove the radiator cap.



Change of Coolant_002

| | _ |
|---|--------------|
| 1 | Radiator cap |
| 2 | Radiator |

[4] Remove the reserve tank.



Change of Coolant_003

| | _ |
|---|------------------|
| 1 | Reserve tank |
| 2 | Reserve tank cap |
| | |

- [5] Open the reserve tank cap, and then drain the coolant.
- 4. Install the reserve tank.
- 5. Clean the radiator with clean water to remove any debris or rust.
- 6. Drain all water from the radiator.
- 7. Follow the steps below to fill with coolant. The coolant quantity, including the reserve tank, is 12.0 dm³ (12.0 L).
 - [1] Install the drain plug.
 - [2] Supply clean water and antifreeze into the radiator up to the radiator cap opening.
 - [3] Close the radiator cap.
 - [4] Supply clean water and antifreeze into the reserve tank up to the "FULL" mark.
 - [5] Close the reserve tank cap.
- 8. Start the engine, and then idle for several minutes to bleed air from the system.
- 9. Stop the engine, and then allow the radiator to cool.
- Check if the coolant level in the reserve tank is between "FULL" and "LOW", and then supply coolant if necessary.
- 11. Close the hood.

Change of Hydraulic Oil



A Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When you change the hydraulic oil, be sure to drain it into a container and discard it in accordance with local laws and regulations.

Important

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

Important

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

In case of an equivalent, consult Characteristics of Hydraulic Oil and use hydraulic oil whose characteristics are superior to those of the specific hydraulic oil. Especially regarding kinematic viscosity and viscosity index, use of hydraulic oil whose figures are less than those of the specified hydraulic oil will cause a malfunction in the hydraulic circuit.

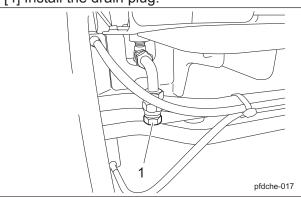
Note:

Characteristics of Hydraulic Oil

| Specified Hydraulic Oil | | Shell Tellus S2M46 |
|-------------------------|--------------------|--------------------------------|
| ISO Viscosity Grad | SO Viscosity Grade | |
| D '' | 45 00 (50 05) | 0.873 g/cm ³ |
| Density | 15 °C (59 °F) | (0.0315 lb/in ³) |
| API Gravity | | 30.6 |
| Flash Point (Open Cup) | | 230 °C (446 °F) |
| Pour Point | | -30 °C (-22 °F) |
| Kinematic | 40 °C (104 °F) | 46 mm ² /s (46 cSt) |
| Viscosity | 100 °C (212 °F) | 7 mm ² /s (7 cSt) |
| Viscosity Index | | 109 |

- 1. Follow the steps below to remove the old oil.
 - [1] Start and run the engine to warm up the oil.
 - [2] On a level surface, lower the mower units, and then stop the engine.

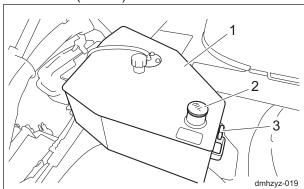
- [3] Remove the drain plug of the hydraulic tank and drain the old oil into a bowl.
- [4] Install the drain plug.



Change of Hydraulic Oil_001

| 1 | Drain plug |
|---|------------|
|---|------------|

- Remove the tank cover.
- 3. Open the tank cap, and then pour new oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank. The hydraulic tank capacity is approximately 30.3 dm³ (30.3 L).



Change of Hydraulic Oil_002

| 1 | Hydraulic tank |
|---|----------------|
| 2 | Tank cap |
| 3 | Oil gauge |

- Tighten the tank cap securely.
- 5. Start the engine, raise and lower the mower units, and turn the steering wheel left and right.
 - Move forward and reverse repeatedly several times.
- 6. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
- 7. Check underneath the machine for hydraulic oil leakage.
- 8. Install the tank cover.

Page 5-46 Maintenance Work

Change of Hydraulic Oil Filter

Change of Hydraulic Oil Line Filter



Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

Important

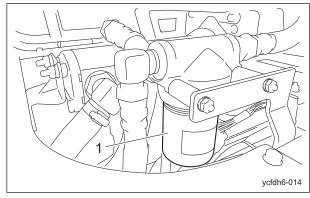
If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

Important

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

- 1. On a level surface, lower the mower units, and then stop the engine.
- 2. Loosen the filter case and remove it. Note:

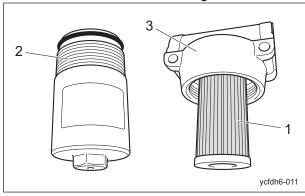
Use a 24 mm socket wrench.



Change of Hydraulic Oil Line Filter_001

1 Filter case

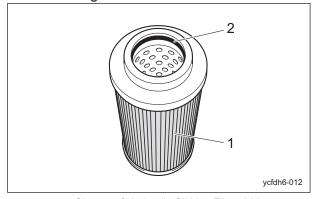
3. Remove the old filter cartridge.



Change of Hydraulic Oil Line Filter_002

| 1 | Filter cartridge |
|---|------------------|
| 2 | Filter case |
| 3 | Body |

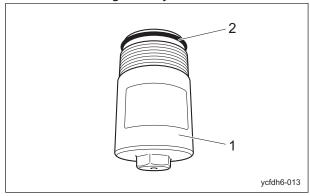
4. Lightly coat the O-ring of the new filter cartridge with hydraulic oil, and then install the cartridge.



Change of Hydraulic Oil Line Filter_003

| 1 | Filter cartridge |
|---|------------------|
| 2 | O-ring |

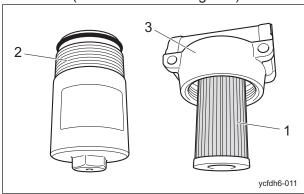
- 5. Clean the inside of the filter case.
- 6. Make sure that there is no damage to the O-ring of the filter case, and then lightly coat the O-ring with hydraulic oil.



Change of Hydraulic Oil Line Filter_004

| 1 | Filter case |
|---|-------------|
| 2 | O-ring |

7. Install the filter case onto the body, firmly hand-tighten it, and then tighten it to 25 to 35 N·m (254.93 to 356.90 kgf-cm).



Change of Hydraulic Oil Line Filter_005

| 1 | Filter cartridge |
|---|------------------|
| 2 | Filter case |
| 3 | Body |

- 8. Supply hydraulic oil until it reaches the specified level.
 - "Supply of Hydraulic Oil" (Page 4-7)
- 9. Start the engine, and then after the hydraulic oil has warmed up, stop the engine.
- 10. Check underneath the machine for hydraulic oil leakage.

Change of Hydraulic Suction Filter



▲ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

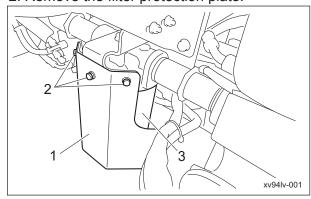
Important

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

Important

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

- 1. On a level surface, lower the mower units, and then stop the engine.
- 2. Remove the filter protection plate.



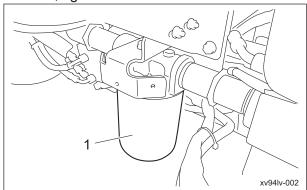
Change of Hydraulic Suction Filter_001

| 1 | Filter protection plate |
|---|-------------------------|
| 2 | Bolt |
| 3 | Filter cartridge |

- 3. Remove the old filter cartridge.
- 4. Lightly coat the packing of the new filter cartridge with hydraulic oil, and then install the cartridge.

Page 5-48 Maintenance Work 5. Firmly tighten the filter cartridge by hand so that the packing contacts the mounting surface.

Then, tighten it an additional 1/2 turn.



Change of Hydraulic Suction Filter_002

Cartridge filter

- 6. Supply hydraulic oil until it reaches the specified level.
 - "Supply of Hydraulic Oil" (Page 4-7)
- 7. Start the engine, and then after the hydraulic oil has warmed up, stop the engine.
- 8. Check underneath the machine for hydraulic oil leakage.
- 9. Install the filter protection plate.

Change of Air Cleaner

A contaminated air cleaner element may cause malfunction of the engine.

To maximize the life of the engine, replace the air cleaner element at the appropriate times.

- 1. The timing for replacing the air cleaner element is described below.
 - [1] Replace the air cleaner element in accordance with the Maintenance Schedule.
 - [2] If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.
- 2. Replace the air cleaner element by following the same steps as for cleaning the air cleaner.

"Cleaning of Air Cleaner" (Page 4-9)

Change of Engine Oil



A Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When changing the engine oil, be sure to drain it into a container and discard it in accordance with local laws and regulations.

Important

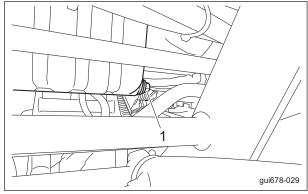
Be sure to use engine oil that is classified as JASO DH-2 or API Service Grade CJ-4, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

Important

Securely tighten the oil level gauge and oil filler cap.

Change the engine oil more frequently if it is contaminated and especially if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

- 1. Follow the steps below to remove the old engine oil.
 - [1] Start and run the engine to warm up the engine oil.
 - [2] With the machine on a level surface, stop the engine.
 - [3] Remove the drain plug, and then drain the old engine oil into a container.



Change of Engine Oil 001

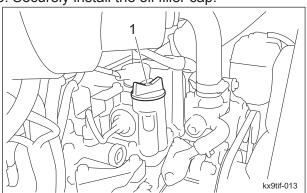
Drain plug

[4] Re-place the drain plug.

Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.

The engine oil quantity is approximately 6.0 dm³ (6.0 L).

3. Securely install the oil filler cap.



Change of Engine Oil_002

1 Oil filler cap

- It will take a while for the supplied engine oil to descend into the oil pan.
 Check the oil level again 10 to 20 minutes after replenishment.
- 5. Check underneath the machine for oil leakage.

Change of Engine Oil Filter



Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When replacing the engine oil filter, be sure to drain the engine oil into a container and discard it in accordance with local laws and regulations.

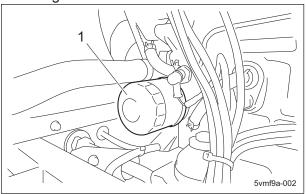
Important

Be sure to use engine oil that is classified as JASO DH-2 or API Service Grade CJ-4, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

Important

Securely tighten the oil level gauge and oil filler cap.

1. With the filter wrench, remove the old filter cartridge.



Change of Engine Oil Filter_001

1 Filter cartridge

- 2. Lightly coat the packing of the new filter cartridge with engine oil.
- Hand-tighten the filter cartridge until the packing contacts the sealing surface, and then firmly hand-tighten (without using a filter wrench).
- 4. Supply engine oil until it reaches the specified level.
 - "Supply of Engine Oil" (Page 4-12)
- 5. Start the engine, and then stop it after 10 to 20 minutes.
- 6. Make sure that there is no oil leakage at the sealing surface of the filter cartridge.
- 7. Check the engine oil level.

 If it is low, supply engine oil until it reaches the specified level.

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Change of Fuel Filter

Important

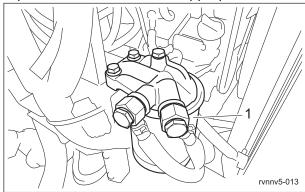
During installation, prevent contamination with dirt or dust.

If the fuel is contaminated with dirt, dust, etc., the fuel injection pump and injection nozzle will become worn.

Since the fuel filter is a cartridge, it cannot be disassembled or cleaned.

If dust or dirt accumulates in the fuel filter, the fuel flow will become insufficient.

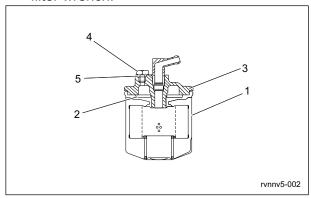
Replace the fuel filter at the appropriate times.



Change of Fuel Filter_001

| | 1 | Fuel filter |
|--|---|-------------|
|--|---|-------------|

- 1. Follow the steps below to replace the fuel filter.
 - [1] Using a filter wrench, remove the fuel filter cartridge.
 - [2] Lightly coat the packing of the new cartridge with fuel, and then firmly hand-tighten the cartridge, without using the filter wrench.



Change of Fuel Filter_002

| 1 | Cartridge |
|---|-------------------|
| 2 | Packing |
| 3 | Cover |
| 4 | Air-bleeding plug |
| 5 | O-ring |

2. When the ignition key is set to the "ON" position and the fuel pump is operated after replacement, air bleeding will occur automatically.

If the automatic air bleeding is not available, remove air manually.

Change of Fuse

Important

When performing maintenance on the electrical system, be sure to remove the negative battery wire.

Important

If a fuse blows, a short may have occurred within the electrical circuit.

Check for the cause, such as faulty terminal connections, damaged wiring or terminals, or incorrect wiring.

Important

For fuse replacement, clean the fuse mounting area with use of compressed air before mounting the fuse.

Fuse Box

Important

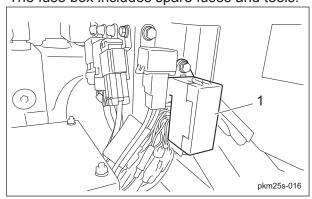
Before performing maintenance on the electrical system, be sure to disconnect the negative terminal of the battery.

Important

If a fuse blows, a short may have occurred within the electrical circuit.

Check for the cause, such as faulty terminal connections, damaged wiring or terminals, or incorrect wiring.

The fuse box includes spare fuses and tools.

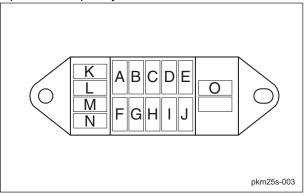


Fuse Box_001

1 Fuse box

The machine uses a mini fuse for automobiles.

Replace an old fuse with a new fuse of the specified capacity.



Fuse Box_002

| Α | 5 A | Starter relay (CB1a-12V), alternator |
|---|------|---|
| В | 5 A | Ignition SW (to E/G ECU) |
| С | 5 A | Water temperature warning buzzer, DPF auto regeneration inhibit SW, DPF parked regeneration SW, initial reset board, warning lamp, DPF regeneration lamp, CAN monitor |
| D | 15 A | #2 • #3 up/down SOL relay, #4 down detection relay, #4 proximity sensor, #5 proximity sensor, operation lever proximity sensor (UP), operation lever proximity sensor (DOWN), traveling pedal position detection proximity sensor, engine stop signal (to E/G ECU), relay box L, #2 • #3 up/down SOL, #2 • #3 up/down delay timer, overload detection relay, UP delay off relay |
| E | 15 A | Oil level warning buzzer, P brake SW signal (to E/G ECU), starter relay (MR5A411A1K), #2 proximity sensor, #1 proximity sensor, neutral proximity sensor, P brake SW relay, P brake proximity sensor, relay box R |
| F | - | (Unused) |
| G | 5 A | Start signal (to E/G ECU) |
| Н | - | (Unused) |
| I | 5 A | Reel rotation SW relay, rotation detection relay, lapping SW relay, oil level SW, engine stop relay, seat OFF delay timer |
| J | 5 A | Diagnostic connector |
| K | 5 A | |
| L | 5 A | -Spare |
| М | 15 A | |
| N | 15 A | |
| 0 | Tool | |
| | | |

Page 5-52 Maintenance Work

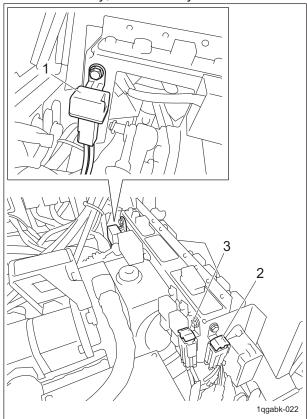
Fusible Link

Fuse capacities of the fusible links are 30 A, 50 A and 80 A.

· 30 A: ECU

· 50 A: accessories

· 80 A: Battery, Heater relay



Fusible Link 001

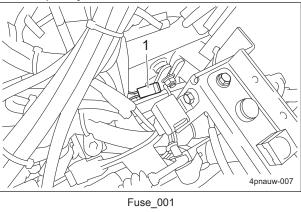
| 1 | Fusible link (30 A) |
|---|---------------------|
| 2 | Fusible link (50 A) |
| 3 | Fusible link (80 A) |

Fuse

The fuse in the main harness is for USB socket and LED work lamp.

Depending on the specifications, the LED work lamp may not be available.

The capacity of the mini blade fuse is 15 A.

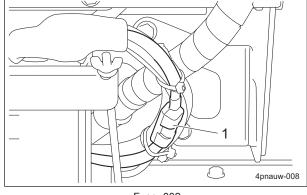


Fuse_001

Mini blade fuse

The fuse in the heater relay harness is for intake heater.

The capacity of the MIDI fuse is 125 A.



Fuse_002 MIDI fuse

Page 5-54 Maintenance Work

BRRONESS.

EU Declaration of Conformity

Product Identification

Product Brand-Name:

Type:

Lawnmower BARONESS LM551B 30001

Kyoeisha Co., Ltd.

Starting Serial No.: Measured Sound Power Level:

Guaranteed Sound Power Level:

LWA 101.91 dB I WA 103 dB

Manufacturer Name:

Address:

1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Conforms to the following Directives

2006/42/EC

Machinery (MD)

2014/30/EU 2000/14/EC

Electromagnetic compatability (EMC) Noise emissions from outdoor equipment We have been designed and manufactured under the following specifications

ISO 12100 : 2010 (2006/42/EC) ISO 5395-1: 2013 (2006/42/EC) ISO 5395-3: 2013 (2006/42/EC) ISO 14982 :1998 (2014/30/EU) Keeper of Technical Documentation

Name

Kyoeisha Co., Ltd.

Address

1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Compiler of the technical file (2006/42/EC)

Name: Address Friedrich E. Barthels Nachf. Glockzin KG (GmbH & Co.)

Gerhard-Falk-Str. 1 21035 Hamburg Germany

Conformity assessment procedures

Internal production control: Module A (2006/42/EC) EC-type examination : Module B (2014/30/EU)

Internal control of production with assessment of technical documentation and periodical checking (2000/14/EC)

Involved Notified Body (2000/14/EC)

Name: Address

TÜV SÜD Industrie Service GmbH Westendstraße 199 80686 München Notified Body NB0036 according 2000/14/EC

Certificate:

Place: Japan

Date: 9 June 2021 (9 / 6 / 2021)

Name Akio Hayash Position: Quality Dept. Director

Traduction de la Déclaration de Conformité originale (fr)

Déclaration de conformité UE

Identification du produit

Produit : Fabriquant: Type:

Tondeuse à gazon BARONESS LM551B

Numéro de série de début : Niveau de puissance acoustique mesuré : 30001

101.91 LwA dB LwA 103 dB

Fabricant

Niveau de puissance acoustique garanti : Nom :

Kyoeisha Co., Ltd.

Adresse 1-26, Miyuki-cho, Toyokawa, préfecture d'Aichi, Japon

Conforme aux directives suivantes : 2006/42/CE

Machine (MD)

2014/30/UE

Compatibilité électromagnétique (CEM)

2000/14/CE Émissions sonores de l'équipement de plein air Conception et fabrication en respect des spécifications suivantes :

ISO 12100: 2010 (2006/42/CE) ISO 5395-1: 2013 (2006/42/CE) ISO 5395-3: 2013 (2006/42/CE) ISO 14982:1998 (2014/30/UE)

Fiche technique

Marque:

Kyoeisha Co., Ltd.

Adresse de la marque :

1-26, Miyuki-cho, Toyokawa, préfecture d'Aichi, Japon

Compilateur de la fiche technique (2006/42/CE)

Friedrich E. Barthels Nachf. Glockzin KG (GmbH & Co.) Gerhard-Falk-Str. 1 21035 Hambourg Allemagne

Adresse

Procédures d'évaluation de la conformité Contrôle de production interne : module A (2006/42/CE)

Examen de type CE: module B (2014/30/UE)

Contrôle interne de la production avec évaluation de la fiche technique et vérification périodique (2000/14/CE)

Organisme notifié impliqué (2000/14/CE)

Nom: Adresse Nº de certificat : TÜV SÜD Industrie Service GmbH Westendstraße 199 80686 München Notified Body NB0036 according 2000/14/EC

Declaración de conformidad de la UE

Identificación del producto

Producto: Cortacésped Marca: **BARONESS** Tipo: LM551B N.º de serie inicial: 30001

Nivel de potencia sonora medido: **LWA** 101.91 dB Nivel de potencia sonora garantizado: LWA 103

Fabricante Nombre: Kyoeisha Co., Ltd. Dirección: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japón

Cumple las siguientes Directivas

Maquinaria (MD) 2006/42/CE

2014/30/UF Compatibilidad electromagnética (EMC) 2000/14/CE Emisiones sonoras de máquinas de uso al aire libre

Se ha diseñado y fabricado utilizando las siguientes especificaciones

ISO 12100 : 2010 (2006/42/CE) ISO 5395-1: 2013 (2006/42/CE) ISO 5395-3: 2013 (2006/42/CE) ISO 14982:1998 (2014/30/UE)

Documentación técnica

Nombre del responsable: Kyoeisha Co., Ltd.

Dirección del responsable: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japón

Compilador del archivo técnico (2006/42/CE)

Nombre: Friedrich E. Barthels Nachf. Glockzin KG (GmbH & Co.) Dirección: Gerhard-Falk-Str. 1 21035 Hamburgo Alemania

Procedimientos de evaluación de conformidad

Control de fabricación interno: Módulo A (2006/42/CE)

Examen de tipo CE: Módulo B (2014/30/UE)

Control interno de fabricación con evaluación de documentación técnica y comprobaciones periódicas (2000/14/CE)

Organismo notificado implicado (2000/14/CE)

Nombre: TÜV SÜD Industrie Service GmbH Dirección: Westendstraße 199 80686 München Certificado: Notified Body NB0036 according 2000/14/EC

Übersetzung der ursprünglichen Konformitätserklärung (de)

EU-Konformitätserklärung

Produktbeschreibung

Produkt: Rasenmäher Marke: BARONESS Modell: LM551B Startseriennummer: 30001

Gemessener Schallleistungspegel: LWA 101.91 dB Garantierter Schallleistungspegel: LWA 103 dB Hersteller Kyoeisha Co., Ltd. Name:

Adresse

1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan Entspricht den folgenden Richtlinien

2006/42/EG Maschinenrichtlinie

2014/30/EU Elektromagnetische Verträglichkeit (EMV)

2000/14/EG Geräuschemission von im Freien betriebenen Geräten Unter Anwendung der folgenden Bestimmungen entwickelt und hergestellt

ISO 12100 : 2010 (2006/42/EG) ISO 5395-1: 2013 (2006/42/EG) ISO 5395-3: 2013 (2006/42/EG) ISO 14982 :1998 2014/30/EU) Technische Dokumentation

Name des Halters Kyoeisha Co., Ltd.

Adresse des Halters 1-26 Miyuki-cho, Toyokawa, Aichi-pref, Japan

Technische Unterlagen erstellt von (2006/42/EG)

Name: Friedrich E. Barthels Nachf. Glockzin KG (GmbH & Co.) Gerhard-Falk-Str. 1 21035 Hamburg Deutschland Konformitätsbewertungsverfahren

Interne Produktionskontrolle : Modul A (2006/42/EG)

EG-Baumusterprüfung: Modul B (2014/30/EU)

Interne Produktionskontrolle mit Bewertung der technischen Unterlagen und regelmäßiger Überprüfung (2000/14/EG)

Beteiligte benannte Stelle (2000/14/EG)

Name: TÜV SÜD Industrie Service GmbH Adresse : Westendstraße 199 80686 München Notified Body NB0036 according 2000/14/EC Bescheinigung.:

EU-försäkran om överensstämmelse

dB

dB

Produktidentifikation

 Produkt :
 Gräsklippare

 Märke:
 BARONESS

 Typ:
 LM551B

 Serienummer startar på:
 30001

Uppmätt ljudeffektnivå: LWA 101.91 Garanterad ljudeffektnivå: LWA 103

Tillverkare Namn: Kyoeisha Co., Ltd.
Adress: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Uppfyller följande direktiv

2006/42/EG Maskindirektivet

2014/30/EU Elektromagnetisk kompabilitet (EMC)
2000/14/EG Bulleremission från utomhusutrustning
Följande kravspecifikationer har följts vid konstruktion och tillverkning

ISO 12100 : 2010 (2006/42/EG) ISO 5395-1 : 2013 (2006/42/EG) ISO 5395-3 : 2013 (2006/42/EG) ISO 14982 : 1998 (2014/30/EU)

Teknisk dokumentation

Innehavarens namn: Kyoeisha Co., Ltd.

Innehavarens adress: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Den tekniska filen(2006/42/EG) har tagits fram av

Namn: Friedrich E. Barthels Nachf. Glockzin KG (GmbH & Co.)

Adress: Gerhard-Falk-Str. 1 21035 Hamburg Tyskland

Förfarande för bedömning av överensstämmelse Intern produktionskontroll: Modul A (2006/42/EG)

EG-typprovning: Modul B (2014/30/EU)

Intern kontroll av produktion med fastställande av teknisk dokumentation och periodiska kontroller (2000/14/EG)

Anmält organ (2000/14/EG)

 Namn:
 TÜV SÜD Industrie Service GmbH

 Adress:
 Westendstraße 199 80686 München

 Certifikat:
 Notified Body NB0036 according 2000/14/EC

Oversættelse af den oprindelige Overensstemmelseserklæring (da)

EU-overensstemmelseserklæring

Produktidentificering

 Produkt :
 Plæneklipper

 Mærkenavn:
 BARONESS

 Type:
 LM551B

 Startende serienr.:
 30001

 Målt lydeffektniveau:
 LWA
 101.91
 dB

 Garanteret lydeffektniveau:
 LWA
 103
 dB

 Producent
 Navn:
 Kyoeisha Co., Ltd.

Producent Navn: Kyoeisha Co., Ltd.
Adresse: 1-26 Miyuki-cho, Toyokawa, Aichi-præf.,Japan

Er i overensstemmelse med følgende direktiver

2006/42/EF Maskineri (MD)

2014/30/EU Elektromagnetisk kompatibilitet (EMC) 2000/14/EF Støjemissioner fra udendørs udstyr Vi har designet og produceret under følgende specifikationer

ISO 12100 : 2010 (2006/42/EF) ISO 5395-1 : 2013 (2006/42/EF) ISO 5395-3 : 2013 (2006/42/EF) ISO 14982 :1998 (2014/30/EU) Indehaver af teknisk dokumentation

Navn: Kyoeisha Co., Ltd.

Adresse: 1-26 Miyuki-cho, Toyokawa, Aichi-præf.,Japan

Kompilator af den tekniske fil (2006/42/EF)

Navn: Friedrich E. Barthels Nachf. Glockzin KG (GmbH & Co.)
Adresse: Gerhard-Falk-Str. 1 21035 Hamborg Tyskland

Procedurer for overensstemmelsesvurdering

Intern produktionskontrol: Modul A (2006/42/EF) EF-typeafprøvning: Modul B (2014/30/EU)

Intern fabrikationskontrol med vurdering af teknisk dokumentation og periodisk kontrol (2000/14/EF)

Berørt bemyndiget organ (2000/14/EF)

Navn: TÜV SÜD Industrie Service GmbH
Adresse: Westendstraße 199 80686 München
Certifikat: Bemyndiget organ NB0036 ifølge 2000/14/EF



