GM2810
5-Unit Rotary Mower

Owner's Operating Manual

Serial No. GM2810 : 10063-

"Required reading"
Read this manual and the Owner's Manual for the engine before using the machine.
Thank you for purchasing the Baroness machine. This manual explains proper handling, adjustment, and inspection of your machine. Prior to use, carefully read this manual to thoroughly understand the contents for safe and correct operation. We hope you will use the machine safely, and take advantage of its best performance.

**Keeping the Owner’s Operating Manual**

Keep this Manual in the box located in the rear of the seat.

![Diagram of the box located in the rear of the seat]
California Proposition 65

⚠️ WARNING ⚠️
The engine exhaust from this product contains chemicals known to the State of California to cause cancer, birth defects or other reproductive harm.
Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain this machine, and to avoid causing injury to yourself or others.

The operator is responsible for operating the machine properly and safely. Do not perform maintenance on the machine other than that described in this manual. Be sure to also read the Owner's Manual for the engine, battery, etc. Maintenance should only be performed by a certified specialist.

If you have any questions concerning maintenance or genuine parts, please contact your local Baroness dealer or Kyoeisha. When making inquiries about this machine, please specify the machine's model designation and serial number. When loaning or transferring this machine, please also provide this manual together with the machine.

Kyoeisha Co., Ltd.

<table>
<thead>
<tr>
<th>Caution</th>
</tr>
</thead>
<tbody>
<tr>
<td>The information described in this manual is subject to change for improvement without prior notice. When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoeisha. Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.</td>
</tr>
</tbody>
</table>

Warning Symbols

This manual uses the following warning symbols for handling precautions that are important for your safety.

<table>
<thead>
<tr>
<th>Warning symbol</th>
</tr>
</thead>
</table>

This symbol indicates the articles regarding “Danger,” “Warning,” or “Caution.” Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine. Failure to adequately follow these safety precautions may cause an accident.

<table>
<thead>
<tr>
<th>Danger</th>
</tr>
</thead>
</table>

This symbol indicates that serious injury or death will occur if the warning is ignored.

<table>
<thead>
<tr>
<th>Warning</th>
</tr>
</thead>
</table>

This symbol indicates that serious injury or death may occur if the warning is ignored.

<table>
<thead>
<tr>
<th>Caution</th>
</tr>
</thead>
</table>

This symbol indicates that injury or damage to property may occur if the warning is ignored.

<table>
<thead>
<tr>
<th>Important</th>
</tr>
</thead>
</table>

This symbol indicates precautions on the mechanism of the machine.
Purpose

This machine is intended for cutting turf grass at golf courses. Do not use this machine in any way other than its intended purpose, and do not modify the machine. Operating this machine for other purposes and modifying it may be very dangerous and may cause damage to the machine. In addition, this machine is not authorized for operation as a special motor vehicle. Do not operate it on public roads.
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Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

**Danger**

This machine is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The machine is equipped with safety devices to prevent accidents. However, whether the machine demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis. Inappropriate use or management of the machine may result in injury or death. Observe the following safety instructions to ensure safe operation.

**Safe Operating Practices**

The following instructions include the ones from CEN standard EN 836: 1997, ISO standard 5395: 1990, and ANSI B71.4-2004.

**Training**

1. Read this manual and other training material carefully. Be familiar with the controls, safety signs, and the proper use of the equipment.
2. If the operator or mechanic cannot read English it is the owner's responsibility to explain this manual to them.
3. All operators and mechanics should seek and obtain professional and practical instruction. The owner is responsible for training the users. Such instruction should emphasize:
   [1] The need for care and concentration when working with ride-on machines.
   [2] Control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reasons for loss of control are:
   - Insufficient wheel grip
   - Being driven too fast
   - Inadequate braking
   - The type of machine is unsuitable for its task
   - Lack of awareness of the effect of ground conditions, especially slopes

4. Never allow children or people unfamiliar with these instructions to use or service the machine. Local regulations may restrict the age of the operator.
5. The owner/use can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
6. Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.

**Preparation**

1. Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Only use accessories and attachments approved by the manufacturer.
2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, and ear protection. Long hair, loose clothing, or jewelry may get tangled in moving parts. Do not operate the equipment when barefoot or wearing open sandals.
3. Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.

4. Exercise care in the handling of fuel.

**Warning**

Warning—Fuel is highly flammable. Take the following precautions.

[1] Store fuel in containers specifically designed for this purpose.
[2] Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
[3] Refuel outdoors only and do not smoke while refueling.
[4] If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated.

5. Check that operator’s presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.

6. If the brake operation is faulty or the parking brake lever has noticeable play, be sure to adjust or repair them before operating the machine.

7. Replace faulty mufflers.

8. Before using, always visually inspect to see that the blades, blade bolts, and cutting assembly are not worn or damaged. Replace worn or damaged blades and bolts in sets to preserve balance.

9. On multi-bladed machines, take care as rotating one blade can cause other blades to rotate.

Operation

1. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.

2. Only operate in good light, keeping away from holes and hidden hazards.

3. Before attempting to start the engine, disengage all attachments, shift into neutral, and engage the parking brake. Only start engine from the operator's position.

4. Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care. To guard against overturning:

[1] Do not stop or start suddenly when going up or downhill.


[5] Never operate across the face of the slope, unless the machine is designed for this purpose.

6. Never drive the machine on a slope with an angle of gradient that is greater than that specified or in a place where there is a danger of the machine slipping.

5. Never raise deck with the blades running.

6. Never operate with the discharge deflector raised, removed or altered, unless using a grass catcher. Do not crawl under the machine while it is in operation.

7. Never operate with the discharge deflector raised, removed or altered, unless using a grass catcher.

8. Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed may increase the hazard of personal injury.

9. Do the following before leaving the operator's position:

[1] Stop on level ground.

[2] Disengage the power take-off and lower the attachments.

[3] Change into neutral and set the parking brake.

[4] Stop the engine and remove the key.

10. Disengage the drive to attachments, stop the engine, and remove the ignition key in the following conditions:


[2] Before removing the grass catcher/catchers;

[3] Before making height adjustment unless adjustment can be made from the operator's position:


[5] Before cleaning or working the machine.

[6] After striking a foreign object or if an abnormal vibration occurs. Inspect the machine for damage and make repairs before restarting and operating the equipment.

11. Keep hands and feet away from the cutting units and the rotating parts.

12. Look behind and down before backing up to be sure of a clear path.

13. Do not carry passengers.

14. Never operate while people, especially children, or pets are nearby.
15. Slow down and use caution when making turns and crossing roads and sidewalks.

16. Stop the blades rotating before crossing surfaces other than grass.

17. Disengage drive to attachments when transporting or not in use.

18. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.

19. Do not operate the machine under the influence of alcohol or drugs.

20. Take care when loading or unloading the machine into a trailer or a truck.

   Load or unload the machine in a flat and safe place.

   Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels.

   When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength.

   When using a running board, select one with sufficient strength, length, and width and that will not cause the machine to slip.

21. Close the fuel valve before transporting the machine.

22. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

23. Do not take your eyes off the road ahead.

24. Do not operate the machine with no hands.

Reduce the throttle setting during engine run-out and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of operation.

**Maintenance and storage**

1. Disengage drives on level ground, lower the attachments, set parking brake, stop engine and remove key from ignition. Wait for all movement to stop before adjusting, cleaning or repairing.

2. When machine is to be parked, stored, or left unattended, lower the cutting units unless a positive mechanical lock is provided.

3. To reduce the fire hazard, keep the engine, silencer/muffler, battery compartment fuel storage area, cutting units and drives free of grass, leaves, or excessive grease. Clean up oil or fuel spillage.

4. Allow the engine to cool before storing in any enclosure.

5. Only cover the machine with a sheet after hot parts have sufficiently cooled down.

6. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.

7. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.

8. Do not store fuel near flames.

9. Never allow untrained personnel to service machine.

10. Allow the engine/muffler to cool before checking/maintenance.

11. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.

12. Use jack stands to support components when required.

13. Carefully release pressure from components with stored energy.

14. Be sure to depressurize the hydraulic system before performing maintenance operations on it such as removing hydraulic equipment.

15. Check whether line connectors in the hydraulic system are properly tightened.

   Before applying hydraulic pressure, check the connections of the hydraulic pressure lines and the condition of the hoses.

16. When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands.

   Use items such as paper or corrugated cardboard to find leakage points.

   Be extremely careful with high-pressure oil as it may pierce your skin, result.

   If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

17. Disconnect battery before making any repairs.

   Disconnect the negative terminal first and the positive last.

   Reconnect positive first and negative last.
18. Make sure that parts such as wires are not touching each other and that their covers have not come off.

19. Use care when checking the blades.
   [1] Wrap the blades or wear gloves, and use caution when servicing them.
   [3] Never straighten or weld them.

20. On multi-blanched machines, take care as rotating one blade can cause other blades to rotate.

21. Keep hands and feet away from moving parts.
    If possible, do not make adjustments with the engine running.

22. Charge batteries in an open well ventilated area, away from spark and flames.
    Unplug charger before connecting or disconnecting from battery.
    Wear protective clothing and use insulated tools.

23. Keep all parts in good working condition and all hardware tightened.
    Replace all worn or damaged decals.

24. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.

25. Check the grass catcher frequently for wear or deterioration.

26. If the fuel tank has to be drained, do this outdoors.
Waste Disposal

About the Waste disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze batteries, rubber products, and wires etc.)
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## Specifications

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</tr>
</thead>
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<tr>
<td><strong>Model</strong></td>
<td>GM2810</td>
</tr>
<tr>
<td><strong>Dimensions</strong></td>
<td></td>
</tr>
<tr>
<td>Total length</td>
<td>145.67 in</td>
</tr>
<tr>
<td>Total width</td>
<td></td>
</tr>
<tr>
<td>During operation</td>
<td>118.11 in</td>
</tr>
<tr>
<td>During transport</td>
<td>90.55 in</td>
</tr>
<tr>
<td>Total height</td>
<td></td>
</tr>
<tr>
<td>Roof</td>
<td>90.55 in</td>
</tr>
<tr>
<td>Steering wheel</td>
<td>64.96 in</td>
</tr>
<tr>
<td>Weight (empty fuel tank) with ROPS, Roof</td>
<td>4,607.58 lb</td>
</tr>
<tr>
<td>Minimum turning radius</td>
<td>125.98 in</td>
</tr>
<tr>
<td><strong>Engine</strong></td>
<td></td>
</tr>
<tr>
<td>Model</td>
<td>Kubota V2403-CR-TE4B</td>
</tr>
<tr>
<td>Type</td>
<td>Vertical water-cooled 4-cycle diesel engine with turbocharger</td>
</tr>
<tr>
<td>Total displacement</td>
<td>148.51 cu.in.</td>
</tr>
<tr>
<td>Maximum output</td>
<td>43.2 kW (58.7 PS)/2,400 rpm</td>
</tr>
<tr>
<td>Fuel tank capacity</td>
<td>Diesel 13.47 U.S.gals</td>
</tr>
<tr>
<td>Fuel consumption</td>
<td>174 g/PS • h (rated output)</td>
</tr>
<tr>
<td>Engine oil capacity</td>
<td>2.56 U.S.gals</td>
</tr>
<tr>
<td>Operating width (Mowing width)</td>
<td>110.24 in</td>
</tr>
<tr>
<td>Operating height (Mowing height)</td>
<td>0.787 - 3.602 in</td>
</tr>
<tr>
<td>Blades</td>
<td>5</td>
</tr>
<tr>
<td>Drive</td>
<td></td>
</tr>
<tr>
<td>Traveling</td>
<td>HST (2WD/4WD selectable)</td>
</tr>
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<td>Mowing</td>
<td>Hydraulic</td>
</tr>
<tr>
<td>Speed (HST)</td>
<td></td>
</tr>
<tr>
<td>Forward</td>
<td>0 - 9.94 mph</td>
</tr>
<tr>
<td>Reverse</td>
<td>0 - 3.73 mph</td>
</tr>
<tr>
<td>Speed (Mechanical)</td>
<td></td>
</tr>
<tr>
<td>Efficiency</td>
<td></td>
</tr>
<tr>
<td>Efficiency (5.59 mph x mowing width x 0.8)</td>
<td>4.98 acres/hour</td>
</tr>
<tr>
<td>Maximum inclination for operation</td>
<td>15 degrees</td>
</tr>
<tr>
<td>Tire size</td>
<td></td>
</tr>
<tr>
<td>Front wheel</td>
<td>29 x 14.00 - 15</td>
</tr>
<tr>
<td>Rear wheel</td>
<td>20 x 12.00 - 10</td>
</tr>
<tr>
<td>Tire pneumatic pressure</td>
<td></td>
</tr>
<tr>
<td>Front wheel</td>
<td>21.75 psi</td>
</tr>
<tr>
<td>Rear wheel</td>
<td>20.30 psi</td>
</tr>
<tr>
<td>Battery</td>
<td>105D31R</td>
</tr>
</tbody>
</table>

* The factory default maximum engine rpm is 2,600 rpm.
Sound pressure level

This machine was confirmed to have a continuous A-weighted sound pressure level of 89dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

Sound power level

This machine was confirmed to have a sound power level of 105dB by measuring identical machines in accordance with the procedure specified in directive 2000/14/EC.

Vibration level

Hand-arm vibration

This machine was confirmed not to exceed a vibration level of 2.5 m/s² to hands and arms by measuring identical machines in accordance with the procedure specified in ISO 5349-1:2001,ISO 5349-2:2001.

Whole body vibration

This machine was confirmed to transmit a vibration level of 1.27 m/s² to the whole body by measuring identical machines in accordance with the procedure specified in ISO 2631-1:1997,ISO 2631-2:2003.
Names of Each Section

1. Mower unit up/down lever
2. Seat
3. Diff-lock switch
4. Tilt lever
5. Forward pedal
6. Reverse pedal
7. Lights
8. Mower unit #5
9. Mower unit #1
10. Mower unit #4
11. Mower unit #2
12. Fuel filler
13. Throttle knob
14. Hood
15. Radiator
16. Oil cooler
17. Radiator cover
18. Muffler
19. Mower unit #3
20. Oil gauge
21. Parking brake lever
22. Brake pedals
A. Serial number plate
B. Specification decal
C. Decal, noise emission
D. Year of manufacture decal
E. Maintenance decal
F. ROPS authentication decal
G. Battery capacity decal

Specification Decal

The Specification decal indicates the CE logo, model name, and weight, etc.

Noise Emission Decal

The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the EC directives.

Serial Number Plate

The serial number plate indicates the model and serial number of the machine.

Year of Manufacture Decal

The year of manufacture decal indicates the year when this machine was manufactured.
Maintenance Decal

The maintenance decal indicates the necessary inspection and maintenance items for this machine.

Battery capacity decal

The battery capacity decal indicates the capacity by 20HR and CCA.

ROPS Authentication Decal

The ROPS authentication decal indicates the manufacturer, model, etc., in accordance with International Standard ISO 21299:2009.
Safety Signs and Instruction Signs

About Safety Signs and Instruction Signs

⚠️ Warning

Safety decals and instruction decals are attached to this machine. Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoeisha.

Positions of Safety Decals and Instruction Decals

[Image: Positions of Safety Decals and Instruction Decals_001]

[Image: Positions of Safety Decals and Instruction Decals_002]

[Image: Positions of Safety Decals and Instruction Decals_003]

[Image: Positions of Safety Decals and Instruction Decals_004]
Description of Safety Decals and Instruction Decals

<table>
<thead>
<tr>
<th>Decal, operation</th>
<th>GM2810-0903Z0</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td><strong>Warning</strong></td>
</tr>
<tr>
<td>Read the Owner's Operating Manual.</td>
<td></td>
</tr>
<tr>
<td>2.</td>
<td><strong>Warning</strong></td>
</tr>
<tr>
<td>Apply the parking brake, stop the engine, and then remove the ignition key before leaving the machine.</td>
<td></td>
</tr>
<tr>
<td>3.</td>
<td><strong>Danger</strong></td>
</tr>
<tr>
<td>Flying objects - All persons other than the operator must keep a safe distance from the machine.</td>
<td></td>
</tr>
<tr>
<td>4.</td>
<td><strong>Danger</strong></td>
</tr>
<tr>
<td>May cut your hand or leg - Keep hands and feet away from moving parts.</td>
<td></td>
</tr>
<tr>
<td>5.</td>
<td><strong>Danger</strong></td>
</tr>
<tr>
<td>Rollover - Do not work on any slopes of 15 degrees or more. When you descend a slope, fasten your seatbelt, lower the mower units, and then drive at low speed.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Decal, start/stop engine</th>
<th>K4205001630</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.</td>
<td><strong>Warning</strong></td>
</tr>
<tr>
<td>Read the Owner's Operating Manual.</td>
<td></td>
</tr>
<tr>
<td>Procedure to Start Engine</td>
<td>Read the Owner's Operating Manual.</td>
</tr>
<tr>
<td>Procedure to Start Engine</td>
<td></td>
</tr>
<tr>
<td>[1] Sit on the seat.</td>
<td></td>
</tr>
<tr>
<td>Procedure to Start Engine</td>
<td>[2] Turn the key to the &quot;ON (GLOW)&quot; position, and then wait for the &quot;BARONESS&quot; logo to go off.</td>
</tr>
<tr>
<td>Procedure to Start Engine</td>
<td>[3] Turn the key to the &quot;START&quot; position.</td>
</tr>
<tr>
<td>Procedure to Start Engine</td>
<td>[4] Depress the brake pedal to release the parking brake.</td>
</tr>
</tbody>
</table>
3. Procedure to Stop Engine

1. Set the knife rotation switch to the "OFF" position, and then raise the mower units.
2. Apply the parking brake.
3. Turn the key to the "STOP" position, and then remove it.

<table>
<thead>
<tr>
<th>2</th>
<th>3. Procedure to Stop Engine</th>
</tr>
</thead>
<tbody>
<tr>
<td>K4205001600</td>
<td>Decal, caution to mutilation</td>
</tr>
<tr>
<td><img src="#" alt="Decal, caution to mutilation" /></td>
<td>May cut your hand or leg - Stop the rotation and engine. Otherwise you may get injured.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>4</th>
<th>K4205001920</th>
<th>Decal, caution for high temperatures</th>
</tr>
</thead>
<tbody>
<tr>
<td><img src="#" alt="Decal, caution for high temperatures" /></td>
<td>High temperature - Do not touch. Otherwise, you will get burned.</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
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<thead>
<tr>
<th>6</th>
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<td>Watch for rotating parts - Keep your hands away from the belts while the engine is running.</td>
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**GM2810**

**Product Overview**

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**Safety Signs and Instruction Signs**

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<th>Page</th>
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Inspection Before Use

Be sure to perform an inspection before you start using the machine so that you will be able to take advantage of its optimum performance for a long period of time.

Rotary Knife

Inspection of Rotary Knife

Danger

The rotary knife is an edged tool. Handle them carefully, since they could cut your hands or legs.

Caution

When touching edged tools, wear gloves, since they could cut your hands.

Due to frequent use, objects crushed during mowing, or damage during transportation and so forth, the rotary knife may vibrate from imbalance or become dull. Inspect the rotary knife, and if necessary, resharpen, balance or replace it.

Important

Frequently inspect the rotary knife since it may become dull quickly if the machine is operated in an environment of dry soil or sand.

1. Make sure that the rotary knife is not bent.
2. Make sure that the rotary knife is not chipped.
3. Check to see how much the rotary knife is worn.
4. Make sure that the rotary knife is not worn asymmetrically.
5. Make sure that the mounting bolt for the rotary knife is not loose.
6. Make sure that there are no cracks or tears between the sail and flat part of the rotary knife.

Radiator Cover

Inspection of Radiator Cover

1. Make sure that there is no damage to the radiator cover.
2. Make sure that the radiator cover is not contaminated.

Cleaning of Radiator Cover

Important

An unclean radiator cover may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

If the radiator cover has been contaminated with dust, be sure to clean it. After operating the machine in a dusty environment, it is important to remove dust from the cover as soon as possible.

1. Open the radiator cover.
2. Carefully clean the front and back of the radiator cover with water or compressed air.
Radiator

Inspection of Radiator

For details on handling the engine, please refer to the Engine's Owner's Manual.
1. Make sure that there is no damage to the radiator.
2. Make sure that the radiator is not contaminated.

Cleaning of Radiator

For details on handling the engine, please refer to the Engine's Owner's Manual.

**Important**

An unclean radiator may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

**Important**

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler. Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the radiator has been contaminated with dust, be sure to clean it. After operating the machine in a dusty environment, it is important to remove dust as soon as possible.
1. Open the radiator cover.
2. Unlock the rubber catches on the left and right of the oil cooler, and then tilt the oil cooler.
3. Carefully clean the front and back of the radiator with water or compressed air.

Coolant

Inspection of Coolant

For details on handling the engine, please refer to the Engine's Owner's Manual.

**Warning**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Due to high temperatures, doing so could cause burns.

**Caution**

Inspection should take place after the engine has well cooled down.

1. Make sure that the coolant level in the reserve tank is between "Full" and "Low."

![Inspection of Coolant](v2x572-003)

![Cleaning of Radiator](va4j43-006)
Coolant Supply

For details on handling the engine, please refer to the Engine’s Owner’s Manual.

**Warning**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Due to high temperatures, doing so could cause burns. After the radiator has well cooled down, open the radiator cap.

**Caution**

Supply coolant after the engine has well cooled down.

**Caution**

The radiator cap is pressurized. If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns. Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

**Important**

When you supply coolant, be sure to use clean water, such as tap water. During winter, remove coolant. Alternatively, mix long-life coolant and clean water, and then pour it into the radiator and reserve tank.

### Relationship between concentration of long-life coolant (LLC) and freezing temperature

<table>
<thead>
<tr>
<th>Freezing temperature</th>
<th>LLC concentration (volume %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Down to -10°C (14°F)</td>
<td>20 %</td>
</tr>
<tr>
<td>Down to -15°C (5°F)</td>
<td>30 %</td>
</tr>
<tr>
<td>Down to -20°C (-4°F)</td>
<td>35 %</td>
</tr>
<tr>
<td>Down to -25°C (-13°F)</td>
<td>40 %</td>
</tr>
</tbody>
</table>

1. If the coolant level in the reserve tank is lower than the "LOW" mark, open the reserve tank cap and fill the tank with clean water up to the "FULL" mark.

2. If no coolant is in the reserve tank, follow the steps below to fill the tank with clean water.
   [1] Open the radiator cap, and then supply clean water up to the opening.
   [2] Open the reserve tank cap, and then supply clean water up to the "FULL" mark.
Change of Coolant

For details on handling the engine, please refer to the Engine's Owner's Manual.

**Warning**

When you replace the coolant, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

**Warning**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Otherwise, you may get burned due to high temperatures. After the radiator has well cooled down, open the radiator cap.

**Caution**

Change coolant after the engine has well cooled down.

**Important**

When you change coolant, be sure to use clean water, such as tap water. During winter, remove coolant. Alternatively, mix long-life coolant and clean water, and then pour it into the radiator and reserve tank.

For details on changing coolant, please refer to the separate Engine Operating Manual. Coolant quantity, including that of the reserve tank, is 12.0 dm³ (12.0 L).

**Oil cooler**

**Inspection of Oil Cooler**

1. Make sure that there is no damage to the oil cooler.
2. Make sure that the oil cooler is not contaminated.

**Cleaning of Oil Cooler**

**Caution**

An unclean oil cooler may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

---

If the oil cooler has been contaminated with dust, be sure to clean it. After operating the machine in a dusty environment, it is important to remove dust as soon as possible.

1. Open the radiator cover.
2. Unlock the rubber catches on the left and right of the oil cooler, and then tilt the oil cooler.
3. Carefully clean the front and back of the oil cooler with water or compressed air.
Hydraulic Oil

Inspection of Hydraulic Oil

The oil gauge is on the side of the hydraulic tank.
1. Raise the mower units and maintain that position on a level surface.
2. Make sure that the oil level is at the middle of the oil gauge.
3. Check underneath the machine for oil leakage.

Hydraulic Oil Supply

Important
Do not mix different types of oil.

Important
Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. If the oil level is low, remove the left tank cover, and then open the tank cap and supply oil.
2. Tighten the tank cap securely.
3. Start the engine, raise and lower the mower units, and turn the steering wheel left and right. Move forward and reverse repeatedly several times.
4. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
5. Check underneath the machine for oil leakage.
6. Attach the left tank cover.

Change of Hydraulic Oil

Warning
When you change the hydraulic oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

Caution
If the oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

Caution
Be careful with hot oil, which could cause burns if it contacts your skin.

Important
Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. Follow the steps below to remove the old oil.
   1. Start and run the engine to warm up the oil.
   2. On a level surface, lower the mower units, and then stop the engine.
   3. Remove the drain plug of the hydraulic tank, and then drain the old oil into a container.
[4] Wind new sealing tape on the drain plug, and then attach it to the hydraulic tank.

2. Remove the left tank cover.
3. Open the tank cap, and then pour new oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank.
   The hydraulic tank capacity is approximately 44.0 dm³ (44.0 L).

4. Tighten the tank cap securely.
5. Start the engine, raise and lower the mower units, and turn the steering wheel left and right.
   Move forward and reverse repeatedly several times.
6. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
7. Check underneath the machine for oil leakage.
8. Attach the left tank cover.

---

**Air Cleaner**

**Inspection of Air Cleaner**

For details on handling the engine, please refer to the Engine’s Owner’s Manual. Liners and piston rings so that the engine will always operate smoothly.
A contaminated air cleaner element may cause malfunction of the engine.

1. Inspect the air cleaner by checking the vacuum indicator.
   If the air cleaner element is contaminated, the vacuum indicator will display a red ring.

2. Make sure that there is no damage to the air cleaner.
3. Make sure that the air cleaner is not contaminated.

**Cleaning of Air Cleaner**

For details on handling the engine, please refer to the Engine’s Owner’s Manual. A contaminated air cleaner element may cause malfunction of the engine.
To maximize the life of the engine, clean the air cleaner properly.

1. Follow the steps below to clean the outer element.
   [1] Remove the clips from the three locations, remove the air cleaner cap, and then remove the outer element.
   [2] While paying close attention not to damage the outer element, tap a solid portion of the outer element or blow compressed air from its inside to remove dust and dirt.
   If the outer element is extremely contaminated, replace it with a new one.
Change of Air Cleaner

For details on handling the engine, please refer to the Engine's Owner's Manual. A contaminated air cleaner element may cause malfunction of the engine. To maximize the life of the engine, replace the air cleaner element at the appropriate times.

1. The timing for replacing the air cleaner element is described below.

   [1] Replace the air cleaner element in accordance with the Maintenance Schedule.

   [2] If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.

   [3] Even if the hours of operation do not exceed the specified time, change it at least once per year.

2. Replace the air cleaner element in the same manner as cleaning the air cleaner. "Cleaning of Air Cleaner" (Page 5-7)

Battery

Inspection of Battery

For details on handling the battery, please refer to the Battery's Owner's Manual.

**Danger**

Keep away from fire while inspecting or charging the battery. The battery may explode.

**Warning**

Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line). The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

**Caution**

Perform operations after the muffler and engine have sufficiently cooled. Otherwise, you may suffer burns.

1. Clean the areas around the battery fluid level lines using a cloth damped with water.

---

Important:
The inner element cannot be cleaned.

3. Replace the inner element every year or when it becomes damaged or dirty.
2. Make sure that the battery fluid level is between the UPPER LEVEL (maximum fluid level line) and the LOWER LEVEL (minimum fluid level line).

Supply of Battery Fluid

For details on handling the battery, please refer to the Battery's Owner's Manual.

- **Danger**
  
  Be careful not to let your skin, eyes or clothes, etc., come into contact with the battery fluid or accidently swallow the fluid. Should your skin or clothes come into contact with the battery fluid, immediately wash them away with water.

- **Warning**
  
  When you supply battery fluid, wear protective garments and safety glasses, etc.

- **Caution**
  
  Implement after the engine and muffler etc. have well cooled down. Otherwise you may get burned.

  1. If the battery fluid level is lower than halfway between the UPPER LEVEL (maximum) line and LOWER LEVEL (minimum) line, add purified water up to the UPPER LEVEL (maximum) line.

---

**Tire**

Inspection of Tires

1. Check the pneumatic pressure of the tires.
2. Make sure that there are no cracks, damage or abnormal wear.

<table>
<thead>
<tr>
<th>Tire size</th>
<th>Pneumatic pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front wheel (29 x 14.00 - 15)</td>
<td>150 kPa (1.5 kgf/cm²)</td>
</tr>
<tr>
<td>Rear wheel (20 x 12.00 - 10)</td>
<td>140 kPa (1.4 kgf/cm²)</td>
</tr>
</tbody>
</table>

**Brake**

Inspection of Brake

While traveling, depress the brake pedal firmly to make sure that the brake is applied effectively.

Inspection of Parking Brake

1. Make sure that the parking brake is applied after depressing the brake pedal and pulling the parking brake lever.
2. Make sure that the parking brake is not applied even slightly after depressing the brake pedal to release the parking brake lever.
Wire
Inspection of Wire

1. Make sure that the wire is not cracked or damaged.
2. If the wire is cracked or damaged, replace it with a new one immediately.

Belt
Inspection of Belt

Caution
The engine must be stopped when the belt is inspected.

Caution
If you have removed the cover during inspection, make sure that you replace it in the original position securely. If the cover remains removed, the operator may come in contact with the rotating objects or belt, possibly resulting in injuries.

Important
A slacking or damaged belt or damaged fan may cause overheating or lack of a battery charge.

1. Press the middle of the belt with your finger to check the belt tension.
2. Make sure that there are no cracks, damage or abnormal wear.

Around the Engine
Inspection of Engine-Associated Parts

For details on handling the engine, please refer to the Engine’s Owner’s Manual.

1. Check the fuel system parts for loosened or cracked joints and leakage. Replace the parts if necessary.
2. Blow compressed air to clean any grass or flammable materials that may be attached inside or around the muffler.

Engine Oil
Inspection of Engine Oil

Important
Securely tighten the oil level gauge and oil filler cap.

1. Stop the engine, wait for 10 to 20 minutes for the engine to cool down, and then check the oil level.
2. Position the machine so that the engine will be level, and then insert the oil level gauge all the way to check the oil level.
3. The appropriate oil level should be between the upper and lower limit lines on the gauge.
Supply of Engine Oil

For details on handling the engine, please refer to the Engine's Owner's Manual.

**Important**
Do not supply too much engine oil. Otherwise, the engine may be damaged.

**Important**
Do not mix different types of engine oil.

**Important**
Be sure to use engine oil that is classified as JASO DH-2 or API Service Grade CJ-4, with SAE viscosity that is appropriate for the operating environment (ambient temperature).

**Important**
Securely tighten the oil level gauge and oil filler cap.

1. If the engine oil level is lower than the lower limit line on the oil level gauge, supply engine oil through the oil filling port.
   Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.
2. Replace the oil filler cap.
3. It will take a while for the supplied engine oil to descend into the oil pan.
   Check the oil level again 10 to 20 minutes after supplying the oil.

Change of Engine Oil

For details on handling the engine, please refer to the Engine's Owner's Manual.

**Warning**
When you change the engine oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

**Caution**
Be careful with hot oil, which could cause burns if it contacts your skin.

**Important**
Be sure to use engine oil that is classified as JASO DH-2 or API Service Grade CJ-4, with SAE viscosity that is appropriate for the operating environment (ambient temperature).

**Important**
Securely screw in the oil level gauge and oil filler cap.

Change the engine oil more frequently if the engine oil is contaminated, or if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

1. Move the machine onto a level surface, stop the engine, remove the drain plug while the engine oil is warm, and then drain the oil into a bowl.
2. Replace the drain plug in the engine.
3. Through the oil filling port, supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge. Engine oil quantity is approximately 9.7 dm$^3$ (9.7 L).

4. Replace the oil filler cap.

5. It will take a while for the supplied engine oil to descend into the oil pan. Check the oil level again 10 to 20 minutes after supplying the oil.

**Fuel**

**Inspection of Fuel Quantity**

With the machine on a level surface, observe the fuel level in the monitor to check the fuel level.

**Air Bleeding of Fuel System**

A priming pump is installed on the feed pump. Operate the priming pump manually to bleed air from the fuel system.

**Fuel Supply**

- **Danger**
  - Do not supply additional fuel after the fuel level indicates 100%.
  - If you supply too much fuel, it might overflow from the fuel cap when you travel or work on a slope.

- **Warning**
  - Keep fire away while refueling.
  - Do not smoke while refueling.

- **Caution**
  - Use ultra-low sulfur diesel fuel (sulfur-free diesel fuel).

For details on fuel types, please refer to the Engine's Owner's Manual.

If the fuel level in the monitor indicates a level close to 0%, supply fuel (diesel) at your earliest convenience.

The fuel tank capacity is approximately 51.0 dm$^3$ (51.0 L).
Draining of Water Separator

For details on handling the engine, please refer to the Engine's Owner's Manual.

**Important**

If water contaminates the fuel, the supply pump and injector may be burnt out.

Drain the water at least every 50 hours and whenever the float is raised by water.

1. Follow the steps below to drain the water.
   [1] Stop the engine, and then turn the key switch to the "OFF" position.
   [2] Place a container under the water separator.
   [3] Loosen the water drain plug and air-bleeding bolt to drain the water into the container.

2. Tighten the water drain plug and air-bleeding bolt.

3. Bleed air from the fuel system.

---

**Water Separator**

**Inspection of Water Separator**

For details on handling the engine, please refer to the Engine's Owner's Manual.

**Important**

If water contaminates the fuel, the supply pump and injector may seize.

The water separator removes water from the fuel.

1. Make sure that debris and water have not accumulated in the cup.
   With the float raised, water incorporation is confirmed.

---

**Handling Instructions**

**Inspection Before Use**
Cleaning of Water Separator

For details on handling the engine, please refer to the Engine's Owner's Manual.

**Important**

If water contaminates the fuel, the supply pump and injector may be burnt out.

Clean the water separator at least every 500 hours and whenever debris has accumulated in the cup.

1. Follow the steps below to clean the water separator.

   [1] Stop the engine, and then turn the key switch to the "OFF" position.

   [2] Place a container under the water separator.


   If replacement is necessary, install a new element.

   ![Cleaning of Water Separator](v1spa6-001)

   Cleaning of Water Separator_001

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Float</td>
</tr>
<tr>
<td>2</td>
<td>Cup</td>
</tr>
<tr>
<td>3</td>
<td>Water drain plug</td>
</tr>
<tr>
<td>4</td>
<td>Element</td>
</tr>
<tr>
<td>5</td>
<td>Air-bleeding bolt</td>
</tr>
</tbody>
</table>

   [4] Install the cup, element and float in their original positions.

   [5] Bleed air from the fuel system.

---

Oil Leakage

**Inspection of Oil Leakage**

**Caution**

When performing maintenance on the hydraulic system, lower the mower units.

After approximately 50 hours of operation, some tightened portions may be loosened and oil and grease may leak. Be sure to retighten the parts. Check the bottom of the machine for oil and grease leakage.


### Tightening torques

#### Standard tightening torques

Bolts and Nuts

**Important**

A number of bolts are used in each part of this machine. Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.

Too much tightening may cause the looseness or damage of the screw.

The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.

The table below is for the galvanized or parkerized bolts.

In case that the strength of internal thread is weak, it is not applied.

Do not use rusty or sand attached "screw."

Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.

The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.

If "screw" is wet by water or oil, do not tighten it with normal tightening torque.

If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.

Too much tightening may cause looseness by the screw stretched or result in damage.

Do not use a bolt experienced too much burden.

Using the impact wrench requires the skill.

Do exercise as much as possible for steady tightening.

#### Table

<table>
<thead>
<tr>
<th>Nominal diameter</th>
<th>General bolt</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
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<tr>
<td></td>
<td>N-m</td>
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<tr>
<td>M5</td>
<td>3 - 5</td>
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<td>M6</td>
<td>7 - 9</td>
</tr>
<tr>
<td>M8</td>
<td>14 - 19</td>
</tr>
<tr>
<td>M10</td>
<td>29 - 38</td>
</tr>
<tr>
<td>M12</td>
<td>52 - 67</td>
</tr>
<tr>
<td>M14</td>
<td>70 - 94</td>
</tr>
<tr>
<td>M16</td>
<td>88 - 112</td>
</tr>
<tr>
<td>M18</td>
<td>116 - 144</td>
</tr>
<tr>
<td>M20</td>
<td>147 - 183</td>
</tr>
<tr>
<td>M22</td>
<td>295</td>
</tr>
<tr>
<td>M24</td>
<td>370</td>
</tr>
<tr>
<td>M27</td>
<td>550</td>
</tr>
<tr>
<td>M30</td>
<td>740</td>
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## Handling Instructions

<table>
<thead>
<tr>
<th>Nominal diameter</th>
<th>Heat-treated bolt</th>
<th></th>
<th>Strength classification 10.9</th>
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<tr>
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<td>M5</td>
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<td>5 - 7</td>
<td>8 - 11</td>
<td>50.99 - 71.38</td>
<td>81.58 - 112.17</td>
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<td>234.53 - 295.71</td>
<td>234.53 - 295.71</td>
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<td>458.87 - 581.23</td>
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<td>8</td>
<td>11</td>
<td>683.20 - 866.75</td>
<td>683.20 - 866.75</td>
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<td>11</td>
<td>1,080.88 - 1,366.40</td>
<td>1,080.88 - 1,366.40</td>
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<td></td>
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<td>1,549.94 - 1,917.04</td>
<td>1,549.94 - 1,917.04</td>
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<td>8</td>
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<td>2,039.40 - 2,447.28</td>
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<td>11</td>
<td>2,498.27 - 3,008.12</td>
<td>2,498.27 - 3,008.12</td>
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<td>-</td>
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<tr>
<td></td>
<td>8</td>
<td>11</td>
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</tbody>
</table>

### Note:
The same values are applied to "fine screw thread."
Principal tightening torques

Tightening Torque by Model

GM2810

Tighten the following bolts and nuts at the torque specified in the table. For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 or equivalent anaerobic sealant).

<table>
<thead>
<tr>
<th>Location</th>
<th>Code</th>
<th>Part name</th>
<th>Tightening torque</th>
<th>Thread locking adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>N-m</td>
<td>kgf-cm</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
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</tr>
<tr>
<td>Motor housing</td>
<td>K0014160402</td>
<td>Bolt, heat-treated M16-40P1.5</td>
<td>152 - 188</td>
<td>1549.94 - 1917.04</td>
</tr>
<tr>
<td>Wheel</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Front wheel</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Motor</td>
<td>K0013140502</td>
<td>Bolt, heat-treated M14-50</td>
<td>100</td>
<td>1019.7</td>
</tr>
<tr>
<td>Wheel</td>
<td>1 1/4-18UNF</td>
<td>Slotted nut (Hydraulic motor)</td>
<td>400 - 430</td>
<td>4078.80 - 4384.71</td>
</tr>
<tr>
<td>Disc brake</td>
<td>K0024080401</td>
<td>Bolt, w/hexagon hole, M8-40</td>
<td>28 - 38</td>
<td>285.52 - 387.49</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0014120652</td>
<td>Bolt, heat-treated M12-65P1.5</td>
<td>67 - 85</td>
<td>683.20 - 833.75</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0138240002</td>
<td>24 slotted nut high P1.5</td>
<td>180 - 200</td>
<td>1835.46 - 2039.40</td>
</tr>
<tr>
<td>Rear wheel</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wheel</td>
<td>K0014120652</td>
<td>Bolt, heat-treated M12-65P1.5</td>
<td>67 - 85</td>
<td>683.20 - 866.75</td>
</tr>
<tr>
<td>Front axle</td>
<td>K0015200702</td>
<td>Bolt, heat-treated M20-70P1.5</td>
<td>370 - 450</td>
<td>3772.89 - 4588.65</td>
</tr>
<tr>
<td>Brake ass’y</td>
<td>K1720000190</td>
<td>Bolt, heat-treated M12P1.75</td>
<td>150 ± 15</td>
<td>1529.55 ± 152.96</td>
</tr>
<tr>
<td>Engine</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>K0012120352</td>
<td>Bolt, heat-treated M12-35P1.25</td>
<td>67 - 134</td>
<td>683.20 - 1366.40</td>
<td>593.02 - 1186.03</td>
</tr>
<tr>
<td>K0015120552</td>
<td>Bolt, heat-treated M12-55P1.25</td>
<td>67 - 134</td>
<td>683.20 - 1366.40</td>
<td>593.02 - 1186.03</td>
</tr>
<tr>
<td>K0011100502</td>
<td>Bolt, heat-treated M10-50P1.25</td>
<td>45 - 76</td>
<td>458.87 - 774.97</td>
<td>398.30 - 672.68</td>
</tr>
<tr>
<td>K0013121102</td>
<td>Bolt, heat-treated M12-110</td>
<td>67 - 134</td>
<td>683.20 - 1366.40</td>
<td>593.02 - 1186.03</td>
</tr>
<tr>
<td>Flywheel adapter</td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>K0011100302</td>
<td>Bolt, heat-treated M10-30P1.25</td>
<td>45 - 76</td>
<td>458.87 - 774.97</td>
<td>398.30 - 672.68</td>
</tr>
<tr>
<td>K0010100352</td>
<td>Bolt, heat-treated M10-35</td>
<td>45 - 76</td>
<td>458.87 - 774.97</td>
<td>398.30 - 672.68</td>
</tr>
<tr>
<td>Joint</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>K0024100401</td>
<td>Bolt, w/hexagon hole, M10-40</td>
<td>80</td>
<td>815.76</td>
<td>708.08</td>
</tr>
<tr>
<td>K0013100352</td>
<td>Bolt, heat-treated M10-35</td>
<td>45 - 76</td>
<td>458.87 - 774.97</td>
<td>398.30 - 672.68</td>
</tr>
<tr>
<td>Kingpin stopper</td>
<td>K0010120502</td>
<td>Bolt, heat-treated M12-50</td>
<td>52 - 67</td>
<td>530.24 - 683.20</td>
</tr>
<tr>
<td>Tie rod</td>
<td>K1610000020</td>
<td>Slotted nut of tie rod end RH</td>
<td>45</td>
<td>458.87</td>
</tr>
<tr>
<td>Location</td>
<td>Code</td>
<td>Part name</td>
<td>Tightening torque</td>
<td>Thread locking adhesive</td>
</tr>
<tr>
<td>--------------------</td>
<td>--------------------</td>
<td>-----------------------------------------------</td>
<td>-------------------</td>
<td>-------------------------</td>
</tr>
<tr>
<td>Tie rod</td>
<td>K1611000020</td>
<td>Slotted nut of tie rod end LH</td>
<td>45 N-m</td>
<td>458.87 kgf-cm 398.30 lb-in</td>
</tr>
<tr>
<td>Piston pump</td>
<td>K0013120502</td>
<td>Bolt, heat-treated M12-50</td>
<td>67 - 134 kgf-cm</td>
<td>—</td>
</tr>
<tr>
<td>Tandem gear pump</td>
<td>K0069000251</td>
<td>Bolt, 3/8-16 UNC 31.8</td>
<td>29 - 38 lb-in</td>
<td>—</td>
</tr>
<tr>
<td>Pedal stopper</td>
<td>K0013101202</td>
<td>Bolt, heat-treated M10-120</td>
<td>29 - 38 lb-in</td>
<td>—</td>
</tr>
<tr>
<td>Diff-lock valve</td>
<td>K0024100151</td>
<td>Bolt, w/hexagon hole, M10-15</td>
<td>29 - 38 lb-in</td>
<td>—</td>
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<tr>
<td>Knife and knife guide</td>
<td>K0010120302</td>
<td>Bolt, heat-treated M12-30</td>
<td>67 - 85 lb-in</td>
<td>—</td>
</tr>
<tr>
<td>Shoulder bolt</td>
<td>GM2800-0207Z2</td>
<td>Shoulder bolt</td>
<td>67 - 134 lb-in</td>
<td>—</td>
</tr>
<tr>
<td>Bumper</td>
<td>K0010120302</td>
<td>Bolt, heat-treated M12-30</td>
<td>67 - 134 lb-in</td>
<td>—</td>
</tr>
<tr>
<td>Cover mounting bracket</td>
<td>K0000080202</td>
<td>Bolt, M8-20</td>
<td>9 - 14 lb-in</td>
<td>—</td>
</tr>
</tbody>
</table>
Adjustment Before Operating

Adjustment of Steering Wheel

**Warning**
Since it is dangerous, do not adjust the steering wheel while traveling.

**Caution**
Be sure the steering wheel position is securely locked. It would be extremely dangerous if it becomes loose while traveling.

The steering wheel can be adjusted up or down. Adjust the position according to the operator's body size. Shift the tilt lever to the "FREE" position, move the steering wheel to the position that suits your work requirements, and then shift the tilt lever to the "LOCK" position to secure the steering wheel in place. The tilt lever is located in the right front of the driver’s position.

Adjustment of Seat

Use the seat adjustment levers to adjust the seat. Adjust the position according to the operator's body size.

1. Use the forward/backward adjustment lever to adjust the seat back and forth.
2. Use the backrest tilt adjustment lever to adjust the angle of the backrest.
3. Turn the suspension adjustment handle to adjust the firmness of the seat suspension. Observe the suspension adjustment scale while making adjustments. (50 - 130 kg)
4. Turn the armrest adjustment knob to adjust the angle of the armrests.

5. Lift the seat to adjust its height to one of three positions.

---

Adjustment of Steering Wheel

1. Steering wheel
2. Tilt lever
A. FREE (released)
B. LOCK (locked)

Adjustment of Seat

1. Forward/backward adjustment lever
2. Backrest tilt adjustment lever
3. Suspension adjustment handle
4. Suspension adjustment scale
5. Armrest adjustment knob

A. Three positions
Adjustment of Cutting Height

Cutting Height Table

The adjustment range for the cutting height is 20.0 - 91.5 mm.

Adjusting Plate Position

- 1: Adjusting plate position 1
- 2: Adjusting plate position 2
- 3: Adjusting plate position 3
- 4: Adjusting plate position 4

Adjusting Collars

Insert Adjusting Collars under Cutting Height Adjustment Plate (Qty)

<table>
<thead>
<tr>
<th>Adjusting Plate Position</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
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<tbody>
<tr>
<td>Adjusting Collars Inserted Under Cutting Height Adjusting Plate (Qty)</td>
<td>Cutting Height (mm)</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>0</td>
<td>20.0</td>
<td>30.0</td>
<td>45.5</td>
<td>55.5</td>
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<tr>
<td>1</td>
<td>26.0</td>
<td>36.0</td>
<td>51.5</td>
<td>61.5</td>
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<tr>
<td>2</td>
<td>32.0</td>
<td>42.0</td>
<td>57.5</td>
<td>67.5</td>
</tr>
<tr>
<td>3</td>
<td>38.0</td>
<td>48.0</td>
<td>63.5</td>
<td>73.5</td>
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<tr>
<td>4</td>
<td>44.0</td>
<td>54.0</td>
<td>69.5</td>
<td>79.5</td>
</tr>
<tr>
<td>5</td>
<td>50.0</td>
<td>60.0</td>
<td>75.5</td>
<td>85.5</td>
</tr>
<tr>
<td>6</td>
<td>56.0</td>
<td>66.0</td>
<td>81.5</td>
<td>91.5</td>
</tr>
</tbody>
</table>

Note:
The factory default cutting height is 48 mm.

Adjustment With Adjusting Collars

Adjusting collars are installed at three locations on each mower unit.

Important
The length of grass cut off at any one time must be no more than 30 mm.

Important
Do not cut off more than 1/3 of the grass height.

1. Apply the parking brake, and then lower all mower units.
2. Stop the engine, and then remove the key.
3. Loosen the nuts securing the adjusting collars at the three locations.

Adjustment With Adjusting Collars

1. Nut

4. Refer to the Cutting Height Table, and then adjust the number of adjusting collars at the three locations.

[1] To increase cutting height:
Remove an upper adjusting collar and insert it below.

[2] To decrease cutting height:
Remove a lower adjusting collar and insert it above.
After adjusting the adjusting collars at the three locations, firmly tighten all nuts.

The length of grass cut off at any one time must be no more than 30 mm.

Do not cut off more than 1/3 of the grass height.

1. Apply the parking brake, and then lower all mower units.
2. Stop the engine, and then remove the key.

Loosen the six bolts securing the cutting height adjusting plates at the three locations on the mower unit.

Refer to the Cutting Height Table, and then change the hole positions.

To increase cutting height:

a. While lifting the handle at each location on the mower unit, remove the two bolts.

b. Raise the mower unit to change the hole positions, and then temporarily secure it with the two bolts.

To decrease cutting height:

a. While lifting the handle at each location on the mower unit, remove the two bolts.

b. Lower the mower unit to change the hole positions, and then temporarily secure it with the two bolts.
5. After making adjustments at the three locations, firmly tighten all bolts.

6. Move the throttle knob halfway from the turtle icon (low speed) to the rabbit icon (high speed).

**Procedure to Start / Stop Engine**

**Start / Stop of Engine**

**Procedure to Start Engine**

**Warning**

Before starting the engine, make sure that there are no other people or obstacles around the machine.

**Caution**

When restarting the engine after it has been turned off, wait until the electromagnetic pump has fully stopped before restarting the engine. The electromagnetic pump will stop approximately 7 seconds after the key switch is turned to the "OFF" position.

**Important**

Starter operation must take 15 seconds or less.

If the engine does not start, stop using the battery for 30 to 60 seconds to avoid exhausting the battery.

1. Sit on the seat.
2. Make sure that the parking brake is applied.
3. Make sure that the knife rotation switch is in the "OFF" position.
4. Make sure that the traveling pedal is in the neutral position.

**Caution**

When the ignition key is switched to the "ON" position, "Warming up" may appear in the monitor display. Do not start the engine until the message disappears.

7. Make sure that the glow plug is generating heat, the "BARONESS" logo or "Warming up" message appears in the monitor display, and the yellow and red LEDs are lit.
Safety Mechanisms

This machine features a safety device for starting/stopping the engine.

1. As for starting the engine, the safety device prevents the engine from starting unless it meets each of the following four conditions.
   - An operator is sitting on the seat.
   - The parking brake is applied.
   - The knife rotation switch is set to the "OFF" position.
   - The traveling pedal is set to the neutral position.

2. In the event the operator leaves the seat with the parking brake applied and the engine running, the safety device will be activated and will stop the engine under any of the following conditions:
   - The traveling pedal is not set to the neutral position. (The operator has depressed the traveling pedal.)
   - The knife rotation switch is set to the "ON" position.

Warning Mechanisms

When the buzzer (intermittent tone) sounds, be sure to stop operation since the engine is overheated.

Do not stop the engine without idling. Allow the engine to cool down, first. Keep the engine idling for about 5 minutes before stopping. Remove dust that is jamming in the radiator, air cleaner, and etc.

This machine features warning mechanisms for overheating, the hydraulic oil and the engine.

1. If the engine water temperature exceeds 115 degrees Celsius, a buzzer will sound. (intermittent tone)
2. If the oil level in the hydraulic tank declines from the specified level by approximately 2.0 dm³ (2.0 L), a buzzer will sound. (continuous tone)
3. With an engine malfunction, a monitor LED lights up and a fault code appears.

---

Procedure to Start Engine

1. Set the travel pedal to the neutral position.
2. Apply the parking brake.
3. Set the knife rotation switch to the "OFF" position.
4. Shift the throttle knob to the turtle icon (low speed), and then idle the machine for 1-2 minutes.
5. Switch the ignition key to the "OFF" position.
6. Make sure that the engine has stopped.
7. Remove the ignition key.
8. Leave the driver's seat.

---

Procedure to Stop Engine

1. Set the travel pedal to the neutral position.
2. Apply the parking brake.
3. Shift the throttle knob to the turtle icon (low speed), and then idle the machine for 1-2 minutes.
4. Set the knife rotation switch to the "OFF" position.
5. Make sure that the engine has stopped.
6. Remove the ignition key.
7. Leave the driver's seat.

---

Caution

Quickly returning the ignition key from the "START" position to the "ON" position may result in damage to the machine.

8. After the "BARONNESS" logo and the yellow and red LEDs go off and the parameters (items and values such as the rotation speed) appear, immediately set the ignition key to the "START" position.

9. When the starter starts rotating and the engine starts, slowly return the ignition key to the "ON" position.

10. Move the throttle knob to the turtle icon (low speed), and then warm up the engine for 1-2 minutes.

11. Gradually move the throttle knob to the rabbit icon (high speed).
Operation of Each Section

Precautions for Operating the Machine

⚠️ Caution
Under any circumstances drive the machine at such a speed that you can stop it immediately for emergencies.

Cautions for when You Leave the Machine

⚠️ Caution
If the brakes are not sufficiently effective, use the wheel stoppers to secure the machine.

Instruction Decals

<table>
<thead>
<tr>
<th></th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Decal, key switch</td>
</tr>
<tr>
<td>2</td>
<td>Decal, knife rotation switch</td>
</tr>
<tr>
<td>3</td>
<td>Decal, 2WD/4WD selector switch</td>
</tr>
<tr>
<td>4</td>
<td>Decal, traction assist switch</td>
</tr>
<tr>
<td>5</td>
<td>Decal, DPF auto regeneration inhibit switch</td>
</tr>
<tr>
<td>6</td>
<td>Decal, DPF parked regeneration switch</td>
</tr>
<tr>
<td>7</td>
<td>Decal, light switch</td>
</tr>
<tr>
<td>8</td>
<td>Decal, mower unit up/down lever</td>
</tr>
<tr>
<td>9</td>
<td>Engine speed icons</td>
</tr>
</tbody>
</table>

Tilt steering decal
Parking brake decal
Differential lock decal
<table>
<thead>
<tr>
<th></th>
<th>Decal, key switch</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>It illustrates the positions of the key switch.</td>
</tr>
<tr>
<td></td>
<td>1. OFF</td>
</tr>
<tr>
<td></td>
<td>2. ON</td>
</tr>
<tr>
<td></td>
<td>3. Unused</td>
</tr>
<tr>
<td></td>
<td>4. START</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Decal, knife rotation switch</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>This illustrates rotation/stopping of the rotary knife.</td>
</tr>
<tr>
<td></td>
<td>1. Rotate</td>
</tr>
<tr>
<td></td>
<td>2. Stop</td>
</tr>
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</table>

<table>
<thead>
<tr>
<th></th>
<th>Decal, 2WD/4WD selector switch</th>
</tr>
</thead>
<tbody>
<tr>
<td>3</td>
<td>This illustrates 2WD/4WD selection.</td>
</tr>
<tr>
<td></td>
<td>1. 4WD</td>
</tr>
<tr>
<td></td>
<td>2. 2WD</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Decal, traction assist switch</th>
</tr>
</thead>
<tbody>
<tr>
<td>4</td>
<td>This illustrates engaging/releasing of traction assist.</td>
</tr>
<tr>
<td></td>
<td>1. Engaged</td>
</tr>
<tr>
<td></td>
<td>2. Released</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th></th>
<th>Decal, DPF regeneration inhibit switch</th>
</tr>
</thead>
<tbody>
<tr>
<td>5</td>
<td>This indicates the positions of the DPF regeneration inhibit switch.</td>
</tr>
<tr>
<td></td>
<td>1. Regenerate</td>
</tr>
<tr>
<td></td>
<td>2. Regeneration inhibited</td>
</tr>
</tbody>
</table>
|   | Decal, DPF parked regeneration switch  
|---|-----------------------------------------------------------------|
| 6 | This indicates the position of the DPF parked regeneration switch.  
|    | 1. Engaged                                                       |
|   | ![Decal, DPF parked regeneration switch](image1)                 |

|   | Decal, light switch  
|---|----------------------------------------------------------------|
| 7 | It illustrates ON/OFF of the light.  
|    | 1. ON  
|    | 2. OFF                                                         |
|   | ![Decal, light switch](image2)                                  |

|   | Decal, mower unit up/down lever  
|---|----------------------------------------------------------------|
| 8 | These indicate positions for raising and lowering the mower unit.  
|    | 1. Lowered  
|    | 2. Raised                                                    |
|   | ![Decal, mower unit up/down lever](image3)                     |

|   | Engine speed icons  
|---|----------------------------------------------------------------|
| 9 | These indicate positions for low and high engine speeds.  
|    | 1. Low speed  
|    | 2. High speed                                              |
|   | ![Engine speed icons](image4)                                 |

|   | K4203001350  
|---|----------------------------------------------------------------|
| 10| Tilt steering decal  
|    | This shows the steering tilt directions and how to lock and release the position.  
<p>|    | <img src="image5" alt="K4203001350" />                                       |</p>
<table>
<thead>
<tr>
<th></th>
<th>Item Number</th>
<th>Description</th>
<th>Instruction</th>
</tr>
</thead>
<tbody>
<tr>
<td>11</td>
<td>K4203001340</td>
<td>Parking brake decal</td>
<td>This shows how to lock and release the parking brake.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>1. Locked</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2. Released</td>
</tr>
<tr>
<td>12</td>
<td>K4203001420</td>
<td>Decal, differential lock</td>
<td>This indicates the positions for engaging or releasing the differential lock.</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>1. Engaged</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>2. Released</td>
</tr>
</tbody>
</table>

Diagram for Parking Brake Decal:

1. Locked
2. Released

Diagram for Differential Lock:

1. Engaged
2. Released
Proximity Sensors

There are two proximity sensors on mower arm fulcrums #4 and #5. These sensors detect the raised or lowered positions of mower units #4 and #5 and rotate or stop the rotary knives.

Relays

The relay box is at the front of the right hood. These relays control operation of the diff-lock valve, rotation of the rotary knives, 2WD/4WD selection and traction assist selection. The operating condition can be checked by the illumination of the LEDs.

- LEDs ①, ② and ③ light up when the diff-lock valve is in the "ON" position.
- LED ④ lights up when the traction assist switch is in the "ON" position.
- LEDs ⑤ and ⑥ light up when the knife rotation switch is in the "ON" position and the mower deck is lowered.
- LED ⑦ lights up when the knife rotation switch is in the "ON" position, and then the machine enters 4WD.
- LED ⑧ lights up when the 2WD/4WD selector switch is in the "4WD" position, and then the machine enters 4WD.

Knife Rotation Switch

**Caution**

Before you start cutting work, set the knife rotation switch to the "ON" position. At all other times, make sure it is set to the "OFF" position.

The knife rotation switch is located in the operation panel and controls the rotation of the rotary knives. When the knife rotation switch is set to the "ON" position, the rotary knife in all mower units rotates. When the knife rotation switch is set to the "OFF" position, the rotary knives stop. When the mower units are raised, the rotary knives do not rotate, even if the switch is set to the "ON" position.
When the knife rotation switch is set to the "ON" position, the machine enters 4WD, regardless of the position that the 2WD/4WD selector switch is set to.

**2WD/4WD Selector Switch**

- **Caution**
  - When working on a slope, be sure to use the machine in 4WD.
  - When traveling, be sure to stop the knives and raise the mower units.

The 2WD/4WD selector switch is located in the operation panel. When the switch is set to the "2WD" position, the machine will be in two-wheel drive (front-wheel drive). When it is set to the "4WD" position, the machine will be in four-wheel drive.

**DPF Auto Regeneration Inhibit Switch**

- **Caution**
  - Normally, set the DPF auto regeneration inhibit switch to the "Auto regeneration" position. However, when operating in a location where fires may occur, set the DPF auto regeneration inhibit switch to the "Auto regeneration inhibit" position.

The DPF auto regeneration inhibit switch is located in the operation panel. When the switch is set to the "Auto regeneration" position, auto regeneration is performed. When the switch is set to the "Auto regeneration inhibit" position, auto regeneration is inhibited.
When the switch is set to the "Auto regeneration inhibit" position, the auto regeneration inhibit icon appears in the monitor display.

When parked regeneration starts, the regeneration icon in the monitor display changes from blinking to lighting.

**DPF Parked Regeneration Switch**

**Danger**
Since it will become extremely hot around the exhaust outlet, do not perform DPF regeneration in a location where fires may occur.

**Important**
If parked regeneration is not needed, it will not start, even if the switch is pressed.

The DPF parked regeneration switch is located in the operation panel.

When the regeneration icon is blinking, set the switch to the "Engaged" position to start parked regeneration.

**Light Switch**

**Warning**
The lights provide auxiliary lighting. Do not travel or operate the machine at night or under poor visibility.

The light switch is located in the operation panel.

When the switch is set to the "ON" position, the lights turn on. When it is set to the "OFF" position, the lights turn off.
Traction Assist Switch

The traction assist switch is located in the operation panel. Under the following conditions with the switch set to the “ON” position, the mode is automatically switched so that the power lifting the mower units and climbing ability are increased.

- 4WD operation
- Slope of about 13 degrees

**Important**

The cylinders are pressurized even with the switch set to the “OFF” position and so the mower units are a little raised.

**Note:**
Tracking may be impaired if the machine is used with the switch set to the “ON” position in an area with many undulations.

Mower Unit Up/Down Lever

- **Caution**
  Before raising or lowering the mower units, make sure that there are no people around the machine.

- **Caution**
  When the mower lock levers (latches) are engaged, do not operate the mower unit up/down lever.

The mower unit up/down lever is located in the operation panel and raises or lowers the mower units. When the lever is shifted to the "DOWN" position, the mower units are lowered. When the lever is shifted to the "UP" position, the mower units are raised. Release the lever to return it to the neutral position.

Mower Lock Lever (Latch)

- **Caution**
  When the mower lock levers (latches) are engaged, do not operate the mower unit up/down lever.

The mower lock levers (latches) are located in the foot area on the left and right sides and are used when storing the machine with mower units #4 and #5 raised. When storing the machine, hook the mower lock levers (latches) on the arms.
Note:
When the mower units are raised, the knives stop rotating, even if the knife rotation switch is set to the "ON" position.

**Throttle Knob**

The throttle knob is located to the right of the driver's seat and enables you to adjust the engine rpm. Move the throttle knob toward the rabbit icon (high speed) to increase the engine rpm, and toward the turtle icon (low speed) to reduce the rpm.

Note:
The factory default engine rpm (maximum) is set to 2,600 rpm.

**Diff-Lock Switch**

**Caution**

Do not operate the diff-lock switch unless it is necessary. It may result in the hydraulic system malfunction.

The diff-lock switch is located below the right side of the steering wheel and engages the differential lock for the left and right front wheels.
Tilt the switch lever up or down to turn "ON" to engage the differential lock for the front wheels.
Release the switch lever to return it to the neutral position ("OFF" position) and disengage the differential lock.

**Traveling Pedal**

**Warning**

This machine is not authorized as a special motor vehicle. Do not drive it on public roads.

**Caution**

When the machine is traveling at a high speed, it will not stop immediately after you take your foot off the traveling pedal. If necessary, also use the brake.

The traveling pedals are located in the right foot area and control forward and reverse operation of the machine.
When the forward pedal (inside) is depressed, the machine travels forward. When the reverse pedal (outside) is depressed, the machine travels in reverse.
The speed changes in accordance with how much the pedal is depressed.
When you take your foot off the pedal, the machine stops automatically.
Brake Pedal

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Forward pedal</td>
</tr>
<tr>
<td>2</td>
<td>Reverse pedal</td>
</tr>
</tbody>
</table>

**Warning**

Link the brake pedals, except when operating the machine. Using the brake pedals without linking them may result in the machine overturning.

**Warning**

When depressing the brake pedals to make turns with a small radius, obtain a sufficient awareness of the lawn and ground conditions. This may damage the lawn.

The brake pedals are located in the left foot area and operate the left and right brakes independently. By depressing the brake pedal on the side in which the turn will be made, the machine can make turns with a small radius. If the front wheel on the upward side of a slope slips, depress the brake pedal for the wheel on the upward side in order to increase the traction of the wheel on the downward side and stabilize travel.

Change of Braking Method

Follow the procedure below to change the braking method from linked to independent.

1. Swing up the pedal link bar, and then pull it out from the right brake pedal.

2. Secure the pedal link bar in the holder on the left brake pedal.
Parking Brake Lever

**Caution**

Be sure to release the parking brake before driving. It may result in the brakes or hydraulic system malfunction.

**Caution**

Never park the machine on a slope.

The parking brake lever is located to the left of the front cover. When parking, link the left and right brake pedals by using the pedal link bar, depress both brake pedals, and then pull the parking brake lever completely.

To release the parking brake, depress the brake pedals.

2. Hook the hood support rod onto the latch inside the hood. Make sure that the hood will not close, and then remove your hands.

3. To close the hood, release the hood support rod from the latch, and then lower the hood slowly.

4. Lock the rubber catch securely.

Hood

**Caution**

Do not open the hood in strong winds.

**Caution**

Be careful not to pinch your fingers when you open or close the hood.

1. Unlock the rubber catch, and then lift up the hood.

Underseat Cover

**Caution**

Be careful not to pinch your fingers when you open or close the underseat cover.

1. Make sure that the steering wheel is raised completely.
2. Bring the seat to the backmost position.
3. Pull up the lever behind the seat to unlock it.

4. Tilt the seat forward to open the cover. To close the cover, slowly lower the seat.

**Instruments**

**Description of Monitor**

The monitor displays various information about the machine, such as the operating status and fault conditions. The information of desired items can be confirmed according to operating the keys.

1. Monitor display
   Displays machine conditions and items.

2. LED (yellow)
   Lights up when a malfunction is detected, warning not to decrease or stop output.

3. LED (red)
   Lights up when a decreased/stopped output malfunction is detected.

4. Enter key
   Selects the menu or parameter. Switches between displaying/hiding the current fault code.

5. Right arrow key
   Scrolls the screen. Move the parameter selection to the right or down.

6. Left arrow key
   Scrolls the screen. Move the parameter selection to the left or up.

7. Menu key
   Opens or exits the menu.

**Main Menu Items**

While any parameter is displayed, press the menu key to display the main menu with the following 11 items.

- GO TO 1-UP DISPLAY / GO TO 4-UP DISPLAY
- LANGUAGES
- STORED CODES
- ENGINE CONFIGURATION
- SETUP 1-UP DISPLAY
- SETUP 4-UP DISPLAY
- SERVICE REMINDERS
- SELECT UNITS
- ADJUST BACKLIGHT
- ADJUST CONTRAST
- UTILITIES
1-Up Display / 4-Up Display

"GO TO 1-UP DISPLAY" / "GO TO 4-UP DISPLAY" are used to set whether to display parameters individually in a screen or in groups of four per screen.

1. 1-up display
   One parameter is displayed individually in the monitor display.

2. 4-up display
   Four parameters are displayed in the monitor display.
   With the 4-up display, a total of 8 parameters are displayed over 2 pages.

Note:
The factory default display is the 4-up display. "GO TO 1-UP DISPLAY" appears in the main menu.
When the 1-up display is set, "GO TO 4-UP DISPLAY" appears in the main menu.
### Parameter Items

The parameters and corresponding information that appear in the monitor display are listed below.

<table>
<thead>
<tr>
<th>No.</th>
<th>Monitor display L</th>
<th>Monitor display S</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>ENGINE SPEED</td>
<td>ENG RPM</td>
<td>Displays the engine rpm.</td>
</tr>
<tr>
<td>2</td>
<td>DRIVERS DEMAND ENGINE TORQUE</td>
<td>DEMAND TQ</td>
<td>Displays the torque required by the ECU.</td>
</tr>
<tr>
<td>3</td>
<td>ACTUAL ENGINE TORQUE</td>
<td>ENG TORQ</td>
<td>Displays the actual torque.</td>
</tr>
<tr>
<td>4</td>
<td>PERCENT LOAD AT CURRENT RPM</td>
<td>LOAD@RPM</td>
<td>Displays the engine load factor.</td>
</tr>
<tr>
<td>5</td>
<td>ACCELERATOR PEDAL POSITION 1</td>
<td>ACCEL PED1</td>
<td>Displays the accelerator sensor opening.</td>
</tr>
<tr>
<td>6</td>
<td>ENGINE DESIRED OP SPEED</td>
<td>DES ENG SP</td>
<td>Displays the engine rpm required by the ECU.</td>
</tr>
<tr>
<td>7</td>
<td>ENGINE COOLANT TEMPERATURE</td>
<td>COOL TEMP</td>
<td>Displays the temperature measured by the coolant temperature sensor.</td>
</tr>
<tr>
<td>8</td>
<td>FUEL RATE</td>
<td>FUEL RATE</td>
<td>Displays the engine fuel consumption rate.</td>
</tr>
<tr>
<td>9</td>
<td>THROTTLE POSITION</td>
<td>THROTTLE</td>
<td>Displays the engine throttle opening.</td>
</tr>
<tr>
<td>10</td>
<td>BOOST PRESSURE</td>
<td>BST PRES</td>
<td>Displays the pressure measured by the intake pressure sensor.</td>
</tr>
<tr>
<td>11</td>
<td>INTAKE MANIFOLD TEMPERATURE</td>
<td>MANI TEMP</td>
<td>Displays the temperature measured by the intake temperature sensor built into the air flow sensor.</td>
</tr>
<tr>
<td>12</td>
<td>BATTERY POTENTIAL</td>
<td>BAT VOLT</td>
<td>Displays the battery voltage.</td>
</tr>
<tr>
<td>13</td>
<td>BAROMETRIC PRESSURE</td>
<td>BARO PRES</td>
<td>Displays the atmospheric pressure measured by the atmospheric pressure sensor.</td>
</tr>
<tr>
<td>14</td>
<td>AMBIENT AIR TEMP</td>
<td>AMB TEMP</td>
<td>Displays the ambient temperature.</td>
</tr>
<tr>
<td>15</td>
<td>AIR INLET TEMPERATURE</td>
<td>AIR IN TP</td>
<td>Displays the intake air temperature measured by the air flow sensor.</td>
</tr>
<tr>
<td>16</td>
<td>TOTAL FUEL USED</td>
<td>FUEL USED</td>
<td>Displays the total fuel consumption of the engine.</td>
</tr>
<tr>
<td>17</td>
<td>TOTAL ENGINE HOURS</td>
<td>ENG HRS</td>
<td>Displays the total time that the ECU is on (time that the key is in the &quot;ON&quot; position).</td>
</tr>
<tr>
<td>18</td>
<td>ENGINE OIL PRESSURE</td>
<td>OIL PRES</td>
<td>Displays the engine oil pressure measured by the oil pressure switch. While the engine is running: Normal=200 kPa, Abnormal=0 kPa</td>
</tr>
<tr>
<td>19</td>
<td>INJECTOR METERRING RAIL PRESS</td>
<td>RAIL PRES</td>
<td>Displays the fuel pressure in the rail, measured by the rail pressure sensor.</td>
</tr>
<tr>
<td>20</td>
<td>ENGINE INLET AIR MASS FLOW RATE</td>
<td>AIR RATE</td>
<td>Displays the intake air volume measured by the air flow sensor.</td>
</tr>
<tr>
<td>21</td>
<td>DOC INTAKE GAS TEMP</td>
<td>DOC TEMP</td>
<td>Displays the DOC inlet gas temperature measured by the exhaust temperature sensor.</td>
</tr>
<tr>
<td>22</td>
<td>EXHAUST FILTER INLET TEMP</td>
<td>EF IN T</td>
<td>Displays the DPF inlet gas temperature measured by the exhaust temperature sensor.</td>
</tr>
<tr>
<td>23</td>
<td>DPF DIFFERENCE PRESSURE</td>
<td>DIFF PRES</td>
<td>Displays the pressure difference before and after the DPF, measured by the differential pressure sensor.</td>
</tr>
</tbody>
</table>
### Handling Instructions

<table>
<thead>
<tr>
<th>No.</th>
<th>Monitor display L</th>
<th>Monitor display S</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>24</td>
<td>EXHAUST FILTER OUTLET TEMP</td>
<td>EF OUT T</td>
<td>Displays the DPF outlet gas temperature measured by the exhaust temperature sensor.</td>
</tr>
<tr>
<td>25</td>
<td>PARTICUATE TRAP LAMP</td>
<td>PT LAMP</td>
<td>Shows the status of the regeneration icon. Icon not displayed=&quot;OFF&quot;, Icon blinking=&quot;ON BLINK&quot;, Icon solid=&quot;ON SOLID&quot;</td>
</tr>
<tr>
<td>26</td>
<td>DPF STATUS</td>
<td>DPF ST</td>
<td>Shows the status of the DPF. DPF regeneration not needed=&quot;REGEN NOT NEEDED&quot;, DPF regeneration needed=(Level 1=&quot;NEEDED LOWEST&quot;, Level 2-3=&quot;NEEDED MODERATE&quot;, Level 4=&quot;NEEDED HIGHEST&quot;)</td>
</tr>
<tr>
<td>27</td>
<td>DPF ACTIVE REGEN STATUS</td>
<td>DPF AR ST</td>
<td>Shows the DPF regeneration status. Regeneration not needed=&quot;INACTIVE&quot;, Regeneration needed=&quot;NEEDED&quot;, Regenerating=&quot;ACTIVE&quot;</td>
</tr>
<tr>
<td>28</td>
<td>DPF REGEN INHIBIT STATUS</td>
<td>INHIBIT ST</td>
<td>Shows the ECU auto regeneration inhibited status. Auto regeneration inhibit switch off=&quot;OFF&quot;, Auto regeneration inhibit switch on=&quot;ON&quot;</td>
</tr>
<tr>
<td>29</td>
<td>DPF REGENERATION INHIBITED SW</td>
<td>DPF INHIB SW</td>
<td>Shows the status of auto regeneration inhibit switch. Auto regeneration inhibit switch off=&quot;OFF&quot;, Auto regeneration inhibit switch on=&quot;ON&quot;</td>
</tr>
<tr>
<td>30</td>
<td>EXHAUST HIGH TEMP LAMP</td>
<td>EXH T LAMP</td>
<td>Displays the condition of the exhaust temperature. 450 °C or more=&quot;ON&quot;, 450 °C or less=&quot;OFF&quot;</td>
</tr>
<tr>
<td>31</td>
<td>%SOOT</td>
<td>%SOOT</td>
<td>Displays the amount of soot accumulated in the DPF.</td>
</tr>
<tr>
<td>32</td>
<td>MACHINE HOURS</td>
<td>MACH HRS</td>
<td>Displays the total operating time of the machine (time that the engine was actually running).</td>
</tr>
<tr>
<td>33</td>
<td>FUEL LEVEL</td>
<td>FUEL LEVEL</td>
<td>Displays the quantity of fuel remaining in the fuel tank.</td>
</tr>
</tbody>
</table>

Note:
When display settings are being specified, the parameters appear on "Monitor display L". At all other times, the parameters appear on "Monitor display S".
Language

With "LANGUAGES", the language used in the monitor display can be set to either of the following two.

· ENGLISH
· JAPANESE

An asterisk appears at the right of the currently selected language.

Note:
The factory default language is "ENGLISH".

Fault Code Log

With "STORED CODES", a log of past fault codes can be checked.

When there is a fault code log, each fault is displayed over two pages.
Use the arrow keys to change the page.

CORRECTIVE ACTION:
See Service Manual
<table>
<thead>
<tr>
<th>No.</th>
<th>DTC name</th>
<th>Corrective action</th>
<th>ISO 14229 P-Code</th>
<th>J1939-73 SPN</th>
<th>FMI</th>
<th>Detection item</th>
<th>Behavior during malfunction</th>
<th>DTC recovery from error</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>NE-G phase shift</td>
<td>See Service Manual</td>
<td>P0016 636 7</td>
<td>Large phase shift between NE pulse and G pulse</td>
<td>7</td>
<td>Diagnostic counter=0</td>
<td>Insufficient output</td>
<td>Slow starting</td>
</tr>
<tr>
<td>2</td>
<td>Pressure limiter emergency open</td>
<td>See Service Manual</td>
<td>P0087 633 7</td>
<td>Abnormal opening of pressure limiter valve</td>
<td>Insufficient output</td>
<td>Deterioration of emission performance</td>
<td>Key switch to “OFF”</td>
<td></td>
</tr>
<tr>
<td>3</td>
<td>High rail pressure</td>
<td>See Service Manual</td>
<td>P0088 157 0</td>
<td>Actual pressure exceeds the command pressure (when a high pressure exceeding the operating pressure range is detected)</td>
<td>Insufficient output</td>
<td>Deterioration of emission performance</td>
<td>Key switch to “OFF”</td>
<td></td>
</tr>
<tr>
<td>4</td>
<td>SCV (MPROP) Stuck</td>
<td>See Service Manual</td>
<td>P0089 1347 7</td>
<td>SCV stuck open (when the actual rail pressure is detected to always exceed the command rail pressure)</td>
<td>Insufficient output</td>
<td>Deterioration of emission performance</td>
<td>Key switch to “OFF”</td>
<td></td>
</tr>
<tr>
<td>5</td>
<td>Fuel Leak (in High Pressured Fuel System)</td>
<td>Stop ENG, See Service Manual</td>
<td>P0093 1239 1</td>
<td>Fuel leakage from high-pressure fuel system (when excessive fuel consumption is detected by calculating the difference in the rail pressure before and after fuel injection)</td>
<td>Insufficient output</td>
<td>Deterioration of emission performance</td>
<td>Key switch to “OFF”</td>
<td></td>
</tr>
<tr>
<td>6</td>
<td>Intake air temp. error : Low</td>
<td>See Service Manual</td>
<td>P0112 172 4</td>
<td>Ground short circuit of sensor/harness</td>
<td>Increase in white smoke at low temperatures</td>
<td>Diagnostic counter=0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>7</td>
<td>Intake air temp. error : High</td>
<td>See Service Manual</td>
<td>P0113 172 3</td>
<td>Circuit interruption or +B short circuit of sensor/harness</td>
<td>Increase in white smoke at low temperatures</td>
<td>Diagnostic counter=0</td>
<td></td>
<td></td>
</tr>
<tr>
<td>No.</td>
<td>DTC name Text 1</td>
<td>Corrective action Text 2</td>
<td>ISO 14229 P-Code</td>
<td>J1939-73 SPN FMI</td>
<td>Detection item</td>
<td>Behavior during malfunction</td>
<td>DTC recovery from error</td>
<td></td>
</tr>
<tr>
<td>-----</td>
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<td>----------------</td>
<td>----------------------------</td>
<td>------------------------</td>
<td></td>
</tr>
<tr>
<td>8</td>
<td>Coolant Temperature Sensor Abnormality : Low</td>
<td>See Service Manual</td>
<td>P0117</td>
<td>110 4</td>
<td>Ground short circuit of sensor/harness</td>
<td>Increase in white smoke at low temperatures Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
<td></td>
</tr>
<tr>
<td>9</td>
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<td>Increase in white smoke at low temperatures Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>10</td>
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<td>Insufficient output Deterioration of emission performance Increase in noise Increase in white smoke Engine stops</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>11</td>
<td>Rail Pressure Sensor Abnormality : High</td>
<td>Stop ENG, See Service Manual</td>
<td>P0193</td>
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<td>Insufficient output Deterioration of emission performance Increase in noise Increase in white smoke Engine stops</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>12</td>
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<td>Insufficient output Deterioration of emission performance Engine stops</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>13</td>
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<td>P0201</td>
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<td>Insufficient output Increase in vibrations Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>Insufficient output Increase in vibrations Deterioration of emission performance</td>
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<td>15</td>
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<td>See Service Manual</td>
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<td>3</td>
<td>Circuit interruption of harness Circuit interruption of injector coil</td>
<td>Insufficient output Increase in vibrations Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>16</td>
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<td>3</td>
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<td>Insufficient output Increase in vibrations Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>0</td>
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<td>Insufficient output Overheating</td>
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<td>18</td>
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<td>0</td>
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<td>20</td>
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<td>Key switch to &quot;OFF&quot;</td>
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<td>NE sensor pulse number error</td>
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<td>Circuit interruption or short circuit of sensor harness Sensor malfunction</td>
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<td>Key switch to &quot;OFF&quot;</td>
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<td>See Service Manual</td>
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<td>Circuit interruption or short circuit of sensor harness Sensor malfunction</td>
<td>(Invalid G signal) Slow starting</td>
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<td>24</td>
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<td>(Invalid G signal) Slow starting</td>
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<td>Corrective action Text 2</td>
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<td>25</td>
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<td>5</td>
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<tr>
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<td>Key switch to &quot;OFF&quot;</td>
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<td>4</td>
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<td>Diagnostic counter=0</td>
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<td>31</td>
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<td>Insufficient output</td>
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<td>33</td>
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<td>Contact dealer</td>
<td>P0602</td>
<td>523538</td>
<td>7</td>
<td>QR code correction data unwritten</td>
<td>Insufficient output</td>
<td>Diagnostic counter=0</td>
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<td>34</td>
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<td>35</td>
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<td>Malfunction of IC for monitoring CPU</td>
<td>Engine stops</td>
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<td>No.</td>
<td>DTC name</td>
<td>Corrective action</td>
<td>ISO 14229 P-Code</td>
<td>J1939-73</td>
<td>Detection item</td>
<td>Behavior during malfunction</td>
<td>DTC recovery from error</td>
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<td>Key switch to &quot;OFF&quot;</td>
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<td>38</td>
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<td>Insufficient output Deterioration of emission performance Engine stops</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>Key switch to &quot;OFF&quot;</td>
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<td>Poor starting Insufficient output Deterioration of emission performance * Engine stopped</td>
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<td>ISO 14229 P-Code</td>
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<td>51</td>
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<td>52</td>
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<td>Insufficient output</td>
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<td>DTC name</td>
<td>Corrective action</td>
<td>ISO 14229 P-Code</td>
<td>J1939-73 SPN</td>
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<td>Behavior during malfunction</td>
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<td>Stop ENG, See Service Manual</td>
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<td>3</td>
<td>+B short circuit or GND short circuit of harness</td>
<td>Insufficient output Increase in vibrations Deterioration of emission performance * Engine stopped</td>
<td>Key switch to &quot;OFF&quot;</td>
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<td>Insufficient output</td>
<td>Diagnostic counter=0</td>
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<td>7</td>
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<td>Key switch to &quot;OFF&quot;</td>
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<td>2</td>
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<td>Insufficient output * Transmission data NG</td>
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<td>Key switch to &quot;OFF&quot;</td>
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<td>1</td>
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<td>Insufficient output</td>
<td>Key switch to &quot;OFF&quot;</td>
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<tr>
<td>No.</td>
<td>DTC name</td>
<td>Corrective action</td>
<td>ISO 14229 P-Code</td>
<td>J1939-73 SPN</td>
<td>FMI</td>
<td>Detection item</td>
<td>Behavior during malfunction</td>
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<td>70</td>
<td>EGR actuator open circuit</td>
<td>See Service Manual</td>
<td>P0403</td>
<td>523574</td>
<td>3</td>
<td>Circuit interruption of EGR motor coil</td>
<td>Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>71</td>
<td>EGR actuator coil short</td>
<td>See Service Manual</td>
<td>P0404</td>
<td>523574</td>
<td>4</td>
<td>Short circuit of EGR coil</td>
<td>Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>72</td>
<td>EGR position sensor failure</td>
<td>See Service Manual</td>
<td>P0409</td>
<td>523572</td>
<td>4</td>
<td>EGR position sensor malfunction</td>
<td>Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>73</td>
<td>Exhaust gas temp. sensor 1 (T1) abnormality: Low</td>
<td>See Service Manual</td>
<td>P0543</td>
<td>3242</td>
<td>4</td>
<td>Ground short circuit of sensor/harness</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>74</td>
<td>Exhaust gas temp. sensor 1 (T1) abnormality: High</td>
<td>See Service Manual</td>
<td>P0544</td>
<td>3242</td>
<td>3</td>
<td>Circuit interruption of sensor/harness +B short circuit of sensor/harness</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>75</td>
<td>Exhaust Gas Temp. Sensor 0 (T0) Abnormality: Low</td>
<td>See Service Manual</td>
<td>P0546</td>
<td>4765</td>
<td>4</td>
<td>Ground short circuit of sensor/harness</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>76</td>
<td>Exhaust Gas Temp. Sensor 0 (T0) Abnormality: High</td>
<td>See Service Manual</td>
<td>P0547</td>
<td>4765</td>
<td>3</td>
<td>Circuit interruption of sensor/harness +B short circuit of sensor/harness</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>77</td>
<td>EEPROM check sum error</td>
<td>See Service Manual</td>
<td>P1990</td>
<td>523700</td>
<td>13</td>
<td>KBT EEPROM checksum discrepancy</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>78</td>
<td>Intake throttle feedback error</td>
<td>See Service Manual</td>
<td>P2108</td>
<td>523580</td>
<td>2</td>
<td>Abnormal feedback of intake throttle DC motor</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>79</td>
<td>Accelerator position sensor correlation error</td>
<td>See Service Manual</td>
<td>P2135</td>
<td>91</td>
<td>2</td>
<td>Excessive discrepancy in output of two sensors</td>
<td>Insufficient output Diagnostic counter=0</td>
<td>None</td>
</tr>
<tr>
<td>80</td>
<td>EGR actuator valve stuck</td>
<td>See Service Manual</td>
<td>P2413</td>
<td>523575</td>
<td>7</td>
<td>Stuck EGR valve</td>
<td>Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>No.</td>
<td>DTC name</td>
<td>Corrective action</td>
<td>ISO 14229 P-Code</td>
<td>J1939-73 SPN</td>
<td>FMI</td>
<td>Detection item</td>
<td>Behavior during malfunction</td>
<td>DTC recovery from error</td>
</tr>
<tr>
<td>-----</td>
<td>---------------------------------</td>
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<td>------------------</td>
<td>--------------</td>
<td>-----</td>
<td>-----------------------------------------------------------</td>
<td>---------------------------------------------------------------------</td>
<td>-----------------------------</td>
</tr>
<tr>
<td>81</td>
<td>EGR (DC motor) Overheat</td>
<td>See Service Manual</td>
<td>P2414</td>
<td>523576</td>
<td>2</td>
<td>Abnormally high temperature of EGR motor</td>
<td>Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>82</td>
<td>EGR (DC motor) temp. sensor</td>
<td>See Service Manual</td>
<td>P2415</td>
<td>523577</td>
<td>2</td>
<td>Malfunction of EGR motor temperature sensor</td>
<td>Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>83</td>
<td>Exhaust Gas Temp. Sensor 2 (T2)</td>
<td>Abnormality: Low</td>
<td>See Service Manual</td>
<td>P242C</td>
<td>3246</td>
<td>Ground short circuit of sensor/harness</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>84</td>
<td>Exhaust Gas Temp. Sensor 2 (T2)</td>
<td>Abnormality: High</td>
<td>See Service Manual</td>
<td>P242D</td>
<td>3246</td>
<td>Circuit interruption of sensor/harness</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>85</td>
<td>Differential Pressure Sensor 1</td>
<td>Abnormality: Low</td>
<td>See Service Manual</td>
<td>P2454</td>
<td>3251</td>
<td>Ground short circuit of sensor/harness</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>86</td>
<td>Differential Pressure Sensor 1</td>
<td>Abnormality: High</td>
<td>See Service Manual</td>
<td>P2455</td>
<td>3251</td>
<td>Circuit interruption of sensor/harness</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>87</td>
<td>Intake Throttle Lift Sensor</td>
<td>Abnormality: Low</td>
<td>See Service Manual</td>
<td>P2621</td>
<td>523582</td>
<td>Intake throttle lift sensor low</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>88</td>
<td>Intake Throttle Lift Sensor</td>
<td>Abnormality: High</td>
<td>See Service Manual</td>
<td>P2622</td>
<td>523582</td>
<td>Intake throttle lift sensor high</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>89</td>
<td>Emission deterioration</td>
<td>See Service Manual</td>
<td>P3001</td>
<td>3252</td>
<td>0</td>
<td>Abnormally high DOC temperature due to uncombusted fuel</td>
<td>Insufficient output</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>90</td>
<td>Exhaust Gas Tempe. Sensor 0</td>
<td>Emergency High</td>
<td>Stop ENG, See Service Manual</td>
<td>P3002</td>
<td>4765</td>
<td>Abnormally high DOC inlet temperature (T0)</td>
<td>Engine stops * Cannot start until 300 °C or less</td>
<td>Exhaust temperature sensor is 300 °C or less and key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>91</td>
<td>Exhaust Gas Tempe. Sensor 1</td>
<td>Emergency High</td>
<td>Stop ENG, See Service Manual</td>
<td>P3003</td>
<td>3242</td>
<td>Abnormally high DPF inlet temperature (T1)</td>
<td>Engine stops * Cannot start until 300 °C or less</td>
<td>Exhaust temperature sensor is 300 °C or less and key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>92</td>
<td>Exhaust Gas Tempe. Sensor 2</td>
<td>Emergency High</td>
<td>Stop ENG, See Service Manual</td>
<td>P3004</td>
<td>3246</td>
<td>Abnormally high DPF outlet temperature (T2)</td>
<td>Engine stops * Cannot start until 300 °C or less</td>
<td>Exhaust temperature sensor is 300 °C or less and key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>No.</td>
<td>DTC name Text 1</td>
<td>Corrective action Text 2</td>
<td>ISO 14229 P-Code</td>
<td>J1939-73 SPN</td>
<td>FMI</td>
<td>Detection item</td>
<td>Behavior during malfunction</td>
<td>DTC recovery from error</td>
</tr>
<tr>
<td>-----</td>
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<td>-----------------------------</td>
<td>------------------------</td>
</tr>
<tr>
<td>93</td>
<td>Excessive PM3</td>
<td>Start DPF Parked Regeneration immediately</td>
<td>P3006</td>
<td>3701</td>
<td>15</td>
<td>Excessive accumulation of PM (estimate)-Level 3</td>
<td>Insufficient output</td>
<td>Diagnostic counter=0</td>
</tr>
<tr>
<td>94</td>
<td>Excessive PM4</td>
<td>Stop engine!! Contact dealer immediately</td>
<td>P3007</td>
<td>3701</td>
<td>16</td>
<td>Excessive accumulation of PM (estimate)-Level 4</td>
<td>Insufficient output</td>
<td>Diagnostic counter=0</td>
</tr>
<tr>
<td>95</td>
<td>Excessive PM5</td>
<td>Stop engine!! Contact dealer immediately</td>
<td>P3008</td>
<td>3701</td>
<td>0</td>
<td>Excessive accumulation of PM (estimate)-Level 5</td>
<td>Insufficient output</td>
<td>Key switch to &quot;OFF&quot; (Reset by service tool)</td>
</tr>
<tr>
<td>96</td>
<td>Boost pressure low</td>
<td>See Service Manual</td>
<td>P3011</td>
<td>132</td>
<td>15</td>
<td>Hose disconnected between turboblower OUT and intake flange Boost pressure sensor malfunction</td>
<td>Insufficient output</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>97</td>
<td>Low Coolant Temp. in Parked Regeneration</td>
<td>See Service Manual</td>
<td>P3012</td>
<td>523589</td>
<td>17</td>
<td>Engine warm-up conditions not met during regeneration (insufficient coolant temperature increase)</td>
<td>None</td>
<td>Diagnostic counter=0 (Press manual regeneration button again.)</td>
</tr>
<tr>
<td>98</td>
<td>Parked regeneration time out</td>
<td>See Service Manual</td>
<td>P3013</td>
<td>523590</td>
<td>16</td>
<td>Regeneration does not end without an increase in DPF temperature</td>
<td>None</td>
<td>Diagnostic counter=0 (Press manual regeneration button again.)</td>
</tr>
<tr>
<td>99</td>
<td>All Exhaust Gas Temp. Sensor Failure</td>
<td>See Service Manual</td>
<td>P3018</td>
<td>523599</td>
<td>0</td>
<td>Simultaneous circuit interruption of all exhaust temperature sensors</td>
<td>None</td>
<td>Diagnostic counter=0</td>
</tr>
<tr>
<td>100</td>
<td>High Exhaust Gas Temperature After Emergency High Temp. DTC</td>
<td>Stop ENG, See Service Manual</td>
<td>P3023</td>
<td>523601</td>
<td>0</td>
<td>Exhaust temperature when a high exhaust temperature malfunction occurred</td>
<td>None</td>
<td>Engine stops Diagnostic counter=0</td>
</tr>
<tr>
<td>101</td>
<td>High frequency of regeneration</td>
<td>See Service Manual</td>
<td>P3024</td>
<td>523602</td>
<td>0</td>
<td>Abnormal interval from the end of regeneration until the next regeneration is triggered</td>
<td>Deterioration of emission performance * NOx increase</td>
<td>Key switch to &quot;OFF&quot; (Reset by service tool)</td>
</tr>
<tr>
<td>102</td>
<td>Over heat pre-caution</td>
<td>Stop mowing!!</td>
<td>P3025</td>
<td>523603</td>
<td>15</td>
<td>Coolant temperature</td>
<td>Deterioration of emission performance</td>
<td>Diagnostic counter=0</td>
</tr>
<tr>
<td>103</td>
<td>No communication with EGR</td>
<td>See Service Manual</td>
<td>U0076</td>
<td>523578</td>
<td>2</td>
<td>Interruption of communication between EGR and CAN</td>
<td>Insufficient output Deterioration of emission performance</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>104</td>
<td>CAN CCVS frame error</td>
<td>See Service Manual</td>
<td>U0082</td>
<td>523591</td>
<td>2</td>
<td>Interruption of communication</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
</tr>
<tr>
<td>No.</td>
<td>DTC name</td>
<td>Corrective action</td>
<td>ISO 14229 P-Code</td>
<td>J1939-73</td>
<td>Detection item</td>
<td>Behavior during malfunction</td>
<td>DTC recovery from error</td>
<td></td>
</tr>
<tr>
<td>-----</td>
<td>------------------------</td>
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<td>------------------</td>
<td>----------</td>
<td>----------------------------------------------------</td>
<td>----------------------------</td>
<td>-------------------------</td>
<td></td>
</tr>
<tr>
<td>104</td>
<td>CAN CCVS frame error</td>
<td>See Service Manual</td>
<td>U0082</td>
<td>523591</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
<td></td>
<td></td>
</tr>
<tr>
<td>105</td>
<td>CAN CM1 frame error</td>
<td>See Service Manual</td>
<td>U0083</td>
<td>523592</td>
<td>Interruption of communication between CAN and CM1</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
<td></td>
</tr>
<tr>
<td>106</td>
<td>CAN ETC5 frame error</td>
<td>See Service Manual</td>
<td>U0086</td>
<td>523595</td>
<td>Interruption of communication between CAN and ETC5</td>
<td>None</td>
<td>Key switch to &quot;OFF&quot;</td>
<td></td>
</tr>
<tr>
<td>107</td>
<td>CAN TSC1 frame error</td>
<td>See Service Manual</td>
<td>U0087</td>
<td>523596</td>
<td>Abnormal interruption of communication between CAN and TSC1</td>
<td>None</td>
<td>Diagnostic counter=0</td>
<td></td>
</tr>
<tr>
<td>108</td>
<td>CAN EBC1 frame error</td>
<td>See Service Manual</td>
<td>U0089</td>
<td>523598</td>
<td>Abnormal interruption of communication between CAN and EBC1</td>
<td>None</td>
<td>Diagnostic counter=0</td>
<td></td>
</tr>
<tr>
<td>109</td>
<td>FUEL LEVEL LOW</td>
<td>Refuel</td>
<td>96</td>
<td>17</td>
<td>Remaining fuel volume at specified value or less (factory default setting=10%) Can be adjusted between 10% and 80%</td>
<td>None</td>
<td>Supply fuel until remaining fuel volume reaches the specified value or above</td>
<td></td>
</tr>
</tbody>
</table>
Engine Configuration

This function is not supported.

1-Up Display Setup

With "SETUP 1-UP DISPLAY", the displayed parameters can be reset to the factory defaults, or the necessary parameters to be displayed can be selected. The following 3 items appear when "SETUP 1-UP DISPLAY" is selected.

- USE DEFAULTS
- CUSTOM SETUP
- AUTOMATIC SCAN

Use Defaults

With "USE DEFAULTS", the 1-up display parameters return to the factory defaults.

1. Press the menu key. After the main menu appears, use the arrow keys to highlight "SETUP 1-UP DISPLAY", and then press the Enter key.

2. Highlight "USE DEFAULTS", and then press the Enter key.

3. "RESTORED TO DEFAULTS" appears in the monitor display, and the parameters are reset to the factory defaults of the following 8 items.

[1] ENGINE SPEED
[2] ENGINE COOLANT TEMPERATURE
[3] %SOOT
[4] FUEL LEVEL
[5] ENGINE OIL PRESSURE
[6] MACHINE HOURS
[7] BATTERY POTENTIAL
[8] DPF STATUS

Custom Setup

With "CUSTOM SETUP", the type and number of parameters as well as their display order can be specified.

1. Press the menu key. After the main menu appears, use the arrow keys to highlight "SETUP 1-UP DISPLAY", and then press the Enter key.
2. Highlight "CUSTOM SETUP", and then press the Enter key. The list of parameters appears.

3. Change the parameters.
   [1] To add a parameter
   a. Use the arrow keys to highlight the parameter to be added, and then press the Enter key.
   b. A number appears at the right of the selected parameter. This number indicates the display order for the parameter

   [2] To deselect a parameter and remove it from the list of displayed parameters
   a. Highlight the parameter, and then press the Enter key.
   b. Check that the number at the right of the parameter disappeared.

4. After the settings have been applied, pressing the menu key once returns to the main menu, and pressing the key again returns to the 1-up/4-up display screen.
Automatic Scan

With "AUTOMATIC SCAN", the 1-up display can be set to automatically scroll through the selected parameters one by one.

1. Press the menu key.

After the main menu appears, use the arrow keys to highlight "SETUP 1-UP DISPLAY", and then press the Enter key.

2. When "AUTOMATIC SCAN ON" appears, the parameters are scrolled automatically. For manual scrolling, highlight "AUTOMATIC SCAN ON", and then press the Enter key.

It turns into "AUTOMATIC SCAN OFF" and the parameters will be scrolled manually.

3. After the settings have been applied, pressing the menu key once returns to the main menu, and pressing the key again returns to the 1-up/4-up display screen.

Note:
When the parameters are scrolled automatically, press the Enter key once to pause scrolling.
When scrolling is paused, press the Enter key once to restart scrolling.

4-Up Display Setup

With "SETUP 4-UP DISPLAY", the displayed parameters can be reset to the factory defaults, or the monitor display of selected, necessary parameters can be set up.

The following 2 items appear when "SETUP 4-UP DISPLAY" is selected.

- USE DEFAULTS
- CUSTOM SETUP

Use Defaults

With "USE DEFAULTS", the 4-up display parameters return to the factory defaults.

1. Press the menu key.

After the main menu appears, use the arrow keys to highlight "SETUP 4-UP DISPLAY", and then press the Enter key.
2. Highlight “USE DEFAULTS”, and then press the Enter key.

3. "RESTORED TO DEFAULTS" appears in the monitor display, and the parameters are reset to the factory defaults of the following 8 items.
   - First page
     1. ENGINE SPEED
     2. ENGINE COOLANT TEMPERATURE
     3. %SOOT
     4. FUEL LEVEL
   - Second page
     1. ENGINE OIL PRESSURE
     2. MACHINE HOURS
     3. BATTERY POTENTIAL
     4. DPF STATUS

4. After the settings have been applied, pressing the menu key once returns to the main menu, and pressing the key again returns to the 1-up/4-up display screen.

### Custom Setup

With "CUSTOM SETUP", the type and number of parameters as well as their display order can be specified.

1. Press the menu key. After the main menu appears, use the arrow keys to highlight "SETUP 4-UP DISPLAY", and then press the Enter key.

2. Highlight "CUSTOM SETUP", and then press the Enter key.
3. Select the page.
   [1] Check that the values for the four parameters are highlighted.

   ![Custom Setup_003](vjgml4-017)

   1 Parameter values

   [2] Use the arrow keys to display the page to be changed, and then press the Enter key.

4. Change the parameters.
   [1] Check that the value for one parameter is highlighted.

   ![Custom Setup_004](vjgml4-018)

   [2] Use the arrow keys to highlight the value of the parameter to be changed, and then press the Enter key.

   ![Custom Setup_005](vjgml4-019)

   ![Custom Setup_006](vjgml4-018)

   [3] The parameters appear. The number at the right of the parameter indicates the location in the 4-up display
   1=Upper left
   2=Lower left
   3=Upper right
   4=Lower right

   ![Custom Setup_007](vjgml4-020)

   [4] To change to a different parameter
   a. Use the arrow keys to highlight the parameter to be selected, and then press the Enter key.

   ![Custom Setup_004](vjgml4-018)
b. Check that a number appeared to the right of the selected parameter.

Custom Setup_008

[5] To deselect a parameter and remove it from the list of displayed parameters
a. Highlight the parameter to be removed, and then press the Enter key.

Custom Setup_009

5. Pressing the menu key once returns to the display for selecting the page.
6. To change other parameters, repeat steps 3 to 5.

Service Reminders

With "SERVICE REMINDERS", the notification of replacement time for the following 5 consumables can be specified.
- Engine oil
- Engine oil filter
- Hydraulic oil
- Hydraulic oil filter
- Air cleaner
The following 2 items appear when "SERVICE REMINDERS" is selected.
- RESET REMINDERS
- MODIFY REMINDERS
3. Use the arrow keys to highlight the item to be changed, and then press the Enter key. A plus appears at the right of the currently selected items.

4. The remaining time for the selected item appears.

5. The screen for selecting the item appears.
■ Modify Reminders

With "MODIFY REMINDERS", the replacement time period for consumables can be specified.

1. Press the menu key.
   After the main menu appears, use the arrow keys to highlight "SERVICE REMINDERS", and then press the Enter key.

2. Highlight "MODIFY REMINDERS", and then press the Enter key.

3. Use the arrow keys to highlight the item to be changed, and then press the Enter key. A plus appears at the right of the currently specified items.

4. The replacement time period for the selected item appears.

5. Highlight the digit to be changed. Press the right arrow key to increase the number. Press the left arrow key to change the digit.

6. To save the specified time period, press the Enter key.
7. "MODIFY SERVICE REMINDER?" appears.
   To save the changes, press the Enter key. To cancel the changes, press the menu key.

8. The display for selecting the item appears. Initial and regular time periods

<table>
<thead>
<tr>
<th></th>
<th>Initial time period</th>
<th>Regular time period</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine oil</td>
<td>8 hrs.</td>
<td>50 hrs.</td>
</tr>
<tr>
<td>Engine oil filter</td>
<td>50 hrs.</td>
<td>100 hrs.</td>
</tr>
<tr>
<td>Hydraulic oil</td>
<td>100 hrs.</td>
<td>500 hrs.</td>
</tr>
<tr>
<td>Hydraulic oil filter</td>
<td>100 hrs.</td>
<td>500 hrs.</td>
</tr>
<tr>
<td>Air cleaner</td>
<td>200 hrs.</td>
<td>200 hrs.</td>
</tr>
</tbody>
</table>

Note:
The factory default replacement time periods are the initial time periods.

- Reminder Display

**Caution**
If a warning message appears, immediately stop operation, and then perform the replacement procedure.

1. When the specified replacement time period for a consumable has passed, a warning message appears in the monitor display and the LED (yellow) lights up.

   ![Reminder Display_001](image1)

2. Pressing the Enter key changes the screen from the warning message to the parameter display.

3. A warning mark appears in the upper-right corner of the monitor display.

   ![Reminder Display_002](image2)

4. Change the replacement time period of consumables with "RESET REMINDERS" or "MODIFY REMINDERS". When the replacement time period is changed, the warning message and mark disappear.
Select Units

With "SELECT UNITS", the units of parameter values can be set to any of the following three formats.

- ENGLISH
- METRIC KPA
- METRIC BAR

An asterisk appears at the right of the currently selected unit.

![Select Units](image)

<table>
<thead>
<tr>
<th>Monitor display S</th>
<th>Units</th>
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</thead>
<tbody>
<tr>
<td>ENG RPM</td>
<td>ENGLISH RPM</td>
</tr>
<tr>
<td>DEMAND TQ</td>
<td>% METRIC KPA</td>
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<tr>
<td>ENG TORQ</td>
<td>% METRIC KPA</td>
</tr>
<tr>
<td>LOAD@RPM</td>
<td>% METRIC KPA</td>
</tr>
<tr>
<td>ACCEL PED1</td>
<td>% METRIC KPA</td>
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<tr>
<td>DES ENG SP</td>
<td>RPM METRIC KPA</td>
</tr>
<tr>
<td>COOL TEMP</td>
<td>C METRIC KPA</td>
</tr>
<tr>
<td>FUEL RATE</td>
<td>G/HR METRIC KPA</td>
</tr>
<tr>
<td>THROTTLE</td>
<td>% METRIC KPA</td>
</tr>
<tr>
<td>BST PRES</td>
<td>PSI METRIC BAR</td>
</tr>
<tr>
<td>MANI TEMP</td>
<td>C METRIC KPA</td>
</tr>
<tr>
<td>BAT VOLT</td>
<td>VDC METRIC KPA</td>
</tr>
<tr>
<td>BARO PRES</td>
<td>PSI METRIC BAR</td>
</tr>
<tr>
<td>AMB TEMP</td>
<td>C METRIC KPA</td>
</tr>
<tr>
<td>AIR IN TP</td>
<td>C METRIC KPA</td>
</tr>
<tr>
<td>FUEL USED</td>
<td>Gal METRIC KPA</td>
</tr>
<tr>
<td>ENG HRS</td>
<td>H METRIC KPA</td>
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<tr>
<td>OIL PRES</td>
<td>PSI METRIC BAR</td>
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<tr>
<td>RAIL PRES</td>
<td>PSI METRIC BAR</td>
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<tr>
<td>AIR RATE</td>
<td>Gal METRIC KPA</td>
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<tr>
<td>DOC TEMP</td>
<td>C METRIC KPA</td>
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<td>EF IN T</td>
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<td>DIFF PRES</td>
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<td>EF OUT T</td>
<td>C METRIC KPA</td>
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<td>%SOOT</td>
<td>% METRIC KPA</td>
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<tr>
<td>MACH HRS</td>
<td>H METRIC KPA</td>
</tr>
<tr>
<td>FUEL LEVEL</td>
<td>% METRIC KPA</td>
</tr>
</tbody>
</table>

Note:
The factory default unit is "METRIC KPA".
Adjust Backlight

With "ADJUST BACKLIGHT", the brightness of the monitor display can be adjusted. Press the right arrow key to make the display brighter. Press the left arrow key to make the display darker.

Utilities

With "UTILITIES", the remaining fuel volume can be specified and the monitor configuration can be displayed. The following 6 items appear when "UTILITIES" is selected.
- GAGE DATA
- REMOVE ALL GAGES
- SOFTWARE VERSION
- FAULT CONVERSION
- ANALOG INPUT
- OEM

Note: "GAGE DATA" and "REMOVE ALL GAGES" are not supported on this machine.

Software Version

With "SOFTWARE VERSION", the software version of the monitor can be displayed.

Fault Conversion

With "FAULT CONVERSION", the J1939 fault code conversion method can be specified. The monitor normally detects J1939 version 4. Since the engine ECU of this machine uses J1939 version 4, no adjustments are necessary.
Analog Input

With "ANALOG INPUT", remaining fuel volume information can be specified. The following 2 items appear when "ANALOG INPUT" is selected.
- BACKLIGHT DIMMER
- FUEL LEVEL

Important
"BACKLIGHT DIMMER" is not supported on this machine. Always select "FUEL LEVEL". If "BACKLIGHT DIMMER" is selected, "NO DATA" appears as the value for the fuel level parameter.

Note:
The factory default analog input is "FUEL LEVEL".

Fuel Level

With "FUEL LEVEL", the low fuel level can be specified.

1. Press the menu key.
   After the main menu appears, use the arrow keys to highlight "UTILITIES", and then press the Enter key.

2. Highlight "ANALOG INPUT", and then press the Enter key.

3. Highlight "FUEL LEVEL", and then press the Enter key.
4. Highlight "SET LOW FUEL LEVEL", and then press the Enter key.

5. "LOW FUEL" appears.

6. Press the right arrow key to increase the value. Press the left arrow key to decrease the value. The value can be set between 10% and 80% in 5% increments.

7. To save the specified value, press the Enter key.

Note:
The factory default low fuel level is 10%.

Low Fuel Level Display

Caution
If a warning message appears, immediately stop operation, and then supply fuel.

1. When the fuel level falls below the specified low fuel level, a warning message appears in the monitor display and the LED (yellow) lights up. The warning message appears on two pages. Use the arrow keys to change the page.

   - Text 1

   1. LED (yellow)
   2. Enter key
   3. Arrow keys

   - Text 2

2. Pressing the Enter key changes the screen from the warning message to the parameter display.
3. A warning mark appears in the upper-right corner of the monitor display.

![Image of monitor display with warning mark]

4. When fuel is supplied to bring the fuel level above the specified low fuel level, the warning message and mark disappear.

**OEM**

"OEM" is used when the manufacturer specifies factory default settings.

**Important**

No adjustments by the operator are necessary.

### Travel of Machine

#### Moving the Machine

1. Start the engine. "Procedure to Start Engine" (Page 5-22)
2. Raise all mower units, and then engage the mower lock levers (latches) for mower units #4 and #5.
3. Depress the brake pedal to release the parking brake.
4. Slowly depress the traveling pedal.
5. The machine will start to move.

#### Towing the Machine

If the machine does not travel due to engine trouble, etc., you can move it by towing it.

**Caution**

Tow the machine at a low speed while paying close attention.

**Caution**

Do not touch the unload valve except when towing the machine.

**Caution**

Before restarting the engine, be sure to close the unload valve.

1. Stop the engine. "Procedure to Stop Engine" (Page 5-23)
2. Apply the parking brake and chock the wheels.
3. Set the 2WD/4WD selector switch to the "2WD" position.
4. Make sure that the steering wheel is raised completely.
5. Pull up the forward/backward adjustment lever, and then slide the seat backward completely.

6. While pulling up the lever behind the seat, tilt the seat forward.
7. Turn the unload valve, located beside the hydraulic pump, 90 degrees (so that it is vertical) to open it.

8. Remove the wheel stopper, and then depress the brake pedal to release the parking brake.

9. Tow the machine slowly.

### Cutting Work

**Warning**

Do NOT start to move or stop the machine abruptly.
To do so is very dangerous. In addition, it may damage the hydraulic system or result in oil leakage.

**Caution**

Cutting work must be performed at an appropriate speed for the site and location. When cutting over bumpy surfaces, keep the engine rpm steady, and slow down the cutting speed.

**Caution**

Knife rotation will be turned on or off based on the sensor-detected position of the mower units.
Please note that if you stop operating the mower unit up/down lever before the mower units are raised completely, knife rotation may not stop.

1. Drive to the cutting area. "Moving the Machine" (Page 5-64)
2. Move the throttle knob to the rabbit icon (high speed) to run the engine at the maximum rpm.
3. Right before starting cutting work, release the mower lock levers for mower units #4 and #5.
4. Shift the mower unit up/down lever to the "DOWN" position to lower the mower units.
5. Set the knife rotation switch to the "ON" position to rotate the knives of all mower units.

- Towing the Machine
- Cutting Work
- Knife rotation
- Mower unit up/down lever
- Warning
- Caution
6. Depress the traveling pedal to start cutting work.

Note:
During the work, the knives will rotate or stop in sync with the up and down motion of the mower units.

Transporting

Transporting Procedure

When loading the machine into a trailer or a truck to transport it, drive the machine forward. When unloading, drive the machine in reverse. If the roof is installed on the machine, remove it. The roof may be damaged by wind pressure.
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## Maintenance Precautions

<table>
<thead>
<tr>
<th>Caution</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>First, learn well the maintenance operations you plan to perform.</strong></td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Caution</th>
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</thead>
<tbody>
<tr>
<td><strong>Use tools appropriate for each maintenance operation.</strong></td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>Caution</th>
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</thead>
<tbody>
<tr>
<td><strong>For the safe and best performance of your machine, use Baroness genuine parts for replacement and accessories. Please note that our product warranty may be void if you use non-genuine parts for replacement or accessories.</strong></td>
</tr>
</tbody>
</table>
### Maintenance Schedule

**GM2810**

Follow the maintenance schedule below.

- ○ ○ ○ Inspect, adjust, supply, clean
- ● ● ● Replace (first time)
- △ ● ● Replace

<table>
<thead>
<tr>
<th>Maintenance item</th>
<th>Before work</th>
<th>After work</th>
<th>Every 8 hrs.</th>
<th>Every 10 hrs.</th>
<th>Every 50 hrs.</th>
<th>Every 100 hrs.</th>
<th>Every 200 hrs.</th>
<th>Every 250 hrs.</th>
<th>Every 400 hrs.</th>
<th>Every 500 hrs.</th>
<th>Every year</th>
<th>Every 2 years</th>
<th>Every 4 years</th>
<th>Remarks</th>
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<tbody>
<tr>
<td><strong>Engine</strong></td>
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<td>Tightening the parts</td>
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<td>Radiator</td>
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<td>Oil cooler</td>
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<td>Inspect Every 1,500 hrs. *1</td>
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<tr>
<td>EGR cooler</td>
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<td>Every 3,000 hrs. *1</td>
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<td>EGR system</td>
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<td>Greasing, oiling</td>
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<td>Refer to &quot;greasing point&quot;</td>
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</tbody>
</table>

*Remarks:
- ○: Inspect, adjust, supply, clean
- ●: Replace (first time)
- △: Replace
## Maintenance Schedule

<table>
<thead>
<tr>
<th>Maintenance item</th>
<th>Before work</th>
<th>After work</th>
<th>Every 8 hrs.</th>
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<th>Every 400 hrs.</th>
<th>Every 500 hrs.</th>
<th>Every year</th>
<th>Every 2 years</th>
<th>Every 4 years</th>
<th>Remarks</th>
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<td>Refer to &quot;Inspection of Tires&quot;</td>
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<td>Refer to &quot;Inspection of Wire&quot;</td>
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<tr>
<td>Hydraulic oil filter</td>
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<td>100 hrs (first time)</td>
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<tr>
<td>Hydraulic hose (moving part)</td>
<td>○</td>
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<td>Hydraulic hose (fixed part)</td>
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<td>Air cleaner</td>
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<tr>
<td>外装養生器</td>
<td>○</td>
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<td>Inner element</td>
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<td>Intake hose</td>
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<tr>
<td>Water separator</td>
<td>○</td>
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</tr>
<tr>
<td>Refer to &quot;Inspection of Water Separator&quot;,&quot;Draining of Water Separator&quot;</td>
<td></td>
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<tr>
<td>Fuel strainer</td>
<td>○</td>
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</tr>
<tr>
<td>Refer to &quot;Cleaning of Water Separator&quot;</td>
<td></td>
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<tr>
<td>Fuel pipe</td>
<td>○</td>
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</tr>
<tr>
<td>Cleaning the exterior</td>
<td>○</td>
<td></td>
<td></td>
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</tr>
</tbody>
</table>

For the maintenance schedule of the items unlisted above, refer to the Engine's Owner's Manual. The values for consumables are not guaranteed. Replace the steering cylinder hoses every 2 years. As for *1 inspection and maintenance, consult your local dealer or Kubota agent and follow their instruction. Air cleaner should be cleaned more often in dusty conditions than in normal conditions.
Specified Values

<table>
<thead>
<tr>
<th>Part name</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel tank capacity</td>
<td>51.0 dm³ (51.0 L)</td>
</tr>
<tr>
<td>Hydraulic tank capacity</td>
<td>44.0 dm³ (44.0 L)</td>
</tr>
<tr>
<td>Quantity of engine oil</td>
<td>9.7 dm³ (9.7 L)</td>
</tr>
<tr>
<td>Coolant volume</td>
<td>12.0 dm³ (12.0 L)</td>
</tr>
<tr>
<td>Front Tire</td>
<td>150 kPa (1.5 kgf/cm²)</td>
</tr>
<tr>
<td>Rear tire</td>
<td>140 kPa (1.4 kgf/cm²)</td>
</tr>
</tbody>
</table>

Main Consumable Parts

<table>
<thead>
<tr>
<th>Part name</th>
<th>Code</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fan belt</td>
<td>PF17266-9701-0</td>
</tr>
<tr>
<td>Oil element</td>
<td>PF16414-3243-4</td>
</tr>
<tr>
<td>Air cleaner element (outer)</td>
<td>PF59800-2611-0</td>
</tr>
<tr>
<td>Air cleaner element (inner)</td>
<td>PF3A111-1913-0</td>
</tr>
<tr>
<td>Fuel filter element</td>
<td>PF1J521-4317-0</td>
</tr>
<tr>
<td>Suction filter</td>
<td>K3413000040</td>
</tr>
<tr>
<td>Hydraulic cartridge filter</td>
<td>K3410000030</td>
</tr>
<tr>
<td>Hydraulic oil (20 L can)</td>
<td>K2913100200</td>
</tr>
<tr>
<td>Throttle wire</td>
<td>K1110168020</td>
</tr>
<tr>
<td>Brake wire, right</td>
<td>K1120238000</td>
</tr>
<tr>
<td>Brake wire, left</td>
<td>K1120205500</td>
</tr>
<tr>
<td>Pad kit for brake</td>
<td>Y328-2845</td>
</tr>
</tbody>
</table>
DPF

About DPF

**Danger**

Since it will become extremely hot around the exhaust outlet, do not perform DPF regeneration in a location where fires may occur.

The DPF is a purifying filter that collects PM (soot) from exhaust gas. When a certain amount of PM (soot) has accumulated, DPF regeneration must be performed automatically or manually in order to restore the filtering function.

Types of DPF Regeneration

DPF regeneration is performed with any of the following four methods.

1. **Auto regeneration**
   
   **Important**
   
   This machine can continue to be operated during regeneration.
   
   Raising the exhaust temperature is automatically controlled to perform DPF regeneration. Regeneration can be performed by this machine.

2. **Parked regeneration**
   
   **Important**
   
   This machine cannot continue to be operated during regeneration.
   
   If auto regeneration does not reduce the amount of accumulated PM below the specified value, park this machine in a safe location, and then forcibly perform DPF regeneration. Regeneration can be performed by this machine. This machine cannot continue to be operated during regeneration.

3. **Manual regeneration**
   
   **Important**
   
   Manual regeneration cannot be performed by the operator. If manual regeneration is necessary, contact your dealer.
   
   DPF regeneration is performed using a fault diagnostic tool. Regeneration cannot be performed by this machine. Perform manual regeneration under any of the following conditions:
   
   - PM accumulation level 4 is reached.
   - The DPF was cleaned or replaced.
   - The ECU was replaced.

4. **DPF cleaning**
   
   **Important**
   
   DPF cleaning cannot be performed by the operator. If DPF cleaning is necessary, contact your dealer.
   
   The DPF will be sent to the engine manufacturer so that DPF regeneration can be performed with specifically designed equipment. Regeneration cannot be performed by this machine. Perform DPF cleaning under any of the following conditions:
   
   - Every 3,000 hrs
   - PM accumulation level 5 is reached.
Conditions for DPF Regeneration

**Danger**
Since it will become extremely hot around the exhaust outlet, do not perform DPF regeneration in a location where fires may occur.

**Important**
If DPF regeneration is canceled before it is completed, the next regeneration request may occur soon since not all of the PM (soot) was removed.

1. DPF auto regeneration does not begin unless both of the following two conditions are met.
   - The DPF auto regeneration inhibit switch is set to the "Regenerate" position.
   - The coolant temperature is 65 °C or more.
2. DPF parked regeneration and manual regeneration do not begin unless all of the following four conditions are met.
   - The parking brake is applied.
   - The traveling pedal is in the neutral position.
   - The throttle opening is 0% (idling).
   - The coolant temperature is 65 °C or more.
3. During DPF regeneration, the operation is canceled if any of the following conditions occur.
   - Any condition for starting regeneration is violated.
   - The ignition key is switched to the "OFF" position.

DPF Regeneration Displays

**Danger**
Since it will become extremely hot around the exhaust outlet, do not perform DPF regeneration in a location where fires may occur.

The following three icons indicate the DPF regeneration status.
The icon appears at the top of the monitor display.

1. Regeneration icon
   The regeneration icon appears with DPF regeneration request or during DPF regeneration.
   - DPF regeneration request: Blinking
   - During DPF regeneration: Lighting
2. Auto regeneration inhibit icon
   The auto regeneration inhibit icon lights up when the DPF auto regeneration inhibit switch is set to the "Auto regeneration inhibit" position.
3. High exhaust temperature icon
   The high exhaust temperature icon lights up when the exhaust temperature reaches 450 °C during DPF regeneration.
DPF Auto Regeneration

Automatic Regeneration

**Danger**
Since it will become extremely hot around the exhaust outlet during DPF regeneration, do not perform the operation in a location where fires may occur.

**Caution**
Normally, set the DPF auto regeneration inhibit switch to the "Auto regeneration" position. However, when operating in a location where fires may occur, set the DPF auto regeneration inhibit switch to the "Auto regeneration inhibit" position.

When the DPF auto regeneration inhibit switch is set to the "Auto regeneration" position, perform regeneration as described below, according to the PM accumulation level.

1. **Level 0**
   Regeneration is not necessary.

2. **Level 1**
   **Important**
   The machine can continue to be operated. If the conditions for auto regeneration are met, auto regeneration begins and the regeneration icon lights up. However, if regeneration remains uncompleted even after 30 minutes have passed, the system enters level 2.

   ![Regeneration Icon](Automatic%20Regeneration_002)

   1. **Regeneration icon**
   2. **Arrow keys**

3. **Level 2**
   **Important**
   The machine can continue to be operated. However, during the parked regeneration, the machine cannot be operated.

   Auto regeneration continues and the parked regeneration can also be started in level 2. If regeneration remains uncompleted by means of auto regeneration, the regeneration icon begins blinking to request the parked regeneration. Follow the steps below to perform the parked regeneration.

   [1] Stop machine operations, park in a safe location, and then apply the parking brake.
   [2] Set the throttle opening to 0% (idling).
If the parked regeneration request is ignored and the machine continues to be operated, the system enters level 3.

### Level 3

**Important**

The machine cannot continue to be operated.

The auto regeneration cannot be implemented in level 3. Therefore, the parked regeneration must be started immediately.

The following occur in level 3.

- "Excessive PM3" appears in the monitor display. Pressing an arrow key changes the display to "CORRECTIVE ACTION: Start DPF Parked Regeneration immediately".
- The LED (yellow) lights up.
- The engine output is limited at 50%.

If the parked regeneration request is ignored and the machine continues to be operated, the system enters level 4.

### Level 4

**Important**

Manual regeneration cannot be performed by the operator. If manual regeneration is necessary, contact your dealer.

The following occur in level 4. Manual regeneration by your dealer must be performed with a fault diagnostic tool.

- "Excessive PM4" appears in the monitor display. Pressing an arrow key changes the display to "CORRECTIVE ACTION: Stop engine!! Contact dealer immediately".
- The LED (yellow) lights up.
- The engine output is limited at 50%.
If the manual regeneration request is ignored and the machine continues to be operated, the system enters level 5.

6. Level 5

**Important**

When the system enters level 5, the DPF is completely clogged. To perform regeneration, the DPF must be removed and DPF cleaning must be performed by the engine manufacturer. Contact your dealer.

The following occur in level 5. DPF cleaning by the engine manufacturer is required.

- "Excessive PM5" appears in the monitor display. Pressing an arrow key changes the display to "CORRECTIVE ACTION: Stop engine!! Contact dealer immediately".
- The LED (red) lights up.
- The engine output is limited at 50%.

**Auto Regeneration Inhibition**

**Danger**

Since it will become extremely hot around the exhaust outlet, do not perform DPF regeneration in a location where fires may occur.

**Caution**

Normally, set the DPF auto regeneration inhibit switch to the "Auto regeneration" position. However, when operating in a location where fires may occur, set the DPF auto regeneration inhibit switch to the "Auto regeneration inhibit" position.

When the DPF auto regeneration inhibit switch is set to the "Auto regeneration inhibit" position, the auto regeneration inhibit icon appears in the monitor display.
When the DPF auto regeneration inhibit switch is set to the "Auto regeneration inhibit" position, perform regeneration as described below according to the PM accumulation level.

1. Level 0
   Regeneration is not necessary.

2. Level 1
   Important
   The machine can continue to be operated.
   The regeneration icon blinks.
   When the DPF auto regeneration inhibit switch is set to the "Auto regeneration" position, regeneration begins.

   If the regeneration request is ignored and the machine continues to be operated, the system enters level 2.

   3. Level 2
   Important
   The machine cannot be operated during the parked regeneration.
   When the system enters level 2, perform the parked regeneration.
   Follow the steps below to perform the parked regeneration.
   [1] Stop machine operations, park in a safe location, and then apply the parking brake.
   [2] Set the throttle opening to 0% (idling).
   [3] Set the DPF parked regeneration switch to the "Engaged" position.
   Regeneration starts.
Levels 3, 4 and 5 are the same as if the DPF auto regeneration inhibit switch is set to the "Auto regeneration" position. Refer to "Automatic Regeneration".

**Jacking up the machine**

**About the Jacking up the machine**

**Warning**

When replacing a tire or beginning any other maintenance or repairs, be sure to chock the wheels to prevent the machine from moving. Before jacking up the machine, park it on a hard, flat surface such as a concrete floor and remove any obstacles that could prevent you from performing the work safely. When necessary, use an appropriate chain block, hoist, or jack. Support the machine securely with jack stands or appropriate blocks. Failure to do so may cause the machine to move or fall, resulting in injury or death.

Use the jack-up points identified in this manual when jacking up the machine. Only place a jack under the jack-up points specified. Placing a jack at any other point could result in damage to the frame or other parts.

<table>
<thead>
<tr>
<th>Jack-up Points_001</th>
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<tbody>
<tr>
<td>Jack-up points</td>
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<tr>
<td>1</td>
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<tr>
<td>Front right frame</td>
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<tr>
<td>2</td>
</tr>
<tr>
<td>Front left frame</td>
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<tr>
<td>3</td>
</tr>
<tr>
<td>Center of pivot</td>
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<tr>
<td>4</td>
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<tr>
<td>Below rear wheel motors</td>
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</tbody>
</table>
Greasing

About Greasing

Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.

Add urea-based No. 2 grease in accordance with the Maintenance Schedule.
Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".
Add grease using the specified grease or lubricant.

Greasing Points

Grease nipples are installed in the following locations.
Add grease every 50 hours of operation.
1. Rear roller
There is one greasing point each on the left and right of each mower unit.

2. Mower arm fulcrum
There is one greasing point on the arm connected to each mower unit.
   Mower units #1, #4 and #5
3. Lift arm fulcrum
There is one greasing point on the arm connected to each mower unit.
Lower the mower units before greasing the lift arm fulcrums.

Mower units #1 and #4

Mower units #2 and #3

Mower unit #5

4. Lift arm cylinder fulcrum
This is on each cylinder of the arms connected to each mower unit.
Mower units #1, #4 and #5
There are two greasing points on each cylinder.

Mower units #2 and #3
There are three greasing points on each cylinder.

5. Pivot
Middle between the rear wheels
6. Neutral position area
There are two locations.

7. Traveling pedal shaft fulcrum
There are two locations.

8. Foot brake
There are three locations.
Maintenance (Mower)

Change of Rotary Knife

**Danger**
The rotary knife is an edged tool. Take extra care in handling since they could cut your hands or legs.

**Danger**
If the rotary knife becomes worn or damaged, a crack or tear between the sail and flat part will result. Take extra care since a broken piece of the rotary knife may fly off while it is rotating.

**Caution**
When touching edged tools, wear gloves, since they could cut your hands.

**Caution**
The rotary knife has a specific installation direction. Do not install it facing the wrong direction.

---

1. When the narrowest part of the rotary knife has a width of less than 2/3 of the width of a new knife

![Diagram showing the width comparison of a new and worn rotary knife]

<table>
<thead>
<tr>
<th>Change of Rotary Knife_002</th>
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</thead>
<tbody>
<tr>
<td>1</td>
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<td>2</td>
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<td>3</td>
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<td>4</td>
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<tr>
<td>A</td>
</tr>
<tr>
<td>B</td>
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<tr>
<td>C</td>
</tr>
</tbody>
</table>

2. When the thinnest part of the rotary knife has a thickness of less than 1/3 of the thickness of a new knife

![Diagram showing the thickness comparison of a new and worn rotary knife]

<table>
<thead>
<tr>
<th>Change of Rotary Knife_003</th>
</tr>
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<tbody>
<tr>
<td>1</td>
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<tr>
<td>A</td>
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</tbody>
</table>

Mower unit #1

1. Start the engine, and then raise the mower units.
2. Stop the engine, and then remove the key.

---

Important
Before installing the rotary knife, make sure that it is balanced.

If the edge of the rotary knife becomes chipped or thin, replace it with a new one. The criteria for replacing the rotary knife are described below.
3. Lift the mower unit at the front.

4. Remove the cotter pin and hardened roundhead pin inserted at a, and then insert them at b.

5. Follow the steps below to remove the rotary knife.
   [1] Use the square pipe from the included tools to secure the rotary knife so that it does not turn.
   [2] Remove the two bolts, spring washers and washers used to install the rotary knife.

Important

The tightening torque for the knife mounting bolt is 67 - 85 N-m (683.20 - 866.75 kgf-cm).

6. Install the rotary knife.
   For installing the rotary knife, reverse the removing procedure.

Mower Units #2/#3

1. Remove the clip pin installed on the mower arm, and then pull out the grip pin.
2. Pull out the mower unit.

3. Install the grip pin and clip pin in the mounting hole for maintenance.

4. Start the engine, and then raise the mower units.

5. Stop the engine, and then remove the key.

6. Lift the mower unit at the front.

7. Remove the cotter pin and hardened roundhead pin inserted at a, and then insert them at b.

8. Follow the steps below to remove the rotary knife.

   [1] Use the square pipe from the included tools to secure the rotary knife so that it does not turn.

   [2] Remove the two bolts, spring washers and washers used to install the rotary knife.


Important

The tightening torque for the knife mounting bolt is 67 - 85 N-m (683.20 - 866.75 kgf-cm).

9. Install the rotary knife.
   For installing the rotary knife, reverse the removing procedure.

Mower Units #4/#5

1. Start the engine, and then raise the mower units.
2. Stop the engine, and then remove the key.
3. Remove the cotter pin and hardened roundhead pin inserted at a, and then insert them at c.
4. Follow the steps below to remove the rotary knife.
   [1] Use the square pipe from the included tools to secure the rotary knife so that it does not turn.
   [2] Remove the two bolts, spring washers and washers used to install the rotary knife.
5. Install the rotary knife.
   For installing the rotary knife, reverse the removing procedure.
Sharpening of Rotary Knife

**Danger**

The rotary knife is an edged tool. Handle it carefully, since it could cut your hands or legs.

**Danger**

If the rotary knife becomes worn or damaged, a crack or tear between the sail and flat part will result. Since a piece of the rotary knife may break and fly off while it is rotating, be extremely careful.

**Warning**

Using an imbalanced rotary knife may cause vibrations, resulting in damage to the machine.

**Caution**

When sharpening the rotary knife, be sure to wear safety glasses and gloves.

When the edge of the rotary knife becomes rounded and no longer cuts well, sharpen the rotary knife by grinding the worn cutting edge with a grinder or sander.

If the edge of the rotary knife becomes chipped or thin, replace it with a new one. The criteria for sharpening the rotary knife is described below.

1. When, after grinding, the width of the rotary knife to the blade edge is 2/3 or more of the total width of a new knife
2. When, after grinding, the blade base of the rotary knife does not reach the sail

Follow the steps below to grind the rotary knife.

1. Remove the rotary knife from the machine. "Change of Rotary Knife" (Page 6-17)

**Important**

Grind only the top surface of the edge, and be sure to maintain the original angle. By equally grinding the left and right ends of the rotary knife, it can be sharpened without becoming imbalanced.

2. Grind the cutting edge of the rotary knife. Grind so that the edge angle is 30 - 40 degrees, the point thickness is 0.5 - 1.0 mm, and the blade base does not reach the sail.

---

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Total width</td>
</tr>
<tr>
<td>2</td>
<td>Blade edge</td>
</tr>
<tr>
<td>3</td>
<td>Blade base</td>
</tr>
<tr>
<td>4</td>
<td>Sail</td>
</tr>
<tr>
<td>A</td>
<td>2/3 or more</td>
</tr>
<tr>
<td>B</td>
<td>30 - 40°</td>
</tr>
<tr>
<td>C</td>
<td>0.5 - 1.0 mm</td>
</tr>
</tbody>
</table>

---

1. When the thinnest part of the rotary knife has a thickness of 1/3 or more of the thickness of a new knife

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2tn594-003

Sharpening of Rotary Knife_001

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2tn594-004

Sharpening of Rotary Knife_002

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2tn594-003

Sharpening of Rotary Knife_001
1. Remove the rotary knife from the machine. "Change of Rotary Knife" (Page 6-17)
2. Install the balancer equipment in an appropriate location.
3. Fit the hole at the center of the rotary knife onto the balancer equipment, and then balance the left and right ends so that the rotary knife is level.

Balancing of Rotary Knife

| 1 | Total width |
| 2 | Blade edge |
| 3 | Blade base |
| 4 | Sail |
| A | 2/3 or more |
| B | 30 - 40° |
| C | 0.5 - 1.0 mm |

Note:
The original machine is equipped with rotary knives with total width of 65mm and thickness of 6mm.

Front Tires

Follow the steps below to remove the front tires:

1. Loosen the bolts.

2. Securely place the jack beneath the jack-up point of the front left/right frame area, and then raise it until the tire lifts off the ground. "Jack-up Points" (Page 6-12)
3. Remove the bolts.
4. Remove the tire from the wheel mounting seat.

**Caution**

Refer to the Tightening Torque table. Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening etc.

**Important**

Tighten the bolts in the tightening order (crosswise).

For installing the front tires, reverse the removing procedure.

**Rear Tire**

Follow the steps below to remove the rear tire.

1. Loosen the bolts.

2. Securely place the jack beneath the jack-up point below the rear wheel motor, and then raise it until the tire lifts off the ground. "Jack-up Points" (Page 6-12)

3. Remove the bolts.

4. Remove the tire from the wheel mounting base.

**Caution**

Refer to the Tightening Torque table. Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

**Adjustment of Belt Tension**

**Caution**

Be sure to stop the engine before adjusting the belts.

**Important**

Make sure that the belt has the specified amount of tension.

If the belt becomes slack due to frequent use, it may jump or slip. In addition, if it is overtightened, it may wear prematurely. If necessary, adjust it, and always check the belt for appropriate tension.

**Fan Belt**

**Caution**

Be sure to stop the engine before adjusting the belts.

For details on handling the engine, please refer to the Engine's Owner's Manual.

1. Press the middle of the belt with your finger to check the belt tension.

2. If the belt is too slack, loosen bolts A and B (that affix the alternator), and then move the alternator to adjust the tension.
Adjustment of Brake

**Danger**

Make sure that the brake wire is not cracked or damaged.

**Important**

If the brake is not sufficiently effective due to a larger clearance between the brake disc and the pad, adjust the clearance. The wire is used for fine adjustments.

**Important**

Adjust the brake with the brake pads.

The brake pad wear limit is 3.0 mm (0.12 in).

**Caution**

Make sure that the lever is maintained in the open position (neutral).

1. For each wheel, fully tighten the adjustment bolt on the brake disc side.

2. Reduce the clearance by loosening the lock nut, then tightening the adjustment nut. Tighten the adjustment nut until the friction material contacts the friction surface of the disc.

3. Loosen the adjustment nut to adjust the clearance between the brake disc and the pad to about 0.2 mm (0.0079 in).

4. Securely place the jack beneath the jack-up point of the front left/right frame area, and then raise it until both tires lift off the ground.

5. Check that the disc rotates freely.
6. Tighten the lock nut, and then fully tighten it while holding the adjustment nut in place.

7. With the brake pedal released, obtain a play of 1.0 mm (0.039 in) at the connection of the pedal and inner wire.

8. Use a wrench to loosen the lock nut and tighten it after making the adjustment with the adjustment bolt.

9. Drive, and then check the following.
   - Make sure that heat is not generated in the brake area.
   - Make sure that the left and right brakes are equally effective.

10. If the left and right brakes are not equally effective, make fine adjustments with the adjustment bolt on the brake wire.

Break-in of Brakes

If the brake shoes or brake pads are worn, replace them with new ones.
Immediately after replacement, drive to break in the brakes if the effectiveness of the brakes is low.
While driving, lightly operate the brakes to break in the contact areas.

Adjusting the Neutral Position of the Piston Pump

**Caution**
Make sure not to touch rotating tires.

**Caution**
When adjusting the neutral position, pay close attention to abrupt start of the machine.
Place the jacks beneath the jack-up points, and then lift the machine until all the tires get off the ground.

If the machine moves forward or backward while the traveling pedals are released, they are not set to the neutral position.
Follow the steps below to make adjustments.
1. Stop the engine.
2. Place the jacks beneath the jack-up points, and then lift the machine off the ground.
3. Make sure that no tires come into contact with the jack stand.
4. Pull up the forward/backward adjustment lever, and then slide the seat backward completely.
5. While pulling up the lever, tilt the seat upward.

6. Start the engine, and rev it up to the maximum rpm.

7. Set the 2WD/4WD selector switch to the "2WD" position.

8. Adjust the neutral position.
   [1] If the front tires rotate forward, loosen the lock nuts, and then turn the neutral adjustment rod to shorten it.
   [2] If the front tires rotate in reverse, loosen the lock nuts, and then turn the neutral adjustment rod to extend it.

9. Find the position where the front wheels stop, and then tighten the lock nuts.

Change of Fuse

Fuse box

The fuse box includes spare fuses and tools.

The machine uses a mini fuse for automobiles. Replace an old fuse with a new fuse of the specified capacity.
A 5 A  ECU_KeySwitch_ON
B 5 A  Alternator
C 5 A  Display
D 15 A  Relay box 1(differential lock switch, assist switch)
E 15 A  Relay box 2 (2WD/4WD selector switch, #4/#5 proximity switches)
F - -
G 5 A  ECU_KeySwitch_Start
H 5 A  ECU_Parked Regeneration Switch/Auto Regeneration Inhibit Switch
I 5 A  Operating oil buzzer
J 5 A  Water temperature buzzer
K 5 A  Spare
L 5 A  
M 15 A  
N 15 A  
O  Fuse removal tool

Fusible Link
Fuse capacities of the fusible links are 30 A and 50 A.

Long-Term Storage
Before Long-Term Storage
- Remove dirt, grass clippings, debris, oil stains etc. completely.
- Supply oil and apply grease to appropriate parts.
- Remove the negative terminal of the battery.
EU Declaration of Conformity

Product Identification
Product: Lawnmower
Make: BARONESS
Type: GM2810
Version(s): Not Applicable
Starting Serial No.: 10047
Measured Sound Power Level: LWA 104.66 dB
Guaranteed Sound Power Level: LWA 105 dB
Manufacturer: Kyoieha Co., Ltd.
Name: 1-26 Miyuki-cho, Toyokawa, Aichi-ken, Japan

Conforms to the following Directives
2006/42/EC Machinery (MD)
2014/30/EU Electromagnetic compatibility (EMC)
2000/14/EC Noise emissions from outdoor equipment

We have been designed and manufactured using the following specifications
ISO 5395-1 : 2013 (2006/42/EC)
ISO 5395-3 : 2013 (2006/42/EC)

Technical Documentation
Keeper's Name: Kyoieha Co., Ltd.
Keeper's Address: 1-26 Miyuki-cho, Toyokawa, Aichi-ken, Japan
Compiler of the technical file: Kyoieha U.K.Ltd.
Name: Unit 5 Hatch Industrial Park Greywell Road, Basingstoke Hampshire RG24 7NG, the United Kingdom
Address: 11, Route de Sandweiler 5230 Sandweiler Luxembourg

Conformity assessment procedures
Internal production control : Module A (2006/42/EC)
EC-type examination : Module B (200/4/30/EU)
Internal control of production with assessment of technical documentation and periodical checking (2000/14/EC)

Involved Notified Body (2000/14/EC)
Name: SNCH
Address: SNCH*2000/14*2005/88*2910*01/TCGM2810-01

Place: Japan
Date: 21 June 2017 (21 / 06 / 2017)
Signature: Kimiya Kaneko
Name: Kimiya Kaneko
Position: Quality Dept. Manager

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Déclaration de conformité UE

Identification du produit
Produit: Tondeuse à gazon
Fabricant: BARONESS
Type: GM2810
Version(s): Non applicable
Numéros de série de début: 10047
Niveau de puissance acoustique mesuré: Lwa 104.66 dB
Niveau de puissance acoustique garanti: Lwa 105 dB
Fabricant Nom: Kyoieha Co., Ltd.
Adresse: 1-26, Miyuki-cho, Toyokawa, préfecture d'Aichi, Japon

Conforme aux directives suivantes:
2006/42/CE Machine (MD)
2014/30/UE Compatibilité électromagnétique (CEM)
2000/14/CE Émissions sonores de l'équipement de plein air

Conception et fabrication en regard des spécifications suivantes:
ISO 5395-1 : 2013 (2006/42/CE)

Fiche technique
Marque: Kyoieha Co., Ltd.
Adresse de la marque: 1-26, Miyuki-cho, Toyokawa, préfecture d'Aichi, Japon
Compilateur de la fiche technique (2006/42/CE):
Nom: Kyoieha U.K. Ltd.
Adresse: Unit 5 Hatch Industrial Park Greywell Road, Basingstoke Hampshire RG24 7NG, Royaume-Uni

Procédures d'évaluation de la conformité
Contrôle de production interne : module A (2006/42/CE)
Examen de type CE : module B (2014/30/UE)
Contrôle interne de la production avec évaluation de la fiche technique et vérification périodique (2000/14/CE)

Organisme notifié impliqué (2000/14/CE):
Nom: SNCH
Adresse: SNCH*2000/14*2005/88*2910*01/TCGM2810-01

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EU01 – 1
Declaración de conformidad de la UE

Identificación del producto
Producto: Cortacésped
Marca: BARONESS
Tipo: GM2810
Versión: No aplicable
N.º de serie inicial: 10047
Nivel de potencia sonora medido: LWA 104.66 dB
Nivel de potencia sonora garantizado: LWA 105 dB
Fabricante: Kyoeisha Co., Ltd.
Dirección: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japón

Cumple las siguientes Directivas
2006/42/CE: Maquinaria (MD)
2014/30/UE: Compatibilidad electromagnética (EMC)
2000/14/CE: Emisiones sonoras de máquinas de uso al aire libre

Se ha diseñado y fabricado utilizando las siguientes especificaciones
ISO 5395-1 : 2013 (2006/42/CE)

Documentación técnica
Nombre del responsable: Kyoeisha Co., Ltd.
Dirección del responsable: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japón
Compilador del archivo técnico: Kyoeisha U.K. Ltd.
Nombre: Unit 5 Hatch Industrial Park Grewelthorpe, Hastings, East Sussex, TN34 2LNG, Reino Unido

Procedimientos de evaluación de conformidad
Control de fabricación Interno: Módulo A (2006/42/CE)
Examen de tipo CE: Módulo B (2014/30/UE)
Control interno de fabricación con evaluación de documentación técnica y comprobaciones periódicas (2000/14/CE)

Organismo notificado implícado (2000/14/CE)
Nombre: SNCH
Dirección: 11, Route de Sandweiler 5230 Sandweiler Luxemburgo
Certificado/Documentación técnica n.º: SNCH*2000/14/2005/86/2910/01/TCG28610-01

EU-Konformitätserklärung

Produktbeschreibung
Produkt: Rasenmäher
Marke: BARONESS
Modell: GM2810
Version(en): Nicht zutreffend
Startseriennummer: 10047
Gemessener Schalleistungspegel: LWA 104.66 dB
Garantieter Schalleistungspegel: LWA 105 dB
Hersteller Name: Kyoeisha Co., Ltd.
Adresse: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Entspricht den folgenden Richtlinien
2006/42/EG: Maschinenrichtlinie
2014/30/EG: Elektromagnetische Verträglichkeit (EMV)
2000/14/EG: Geräuschemission von im Freien betriebenen Geräten

Unter Anwendung der folgenden Bestimmungen entwickelt und hergestellt
ISO 12100 : 2010 (2006/42/EG)
ISO 5395-1 : 2013 (2006/42/EG)
ISO 5395-3 : 2013 (2006/42/EG)

Technische Dokumentation
Name des Halters: Kyoeisha Co., Ltd.
Adresse des Halters: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Technische Unterlagen erstellt von: (2009/42/EG)
Name: Kyoeisha U.K. Ltd.
Adresse: Unit 5 Hatch Industrial Park Grewelthorpe, Hastings, East Sussex, TN34 2LNG, Großbritannien

Konformitätssbewertungsverfahren
Interne Produktionskontrolle: Modul A (2006/42/EG)
EG-Baumusterprüfung: Modul B (2014/30/UE)

Beteiligte benannte Stelle (2000/14/EG)
Name: SNCH
Adresse: 11, Route de Sandweiler 5230 Sandweiler Luxemburgo
Bescheinigung/Technische Dokumentation Nr.: SNCH*2000/14/2005/86/2910/01/TCG28610-01
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