"Required reading" Read this manual and the owner's manual for the engine before using the machine.
Thank you for purchasing the Baroness machine. This manual explains proper handling, adjustment, and inspection of your machine. Prior to use, carefully read this manual to thoroughly understand the contents for safe and correct operation. We hope you will use the machine safely, and take advantage of its best performance.

**Keeping the Owner’s Operating Manual**

Keep this Owner's Operating Manual in the box located in the rear of the seat.
Introduction

Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain this machine, and to avoid causing injury to yourself or others.

The operator is responsible for operating the machine properly and safely.

Do not perform maintenance on the machine other than that described in this manual.

Be sure to also read the operating manuals for the engine, battery, etc.

Maintenance should only be performed by a certified specialist.

If you have any questions concerning maintenance or genuine parts, please contact Kyoeisha or your local Baroness dealer.

When making inquiries about this machine, please specify the machine's model designation and serial number.

When loaning or transferring this machine, please also provide the Owner's Operating Manual together with the machine.

Kyoeisha Co., Ltd.

Caution

The information described in this manual is subject to change for improvement without prior notice.

When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoeisha.

Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Warning Symbols

This manual uses the following warning symbols for handling precautions that are important for your safety.

- **Warning symbol**

  This symbol indicates the articles regarding “Danger,” “Warning,” or “Caution.”

  Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine.

  Failure to adequately follow these safety precautions may cause an accident.

- **Danger**

  This symbol indicates that serious injury or death will occur if the warning is ignored.

- **Warning**

  This symbol indicates that serious injury or death may occur if the warning is ignored.

- **Caution**

  This symbol indicates that injury or damage to property may occur if the warning is ignored.

- **Important**

  This symbol indicates precautions on the mechanism of the machine.
Purpose

This machine is intended for cutting turf grass at golf courses.
Do not use this machine in any way other than its intended purpose, and do not modify the machine.
Operating this machine for other purposes and modifying it may be very dangerous and may cause damage to the machine.
In addition, this machine is not authorized for operation as a special motor vehicle. Do not operate it on public roads.
Contents

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Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

**Danger**

This machine is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The machine is equipped with safety devices to prevent accidents. However, whether the machine demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis. Inappropriate use or management of the machine may result in injury or death. Observe the following safety instructions to ensure safe operation.

**Safe Operating Practices**

The following instructions include the ones from CEN standard EN 836: 1997, ISO standard 5395: 1990, and ANSI B71.4-2004.

**Training**

1. Read the Owner's operating Manual and other training material carefully. Be familiar with the controls, safety signs, and the proper use of the equipment.
2. If the operator or mechanic can not read English it is the owner's responsibility to explain this material to them.
3. All operators and mechanics should seek and obtain professional and practical instruction. The owner is responsible for training the users. Such instruction should emphasize.

   [1] The need for care and concentration when working with ride-on machines.
   [2] Control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reasons for loss of control are:
      - Insufficient wheel grip
      - Being driven too fast
      - Inadequate braking
      - The type of machine is unsuitable for its task

4. Never allow children or people unfamiliar with these instructions to use or service the machine. Local regulations may restrict the age of the operator.
5. The owner/use can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
6. Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.

**Preparation**

1. Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Only use accessories and attachments approved by the manufacturer.
2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, and ear protection. Long hair, loose clothing, or jewelry may get tangled in moving parts. Do not operate the equipment when barefoot or wearing open sandals.
3. Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
4. Exercise care in the handling of fuel.

**Warning**

Fuel is highly flammable. Take the following precautions.

[1] Store fuel in containers specifically designed for this purpose.
[2] Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
[3] Refuel outdoors only and do not smoke while refueling.
[4] If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated.

5. Check that operator’s presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.

6. If the brake operation is faulty or the parking brake lever has noticeable play, be sure to adjust or repair them before operating the machine.

7. Replace faulty mufflers.

Operation

1. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.

2. Only operate in good light, keeping away from holes and hidden hazards.

3. Before attempting to start the engine, disengage all attachments, shift into neutral, and engage the parking brake. Only start engine from the operator’s position. Use seat belts if provided.

4. Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care.

   To guard against overturning:

   [1] Do not stop or start suddenly when going up or downhill.


   [5] Never operate across the face of the slope, unless the machine is designed for this purpose.

   [6] Never drive the machine on a slope with an angle of gradient that is greater than that specified or in a place where there is a danger of the machine slipping.

5. Never operate the machine with damaged guards, shields, or without safety protective devices in place. Be sure all interlocks are attached, adjusted and functioning properly.

6. Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed may increase the hazard of personal injury.

7. Do the following before leaving the operator’s position.

   [1] Stop on level ground.

   [2] Disengage the power take-off and lower the attachments.

   [3] Change into neutral and set the parking brake.

   [4] Stop the engine and remove the key.

8. Disengage the drive to attachments, stop the engine, and remove the ignition key in the following conditions.


   [3] Before making height adjustment unless adjustment can be made from the operator’s position.


   [5] Before checking, cleaning, or working the machine.

   [6] After striking a foreign object or if an abnormal vibration occurs. Inspect the machine for damage and make repairs before restarting and operating the equipment.

9. Keep hands and feet away from the cutting units and the rotating parts.

10. Look behind and down before backing up to be sure of a clear path.

11. Do not carry passengers.

12. Never operate while people, especially children, or pets are nearby.

13. Slow down and use caution when making turns and crossing roads and sidewalks.

14. Stop the blades rotating before crossing surfaces other than grass.

15. Disengage drive to attachments when transporting or not in use.

16. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.

17. Do not operate the machine under the influence of alcohol or drugs.
18. Take care when loading or unloading the machine into a trailer or a truck. Load or unload the machine in a flat and safe place. Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels. When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength. When using a running board, select one with sufficient strength, length, and width and that will not cause the machine to slip.

19. Close the fuel valve before transporting the machine.

20. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

21. Do not take your eyes off the road ahead. Do not operate the machine with no hands.

22. Reduce the throttle setting during engine run-out and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of operation.

**Maintenance and storage**

1. Disengage drives on level ground, lower the attachments, set parking brake, stop engine and remove key from ignition. Wait for all movement to stop before adjusting, cleaning or repairing.

2. When machine is to be parked, stored, or left unattended, lower the cutting units unless a positive mechanical lock is provided.

3. To reduce the fire hazard, keep the engine, silencer/muffler, battery compartment fuel storage area, cutting unit and drives free of grass, leaves, or excessive grease. Clean up oil or fuel spillage.

4. Allow the engine to cool before storing in any enclosure.

5. Only cover the machine with a sheet after hot parts have sufficiently cooled down.

6. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.

7. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.

8. Do not store fuel near flames.

9. Never allow untrained personnel to service machine.

10. Allow the engine/muffler to cool before checking/maintenance.

11. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.

12. Use jack stands to support components when required.

13. Carefully release pressure from components with stored energy.

14. Be sure to depressurize the hydraulic system before performing maintenance operations on it such as removing hydraulic equipment.

15. Check whether line connectors in the hydraulic system are properly tightened. Before applying hydraulic pressure, check the connections of the hydraulic pressure lines and the condition of the hoses.

16. When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands. Use items such as paper or corrugated cardboard to find leakage points. Be extremely careful with high-pressure oil as it may pierce your skin, resulting in an injury. If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

17. Disconnect battery before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.

18. Make sure that parts such as wires are not touching each other and that their covers have not come off.

19. Use care when checking the cylinders/reels and bed knives.

   [1] Wear gloves and use caution when servicing them.

   [2] Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.

20. On multi-cylinder/multi-reel machines take care as rotating one cylinder/reel can cause other cylinder/reels to rotate.

21. Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
22. Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothing and use insulated tools.

23. Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.

24. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.

25. Check the grass catcher frequently for wear or deterioration.

26. If the fuel tank has to be drained, do this outdoors.
Waste Disposal

About the Waste disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze batteries, rubber products, and wires etc.)
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Sound power level.................................. Page 3-2

Vibration level....................................... Page 3-3

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Serial Number Plate................................ Page 3-4

Specification Decal............................... Page 3-4

Noise Emission Decal............................. Page 3-4

Year of Manufacture Decal....................... Page 3-4

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About Safety Signs and Instruction Signs........ Page 3-5

Positions of Safety Decals and Instruction Decals........ Page 3-5

Description of Safety Decals and Instruction Decals........ Page 3-6
## Specifications

### Model LM283

<table>
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<tr>
<th>Dimensions</th>
<th>Total length (Mower roller type)</th>
<th>265 cm</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Total length (Mower wheel type)</td>
<td>276 cm</td>
</tr>
<tr>
<td></td>
<td>Total width</td>
<td></td>
</tr>
<tr>
<td></td>
<td>During operation</td>
<td>203 cm</td>
</tr>
<tr>
<td></td>
<td>During transport</td>
<td>203 cm</td>
</tr>
<tr>
<td></td>
<td>Total height</td>
<td>133 cm</td>
</tr>
<tr>
<td>Weight</td>
<td></td>
<td>1,080 kg</td>
</tr>
<tr>
<td>Minimum turning radius</td>
<td></td>
<td>277 cm</td>
</tr>
</tbody>
</table>

### Engine

- **Model**: Kubota D1105-T
- **Type**: Water-cooled 4-cycle diesel engine
- **Total displacement**: 1,123 cm³ (1.123 L)
- **Maximum output**: 24.5 kW (33.3PS)/3,000 rpm

### Fuel tank capacity

- **Diesel**: 38.0 dm³ (38.0 L)

### Fuel consumption

- 255 g/kW-h (rated output)

### Engine oil capacity

- 3.1 dm³ (3.1 L)

### Operating width (Mowing width)

- 180 cm

### Operating height (Mowing height)

- **Mower roller type**: 10 - 60 mm
- **Mower wheel type**: 19 - 68 mm

### Drive

- **HST full time 4-wheel drive**

### Speed (HST)

- **Forward**: 0 - 14.4 km/h
- **Reverse**: 0 - 8.5 km/h

### Speed (Mechanical)

- -

### Efficiency

- 11,520 m²/h (8.0 km/h x operating width x 0.8)

### Maximum inclination for operation

- 20 degrees

### Tire size

- **Front wheel**: 23 x 10.50 - 12 4P
- **Rear wheel**: 23 x 8.50 - 12 4P

### Tire pneumatic pressure

- **Front wheel**: 120 kPa (1.2 kgf/cm²)
- **Rear wheel**: 150 kPa (1.5 kgf/cm²)

### Battery

- 75D23L

* The factory default maximum engine rpm is 3,100 rpm.

---

### Sound pressure level

This machine was confirmed to have a continuous A-weighted sound pressure level of 89 dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

### Sound power level

This machine was confirmed to have a sound power level of 103 dB by measuring identical machines in accordance with the procedure specified in directive 2000/14/EC.
Vibration level

Hand-arm vibration

This machine was confirmed to transmit a maximum vibration level of 3.81 m/s² to hands and arms by measuring identical machines in accordance with the procedure specified in ISO5349-1:2001, ISO5349-2:2001.

Whole body vibration

This machine was confirmed to transmit a maximum vibration level of 0.99 m/s² to the whole body by measuring identical machines in accordance with the procedure specified in ISO2631-1:1997, ISO2631-2:2003.

Names of Each Section

1 Headlight
2 Brake pedal
3 Throttle lever
4 Seat
5 Box
6 Hood
7 Muffler
8 Fuel tank
9 Parking brake lever
10 Mower unit #3
11 Mower unit #2
12 Angle meter
13 Reel rotation lever
14 Mower unit up/down lever
15 Traveling pedal
16 Mower unit #1
17 Battery
18 Oil cooler
19 Radiator
20 Air cleaner
A Serial number plate
B Specification decal
C Noise emission decal
D Year of manufacture decal
E ROPS compliance decal
F Battery specifications decal
**Serial Number Plate**

The serial number plate indicates the name and serial number of the machine.

![Serial Number Plate](serial_number_plate_001)

**Year of Manufacture Decal**

The year of manufacture decal indicates the year when this machine was manufactured.

![Year of Manufacture](year_of_manufacture_001)

**Specification Decal**

The Specification decal indicates the CE logo, model name, and weight, etc.

![Specification Decal](specification_decal_001)

**ROPS compliance decal**

ROPS compliance decal indicates the manufacturer of the fitted machine, the model, etc. in accordance with ISO21299:2009.

![ROPS compliance decal](rops_compliance_decal_001)

**Noise Emission Decal**

The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the EC directives.

![Noise Emission Decal](noise_emission_decal_001)

**Battery capacity decal**

The battery capacity decal indicates the capacity in accordance with Directive 2006/66/EC.

![Battery capacity decal](battery_capacity_decal_001)
Safety Signs and Instruction Signs

About Safety Signs and Instruction Signs

**Warning**

Safety decals and instruction decals are attached to this machine. Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoeisha.

Positions of Safety Decals and Instruction Decals

![Diagram of machine with positions labeled](Positions of Safety Decals and Instruction Decals_001)
### Description of Safety Decals and Instruction Decals

<table>
<thead>
<tr>
<th>Decal ID</th>
<th>Description</th>
<th>Instructions</th>
</tr>
</thead>
</table>
| LM283--0967Z0 | Decal, lever operation | 1. **Warning**  
Read the Owner's Operating Manual.  
2. **Warning**  
Apply the parking brake, stop the engine, remove the ignition key, and then leave the machine.  
3. **Danger**  
Flying objects - All persons other than the operator must keep a safe distance from the machine.  
4. **Danger**  
May cut your hand or leg - Keep hands and feet away from moving parts.  
5. **Danger**  
Rollover - Do not work on slopes of 20 degrees or more.  
When you descend a slope, lower the mower units and drive at low speed. |
| K4205001600 | Decal, caution to mutilation | **Danger**  
May cut your hand or leg - Stop the cutter rotation and engine. Otherwise you may be injured. |
| K4205001650 | Decal, caution for flying object | **Danger**  
Caution for flying object - When the blades are rotating, keep away from the machine.  
All bystanders must keep a safe distance from the machine. |
| K4205001950 | Decal, caution to exhaust gas | **Warning**  
Be careful of exhaust emissions. |
<table>
<thead>
<tr>
<th>Page</th>
<th>Image</th>
<th>Description</th>
</tr>
</thead>
</table>
| 5    | ![Decal, hydraulic oil](K4209000980) | K4209000980 Decal, hydraulic oil
Read the Owner's Operating Manual. |
| 6    | ![Diesel fuel filler icon](K4209001000) | K4209001000 Diesel fuel filler icon
Use No. 2 diesel fuel. (Low sulfur or ultra-low sulfur diesel fuel only) |
| 7    | ![Decal, fire prohibited](K42050001940) | K42050001940 Decal, fire prohibited
Keep away from fire. |
| 8    | ![Decal, diesel instructions](K4209001330) | K4209001330 Decal, diesel instructions
Use No. 2 diesel fuel. (Low sulfur or ultra-low sulfur diesel fuel only) |
| 9    | ![Decal, caution for high temperature](K4205001540) | K4205001540 Decal, caution for high temperature
High temperature - Do not touch. Otherwise, you will be burned. |
| 10   | ![Decal, caution for rotating object](K4205001530) | K4205001530 Decal, caution for rotating object
Watch for rotating parts - Keep your hands away from the belts while the engine is running. |
| 11   | ![Decal, caution for spouting coolant](K4205001970) | K4205001970 Decal, caution for spouting coolant
Caution for spouting coolant - Do not open while hot. |
<table>
<thead>
<tr>
<th>12</th>
<th>K4209001340</th>
</tr>
</thead>
<tbody>
<tr>
<td>Decal, caution</td>
<td>“DO NOT STEP”</td>
</tr>
</tbody>
</table>

⚠️ Caution

Do not step here.
Handling Instructions

**Inspection Before Use**
- Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)
- Radiator Cover
- Radiator
- Coolant
- Oil cooler
- Hydraulic Oil
- Air Cleaner
- Battery
- Tire
- Brake
- Belt
- Around the Engine
- Engine Oil
- Fuel
- Oil Leakage

**Tightening torques**
- Standard tightening torques
- Principal tightening torques

**Adjustment Before Operating**
- Adjustment of Seat
- Adjustment of Blade Engagement
- Adjustment of Cutting Height
- Adjustment of Cutter Adjustment Spring
- Adjustment of Lift Arm Spring

**Procedure to Start / Stop Engine**
- Start / Stop of Engine
- Safety Mechanisms
- Warming Mechanisms

**Operation of Each Section**
- Precautions for Operating the Machine
- Cautions for when You Leave the Machine
- Instruction Decals
- Light Switch
- Throttle Lever
- Mower Unit Up/Down Lever
- Stop Valve
- Reel Rotation Lever
- Anti-reverse Reel Rotation Stopper
- Reel Rotation/Stop Switching Lever
- Traveling Pedal
- Brake Pedal
- Parking Brake Lever
- Hood
- Underseat Cover

**Instruments**
- Instruments on the Operation Panel
- Hour meter
- Water Temperature Gauge
- Fuel Gauge
- Pilot Lamps
- Overheat Warning Buzzer
- Angle Meter

**Travel of Machine**
- Traveling Procedure
- Towing the Machine

**Cutting Work**
- Cutting Operation

**Transporting**
- Transporting Procedure
Handling Instructions

Inspection Before Use

Be sure to perform an inspection before you start using the machine so that you will be able to take advantage of its optimum performance for a long period of time.

Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)

Inspection of Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)

The reel cutter (cutting cylinder) and bed knife (bottom blade) may become dull due to frequent use, objects crushed during mowing, or damage caused during transportation.

Inspect the reel cutter (cutting cylinder) and bed knife (bottom blade), and if necessary, adjust the blade engagement, perform back lapping, or resharpen or replace the reel cutter (cutting cylinder) and the bed knife (bottom blade).

1. Check to see whether or not the edge of the reel cutter (cutting cylinder) and the bed knife (bottom blade) are too blunt to cut.
2. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) are not cracked.
3. Check to see how much the reel cutter (cutting cylinder) and the bed knife (bottom blade) are worn.
4. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) have not changed color due to heat from grinding.
5. Check to see whether or not the second edge face remains at the point of reel cutter (cutting cylinder).
6. Make sure that the welding between the reel cutter (cutting cylinder) and the disc has not come off.

Radiator Cover

Inspection of Radiator Cover

1. Make sure that there is no damage to the radiator cover.
2. Make sure that the radiator cover is not contaminated.

Cleaning of Radiator Cover

Important

An unclean radiator cover may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

If the radiator cover has been contaminated with dust, be sure to clean it.

After operating the machine in a dusty environment, it is important to remove dust from the cover as soon as possible.

1. Open the radiator cover.

2. Carefully clean the front and back of the radiator cover with water or compressed air.

Radiator

Inspection of Radiator

For details on handling the engine, please refer to the separate Engine Operating Manual.

1. Make sure that there is no damage to the radiator.
2. Make sure that the radiator is not contaminated.
Cleaning of Radiator

For details on handling the engine, please refer to the separate Engine Operating Manual.

**Important**

An unclean radiator may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

**Important**

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler. Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the radiator has been contaminated with dust, be sure to clean it. After operating the machine in a dusty environment, it is important to remove dust as soon as possible.

1. Open the radiator cover.
2. Loosen the knobs on the left and right of the oil cooler, and then tilt the oil cooler.
3. Carefully clean the front and back of the radiator with water or compressed air.

Coolant

Inspection of Coolant

For details on handling the engine, please refer to the separate Engine Operating Manual.

**Warning**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Due to high temperatures, doing so could cause burns.

**Caution**

Inspection should take place after the engine has well cooled down.

1. Make sure that the coolant level in the reserve tank is between “Full” and “Low.”

![Coolant Level Diagram]

1. Reserve tank

<table>
<thead>
<tr>
<th>Inspection of Coolant_001</th>
</tr>
</thead>
</table>
Coolant Supply

For details on handling the engine, please refer to the separate Engine Operating Manual.

⚠️ Warning
Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Due to high temperatures, doing so could cause burns. After the radiator has well cooled down, open the radiator cap.

⚠️ Caution
Supply coolant after the engine has well cooled down.

⚠️ Caution
The radiator cap is pressurized. If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns. Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

Important
When you supply coolant, be sure to use clean water, such as tap water. During winter, remove coolant. Alternatively, mix long-life coolant and clean water, and then pour it into the radiator and reserve tank.

Relationship between concentration of long-life coolant (LLC) and freezing temperature

<table>
<thead>
<tr>
<th>Freezing temperature</th>
<th>LLC concentration (volume %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Down to -10 °C (14 °F)</td>
<td>20%</td>
</tr>
<tr>
<td>Down to -15 °C (5 °F)</td>
<td>30%</td>
</tr>
<tr>
<td>Down to -20 °C (-4 °F)</td>
<td>35%</td>
</tr>
<tr>
<td>Down to -25 °C (-13 °F)</td>
<td>40%</td>
</tr>
</tbody>
</table>

1. If the coolant level in the reserve tank is lower than the "LOW" mark, open the reserve tank cap and fill the tank with clean water up to the "FULL" mark.

2. If no coolant is in the reserve tank, follow the steps below to fill the tank with clean water.
   [1] Open the radiator cap, and then supply clean water up to the opening.
   [2] Open the reserve tank cap, and then supply clean water up to the "FULL" mark.
Change of Coolant

For details on handling the engine, please refer to the separate Engine Operating Manual.

**Warning**
When you change the coolant, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

**Warning**
Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Due to high temperatures, doing so could cause burns. After the radiator has well cooled down, open the radiator cap.

**Caution**
Change coolant after the engine has well cooled down.

**Important**
When you change coolant, be sure to use clean water, such as tap water. During winter, remove coolant. Alternatively, mix long-life coolant and clean water, and then pour it into the radiator and reserve tank. For details on changing coolant, please refer to the separate Engine Operating Manual. Coolant quantity, including the reserve tank, is 6.0 dm³ (6.0 L).

**Oil cooler**

Inspection of Oil Cooler

1. Make sure that there is no damage to the oil cooler.
2. Make sure that the oil cooler is not contaminated.

Cleaning of Oil Cooler

**Caution**
An unclean oil cooler may cause malfunction of the hydraulic system.

**Important**
Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler. Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the oil cooler has been contaminated with dust, be sure to clean it. After operating the machine in a dusty environment, it is important to remove dust as soon as possible.

1. Open the radiator cover.
2. Loosen the knobs on the left and right of the oil cooler, and then tilt the oil cooler.
3. Carefully clean the front and back of the oil cooler with water or compressed air.
Hydraulic Oil
Inspection of Hydraulic Oil

1. Raise the mower units and maintain that position on a level surface.
2. Make sure that the oil level is at the middle of the oil gauge.
3. Check underneath the machine for oil leakage.

Hydraulic Oil Supply

1. If the oil level is low, open the tank cap and supply oil.
2. Tighten the tank cap securely.
3. Start the engine, raise and lower the mower units, and turn the steering wheel left and right. Move forward and reverse repeatedly several times.
4. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
5. Check underneath the machine for oil leakage.

Important
Do not mix different types of oil.

Important
Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

<table>
<thead>
<tr>
<th>1</th>
<th>Tank cap</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>1</th>
<th>Oil gauge</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>Hydraulic tank</td>
</tr>
</tbody>
</table>
Change of Hydraulic Oil

**Warning**
When you change the hydraulic oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

**Caution**
If the oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

**Caution**
Be careful with hot oil, which could cause burns if it contacts your skin.

**Important**
Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. Follow the steps below to remove the old oil.
   [1] Start and run the engine to warm up the oil.
   [2] On a level surface, lower the mower units, and then stop the engine.
   [3] Remove the drain plug of the hydraulic tank, and then drain the old oil into a container.
   [4] Wind new sealing tape on the drain plug, and then attach it to the hydraulic tank.

2. Open the tank cap, and then pour new oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank. The hydraulic tank capacity is approximately 24.0 dm³ (24.0 L).

3. Tighten the tank cap securely.

4. Start the engine, raise and lower the mower units, and turn the steering wheel left and right. Move forward and reverse repeatedly several times.

5. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.

6. Check underneath the machine for oil leakage.

---

**Air Cleaner**

**Inspection of Air Cleaner**

For details on handling the engine, please refer to the separate Engine Operating Manual.

The air cleaner is a component that removes dirt from the intake air to prevent wear of the cylinder liners and piston rings so that the engine will always operate smoothly. A contaminated air cleaner element may cause malfunction of the engine.

1. Make sure that there is no damage to the air cleaner.
2. Make sure that the air cleaner element is not contaminated.

[4] Re-place the air cleaner cap, and then fix it securely using the clips.

Cleaning of Air Cleaner

For details on handling the engine, please refer to the separate Engine Handling Manual. A contaminated air cleaner element may cause malfunction of the engine. To maximize the life of the engine, clean the air cleaner properly.

1. Follow the steps below to clean the air cleaner.

[1] Remove the clips from the two locations, remove the air cleaner cap, and then remove the air cleaner element.

[2] While paying close attention not to damage the air cleaner element, tap a solid portion of the air cleaner element or blow compressed air from its inside to remove dust and dirt.

If the air cleaner element is extremely contaminated, replace it with a new one.

[3] Attach the air cleaner element to the air cleaner body.

Change of Air Cleaner

For details on handling the engine, please refer to the separate Engine Operating Manual. A contaminated air cleaner element may cause malfunction of the engine. To maximize the life of the engine, replace the air cleaner element at the appropriate times.

1. The timing for replacing the air cleaner element is described below.

[1] Replace the air cleaner element in accordance with the Maintenance Schedule.

[2] If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.

[3] Even if the hours of operation do not exceed the specified time, change it at least once per year.

2. Replace the air cleaner element in the same manner as cleaning the air cleaner. (See “Cleaning of Air Cleaner” (Page 4-8).)
Battery

Inspection of Battery

For details on handling the battery, please refer to the separate Battery Instruction Manual.

⚠️ Danger

Keep fire away while inspecting or charging the battery. The battery may explode.

⚠️ Warning

Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line). The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

1. Clean the areas around the battery fluid level lines using a cloth dampened with water.
2. Make sure that the battery fluid level is between the UPPER LEVEL (maximum fluid level line) and the LOWER LEVEL (minimum fluid level line).

Supply of Battery Fluid

For details on handling the battery, please refer to the separate Battery Instruction Manual.

⚠️ Danger

Be careful not to let your skin, eyes or clothes, etc., come into contact with the battery fluid or accidentally swallow the fluid. Should your skin or clothes come into contact with the battery fluid, immediately wash them away with water.

⚠️ Warning

When you supply battery fluid, wear protective garments and safety glasses, etc.

1. If the battery fluid level is lower than halfway between the UPPER LEVEL (maximum) line and LOWER LEVEL (minimum) line, add purified water up to the UPPER LEVEL (maximum) line.

Tire

Inspection of Tires

1. Check the pneumatic pressure of the tires.
2. Make sure that there are no cracks, damage or abnormal wear on the tires.

<table>
<thead>
<tr>
<th>Tire size</th>
<th>Pneumatic pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front wheel (23 x 10.50 - 12 4P)</td>
<td>120 kPa (1.2 kgf/cm²)</td>
</tr>
<tr>
<td>Rear wheel (23 x 8.50 - 12 4P)</td>
<td>150 kPa (1.5 kgf/cm²)</td>
</tr>
</tbody>
</table>
Brake

Inspection of Brake

While traveling, depress the brake pedal firmly to make sure that the brake is applied effectively.

Inspection of Parking Brake

1. Make sure that the brake is not applied any longer when you pull the parking brake lever.
2. Make sure that the brake is not applied even slightly when you press the push button to release the parking brake lever.

Belt

Inspection of Belt

⚠️ Caution

The engine must be stopped when the belt is inspected.

⚠️ Caution

If you have removed the cover during inspection, make sure that you replace it in the original position securely. If the cover remains removed, the operator may come in contact with the rotating objects or belt, possibly resulting in injuries.

importe

A slacking or damaged belt or damaged fan may cause overheating or lack of a battery charge.

1. Press the middle of the belt with your finger to check the belt tension.
2. Make sure that there are no cracks, damage or abnormal wear.

Around the Engine

Inspection of Engine-Associated Parts

For details on handling the engine, please refer to the separate Engine Operating Manual.

1. Check the fuel system parts for loosened or cracked joints and leakage. Replace the parts if necessary.
2. Blow compressed air to clean any grass or flammable materials that may be attached inside or around the muffler.

Engine Oil

Inspection of Engine Oil

1. Stop the engine, wait for 10 to 20 minutes for the engine to cool down, then check the oil level.
2. Position the machine so that the engine will be level, then insert the oil gauge all the way to check the oil level.
3. The appropriate oil level should be between the upper and lower limit lines on the gauge.

Supply of Engine Oil

For details on handling the engine, please refer to the separate Engine Handling Manual.

**Important**
Do not supply too much engine oil. Otherwise, the engine may be damaged.

**Important**
Do not mix different types of engine oil.

**Important**
Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

1. Engine oil is supplied through the oil filling port. Remove the oil filler cap, and then supply new engine oil until the oil reaches a level between the upper and lower limit lines on the oil level gauge.

2. Securely install the oil filler cap.

3. It will take a while for the supplied engine oil to descend into the oil pan. Check the oil level again 10 to 20 minutes after supplying the oil.

Change of Engine Oil

For details on handling the engine, please refer to the separate Engine Handling Manual.

**Warning**
When you change the engine oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

**Caution**
Be careful with hot oil, which could cause burns if it contacts your skin.

**Important**
Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

Change the engine oil more frequently if the engine oil is contaminated, and especially if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

1. Follow the steps below to remove the old engine oil.

   [1] Start and run the engine to warm up the engine oil.
[2] On a level surface, remove the drain plug, and then drain the old engine oil into a container.

2. Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge. Engine oil quantity is approximately 0.34 yd\(^3\) (3.1 L).
3. Securely install the oil filler cap.

4. It will take a while for the supplied engine oil to descend into the oil pan. Check the oil level again 10 to 20 minutes after supplying the oil.

**Fuel**

**Inspection of Fuel Quantity**

With the machine on a level surface, observe the fuel gauge in the operation panel to check the fuel level.
Fuel Supply

**Danger**
Do not supply fuel above the middle (marked in red) of the fuel gauge.
If you supply too much fuel, it might overflow from the fuel cap when you travel or work on a slope.

**Warning**
Keep fire away while refueling.
Do not smoke while refueling.

If the fuel gauge located in the operation panel indicates a level close to E (EMPTY), supply fuel (diesel) at your earliest convenience.

Refuel up to the middle (marked in red) of the fuel gauge.
The fuel tank capacity is approximately 38.0 dm³ (38.0 L).

Oil Leakage

**Inspection of Oil Leakage**

**Caution**
When performing maintenance on the hydraulic system, lower the mower units.

After approximately 50 hours of operation, some joints may be loosened and oil may leak.
Check the bottom of the machine for oil leakage.
**Tightening torques**

**Standard tightening torques**

Bolts and Nuts

---

**Important**

A number of bolts are used in each part of this machine. Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool. Too much tightening may cause the looseness or damage of the screw.

The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.

The table below is for the galvanized or parkerized bolts. In case that the strength of internal thread is weak, it is not applied. Do not use rusty or sand attached "screw."

Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque. The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.

If "screw" is wet by water or oil, do not tighten it with normal tightening torque. If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening. Too much tightening may cause looseness by the screw stretched or result in damage.

Do not use a bolt experienced too much burden. Using the impact wrench requires the skill.

Do exercise as much as possible for steady tightening.

---

<table>
<thead>
<tr>
<th>Nominal diameter</th>
<th>General bolt</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Strength classification 4.8</td>
<td></td>
</tr>
<tr>
<td></td>
<td>M</td>
<td>4T</td>
</tr>
<tr>
<td></td>
<td>N-m</td>
<td>kgf-cm</td>
</tr>
<tr>
<td>M5</td>
<td>3 - 5</td>
<td>30.59 - 50.99</td>
</tr>
<tr>
<td>M6</td>
<td>7 - 9</td>
<td>71.38 - 91.77</td>
</tr>
<tr>
<td>M8</td>
<td>14 - 19</td>
<td>142.76 - 193.74</td>
</tr>
<tr>
<td>M10</td>
<td>29 - 38</td>
<td>295.71 - 387.49</td>
</tr>
<tr>
<td>M12</td>
<td>52 - 67</td>
<td>530.24 - 683.20</td>
</tr>
<tr>
<td>M14</td>
<td>70 - 94</td>
<td>713.79 - 958.52</td>
</tr>
<tr>
<td>M16</td>
<td>88 - 112</td>
<td>897.34 - 1142.06</td>
</tr>
<tr>
<td>M18</td>
<td>116 - 144</td>
<td>1,182.85 - 1,468.37</td>
</tr>
<tr>
<td>M20</td>
<td>147 - 183</td>
<td>1,498.96 - 1,866.05</td>
</tr>
<tr>
<td>M22</td>
<td>295</td>
<td>3,008.12</td>
</tr>
<tr>
<td>M24</td>
<td>370</td>
<td>3,772.89</td>
</tr>
<tr>
<td>M27</td>
<td>550</td>
<td>5,608.35</td>
</tr>
<tr>
<td>M30</td>
<td>740</td>
<td>7,545.78</td>
</tr>
<tr>
<td>Nominal diameter</td>
<td>Strength classification 8.8</td>
<td>Strength classification 10.9</td>
</tr>
<tr>
<td>------------------</td>
<td>-----------------------------</td>
<td>-----------------------------</td>
</tr>
<tr>
<td></td>
<td>Heat-treated bolt</td>
<td></td>
</tr>
<tr>
<td></td>
<td><img src="tb3yb-002" alt="8 T" /></td>
<td><img src="tb3yb-003" alt="11T" /></td>
</tr>
<tr>
<td></td>
<td><img src="tb3yb-002" alt="8" /></td>
<td><img src="tb3yb-003" alt="11" /></td>
</tr>
<tr>
<td>N-m</td>
<td>kgf-cm</td>
<td>lb-in</td>
</tr>
<tr>
<td>M5</td>
<td>5 - 7</td>
<td>50.99 - 71.38</td>
</tr>
<tr>
<td>M6</td>
<td>8 - 11</td>
<td>81.58 - 112.17</td>
</tr>
<tr>
<td>M10</td>
<td>45 - 57</td>
<td>458.87 - 581.23</td>
</tr>
<tr>
<td>M12</td>
<td>67 - 85</td>
<td>683.20 - 866.75</td>
</tr>
<tr>
<td>M14</td>
<td>106 - 134</td>
<td>1,080.88 - 1,366.40</td>
</tr>
<tr>
<td>M16</td>
<td>152 - 188</td>
<td>1,549.94 - 1,917.04</td>
</tr>
<tr>
<td>M18</td>
<td>200 - 240</td>
<td>2,039.40 - 2,447.28</td>
</tr>
<tr>
<td>M20</td>
<td>245 - 295</td>
<td>2,498.27 - 3,008.12</td>
</tr>
<tr>
<td>M22</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M24</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M27</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M30</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

**Note:**
The same values are applied to "fine screw thread."
## Principal tightening torques

### Tightening Torque by Model

**LM283**

Tighten the following bolts and nuts at the torque specified in the table. For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 anaerobic adhesives).

<table>
<thead>
<tr>
<th>Location</th>
<th>Code</th>
<th>Part name</th>
<th>Tightening torque</th>
<th>Thread locking adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Front wheel</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Motor</td>
<td>K0013120602</td>
<td>Bolt, 11T, heat-treated M12-60</td>
<td>104 - 134</td>
<td>1,060.49 - 1,186.03</td>
</tr>
<tr>
<td>Wheel mounting base</td>
<td>K0160000492</td>
<td>24 special nut P1.5</td>
<td>180 - 200</td>
<td>1,835.46 - 1,770.20</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0011120302</td>
<td>Bolt, 11T, heat-treated M12-30P1.5</td>
<td>67 - 85</td>
<td>683.20 - 752.34</td>
</tr>
<tr>
<td><strong>Rear wheel</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wheel mounting base</td>
<td>K0138240002</td>
<td>24 slotted nut high P1.5</td>
<td>180 - 200</td>
<td>1,835.46 - 1,770.20</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0011120302</td>
<td>Bolt, 11T, heat-treated M12-30P1.5</td>
<td>67 - 85</td>
<td>683.20 - 752.34</td>
</tr>
<tr>
<td><strong>Tie rod</strong></td>
<td>K1610000020</td>
<td>Tie rod end right ass'y</td>
<td>45</td>
<td>458.87 - 398.30</td>
</tr>
<tr>
<td>K1611000020</td>
<td>Tie rod end left ass'y</td>
<td>45</td>
<td>458.87</td>
<td>398.30</td>
</tr>
<tr>
<td><strong>Lever damper</strong></td>
<td>K0144080002</td>
<td>8U nut</td>
<td>45 - 57</td>
<td>458.87 - 504.51</td>
</tr>
<tr>
<td>Engine</td>
<td>K0017100252</td>
<td>Bolt, heat-treated, small, 10-25 P1.25</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Coupling</strong></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>K0024100351</td>
<td>Bolt, 12T, w/hexagon hole, M10-35</td>
<td>60 - 70</td>
<td>611.82 - 713.79</td>
<td>531.06 - 619.57</td>
</tr>
<tr>
<td>K0013100352</td>
<td>Bolt, 11T, heat-treated M10-35</td>
<td>45 - 76</td>
<td>458.87 - 774.97</td>
<td>398.30 - 672.68</td>
</tr>
<tr>
<td>K0010100202</td>
<td>Bolt, 11T, heat-treated M10-20</td>
<td>45 - 76</td>
<td>458.87 - 774.97</td>
<td>398.30 - 672.68</td>
</tr>
<tr>
<td>K0010080202</td>
<td>Bolt, 11T, heat-treated M8-20</td>
<td>23 - 38</td>
<td>234.53 - 387.49</td>
<td>203.57 - 336.34</td>
</tr>
<tr>
<td><strong>Bed knife (bottom blade)</strong></td>
<td>K0071000092</td>
<td>Screw, heat-treated flathead M10-20</td>
<td>29 - 38</td>
<td>295.71 - 387.49</td>
</tr>
<tr>
<td><strong>Arm frame Roll bar</strong></td>
<td>K0013120302</td>
<td>Bolt, 11T, heat-treated M12-45</td>
<td>52 - 67</td>
<td>530.24 - 593.02</td>
</tr>
</tbody>
</table>
Adjustment Before Operating

Adjustment of Seat

Use the seat adjustment lever to adjust the seat back and forth. Adjust the position according to the operator's body size. The adjustment lever is located beneath the front part of the seat.

With the adjustment nut, adjust the engagement between the reel cutter (cutting cylinder) and the bed knife (bottom blade) so that newspaper (two to three sheets) will be cut by the edge of both blades when the blades in their entirety come slightly into contact with each other.

Insert two or three strips of newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counter-clockwise (when you face the mower unit from the left) to check the sharpness of the blades.

Check the sharpness of the entire range (three or four points from left edge to right) of the reel cutter (cutting cylinder).

1. If a gap is created between edges:
   - Loosen the cutter adjustment nut to apply more contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).

2. If the reel cutter (cutting cylinder) is too tight to turn:
   - Tighten the cutter adjustment nut to reduce the contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).

3. If the blades still cannot cut well:
   - Perform back lapping of the reel cutter (cutting cylinder).

Adjustment of Blade Engagement

**Caution**

Before cutting newspaper as a test, be sure to stop the engine and wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

**Caution**

Before adjusting the blade engagement, be sure to set the reel rotation/stop switching lever for the reel motor (attached to the mower unit) to the "Stop" position.
Adjustment of Cutting Height

Roller (Roller Type)

Adjust the cutting height to fit your cutting work. You can adjust the front roller in four stages.

(10~22mm) (20~30mm) (28~40mm) (38~60mm)

Attach the front roller in a position within the range of cutting height that suits your work requirements.

1. To increase cutting height:
   [1] Loosen cutting height adjustment nut A, tighten cutting height adjustment nut B, then lower the rear roller.
   [2] Use the cutting height gauge to determine the position, then tighten cutting height adjustment nut A securely.

2. To decrease cutting height:
   [1] Loosen cutting height adjustment nut B, tighten cutting height adjustment nut A, then raise the rear roller.
   [2] Use the cutting height gauge to determine the position, then tighten cutting height adjustment nut B securely.

Front Wheel Type

Adjust the cutting height to fit your cutting work. You can adjust the wheel to one of four levels.

(19~33mm) (26~40mm) (33~47mm) (40~68mm)

Attach the wheel in a position within the range of cutting height that suits your work requirements.

1. To increase cutting height:
   [1] Loosen cutting height adjustment nut A, tighten cutting height adjustment nut B, then lower the rear roller.
   [2] Use the cutting height gauge to determine the position, then tighten cutting height adjustment nut A securely.

2. To decrease cutting height:
   [1] Loosen cutting height adjustment nut B, tighten cutting height adjustment nut A, then raise the rear roller.
[2] Use the cutting height gauge to determine the position, then tighten cutting height adjustment nut B securely.

Adjustment of Lift Arm Spring

Important
Adjust the spring if the front wheels slip on an ascending slope.

1. Raise the mower units.
2. Loosen lock nut A, then tighten lock nut B to adjust the spring.
3. Perform the same procedure for both left and right. Make an adjustment so that the lift arm spring will be compressed evenly.

Adjustment of Cutter Adjustment Spring

If the diameter of the reel cutter (cutting cylinder) becomes smaller, adjust the cutter adjustment spring.

1. Adjust the blade engagement.
2. Loosen the pipe with cutter adjusting screw, and then adjust the length of the spring coil to approximately 40 mm (1.575 in).

Handling Instructions
Procedure to Start / Stop Engine

Start / Stop of Engine

Procedure to Start Engine

**Warning**
Before starting the engine, make sure that there are no other people or obstacles around the machine.

**Important**
Starter operation must take 15 seconds or less.
If the engine does not start, stop using the battery for 30 to 60 seconds to avoid exhausting the battery.

1. Open the fuel cock.
   The fuel cock is located by the side of the fuel tank.

2. Sit on the seat.
3. Make sure that you have depressed the brake pedal and applied the parking brake.
4. Shift the reel rotation lever to the "Stop" position.
5. Make sure that the traveling pedal is in the neutral position.
6. Shift the throttle lever halfway from the "Low" to the "High" position.

7. Switch the ignition key to the "GLOW" position.
8. Make sure that the glow plug is generating heat and the thermo-start lamp is turned on.

**Caution**
Quickly returning the ignition key from the "START" position to the "ON" position may result in damage to the machine.

9. After the thermo-start lamp turns off, immediately set the ignition key to the "START" position.

---

**Procedure to Start Engine_001**

| 1 | Rubber catch, small |
| 2 | Hood COMP, right |
| 3 | Hood support rod |
| 4 | Fuel filter |
| 5 | Fuel cock |

**Procedure to Start Engine_002**

| 1 | Parking brake lever |
| 2 | Throttle lever |
| 3 | Reel rotation lever |
| 4 | Brake pedal |

**Important**
The thermo-start lamp turns off at the specified time. However, the lamp turning off is not related to the glow plug generating heat. If the ignition key is left in the "GLOW" position after the lamp is turned off, the plug will still generate heat. The thermo-start lamp will stay illuminated for five seconds.

**Procedure to Start Engine_004**

---

**Procedure to Start / Stop Engine**
10. When the starter starts rotating and the engine starts, return the ignition key to the "ON" position slowly.

6. Make sure that the engine has stopped.
7. Remove the ignition key.
8. Leave the driver’s seat.
9. Close the fuel cock.
   The fuel cock is located by the side of the fuel tank.

Safety Mechanisms

This machine features a safety device for starting/stopping the engine.
1. As for starting the engine, the safety device prevents the engine from starting unless it meets each of the following four conditions.
   • An operator is sitting on the seat.
   • The parking brake lever is pulled.
   • The reel rotation lever is shifted to the "Stop" position.
   • The traveling pedal is set to the neutral position.
2. The safety device will be activated and will stop the engine under any of the following conditions:
   • The operator leaves the seat without applying the parking brake.
   • The operator leaves the seat while the reel cutter (cutting cylinder) is positively rotating.
   • The traveling pedal is moved when the operator leaves the seat while the parking brake is applied.

Warning Mechanisms

This machine features a warning mechanism for overheating.
1. If water temperature inside the engine exceeds 105 degrees Celsius, a buzzer will sound. (intermittent tone)

11. Make sure that the charge lamp and engine oil pressure lamp turn off.
If they do not turn off, stop the engine and inspect the machine.

12. Shift the throttle lever to the "Low" position, and then warm up the engine for 1 to 2 minutes.
13. Gradually move the throttle lever to the "High" position.

Procedure to Stop Engine

1. Set the traveling pedal to the neutral position.
2. Depress the brake pedal, and then pull the parking brake lever.
3. Shift the reel rotation lever to the "Stop" position.
4. Move the throttle lever to "Low", and continue idling for 1-2 minutes.
5. Switch the ignition key to the "OFF" position.

Procedure to Start Engine_003

Procedure to Start Engine_004

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<td>Charge lamp</td>
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<td>2</td>
<td>Thermo-start lamp</td>
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<td>3</td>
<td>Oil pressure lamp</td>
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</table>

Procedure to Stop Engine
Operation of Each Section

Precautions for Operating the Machine

⚠️ Caution
Under any circumstances drive the machine at such a speed that you can stop it immediately for emergencies.

Cautions for when You Leave the Machine

⚠️ Caution
If the brakes are not sufficiently effective, use the wheel stoppers to secure the machine.

Instruction Decals

- **K4203001410**
  - Decal, light switch
- **K4209001200**
  - Decal, brake
- **K4203001220**
  - Decal, engine rotation
- **K4209001190**
  - Decal, key switch
Light Switch

The light switch is located beneath the left side of the meter panel. Flip the switch up to turn the light on, and down to turn the light off.

Throttle Lever

The throttle lever is located to the left of the driver’s seat and enables you to adjust the engine rpm. Move the throttle lever toward "High" to increase the engine rpm, and toward "Low" to reduce the rpm.

Note:
The factory default engine rpm (maximum) is set to 3,100 rpm.
Mower Unit Up/Down Lever

**Caution**
Before raising or lowering the mower units, make sure that there are no people around the machine.

**Caution**
Be careful since shifting the mower unit up/down lever to the "DOWN" position lowers the mowers, even while the engine is stopped.

**Caution**
Before operating the mower unit up/down lever, be sure to set the stop valve to the "Open" position.

The mower unit up/down lever is located on the right side of the driver's seat and raises or lowers the mower units. Shift the lever to the "DOWN" position to lower all mowers, and shift it to the "UP" position to raise all mowers.

Stop Valve

**Caution**
When you move the machine, or if you stop the engine with the mower units raised, be sure to set the stop valve to the "Stop" position.

The stop valve is located underneath the right side of the driver's seat. This valve prevents the raised mower units #1, #2 and #3 from falling.

Note:
When the mower units are raised, the reels stop rotating, even if the reel rotation lever is set to "FORWARD".
Reel Rotation Lever

Caution

The reel rotation lever must be shifted to the appropriate position just before you start cutting work or back lapping. In all other cases, it must be returned to the neutral position.

The reel rotation lever is located on the right side of the driver's seat and operates rotation of the reel cutters (cutting cylinders) of the mower units.
If you shift the reel rotation lever to the "FORWARD" position, the reel cutters (cutting cylinders) on all mower units will rotate forward for cutting work. If you shift the reel rotation lever to "REVERSE," the reel cutters (cutting cylinders) will rotate in reverse for back lapping.

Anti-reverse Reel Rotation Stopper

Caution

Before you start cutting work, make sure that the stopper knob is tightened.

The anti-reverse reel rotation stopper is located on the right side of the driver's seat. It prevents the reel cutters (cutting cylinders) from rotating in reverse during cutting work.
Except for back lapping operations, be sure to loosen the stopper knob, shift the stopper to the "FOR MOWING" position, then tighten the knob.

---

1 Reel rotation lever
A Cutting motion (FORWARD)
B Back lapping motion (REVERSE)
**Reel Rotation/Stop Switching Lever**

**Caution**

Before operating the reel rotation/stop switching lever, be sure to shift the reel rotation lever to the "Stop" position.

The reel rotation/stop switching lever is located on the reel motor attached to each mower unit. It is used during cutting and back lapping. You must shift only the lever(s) for the mower unit(s) that you plan to use for cutting or back lapping to the "Rotate" position. Leave the lever(s) for other mower units in the "Stop" position.

---

**Traveling Pedal**

**Warning**

This machine is not authorized as a special motor vehicle. Do not drive it on public roads.

The traveling pedal is located in the right foot area. When depressed forward, the machine travels forward. When depressed backward, the machine travels in reverse.

---

**Brake Pedal**

The brake pedal is located in the left foot area. To stop the machine, depress the brake pedal all the way firmly.
Parking Brake Lever

**Caution**
Be sure to release the parking brake before driving. It may result in the brakes or hydraulic system malfunction.

**Caution**
Never park the machine on a slope.

The parking brake lever is located to the left of the driver's seat. To park the machine, depress the brake pedal, and pull the parking brake lever completely. To release the parking brake, press the push button while lowering the parking brake lever all the way to its resting position.

![Parking Brake Lever_001](image)

Hood

**Caution**
Do not open the hood in strong winds.

**Caution**
Be careful not to pinch your fingers when you open or close the hood.

1. Unlock the rubber catch, then lift up the hood.
2. Hook the hood support rod to the latch inside the hood. Make sure that the hood will not close, then release your hands.

![Hood_001](image)

3. To close the hood, release the hood support rod from the latch, then lower the hood slowly.
4. Lock the rubber catch securely.

![Hood_002](image)
**Underseat Cover**

- **Caution**
  
  Be careful not to pinch your fingers when you open or close the underseat cover.

1. Bring the seat to the most front position.
2. Remove two bolts located on the rear of the seat.
3. Bring the seat to the backmost position.
4. Lift the seat.
5. Securely support the underseat cover with the seat support rod.

**Instruments**

**Instruments on the Operation Panel**

1. Water temperature gauge
2. Fuel gauge
3. Pilot lamps (charge lamp, thermo-start lamp, oil pressure lamp)
4. Angle meter

**Hour meter**

The hour meter is located at the back of the operation panel, and indicates the total operation time of the engine. Every six minutes of engine operation will increase the number at the first digit (black number on a white background) by one. Every one hour of engine operation will increase the number at the next digit (white number on a black background) by one.

**Odometer**

1/10 digit: Black number on white background  
Hour digits: White number on black background
**Water Temperature Gauge**

The water temperature gauge is located in the operation panel. This instrument indicates the water temperature inside the engine. If the water temperature gauge indicates a level close to "H" during operation, the machine is overheated. Remove the load from the engine, idle the machine for five minutes, stop the engine, and then inspect the machine and perform any necessary maintenance. If the water temperature exceeds 105 degrees Celsius, a buzzer will sound. (Intermittent tone)

![Water Temperature Gauge](image)

---

**Fuel Gauge**

The fuel gauge is located in the operation panel. This instrument indicates the quantity of fuel inside the fuel tank.

![Fuel Gauge](image)

---

**Pilot Lamps**

**Charge Lamp**

The charge lamp is the left pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and the alternator starts operating properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

![Charge Lamp](image)
Thermo-start Lamp

The thermo-start lamp is the middle pilot lamp located in the operation panel. When the ignition key is set to the "GLOW" position, it illuminates as the glow plug generates heat. Illumination of the thermo-start lamp is controlled by the glow lamp timer, and the lamp is turned off after a specified amount of time passes. The duration of illumination indicates an approximate period of time required for warm-up, and has been fixed at five seconds.

Oil Pressure Lamp

The oil pressure lamp is the right pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and engine oil pressure is generated properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

Overheat Warning Buzzer

If the water temperature inside the engine exceeds 105 degrees Celsius, a buzzer will sound. (intermittent tone) Remove the load from the engine, idle the machine for five minutes, stop the engine, and then inspect the machine and perform any necessary maintenance.

Angle Meter

The angle meter is located in the operation panel. This instrument indicates the angle of the machine position.
Travel of Machine

Traveling Procedure

1. Start the engine. (See "Procedure to Start Engine" (Page 4-20).)
2. Raise all mower units, and set the anti-falling stop valve to the "Stop" position.
3. Depress the brake pedal, and while pressing the push button, return the parking brake lever to its resting position.
4. Slowly depress the traveling pedal.
5. The machine will start to move.

Towing the Machine

If the machine does not travel due to engine trouble, etc., you can move it in the following ways:

Caution

Do not touch the unload valve except when towing the machine.

Caution

When towing the machine, travel at a speed no more than 3.0 km/h. In addition, do not tow the machine for more than 3 minutes. If the towing speed is too fast or the machine is towed too much, the pump or motor will be damaged.

Caution

Before restarting the engine, be sure to close the unload valve.

1. Stop the engine. (See "Procedure to Stop Engine" (Page 4-21).)
2. Pull the parking brake lever and chock the wheels.
3. Remove the rear center cover, and then open the unload valve under the seat.
4. Open the unload valve located on the rear frame.

5. While pressing the push button, release the parking brake lever and remove the wheel stopper.

6. Tow the machine slowly.

Opening and Closing the Unload Valve

Important
Before towing, be sure to open the unload valves in two locations.

Cutting Work

Cutting Operation

Warning
Do NOT start to move or stop the machine abruptly.
To do so is very dangerous. In addition, it may damage the hydraulic system or result in oil leakage.

Caution
Cutting work must be performed at an appropriate speed for the site and location.
When cutting bumpy surfaces, keep the engine rpm steady, and slow down the cutting speed.

Caution
Reel rotation will be turned on or off based on the sensor-detected position of the mower units.
Please note that if you stop operating the mower unit up/down lever before the mower units are raised completely, reel rotation may not stop.

1. Start the engine. (See "Procedure to Start Engine" (Page 4-20).)
2. Raise all mower units, and set the anti-falling stop valve to the "Stop" position.
3. Depress the brake pedal, and while pressing the push button, return the parking brake lever to its resting position.
4. Shift the throttle lever to "High", and rev up the engine to MAX (3,100 rpm).
5. Right before starting cutting work, set the anti-falling stop valve to the "Open" position.
6. Shift the mower unit up/down lever to the "DOWN" position to lower the mower units.
7. Shift the reel rotation lever to "FORWARD" to rotate the reel cutters (cutting cylinders) for all mower units in cutting (positive) motion.
8. Depress the traveling pedal to start cutting work.

Note:
During the work, the reel cutters (cutting cylinders) will rotate or stop in sync with the up and down motion of the mower units.

**Transporting**

**Transporting Procedure**

When loading the machine into a trailer or a truck to transport it, drive the machine in reverse. When unloading, drive the machine forward.

If the roof is installed on the machine, remove it.

The roof may be damaged by wind pressure.
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Maintenance Precautions

Caution
First, learn well the maintenance operations you plan to perform.

Caution
Use tools appropriate for each maintenance operation.

Caution
For the safe and best performance of your machine, use Baroness genuine parts for replacement and accessories. Please note that our product warranty may be void if you use non-genuine parts for replacement or accessories.
## Maintenance Schedule

**LM281/283/285**

Follow the maintenance schedule below.

- ○: Inspect, adjust, supply, clean
- ●: Replace (first time)
- △: Replace

<table>
<thead>
<tr>
<th>Maintenance item</th>
<th>Before work</th>
<th>After work</th>
<th>Every 8 hrs.</th>
<th>Every 50 hrs.</th>
<th>Every 100 hrs.</th>
<th>Every 200 hrs.</th>
<th>Every 250 hrs.</th>
<th>Every 350 hrs.</th>
<th>Every 400 hrs.</th>
<th>Every 500 hrs.</th>
<th>Every year</th>
<th>Every 2 years</th>
<th>Every 4 years</th>
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<tr>
<td>Cover</td>
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<tr>
<td>Hydraulic oil</td>
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<tr>
<td>Hydraulic oil filter</td>
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<td>△</td>
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</tr>
</tbody>
</table>

### Maintenance Precautions

- Ensure all parts are tightened properly.
- Regularly check the oil and coolant levels.
- Replace parts as indicated in the schedule.
- Keep the exterior clean and devoid of debris.
- Regularly check the electrical wiring for any damages.
- Check the cutting (or brush) height periodically.
- Ensure the hydraulic oil filter is replaced after each year.
## Maintenance

<table>
<thead>
<tr>
<th>Maintenance item</th>
<th>Before work</th>
<th>After work</th>
<th>Every 8 hrs.</th>
<th>Every 50 hrs.</th>
<th>Every 100 hrs.</th>
<th>Every 200 hrs.</th>
<th>Every 250 hrs.</th>
<th>Every 400 hrs.</th>
<th>Every 500 hrs.</th>
<th>Every year</th>
<th>Every 2 years</th>
<th>Every 4 years</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Hydraulic motor oil</td>
<td>-</td>
<td>-</td>
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<tr>
<td>Power unit oil</td>
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<tr>
<td>Hydraulic hose (moving part)</td>
<td>○</td>
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</tr>
<tr>
<td>Hydraulic hose (fixed part)</td>
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<td>Air cleaner</td>
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<td>-</td>
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<td>-</td>
<td>-</td>
<td>△</td>
</tr>
<tr>
<td>Electromagnetic pump filter</td>
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<td>-</td>
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<td>-</td>
<td>-</td>
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<td>-</td>
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<td>-</td>
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</tr>
<tr>
<td>Fuel strainer</td>
<td>-</td>
<td>-</td>
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</tr>
<tr>
<td>Fuel pipe</td>
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<tr>
<td>Cleaning the exterior</td>
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<td></td>
</tr>
</tbody>
</table>

The values for consumables are not guaranteed. Replace the steering cylinder hoses every 2 years.

### Specified Values

<table>
<thead>
<tr>
<th>Specified Values</th>
<th>Value Details</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fuel tank capacity</td>
<td>38.0 dm³ (38.0 L)</td>
</tr>
<tr>
<td>Hydraulic tank capacity</td>
<td>24.0 dm³ (24.0 L)</td>
</tr>
<tr>
<td>Engine oil capacity</td>
<td>3.1 dm³ (3.1 L)</td>
</tr>
<tr>
<td>Coolant capacity</td>
<td>6.0 dm³ (6.0 L)</td>
</tr>
<tr>
<td>Front tire</td>
<td>120 kPa (1.2 kgf/cm²)</td>
</tr>
<tr>
<td>Rear tire</td>
<td>150 kPa (1.5 kgf/cm²)</td>
</tr>
<tr>
<td>Cutter adjustment spring</td>
<td>1.57 in (1.575 in)</td>
</tr>
</tbody>
</table>

Reference

<table>
<thead>
<tr>
<th>Consumables</th>
<th>Change of Air Cleaner</th>
</tr>
</thead>
<tbody>
<tr>
<td>Electromagnetic pump filter</td>
<td>△</td>
</tr>
<tr>
<td>Fuel strainer</td>
<td>-</td>
</tr>
<tr>
<td>Fuel pipe</td>
<td>-</td>
</tr>
</tbody>
</table>

Length of spring coil

Shell Tellus S2M46

SAE20

SAE30
### Main Consumable Parts

<table>
<thead>
<tr>
<th>Part name</th>
<th>Code</th>
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</thead>
<tbody>
<tr>
<td>Fan belt</td>
<td>PF16241-9701-0</td>
</tr>
<tr>
<td>Oil element</td>
<td>PF15241-3209-4</td>
</tr>
<tr>
<td>Air cleaner element</td>
<td>PFT0270-1632-0</td>
</tr>
<tr>
<td>Fuel filter element</td>
<td>PF1G313-4356-0</td>
</tr>
<tr>
<td>Suction filter element</td>
<td>K34130000020</td>
</tr>
<tr>
<td>Hydraulic cartridge filter</td>
<td>K341200000060</td>
</tr>
<tr>
<td>Hydraulic oil (20 L can)</td>
<td>K2913100200</td>
</tr>
<tr>
<td>Brake wire, left</td>
<td>K1120107000</td>
</tr>
<tr>
<td>Brake wire, right</td>
<td>K1120125000</td>
</tr>
<tr>
<td>Side brake wire</td>
<td>K1120141010</td>
</tr>
<tr>
<td>Throttle wire</td>
<td>K1110101000</td>
</tr>
<tr>
<td>Brake shoe, front right</td>
<td>P741-8005-00</td>
</tr>
<tr>
<td>Brake shoe, rear right</td>
<td>P741-8007-00</td>
</tr>
<tr>
<td>Brake shoe, front left</td>
<td>P741-8006-00</td>
</tr>
<tr>
<td>Brake shoe, rear left</td>
<td>P741-8008-00</td>
</tr>
</tbody>
</table>
When replacing a tire or beginning any other maintenance or repairs, be sure to chock the wheels to prevent the machine from moving. Before jacking up the machine, park it on a hard, flat surface such as a concrete floor and remove any obstacles that could prevent you from performing the work safely. When necessary, use an appropriate chain block, hoist, or jack. Support the machine securely with jack stands or appropriate blocks. Failure to do so may cause the machine to move or fall, resulting in injury or death.

Use the jack-up points identified in this manual when jacking up the machine. Only place a jack under the jack-up points specified. Placing a jack at any other point could result in damage to the frame or other parts.

1. Front right frame
2. Front left frame
3. Rear right pivot
4. Rear left pivot
5. Rear center frame
Greasing

About Greasing
Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.
Add urea-based No. 2 grease in accordance with the Maintenance Schedule.
Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".
Add grease using the specified grease or lubricant.

Greasing Points
Grease nipples are installed in the following locations.
Add grease every 50 hours of operation.

<table>
<thead>
<tr>
<th>Portion</th>
<th>No. of Greasing Points</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Front roller</td>
<td>6</td>
</tr>
<tr>
<td>2 Rear roller</td>
<td>6</td>
</tr>
<tr>
<td>3 Reel housing</td>
<td>3</td>
</tr>
<tr>
<td>4 Mower arm fulcrum</td>
<td>3</td>
</tr>
<tr>
<td>5 Lift arm fulcrum</td>
<td>3</td>
</tr>
<tr>
<td>6 Idle lever fulcrum</td>
<td>1</td>
</tr>
<tr>
<td>7 Pivot</td>
<td>3</td>
</tr>
<tr>
<td>8 Piston pump</td>
<td>2</td>
</tr>
<tr>
<td>9 Traveling pedal fulcrum</td>
<td>1</td>
</tr>
<tr>
<td>10 Traveling pedal shaft fulcrum</td>
<td>1</td>
</tr>
<tr>
<td>11 Brake lever shaft</td>
<td>2</td>
</tr>
</tbody>
</table>
1. Front roller
   There is one greasing point each on the left and right of each mower unit.

2. Rear roller
   There is one greasing point each on the left and right of each mower unit.

3. Reel housing
   There is one greasing point on each mower unit.

4. Mower frame fulcrum
   There is one greasing point on each mower unit.

5. Lift arm fulcrum
   There is one greasing point each on the left and right mower units.

Mower #1

Mower #2 and #3
6. Idle lever fulcrum

7. Pivot
   Use jack stands to support the machine and apply grease.
   Middle between the rear wheels

8. Piston pump

9. Traveling pedal fulcrum

10. Traveling pedal shaft fulcrum
11. Brake lever shaft
   There is one greasing point each in the left and right brake areas.

Greasing Points_015

Maintenance (Mower)

Back Lapping of Reel Cutter (Cutting Cylinder)

Back lapping is work similar to sharpening a cooking knife. If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, both the reel cutter (cutting cylinder) and the bed knife (bottom blade) should be simultaneously sharpened by reversing the reel cutter (cutting cylinder) with an abrasive paste applied. However, back lapping is a temporary measure and would not restore the sharpness completely. If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, follow the steps below to perform back lapping.

Caution
Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands or legs.

Caution
Be careful not to inhale exhaust gas during back lapping.

Caution
During back lapping, the reel cutter (cutting cylinder) rotates. Keep hands and feet away from moving parts.

Note:
The mixing ratio for the abrasive, in volume, is one part back lapping powder to three or four parts oil.

Caution
Before cutting newspaper as a test, be sure to stop the engine and wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

Caution
Before adjusting the blade engagement, be sure to set the reel rotation/stop switching lever for the reel motor (attached to the mower unit) to the “Stop” position.

Important
For checking the sharpness of the blade, adjust the blade engagement after cutting grass.

1. Have the following items ready: Strips of newspaper, Abrasive [Back lapping powder mixed with oil; or gel compound (Baroness genuine abrasive)], Brush.

   Back Lapping of Reel Cutter (Cutting Cylinder)_001

   1. Newspaper
   2. Back lapping powder
   3. Gel compound
   4. Brush
2. Insert two or three strips of newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counter-clockwise (when you face the mower unit from the left) by hand to check the sharpness of the blades.

3. Check the sharpness at entire range (three or four points from left edge to right one) of the reel cutter (cutting cylinder).

4. Using a piece of chalk, mark locations on the blade that are sharp.

5. Shift only the reel rotation/stop switching levers of the hydraulic motors in the mower units to be used for back lapping to the "Rotate" position. Shift the levers to the "Stop" position for the mower units for which you will not perform back lapping.

6. Loosen the anti-reverse reel rotation stopper knob, shift the stopper all the way to the "FOR BACKLAPPING" position, and then tighten the knob.

7. Start the engine, and run it at a low rpm.

   Important
   If you shift the reel rotation lever to the "REVERSE" position while the anti-reverse reel rotation stopper knob is not completely shifted to the "FOR BACKLAPPING" position, the safety device will be activated and will stop the engine.

8. Shift the reel rotation lever to the "REVERSE" (back lapping motion) position to rotate the reel cutter (cutting cylinder) in reverse.

9. Apply the abrasive evenly with the brush on the top side of reel cutter (cutting cylinder) where the newspaper was cut well or of chalk-marked locations.

   (Never apply to blunt areas.)

   Use an abrasive of one part back lapping powder (#150 - #200) to three or four parts oil.

10. Idle the machine for a while, and when contact noise is no longer heard, return the reel rotation lever to the neutral position to stop reel cutter (cutting cylinder).

11. Stop the engine.

12. Wash off or wipe off with cloth etc. the abrasive from the reel cutter (cutting cylinder), then check it for sharpness.
13. Repeat steps 2 to 12 until the entire range (three or four points from left edge to right one) of the reel cutter (cutting cylinder) will be uniformly sharpened.

14. Finally, apply abrasive to the entire blade width of the reel cutter (cutting cylinder) and perform final back lapping.

15. Stop the rotation of the reel cutter (cutting cylinder), stop the engine, and then carefully and thoroughly wash off any remaining abrasive.

16. While checking the blade for sharpness, adjust blade engagement.

**Maintenance (Main Body)**

**Removing/Installing Tires**

**Front Tires**

Follow the steps below to remove the front tires:

1. Loosen the bolts.

2. Securely place the jack beneath the jack-up point of the front left/right frame area, and then raise it until the tire lifts off the ground. (See "Jack-up Points" (Page 5-6).)

3. Remove the bolts.

4. Remove the tire from the wheel mounting seat.

**Important**

Tighten the bolts in the tightening order (diagonally).

For installing the front tires, reverse the removing procedure.

**Rear Tire**

Follow the steps below to remove the rear tires:

1. Loosen the bolts.

2. Securely place the jack beneath the jack-up point of the rear frame area, and then raise it until the tire lifts off the ground. (See "Jack-up Points" (Page 5-6).)

3. Remove the bolts.

4. Remove the tire from the wheel mounting seat.

**Important**

Tighten the bolts in the tightening order (diagonally).

For installing the rear tires, reverse the removing procedure.

**Caution**

Refer to the Tightening Torque table. Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.
Adjustment of Belt Tension

**Caution**
Be sure to stop the engine before adjusting the belts.

**Important**
Make sure that the belt has the specified amount of tension.

If the belt becomes slack due to frequent use, it may jump or slip.
In addition, if it is overtightened, it may wear prematurely.
If necessary, adjust it, and always check the belt for appropriate tension.

**Fan Belt**

**Caution**
Be sure to stop the engine before adjusting the belts.

For details on handling the engine, please refer to the separate Engine Operating Manual.

1. Press the middle of the belt with your finger to check the belt tension.
2. If the belt is too slack, loosen bolts A and B (that affix the alternator), then move the alternator to adjust the tension.

Adjustment of Parking Brake

**Danger**
If the brake wire is cut, the machine will be unable to stop. This would be extremely dangerous.
If the brake wire is cracked or damaged, replace it with a new one immediately.
If the parking brake is not sufficiently effective when you pull the parking brake lever, adjust the brake wire.

Adjust the parking brake by tightening the brake wire adjustment bolt.

**Maintenance (Main Body)**
Adjustment of Brake

---

**Danger**

If the brake wire is cut, the machine will be unable to stop. This would be extremely dangerous.
If the brake wire is cracked or damaged, replace it with a new one immediately.
If the brake is not sufficiently effective, adjust the brake wire.

Adjust the brake by tightening the brake wire adjustment bolt.

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Adjusting the Neutral Position of the Piston Pump

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**Caution**

Make sure not to touch rotating tires.

**Caution**

When adjusting the neutral position, pay close attention to abrupt start of the machine.
Place the jacks beneath the jack-up points, and then lift the machine until all the tires get off the ground.

If the machine moves forward or backward while the traveling pedals are released, they are not set to the neutral position.
Follow the steps below to make adjustments.
1. Stop the engine.
2. Place the jacks beneath the jack-up points, and then lift the machine off the ground.
   Use stable jack stands, and raise the machine until the tires lift off the ground.
   (See "Jack-up Points" (Page 5-6).)
3. Start the engine, and rev it up to the maximum rpm.
4. Adjust the neutral position.
   1. If the front tires rotate forward, loosen the lock nuts, then turn the front wheel rod to shorten it.
   2. If the front tires rotate in reverse, loosen the lock nuts, then turn the front wheel rod to extend it.
5. Find the position where the front wheels stop, and then tighten the lock nuts.
6. Follow the same steps to adjust the rear wheels.

**Change of Constant Velocity Joint**

<table>
<thead>
<tr>
<th>Caution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Do not use any other grease than the grease for the NTN constant velocity joint.</td>
</tr>
</tbody>
</table>

If grease leaks from the joint and attaching portion or boot band attaching portion, replace the boot and O-ring etc. You cannot reuse the boot band. Be sure to replace it with a new one.

The machine uses a mini fuse for automobiles. Replace an old fuse with a new fuse of the specified capacity.

**Fuse Box**

<table>
<thead>
<tr>
<th>Fuse Box_001</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
</tr>
</tbody>
</table>

**Fuse Box**

The fuse box includes spare fuses and tools.

**Fusible Link**

<table>
<thead>
<tr>
<th>Fusible Link_001</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
</tr>
<tr>
<td>2</td>
</tr>
</tbody>
</table>
Long-Term Storage

Before Long-Term Storage

- Remove dirt, grass clippings, debris, oil stains etc. completely.
- Supply oil and apply grease to appropriate parts.
- Remove the battery.
EC Declaration of Conformity

We

Manufacture's Name: Kyoeisha Co., Ltd.
Manufacture's Address: 1-26 Miyuki-cho, Toyokawa, Aichi-pref. 442-8530 Japan

declare that

Product: Ride-on Lawnmower
Make: BARONESS
Type: LM283
Starting Serial No.: 10125

compiler of the technical file

Name: Kyoeisha U.K.Ltd.
Address: Unit 5 Hatch Industrial Park Grewell Road, Basingstoke Hampshire RG24 7NG, the United Kingdom

in accordance with the following Directives:

2006/42/EC The Machinery Directive and its amending directives

has been designed and manufactured using the following specifications:

ISO 12100 : 2010
ISO 5395-1 : 2013
ISO 5395-3 : 2013

References of other Community Directives applied
2000/14/EC, 2004/108/EC

Place: Japan Signature: __________________________
Date: January 6, 2014 Name: Kimiya Kaneko

Position: Quality Dept. Manager
Manufacturer's Declaration of Conformity for

Product Identification
Product : Ride-on lawnmower
Make : BARONESS
Type : LM283
Version(s) : Not Applicable
Starting Serial No. : 10053
Measured Sound Power Level : LWA 98.63 dB
Guaranteed Sound Power Level : LWA 103 dB
Manufacturer
Name : Kyoëisha Co., Ltd.
Address : 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Technical Documentation
Keeper's Name : Kyoëisha Co., Ltd.
Keeper's Address : 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan


Involved Notified Body
Name : SNCH
Address : 11, Route de Sandweiler
5230 Sandweiller
Luxembourg

Technical Construction File
Date : December 8, 2011
Technical Construction File No. : TCLM283-01
Test Laboratory
TUV Rheinland Luxembourg GmbH
2a, Kalchesbruck
L-1852 Luxembourg


Means of conformity
The product is in conformity with the Directive relating to the noise emission in the environment by equipment for use outdoors 2000/14/EC-2005/88/EC, in accordance with Article 12 of the Directive.

References of other Community Directives applied
2006/42/EC, 2004/108/EC

Signature : [Signature]
Kimiya Kaneko
Manager
Quality Dept.
Kyoëisha Co., Ltd.

Date : January 30, 2012