"Required reading"
Read this manual and the Owner's Manual for the engine before using the machine.
Thank you for purchasing the Baroness product. This manual describes the proper handling, adjustment, and inspection of your product. We hope you will use the product safely, and take advantage of its best performance. For details on the handling, adjustment and inspection of the attachments, refer to the Owner's Operating Manual for the attachments.

**Keeping The Owner's Operating Manual**

Keep this Manual in the bag located in the rear of the seat.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Bag</td>
</tr>
</tbody>
</table>
Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain the product, and to avoid causing injury to yourself or others.

The operator is responsible for operating the product properly and safely.

Maintenance should only be performed by a certified specialist.

If you have any questions concerning maintenance or genuine parts, please contact a Baroness dealer or Kyoeisha.

When making inquiries about the product, please specify the product's model designation and serial number.

When loaning or transferring the product, please also provide this manual together with the product.

Kyoeisha Co., Ltd.

Warning Symbols

This manual uses the following warning symbols for handling precautions that are important for your safety.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>⚠️</td>
<td>This symbol indicates the articles regarding “Danger,” “Warning,” or “Caution.” Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine. Failure to adequately follow these safety precautions may cause an accident.</td>
</tr>
<tr>
<td>⚠️ Danger</td>
<td>This symbol indicates that serious injury or death will occur if the warning is ignored.</td>
</tr>
<tr>
<td>⚠️ Warning</td>
<td>This symbol indicates that serious injury or death may occur if the warning is ignored.</td>
</tr>
<tr>
<td>⚠️ Caution</td>
<td>This symbol indicates that injury or damage to property may occur if the warning is ignored.</td>
</tr>
<tr>
<td>Important</td>
<td>This symbol indicates precautions on the mechanism of the machine.</td>
</tr>
</tbody>
</table>
Introduction

Precautionary Statement

⚠️ Caution

The information described in this manual is subject to change for improvement without prior notice. When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoeisha. Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Prior to use, carefully read the following manuals to thoroughly understand the contents for safe and correct operation.

- Baroness Owner's Operating Manual
- The Engine's Owner's Manual
- The Battery's Owner's Manual

Purpose

This product is intended for cutting turf grass at golf courses. Do not use this product in any way other than its intended purpose, and do not modify this product. Operating this product for other purposes and modifying it may be very dangerous and may cause damage to the product. In addition, this product is not authorized for operation as a special motor vehicle. Do not operate it on public roads.
Safety .............................................................. Page 1-1
Safe Operating Practices ...............................Page 1-2

Disposal ..........................................................Page 2-1
Recycle and Waste Disposal .........................Page 2-2

Product Overview .......................................... Page 3-1
Specifications .................................................Page 3-2
Names of Each Section ............................... Page 3-4
Regulation Decals ........................................Page 3-4
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Handling Instructions ...............................Page 4-1
Inspections ..................................................Page 4-2
Tightening Torques ................................Page 4-15
Adjustment before Work ............................Page 4-18
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Operation Method ...................................Page 4-25
Instruments ...........................................Page 4-38
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Cutting Work ..........................................Page 4-41
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Maintenance .............................................Page 5-1
Maintenance Precautions ......................Page 5-2
Maintenance Schedule .........................Page 5-2
Jacking Up The Machine .......................Page 5-8
Greasing ............................................Page 5-9
Lubrication ........................................Page 5-13
Maintenance Work ..............................Page 5-15
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Training .............................................. Page 1-2
Preparation ........................................ Page 1-2
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Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

**Danger**

This product is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The product is equipped with safety devices to prevent accidents. However, whether the product demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis. Inappropriate use or management of the product may result in injury or death. Observe the following safety instructions to ensure safe operation.

---

**Safe Operating Practices**

**Training**

1. Read this manual and other training material carefully. Be familiar with the controls, safety signs, and the proper use of the equipment.
2. If the operator or mechanic can not read English it is the owner's responsibility to explain this manual to them.
3. All operators and mechanics should seek and obtain professional and practical instruction. The owner is responsible for training the users. Such instruction should emphasize.
   [1] The need for care and concentration when working with ride-on machines.
   [2] Control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reasons for loss of control are
      - Insufficient wheel grip
      - Being driven too fast
      - Inadequate braking
      - The type of machine is unsuitable for its task
      - Lack of awareness of the effect of ground conditions, especially slopes
      - Incorrect hitching and load distribution
4. Never allow children or people unfamiliar with these instructions to use or service the machine. Local regulations may restrict the age of the operator.
5. The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
6. Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.
7. The ROPS is an integral and effective safety device. Do not remove or alter the ROPS.
8. Replace a damaged ROPS. Do not repair or alter.
9. You can find additional safety information where needed throughout this manual.
10. Determine the left and right sides of the machine from the normal operating position.

**Preparation**

1. Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Only use accessories and attachments approved by the manufacturer.
2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, and ear protection. Long hair, loose clothing, or jewelry may get tangled in moving parts. Do not operate the equipment when barefoot or wearing open sandals.
3. Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
4. Keep children out of the operating area and under the watchful care of a responsible adult other than the operator.
Warning - Fuel is highly flammable. Take the following precautions.

- Store fuel in containers specifically designed for this purpose.
- Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
- Refuel outdoors only and do not smoke while refueling.
- If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated.
- Replace all fuel tanks and container caps securely.

6. Check that operator's presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.

7. If the brake operation is faulty or the parking brake lever has noticeable play, be sure to adjust or repair them before operating the machine.

8. Replace faulty mufflers.

9. On multi-cylinder/multi-reel machines take care as rotating one cylinder/reel can cause other cylinder/reels to rotate.

Operation

1. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.

2. Only operate in good light, keeping away from holes and hidden hazards.

3. Before attempting to start the engine, disengage all attachments, shift into neutral, and engage the parking brake. Only start engine from the operator's position.

4. Do the following before leaving the operator's position.
   - Stop on level ground.
   - Disengage the power take-off and lower the attachments.
   - Change into neutral and set the parking brake.
   - Stop the engine and remove the key.

5. Use extra care while operating machine with a grass catcher or other attachments. They can affect the stability of the machine.

6. Never operate the machine with damaged guards, shields, or without safety protective devices in place. Be sure all interlocks are attached, adjusted and functioning properly.

7. Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed may increase the hazard of personal injury.

8. Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care. To guard against overturning:
   - Do not stop or start suddenly when going up or downhill.
   - Engage clutch slowly, always keep machine in gear, especially when traveling downhill.
   - Machine speeds should be kept low on slopes and during tight turns.
   - Stay alert for humps and hollows and other hidden hazards.
   - Never operate across the face of the slope, unless the machine is designed for this purpose.
   - Never drive the machine on a slope with an angle of gradient that is greater than that specified or in a place where there is a danger of the machine slipping.

9. Disengage the drive to attachments, stop the engine, and remove the ignition key in the following conditions.
   - Before refueling.
   - Before removing the grass catcher/catchers.
   - Before making height adjustment unless adjustment can be made from the operator's position.
   - Before cleaning blockages.
Before checking, cleaning, or working the machine.
After striking a foreign object or if an abnormal vibration occurs. Inspect the machine for damage and make repairs before restarting and operating the equipment.

10. Keep hands and feet away from the cutting units and the rotating parts.
11. Do not mow in reverse unless absolutely necessary. Always look down and behind before and while backing.
12. Do not carry passengers.
13. Never operate while people, especially children, or pets are nearby.
14. Slow down and use caution when making turns and crossing roads and sidewalks.
15. Stop the blades rotating before crossing surfaces other than grass.
16. Disengage drive to attachments when transporting or not in use.
17. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.
18. Do not operate the machine under the influence of alcohol or drugs.
19. Take care when loading or unloading the machine into a trailer or a truck. Load or unload the machine in a flat and safe place. Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels. When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength. When using a loading ramp, select one with sufficient strength, length, and width and that will not cause the machine to slip.
20. Close the fuel valve before transporting the machine.
21. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
22. Do not take your eyes off the road ahead. Do not operate the machine with no hands.

23. Reduce the throttle setting during engine run-out and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of operation.
24. Do not operate the machine when there is the risk of lightning.

**Maintenance and Storage**

1. Disengage drives on level ground, lower the attachments, set parking brake, stop engine and remove key from ignition. Wait for all movement to stop before adjusting, cleaning or repairing.
2. When machine is to be parked, stored, or left unattended, lower the cutting units unless a positive mechanical lock is provided.
3. To reduce the fire hazard, keep the engine, silencer/muffler, battery compartment fuel storage area, cutting unit and drives free of grass, leaves, or excessive grease. Clean up oil or fuel spillage.
4. Allow the engine to cool before storing in any enclosure.
5. Only cover the machine with a sheet after hot parts have sufficiently cooled down.
6. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.
7. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.
8. Do not store fuel near flames.
9. Never allow untrained personnel to service machine.
10. Allow the engine/muffler to cool before checking/maintenance.
11. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.
12. Use jack stands to support components when required.
13. Carefully release pressure from components with stored energy.
14. Be sure to depressurize the hydraulic system before performing maintenance operations on it such as removing hydraulic equipment.
15. Check whether line connectors in the hydraulic system are properly tightened. Before applying hydraulic pressure, check the connections of the hydraulic pressure lines and the condition of the hoses.
16. When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands. Use items such as paper or corrugated cardboard to find leakage points. Be extremely careful with high-pressure oil as it may pierce your skin, resulting in an injury. If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

17. Disconnect battery before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.

18. Make sure that parts such as wires are not touching each other and that their covers have not come off.

19. Use care when checking the cylinders/reels and bed knives.

   [1] Wear gloves and use caution when servicing them.

   [2] Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.

20. On multi-cylinder/multi-reel machines take care as rotating one cylinder/reel can cause other cylinder/reels to rotate.

21. Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.

22. Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothing and use insulated tools.

23. Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.

24. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.

25. Check the grass catcher frequently for wear or deterioration.

26. If the fuel tank has to be drained, do this outdoors.

27. Swallowing engine coolant can cause injury or death; keep out of reach from children and pets.
Recycle and Waste Disposal .......... Page 2-2

About Recycle ....................................Page 2-2
About Waste Disposal ....................... Page 2-2
Recycle and Waste Disposal

About Recycle

Recycling battery etc. is recommended for environmental conservation and economical use of resources.
It may be required by local laws.

About Waste Disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations.
(e.g. waste oil, antifreeze, rubber products, and wires etc.)
Specifications ........................................ Page 3-2

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Vibration Level ................................. Page 3-3

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Positions of Safety Decals and Instruction Decals ........................... Page 3-6
Description of Safety Decals and Instruction Decals ........................ Page 3-8
# Specifications

<table>
<thead>
<tr>
<th>Model</th>
<th>LM551</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mower unit type</td>
<td>22 in</td>
</tr>
</tbody>
</table>

| Dimensions | | |
|------------|------------------|------------------|------------------|------------------|------------------|
| Total length | 116.14 in | 295 cm | ← | ← | ← | ← |
| Total width | 86.61 in | 220 cm | ← | ← | ← | ← |
| Total height | Roof | 94.09 in | 239 cm | ← | ← | ← | ← |
| | Handle | 62.99 in | 160 cm | ← | ← | ← | ← |

<table>
<thead>
<tr>
<th>Weight (empty fuel tank)</th>
<th>LH52</th>
<th>LH62</th>
<th>LS62 • 66</th>
</tr>
</thead>
<tbody>
<tr>
<td>Machine with Groomer, CR brush, ROPS, Light and Ball proof net without Grass catcher</td>
<td>3172.45 lb</td>
<td>1439 kg</td>
<td>←</td>
</tr>
<tr>
<td></td>
<td>with Groomer, CR brush, ROPS, Light and Ball proof net without Grass catcher</td>
<td>3373.07 lb</td>
<td>1530 kg</td>
</tr>
<tr>
<td></td>
<td>with CR brush, ROPS, Light and Ball proof net without Grass catcher</td>
<td>3238.59 lb</td>
<td>1469 kg</td>
</tr>
</tbody>
</table>

| Grass catcher (for one machine) | 10.14 lb | 4.6 kg | ← | ← | ← | ← |

<table>
<thead>
<tr>
<th>Minimum turning radius</th>
<th>LH52</th>
<th>LH62</th>
<th>LS62 • 66</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front wheel (outer wheel) outside</td>
<td>120.47 in</td>
<td>306 cm</td>
<td>←</td>
</tr>
<tr>
<td>Outer side of unit</td>
<td>136.61 in</td>
<td>347 cm</td>
<td>←</td>
</tr>
<tr>
<td>Front wheel (outer wheel) outside,</td>
<td>120.47 in</td>
<td>306 cm</td>
<td>←</td>
</tr>
<tr>
<td>Outer side of unit</td>
<td>136.61 in</td>
<td>347 cm</td>
<td>←</td>
</tr>
<tr>
<td>Front wheel (outer wheel) outside,</td>
<td>120.47 in</td>
<td>306 cm</td>
<td>←</td>
</tr>
<tr>
<td>Outer side of unit</td>
<td>135.83 in</td>
<td>345 cm</td>
<td>139.37 in</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Engine</th>
<th>Model</th>
<th>Kubota V1505-T-E3B</th>
</tr>
</thead>
<tbody>
<tr>
<td>Type</td>
<td>Vertical water-cooled 4-cycle diesel engine</td>
<td></td>
</tr>
<tr>
<td>Total displacement</td>
<td>91.41 cu.in.</td>
<td>1498 cm³ (1.498 L)</td>
</tr>
<tr>
<td>Maximum output</td>
<td>33.0 kW (44.9 PS) / 3000 rpm</td>
<td></td>
</tr>
<tr>
<td>Fuel tank capacity</td>
<td>Diesel 13.47 U.S.gals</td>
<td>Diesel 51.0 dm³ (51.0 L)</td>
</tr>
<tr>
<td>Fuel consumption</td>
<td>203.0 g/PS • h (rated output)</td>
<td>276 g/kW • h (rated output)</td>
</tr>
<tr>
<td>Engine oil capacity</td>
<td>1.59 U.S.gals</td>
<td>6.0 dm³ (6.0 L)</td>
</tr>
<tr>
<td>Specification</td>
<td>Value</td>
<td></td>
</tr>
<tr>
<td>---------------------------------------</td>
<td>-------------------------------</td>
<td></td>
</tr>
<tr>
<td>Coolant volume</td>
<td>2.64 U.S. gals (10.0 dm³)</td>
<td></td>
</tr>
<tr>
<td>Hydraulic tank capacity</td>
<td>8.01 U.S. gals (30.3 dm³)</td>
<td></td>
</tr>
<tr>
<td>Operating width (Mowing width)</td>
<td>100.00 in (254 cm)</td>
<td></td>
</tr>
<tr>
<td>Operating height (Mowing height)</td>
<td>LH52 0.197 - 0.787 in (5.0 - 20.0 mm)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>LH62 0.315 - 1.772 in (8.0 - 45.0 mm)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>LS62 0.394 - 1.811 in (10.0 - 46.0 mm)</td>
<td></td>
</tr>
<tr>
<td>Drive</td>
<td>Traveling HST (Full time 4WD)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Mowing Hydraulic (Gear motor drive)</td>
<td></td>
</tr>
<tr>
<td>Speed (HST)</td>
<td>Forward 9.94 mph (16.0 km/h)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Reverse 4.97 mph (8.0 km/h)</td>
<td></td>
</tr>
<tr>
<td>Speed (Mechanical)</td>
<td>-</td>
<td></td>
</tr>
<tr>
<td>Efficiency</td>
<td>6.03 acres/hour (7.46 mph x mowing width x 0.8)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>24,384 m²/h (12.0 km/h x mowing width x 0.8)</td>
<td></td>
</tr>
<tr>
<td>Maximum inclination for operation</td>
<td>15 degrees</td>
<td></td>
</tr>
<tr>
<td>Tire size</td>
<td>Front wheel 26.5 x 14.00-12</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Rear wheel 20 x 12.00-10</td>
<td></td>
</tr>
<tr>
<td>Tire pneumatic pressure</td>
<td>Front wheel 17.40 psi 120 kPa (1.2 kgf/cm²)</td>
<td></td>
</tr>
<tr>
<td></td>
<td>Rear wheel 20.30 psi 140 kPa (1.4 kgf/cm²)</td>
<td></td>
</tr>
<tr>
<td>Battery</td>
<td>105D31L</td>
<td></td>
</tr>
<tr>
<td>Engine plug</td>
<td>-</td>
<td></td>
</tr>
</tbody>
</table>

The factory default maximum engine rpm is 3,100 rpm.

### Sound Pressure Level

**Sound Pressure Level**

This machine was confirmed to have a continuous A-weighted sound pressure level of 84 dB by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

### Sound Power Level

**Sound Power Level**

This machine was confirmed to have a sound power level of 103 dB by measuring identical machines in accordance with the procedure specified in directive 2000/14/EC.

### Vibration Level

**Hand-Arm Vibration**

This machine was confirmed not to exceed a vibration level of 2.5 m/s² to hands and arms by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

**Whole Body Vibration**

This machine was confirmed not to exceed a vibration level of 0.5 m/s² to the whole body by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.
### Names of Each Section

<table>
<thead>
<tr>
<th>Number</th>
<th>Component</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Steering wheel</td>
</tr>
<tr>
<td>2</td>
<td>Tilt lever</td>
</tr>
<tr>
<td>3</td>
<td>Seat</td>
</tr>
<tr>
<td>4</td>
<td>Hood</td>
</tr>
<tr>
<td>5</td>
<td>Radiator cover</td>
</tr>
<tr>
<td>6</td>
<td>Traveling pedal</td>
</tr>
<tr>
<td>7</td>
<td>Brake pedal</td>
</tr>
<tr>
<td>8</td>
<td>Throttle lever</td>
</tr>
<tr>
<td>9</td>
<td>Mower unit up/down lever</td>
</tr>
<tr>
<td>10</td>
<td>Traveling/working selector switch</td>
</tr>
<tr>
<td>11</td>
<td>Reel rotation switch</td>
</tr>
<tr>
<td>12</td>
<td>Reel forward/reverse switch</td>
</tr>
<tr>
<td>13</td>
<td>Reel rotation/stop switching lever</td>
</tr>
<tr>
<td>14</td>
<td>Fuel tank</td>
</tr>
<tr>
<td>15</td>
<td>Hydraulic tank</td>
</tr>
<tr>
<td>16</td>
<td>Mower unit #1</td>
</tr>
<tr>
<td>17</td>
<td>Mower unit #2</td>
</tr>
<tr>
<td>18</td>
<td>Mower unit #3</td>
</tr>
<tr>
<td>19</td>
<td>Mower unit #4</td>
</tr>
<tr>
<td>20</td>
<td>Mower unit #5</td>
</tr>
<tr>
<td>21</td>
<td>Light</td>
</tr>
</tbody>
</table>

### Regulation Decals

#### Positions of Regulation Decals

<table>
<thead>
<tr>
<th>Decal</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>Serial number plate</td>
</tr>
<tr>
<td>B</td>
<td>Specification decal</td>
</tr>
<tr>
<td>C</td>
<td>Noise emission decal</td>
</tr>
<tr>
<td>D</td>
<td>Year of manufacture decal</td>
</tr>
<tr>
<td>E</td>
<td>ROPS compliance decal</td>
</tr>
<tr>
<td>F</td>
<td>ROPS caution decal</td>
</tr>
<tr>
<td>G</td>
<td>Battery capacity decal</td>
</tr>
<tr>
<td>H</td>
<td>Recycle decal</td>
</tr>
</tbody>
</table>

---

**Product Overview**

Page 3-4
**Description of Regulation Decals**

**Serial Number Plate**

The serial number plate indicates the model and serial number of the machine.

![Serial Number Plate_001](Image)

**Specification Decal**

*(For Europe)*

The specification decal indicates the CE marking, model, and weight, etc.

![Specification Decal_001](Image)

**Noise Emission Decal**

*(For Europe)*

The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the EC directives.

![Noise Emission Decal_001](Image)

**Year of Manufacture Decal**

*(For Europe)*

The year of manufacture decal indicates the year when this machine was manufactured.

![Year of Manufacture Decal_001](Image)

**ROPS Compliance Decal**

The ROPS compliance decal indicates the manufacturer, model, etc., in accordance with International Standard ISO 21299:2009.

![ROPS Compliance Decal_001](Image)

**ROPS Caution Decal**

ROPS caution decal describes the following caution messages.

- Replace damaged ROPS.
- Do not repair or revise.

![ROPS Caution Decal_001](Image)
Battery Capacity Decal

(For Europe)
The battery capacity decal indicates the capacity by 20HR and CCA.

![Battery Capacity Decal](image)

Recycle Decal

Recycle Decal illustrates Recycle Mark in accordance with local regulation.

(For Europe)

![Recycle Decal](image)

(For USA)

![Recycle Decal](image)

---

Safety Signs and Instruction Signs

About Safety Signs and Instruction Signs

**Important**

Safety decals and instruction decals are attached to this product. Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoeisha.

Positions of Safety Decals and Instruction Decals

![Positions of Safety Decals and Instruction Decals](image)
### Positions of Safety Decals and Instruction Decals

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<td>3</td>
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<td>4</td>
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<td>8</td>
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<td>Hydraulic oil icon</td>
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<td>12</td>
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<tr>
<td>13</td>
<td>Caution to noise decal</td>
</tr>
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</table>
Description of Safety Decals and Instruction Decals

Decal for Operation 2

1. **Warning**
   Read the Owner's Operating Manual.

2. **Warning**
   Apply the parking brake, stop the engine, remove the ignition key, and then leave the machine.

3. **Caution**
   Flying objects - Be sure that people around the machine keep a safe distance away.

4. **Warning**
   May cut your hand or leg - Keep hands and feet away from moving parts.

5. **Warning**
   Be careful of exhaust emissions.

6. **Caution**
   Rollover - Do not work on slopes of 15 degrees or more. When you descend a slope, lower the mower units and then drive at low speed. For ROPS equipped machine, fasten your seatbelt.

Caution to Rotating Object Decal

K4205001530
Decal, caution to rotating object

**Warning**
Watch for rotating parts - Keep your hands away from the belts while the engine is running.
Caution to Hot Parts Decal

K4205001540
Decal for caution to hot parts

⚠️ Caution
High temperature - Do not touch. Otherwise, you will get burned.

Caution to Injury Decal

K4205001580
Decal, caution to injure

⚠️ Caution
May pinch - There is a risk of being pinched.

Caution for Mower Lock Decal

K4205001900
Decal, caution for mower lock
Lock the mower units when traveling or storing with the mower units #4 and 5 raised.

Caution to Getting Pinched Decal

K4205001930
Decal, caution to getting pinched

⚠️ Caution
May pinch - There is a risk of being pinched.
**Fire Prohibited Decal**

K4205001940
Decal, fire prohibited

⚠️ **Warning**
Keep away from fire.

**PTO Caution Decal**

K4205002000
Decal, caution PTO

⚠️ **Warning**
Watch for rotating parts - Keep your hands away from the joints while the engine is running.

**Caution for Spouting Coolant Decal**

K4205001970
Decal, caution for spouting coolant

⚠️ **Caution**
Caution for spouting coolant - Do not open while hot.
High temperature - Do not touch. Otherwise, you will get burned.

**Hydraulic Oil Icon**

K4209000980
Hydraulic oil icon

Read the Owner's Operating Manual.
Diesel Fuel Icon

K4209001000
Diesel fuel icon
Use diesel fuel.

Caution to Noise Decal

K4205002090
Decal, caution to noise

DO NOT JACK UP Decal

K4205002220
Decal, DO NOT JACK UP
Do not jack up.
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Inspections

Inspect the machine according to the maintenance schedule so that you will be able to take advantage of its optimum performance for a long period of time.

Radiator Cover

Inspection of Radiator Cover

1. Make sure that there is no damage to the radiator cover.
2. Make sure that the radiator cover is not contaminated.

Cleaning of Radiator Cover

Important

An unclean radiator cover may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

If the radiator cover has been contaminated with dust, be sure to clean it. After operating the machine in a dusty environment, it is important to remove dust from the cover as soon as possible.
1. Open the radiator cover.
2. Carefully clean the front and back of the radiator cover with water or compressed air.

Radiator

Inspection of Radiator

1. Make sure that there is no damage to the radiator.
2. Make sure that the radiator is not contaminated.

Cleaning of Radiator

Important

An unclean radiator may cause the engine to overheat or seize. It may also cause malfunction of the hydraulic system.

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler. Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the radiator has been contaminated with dust, be sure to clean it. Especially after operating the machine in a dusty environment, it is important to remove dust as soon as possible.
1. Open the radiator cover.
2. Remove the cotter pin and washer, and then remove the cable.
3. Pull up the radiator cover to remove it.

4. Unlock the rubber catches on the left and right of the oil cooler, and then tilt the oil cooler.

5. Carefully clean the radiator with water or compressed air.

6. Open the hood.

7. Carefully clean the radiator with water or compressed air.

**Coolant**

**Inspection of Coolant**

- **Caution**
  Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off. Otherwise, you may get burned.

- **Caution**
  Inspection should take place after the engine has well cooled down.

1. Make sure that the coolant level in the reserve tank is between "FULL" and "LOW".
Coolant Supply

Caution
Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off. Otherwise, you may get burned.

Caution
Supply coolant after the engine has well cooled down.

Caution
The radiator cap is pressurized. If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns. Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

Important
When supplying coolant, be sure to use clean water.

Important
Tightly close the radiator cap. If the cap is loose or incorrectly installed, water may leak and the engine may overheat.

1. If the coolant level in the reserve tank is lower than the "LOW" mark, open the reserve tank cap, and then supply clean water up to the "FULL" mark.

2. If no coolant is in the reserve tank, follow the steps below to supply clean water.
   [1] Open the radiator cap, and then supply clean water up to the opening.
   [2] Open the reserve tank cap, and then supply clean water up to the "FULL" mark.
**Oil Cooler**

**Inspection of Oil Cooler**

1. Make sure that there is no damage to the oil cooler.
2. Make sure that the oil cooler is not contaminated.

**Cleaning of Oil Cooler**

**Important**

An unclean oil cooler may cause malfunction of the hydraulic system.

**Important**

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler. Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the oil cooler has been contaminated with dust, be sure to clean it. Especially after operating the machine in a dusty environment, it is important to remove dust as soon as possible.

1. Open the radiator cover.
2. Unlock the rubber catches on the left and right of the oil cooler, and then tilt the oil cooler.
3. Carefully clean the front and back of the oil cooler with water or compressed air.

**Hydraulic Oil**

**Inspection of Hydraulic Oil**

The oil gauge is on the side of the hydraulic tank.

1. Raise the mower units and maintain that position on a level surface.
2. Make sure that the oil level is at the middle of the oil gauge.

3. Check underneath the machine for oil leakage.

**Supply of Hydraulic Oil**

**Important**

Do not mix different types of oil.

**Important**

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. Remove the screws from the tank cover, and then remove the tank cover.
2. If the hydraulic oil level is low, follow the steps below to supply oil.

[1] Open the tank cap, and then supply hydraulic oil through the oil filling port until the oil level reaches the middle of the oil gauge on the hydraulic tank.


3. Start the engine, raise and lower the mower units, and turn the steering wheel right and left. Move forward and reverse repeatedly several times.

4. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.

5. Check underneath the machine for hydraulic oil leakage.

6. Install the tank cover.

**Air Cleaner**

**Inspection of Air Cleaner**

The air cleaner is a component that removes dirt from the intake air to prevent wear of the cylinder liners and piston rings so that the engine will always operate smoothly. A contaminated air cleaner element may cause malfunction of the engine.

1. Inspect the air cleaner by checking the vacuum indicator.

2. Make sure that there is no damage to the air cleaner.

3. Make sure that the air cleaner element is not contaminated.

**Cleaning of Air Cleaner**

A contaminated air cleaner element may cause malfunction of the engine. To maximize the life of the engine, clean the air cleaner properly.

1. Follow the steps below to clean the air cleaner.

   [1] Release the clips, remove the air cleaner cap, and then remove the air cleaner element.

   [2] While paying close attention not to damage the air cleaner element, tap a solid portion of the air cleaner element or blow compressed air from its inside to remove dust and dirt. If the air cleaner element is extremely contaminated, replace it with a new one.

   [3] Attach the air cleaner element to the air cleaner body.

   [4] Attach the air cleaner cap, and then fix it securely with the clips.
Battery

Inspection of Battery

**Danger**
Keep away from fire while inspecting or charging the battery. The battery may explode.

**Warning**
Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line). The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

**Caution**
Implement after the engine and muffler etc. have well cooled down. Otherwise, you may get burned.

2. Press the reset button for the vacuum indicator.

1. Open the radiator cover.

2. Clean the areas around the battery fluid level lines using a cloth dampened with water.

3. Make sure that the battery fluid level is between the UPPER LEVEL (maximum fluid level line) and the LOWER LEVEL (minimum fluid level line).
Supply of Battery Fluid

**Danger**
Be careful not to let your skin, eyes or clothes, etc., come into contact with the battery fluid or accidentally swallow the fluid. Should your skin or clothes come into contact with the battery fluid, immediately wash them away with water.

**Danger**
When you supply battery fluid, wear protective garments and safety glasses, etc.

**Caution**
Implement after the engine and muffler etc. have well cooled down. Otherwise you may get burned.

1. If the battery fluid level is lower than halfway between the UPPER LEVEL (maximum) line and LOWER LEVEL (minimum) line, add purified water up to the UPPER LEVEL (maximum) line.

---

**Tire**

**Inspection of Tires**
1. Check the pneumatic pressure of the tires.
2. Make sure that there are no cracks, damage or abnormal wear.

<table>
<thead>
<tr>
<th>Tire size</th>
<th>Pneumatic pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front wheel 26.5 x 14.00-12</td>
<td>120 kPa (1.2 kgf/cm²)</td>
</tr>
<tr>
<td>Rear wheel 20 x 12.00-10</td>
<td>140 kPa (1.4 kgf/cm²)</td>
</tr>
</tbody>
</table>

---

**Brake**

**Inspection of Brake**
While traveling, depress the brake pedal firmly to make sure that the brake is applied effectively.

**Inspection of Parking Brake**
1. Depress the locking pedal while firmly depressing the brake pedal to lock it and check that the brake is applied effectively.
2. Firmly depress the brake pedal and release the locking pedal to release the brake pedal, and then check that the brake is not applied.
Belt

Inspection of Belt

**Warning**
The engine must be stopped when the belt is inspected.

**Important**
A slacking or damaged belt or damaged fan may cause overheating or lack of a battery charge.

1. Press the middle of the belt with your finger to check the belt tension.
2. Make sure that there are no cracks, damage or abnormal wear.

Wire

Inspection of Wire

1. Make sure that the wire is not cracked or damaged.
2. If the wire is cracked or damaged, replace it with a new one immediately.

Around The Engine

Inspection of Engine-Associated Parts

1. Check the fuel system parts for loosened or cracked joints and leakage. Replace the parts if necessary.
2. Blow compressed air to clean any grass or flammable materials that may be attached on or around the muffler.

**Important**
Securely tighten the oil level gauge and oil filler cap.

1. Check the oil level 10 to 20 minutes after stopping the engine.
2. Position the machine so that the engine is level, and then fully insert the oil level gauge to check the oil level.

3. The appropriate oil level should be between the upper and lower limit lines on the gauge.

---

**Inspections**
Supply of Engine Oil

**Important**
Do not supply too much engine oil. Otherwise, the engine may be damaged.

**Important**
Do not mix different types of engine oil.

**Important**
Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

**Important**
Securely tighten the oil level gauge and oil filler cap.

1. Engine oil is supplied through the oil filler cap. Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.
2. Securely install the oil filler cap.
3. It will take a while for the supplied engine oil to descend into the oil pan. Check the oil level again 10 to 20 minutes after replenishment.

Fuel

**Inspection of Fuel Quantity**

With the machine on a level surface, observe the fuel gauge in the operation panel to check the fuel level.

![Fuel Gauge Diagram](image)

**Warning**
Do not supply fuel above F (FULL) level of the fuel gauge. If you supply too much fuel, it might overflow from the cap when you travel or work on a slope.

**Warning**
Keep away from fire while fueling. Do not smoke while fueling.

**Warning**
Supply fuel after stopping the engine and allowing it to cool down completely.

If the fuel gauge, located in the operation panel, indicates a level close to E (EMPTY), supply fuel (diesel) at your earliest convenience. The fuel tank capacity is approximately 51.0 dm³ (51.0 L).
Air Bleeding of Fuel System

**Important**

The air-bleed plug should always be in the closed position except during the air bleeding operation. Using the machine with the air-bleed plug in the open position may cause the engine to stall.

This machine has a function of automatic air bleeding. However, depending on the mechanical structure, it may not bleed air completely. If the automatic air bleeding does not work well, follow the steps below to perform manual air bleeding.

**Caution**

Do not perform air bleeding when the engine is hot since the fuel may spill on the hot exhaust manifold and a fire might occur.

1. Set the ignition key to the "ON" position.
2. Turn the air-bleed plug on the fuel filter several times to loosen it.
3. When a bubble no longer arises, screw the air-bleed plug to the original position.
4. Open the air-bleed plug on the injection pump.
5. When a bubble no longer arises, screw the air-bleed plug to the original position.

6. Set the ignition key to the "OFF" position.

Water Separator

**Inspection of Water Separator**

**Important**

Water-contaminated fuel may impair engine startability, decrease output or damage engine parts.

The water separator removes water from the fuel.

1. Make sure that debris and water have not accumulated in the cup.
2. With the float raised, water contamination is confirmed.
3. When the float reaches the drain level, drain the water.

---

1. Fuel tank
2. Tank cap

Air Bleeding of Fuel System

1. Air-bleed plug
2. Injection pump
3. Fuel filter

Water Separator

1. Water Separator
2. Float
3. Cup
4. Drain level
Draining of Water Separator

Important
Water-contaminated fuel may impair engine startability, decrease output or damage engine parts.

Drain the water after at least the number of hours in the Maintenance Schedule and whenever the float is raised by water.
1. Stop the engine, and then turn the key switch to the "OFF" position.
2. Place a container under the water separator.
3. Close the fuel cock of the water separator.
4. Remove the ring nut, and then remove the cup.
5. Drain the water from the cup.

Important
During installation, prevent contamination with dirt or dust.
If the fuel is contaminated with dirt, dust, etc., the fuel injection pump and injection nozzle will become worn.

6. Correctly install all parts in their original positions.
7. Fill up the fuel tank with fuel.
8. Open the fuel cock of the water separator.
9. Set the ignition key to the "ON" position.
10. Loosen the air-bleed plug to bleed the air.
11. When the cup is filled with fuel, close the air-bleed plug.
12. Set the ignition key to the "OFF" position.
13. If the engine does not start within 15 seconds after switching the ignition key to the "START" position, wait at least 30 seconds, and then repeat the same operation.
If there is still air in the cup after starting the engine, bleed the air again.
Important

Water-contaminated fuel may impair engine startability, decrease output or damage engine parts.

Clean the water separator after at least the number of hours in the Maintenance Schedule and whenever debris has accumulated in the cup.

1. Stop the engine, and then turn the key switch to the "OFF" position.
2. Place a container under the water separator.
3. Close the fuel cock of the water separator.
4. Remove the ring nut, and then remove the cup.
5. Drain the water from the cup.
6. Clean the cup and element with diesel fuel.

Important

During installation, prevent contamination with dirt or dust. If the fuel is contaminated with dirt, dust, etc., the fuel injection pump and injection nozzle will become worn.

7. Correctly install all parts in their original positions.
8. Fill up the fuel tank with fuel.
9. Open the fuel cock of the water separator.
10. Set the ignition key to the "ON" position.
11. Loosen the air-bleeding plug to bleed the air.
12. When the cup is filled with fuel, close the air-bleeding plug.
13. Set the ignition key to the "OFF" position.
14. If the engine does not start within 15 seconds after switching the ignition key to the "START" position, wait at least 30 seconds, and then repeat the same operation. If there is still air in the cup after starting the engine, bleed the air again.
Fuel Filter

Inspection of Fuel Filter

The fuel filter is positioned between the fuel strainer and the engine, and cleans the fuel flowing into the carburetor. When the fuel flow becomes insufficient, replace the fuel filter if necessary.

1. Make sure that there is no fuel leakage.
2. Make sure that the fuel filter is not damaged or dirty.

Oil Leakage

Inspection of Oil Leakage

Caution

When performing maintenance on the hydraulic system, lower the mower units.

- After approximately 50 hours of operation, some tightened portions may be loosened and oil and grease may leak.
- Be sure to retighten the parts.
- Check the bottom of the machine for oil and grease leakage.

Grass Catcher

Inspection of Grass Catcher

The grass catcher may no longer correctly collect grass clippings due to its wear, damage, deformation, etc., caused by frequent use.

1. Make sure that there is no wear or deterioration of the grass catcher.
2. Make sure that there is no damage to the grass catcher.
3. Make sure that there is no interference to moving parts due to deformation of the grass catcher.
Tightening Torques

**Important**

Refer to the Tightening Torque table.
Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

**Standard Tightening Torques**
Bolts and Nuts

**Important**

A number of bolts are used in each part of this machine.
Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.
Too much tightening may cause the looseness or damage of the screw.
The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.
The table below is for the galvanized or parkerized bolts.
In case that the strength of internal thread is weak, it is not applied.
Do not use rusty or sand attached "screw."
Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.
The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.
If "screw" is wet by water or oil, do not tighten it with normal tightening torque.
If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.
Too much tightening may cause looseness by the screw stretched or result in damage.
Do not use a bolt experienced too much burden.
Using the impact wrench requires the skill.
Do exercise as much as possible for steady tightening.
### General Bolt
#### Strength Classification 4.8

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<th>N-m</th>
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<td>7,545.78</td>
<td>6,549.74</td>
</tr>
</tbody>
</table>

### Heat-Treated Bolt
#### Strength Classification 8.8

<table>
<thead>
<tr>
<th>Nominal Diameter</th>
<th>N-m</th>
<th>kgf-cm</th>
<th>lb-in</th>
</tr>
</thead>
<tbody>
<tr>
<td>M5</td>
<td>5 - 7</td>
<td>50.99 - 71.38</td>
<td>44.26 - 61.96</td>
</tr>
<tr>
<td>M6</td>
<td>8 - 11</td>
<td>81.58 - 112.17</td>
<td>70.81 - 97.36</td>
</tr>
<tr>
<td>M8</td>
<td>23 - 29</td>
<td>234.53 - 295.71</td>
<td>203.57 - 256.68</td>
</tr>
<tr>
<td>M10</td>
<td>45 - 57</td>
<td>458.87 - 581.23</td>
<td>398.30 - 504.51</td>
</tr>
<tr>
<td>M12</td>
<td>67 - 85</td>
<td>683.20 - 866.75</td>
<td>593.02 - 752.34</td>
</tr>
<tr>
<td>M14</td>
<td>106 - 134</td>
<td>1,080.88 - 1,366.20</td>
<td>938.21 - 1,186.03</td>
</tr>
<tr>
<td>M16</td>
<td>152 - 188</td>
<td>1,549.94 - 1,917.04</td>
<td>1,345.35 - 1,663.99</td>
</tr>
<tr>
<td>M18</td>
<td>200 - 240</td>
<td>2,039.40 - 2,447.28</td>
<td>1,770.20 - 2,124.24</td>
</tr>
<tr>
<td>M20</td>
<td>245 - 295</td>
<td>2,498.27 - 3,008.12</td>
<td>2,168.50 - 2,611.05</td>
</tr>
<tr>
<td>M22</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M24</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M27</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M30</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

#### Strength Classification 10.9

<table>
<thead>
<tr>
<th>Nominal Diameter</th>
<th>N-m</th>
<th>kgf-cm</th>
<th>lb-in</th>
</tr>
</thead>
<tbody>
<tr>
<td>M5</td>
<td>7 - 10</td>
<td>71.38 - 101.97</td>
<td>61.96 - 88.51</td>
</tr>
<tr>
<td>M6</td>
<td>14 - 18</td>
<td>142.76 - 183.55</td>
<td>123.91 - 159.32</td>
</tr>
<tr>
<td>M8</td>
<td>28 - 38</td>
<td>285.52 - 387.49</td>
<td>247.83 - 336.34</td>
</tr>
<tr>
<td>M10</td>
<td>58 - 76</td>
<td>591.43 - 774.97</td>
<td>513.36 - 672.68</td>
</tr>
<tr>
<td>M12</td>
<td>104 - 134</td>
<td>1,060.49 - 1,366.40</td>
<td>920.50 - 1,186.03</td>
</tr>
<tr>
<td>M14</td>
<td>140 - 188</td>
<td>1,427.58 - 1,917.04</td>
<td>1,239.14 - 1,663.99</td>
</tr>
<tr>
<td>M16</td>
<td>210 - 260</td>
<td>2,141.37 - 2,651.22</td>
<td>1,858.71 - 2,301.26</td>
</tr>
<tr>
<td>M18</td>
<td>280 - 340</td>
<td>2,855.16 - 3,466.98</td>
<td>2,478.28 - 3,009.34</td>
</tr>
<tr>
<td>M20</td>
<td>370 - 450</td>
<td>3,772.89 - 4,588.65</td>
<td>3,274.87 - 3,982.95</td>
</tr>
<tr>
<td>M22</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M24</td>
<td>-</td>
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</tr>
<tr>
<td>M27</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>M30</td>
<td>-</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

Note: The same values are applied to "fine screw thread."
## Principal Tightening Torques

Tightening Torque by Model

**LM551**

**LM551A**

Tighten the following bolts and nuts at the torque specified in the table. For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 or equivalent anaerobic sealant).

<table>
<thead>
<tr>
<th>Location</th>
<th>Code</th>
<th>Part name</th>
<th>Tightening torque</th>
<th>Thread locking adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td>N-m</td>
<td>kgf-cm</td>
</tr>
<tr>
<td>Front wheel</td>
<td></td>
<td></td>
<td>104 - 134</td>
<td>1,060.49 - 1,366.40</td>
</tr>
<tr>
<td>Motor</td>
<td>K0013120702</td>
<td>BOLT, HT M12-70</td>
<td>104 - 134</td>
<td>1,060.49 - 1,366.40</td>
</tr>
<tr>
<td>Wheel mounting</td>
<td>-</td>
<td>Slotted nut 1-20UNEF of hydraulic motor</td>
<td>280 - 300</td>
<td>2,855.16 - 3,059.10</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0011120352</td>
<td>BOLT, P1.5 M12-35</td>
<td>104 - 134</td>
<td>1,060.49 - 1,366.40</td>
</tr>
<tr>
<td>Rear wheel</td>
<td></td>
<td></td>
<td>104 - 134</td>
<td>1,060.49 - 1,366.40</td>
</tr>
<tr>
<td>Motor</td>
<td>K0010120602</td>
<td>BOLT, HT M12-60</td>
<td>104 - 134</td>
<td>1,060.49 - 1,366.40</td>
</tr>
<tr>
<td>Wheel mounting</td>
<td>-</td>
<td>Slotted nut 1-20UNEF of hydraulic motor</td>
<td>280 - 300</td>
<td>2,855.16 - 3,059.10</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0011120352</td>
<td>BOLT, P1.5 M12-35</td>
<td>104 - 134</td>
<td>1,060.49 - 1,366.40</td>
</tr>
<tr>
<td>Engine</td>
<td>K0017100252</td>
<td>BOLT, SMALL HT P1.25 M10-25</td>
<td>58 - 76</td>
<td>591.43 - 774.97</td>
</tr>
<tr>
<td></td>
<td>K0010121201</td>
<td>BOLT, HT M12-120</td>
<td>67 - 85</td>
<td>683.20 - 886.75</td>
</tr>
<tr>
<td>Joint</td>
<td>K0024100401</td>
<td>BOLT, W/HEX. HOLE M10-40</td>
<td>62 - 72</td>
<td>632.21 - 734.18</td>
</tr>
<tr>
<td></td>
<td>K0011100252</td>
<td>BOLT, HT P1.25 M10-25</td>
<td>58 - 76</td>
<td>591.43 - 774.97</td>
</tr>
<tr>
<td>Tie rod</td>
<td>-</td>
<td>Slotted nut(END ASSY, TIE-ROD MALE (RH))</td>
<td>45</td>
<td>458.87</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>Slotted nut(END ASSY, TIE-ROD MALE (LH))</td>
<td>45</td>
<td>458.87</td>
</tr>
<tr>
<td>Piston pump</td>
<td>K0013140452</td>
<td>BOLT, HT M14-45</td>
<td>140 - 188</td>
<td>1,427.58 - 1,917.04</td>
</tr>
<tr>
<td>Cross valve</td>
<td>K0013101202</td>
<td>BOLT, HT M10-120</td>
<td>29 - 38</td>
<td>295.71 - 387.49</td>
</tr>
<tr>
<td>Seat</td>
<td>-</td>
<td>M8 Bolt and Nut (accessories)</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>Mower stopper</td>
<td>K0041060122</td>
<td>SCREW, + FLAT HEAD M6-12</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>ROPS</td>
<td>K001A121101</td>
<td>BOLT, 13T W/HEX HOLE M12-110</td>
<td>104 - 134</td>
<td>1,060.49 - 1,366.40</td>
</tr>
</tbody>
</table>
**Adjustment before Work**

### Adjustment of Steering Wheel

**Warning**
Do not make adjustments while traveling since doing so is dangerous.

**Caution**
Be sure the steering wheel position is securely locked.
If it becomes loose while traveling, an unexpected accident may occur.

The steering wheel can be adjusted up or down.
Adjust the position to fit the operator.

Shift the tilt lever to the "FREE" position, move the steering wheel to the position that suits the work requirements, and then shift the tilt lever to the "LOCK" position to secure the steering wheel in place.
The tilt lever is located in the driver's left foot area.

### Adjustment of Seat

Use the adjustment levers to adjust the seat. Adjust the position to fit the operator.

1. Use the forward/backward adjustment lever to adjust the seat back and forth.
2. Use the tilt adjustment lever to adjust the angle of the backrest.
3. Turn the suspension adjustment handle to adjust the firmness of the seat suspension.
   Refer to the suspension indicator while making adjustments. [45 to 130 kg (99.2 to 286.6 lb)]
4. Turn the armrest adjustment knob to adjust the angle of the armrests.
5. Turn the seat height adjustment knob to adjust the height of the seat steplessly. [0 to 60 mm (0 to 2.36 in)]
   Adjust the height of the seat while sitting in it.
Adjustment of Reel Rotation Control Valves

The reel rotation control valves adjust the rotation speeds of the reel cutters (cutting cylinders).
Adjust according to the operating conditions.
A label listing dial settings for corresponding reel rotation speeds is attached.
Adjust the reel rotation control valve to the setting for the reel rotation speed listed on the reel rotation label.
"TURNS" means the rotation number of the dial's counterclockwise rotation started from the state where the dial is fully tightened clockwise.
"POS" means the dial decal number pointed by the indicating screw.
Note:
The factory default reel rotation speed is set to 1,450 rpm.

1. Stop the engine.
2. Open the underseat cover.
3. Use the specialized wrench (accessory) to loosen the lock nut for the dial.
Note:
Raise the lock nut to a position where it will not interfere when the dial is turned.

4. Turn the dial to set it to the appropriate position.
Set the two dials to the same position.

5. Tighten the lock nut for the dial.
If the dial rotation number is unknown, follow the steps below to adjust the dial.
1. Stop the engine.
2. Open the underseat cover.
3. Use the specialized wrench (accessory) to loosen the lock nut for the dial.
1. Dial (mower units #1, #4 and #5)
2. Lock nut
3. Specialized wrench (accessory)

**Note:**
Raise the lock nut to a position where it will not interfere when the dial is turned.

4. Turn the dial clockwise until it stops.
5. Turn the dial counterclockwise to set it to the appropriate position. The amount that the dial is turned differs depending on the mower unit. For example, the following procedures show the steps to set the reel rotation speed to 1,450 rpm.

   When mower unit LS62 or LS66/LH62 is installed:
   Turn the dial counterclockwise three times, then an additional 180 degrees. Position "4" on the dial sticker should be aligned with the center of the indicating screw.

   When mower unit LH52 is installed:
   Turn the dial counterclockwise two times, then an additional 45 degrees. Position "1" on the dial sticker should be aligned with the center of the indicating screw.

6. Use the specialized wrench (accessory) to tighten the lock nut for the dial.

**Adjustment of Mower Stopper Pin**

The mower stopper pin can prevent or allow tilting of the mower units. Adjust according to the operating conditions.

**Fixed:**
- The mowing line while traveling straight ahead is a straight line. (The mowing line is easy to see.)
- The mower units do not tilt while operating on slopes, and incomplete mowing can be reduced.

**Released:**
- It is appropriate when turning while mowing or it is easy to follow undulations.

1. On a level surface, lower all mower units.
2. Apply the parking brake, and then stop the engine.
3. Adjust the position of the mower stopper pin, and then insert the cotter pin.
To fix:
Insert the cotter pin into the upper hole in the mower stopper pin.

To release:
Insert the cotter pin into the lower hole in the mower stopper pin.

The mower stabilizer stabilizes the mower units and prevents an undulating finish (a phenomenon called Marcelling).

1. On a level surface, lower all mower units.
2. Apply the parking brake, and then stop the engine.
3. Loosen the lock nut.
4. Tighten the nut to adjust the length of the spring (compression).
   - Mower #1 to #5: 140.0 mm (5.51 in)
5. Tighten the lock nut.

Adjustment of Mower Stabilizer

Note:
Depending on the specifications, this function may not be available.

Important
After adjusting the cutting height, adjust the mower stabilizer.
Adjustment of Stopper Nuts

Note:
Depending on the specifications, this function may not be available.
The stopper nut adjusts the movement range of the mower unit.
1. Apply the parking brake, and then stop the engine.

Important
When a grass catcher is installed on LH52 (5-inch mower unit), a large movement range of the mower may cause the grass catcher to come into contact with the front roller when the mower unit is raised. Exercise care in the position of the stopper nut.

2. Turn the nut to adjust the length of A.
   • Mower #1, #4 and #5: 15.0 mm (0.59 in)
   • Mower #2 and #3: 40.0 mm (1.57 in)

Procedure to Start/Stop Engine

Start/Stop of Engine

Procedure to Start Engine

Caution
Before starting the engine, make sure that there are no other people or obstacles around the machine.

Caution
Be careful of the mower units lowering when the mower unit up/down lever is shifted to the "Down" position and the key switch is turned to the "ON" position while the engine is stopped with the traveling/working selector switch set to the "Working" position.

Important
Starter operation must take 15 seconds or less.
If the engine still does not start, stop using the battery for 30 to 60 seconds to avoid exhausting the battery.

1. Open the fuel cock of the water separator.
2. Sit on the seat.
3. Make sure that you have depressed the brake pedal and applied the parking brake.
4. Set the reel rotation switch to the "Stop" position.
5. Move the mower unit up/down lever to the neutral position.
6. Make sure that the traveling pedal is in neutral position.
7. Move the throttle lever from the "Low speed" position halfway toward the "High speed" position.

**Important**

The thermo-start lamp turns off at the specified time. However, the lamp turning off is not related to the glow plug generating heat. If the ignition key is left in the "GLOW" position after the lamp is turned off, the plug will still generate heat. The thermo-start lamp will stay illuminated for five seconds.

8. Switch the ignition key to the "GLOW" position.

9. Make sure that the glow plug is generating heat and the thermo-start lamp is turned on.

10. After the thermo-start lamp turns off, immediately set the ignition key to the "START" position.

**Important**

Quickly returning the ignition key from the "START" position to the "ON" position may result in damage to the device.

11. When the starter starts rotating and the engine starts, slowly return the ignition key to the "ON" position.

12. Make sure that the charge lamp and oil pressure lamp turn off. If they do not turn off, stop the engine and inspect the machine.

13. Move the throttle lever to the "Low speed" position, and then warm up the engine for 1 to 2 minutes.

14. Gradually move the throttle lever toward the "High speed" position.

Procedure to Stop Engine

1. Set the traveling pedal to the neutral position.

2. Depress the brake pedal, and then apply the parking brake lever.

3. Set the reel rotation switch to the "Stop" position.

4. Shift the throttle lever toward the "Low speed" position, and then let the engine idle for 1 to 2 minutes.

5. Switch the ignition key to the "OFF" position.

6. Make sure that the engine has stopped.

7. Remove the ignition key.

8. Leave the driver’s seat.
9. Close the fuel cock of the water separator.

**Safety Mechanisms**

This machine features a safety device for starting/stopping the engine.

1. As for starting the engine, the safety device prevents the engine from starting unless it meets each of the following four conditions.
   - An operator is sitting on the seat.
   - The parking brake is applied.
   - The reel rotation switch is set to the "OFF" position.
   - The traveling pedal is set to the neutral position.

### Important

When you restart the engine after the safety device stops the engine, be sure to return the ignition key to the "OFF" position first, and then restart it. Otherwise the engine does not start.

2. In the event the operator leaves the seat with the parking brake applied and the engine running, the safety device will be activated and will stop the engine under any of the following conditions:
   - The traveling pedal is not set to the neutral position. (The operator has depressed the traveling pedal.)
   - The reel rotation switch is set to the "Rotate" position.
   - However, when the reel reverse switch is set to the "ON" position (reverse rotation), the engine does not stop.

**Warning Mechanisms**

This machine features various warning mechanisms.

1. **Overheat Warning Buzzer**  
   If the water temperature inside the engine exceeds 110 degrees Celsius, a buzzer will sound. (intermittent tone)
   When the buzzer sounds, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

2. **Hydraulic Oil Level Warning Buzzer**  
   If the oil level in the hydraulic tank decreases by approximately 3.0 dm³ (3.0 L) from the specified level, a buzzer will sound. (continuous tone)
   When the buzzer sounds, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

3. **Engine Overload Warning Buzzer**  
   If the traveling pedal is depressed and the speed exceeds 12.0 km/h while the pedal stopper is in the "OFF" position and the reel cutters (cutting cylinders) are rotating, a buzzer will sound. (intermittent tone)
   When the buzzer sounds, adjust the speed to 12.0 km/h or less.

4. **Warning Buzzer for Traveling With Brake Applied**  
   If the traveling pedal is depressed while the parking brake is applied, a buzzer will sound. (continuous tone)
   When the buzzer sounds, firmly depress the brake pedal to release the locking pedal.
## Operation Method

### Cautions for when You Leave The Machine

**Caution**

If the brakes are not sufficiently effective, use the wheel stoppers to secure the machine.

**Caution**

Never park the machine on a slope.

### Positions of Operation Decals

<table>
<thead>
<tr>
<th>Number</th>
<th>Decal Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Key switch decal</td>
</tr>
<tr>
<td>2</td>
<td>Engine rotation decal</td>
</tr>
<tr>
<td>3</td>
<td>Light switch mark</td>
</tr>
<tr>
<td>4</td>
<td>Reel rotation mark</td>
</tr>
<tr>
<td>5</td>
<td>Mower unit up/down decal</td>
</tr>
<tr>
<td>6</td>
<td>Traveling/working selector mark</td>
</tr>
<tr>
<td>7</td>
<td>Tilt steering decal</td>
</tr>
<tr>
<td>8</td>
<td>Parking brake decal</td>
</tr>
<tr>
<td>9</td>
<td>BRAKE decal</td>
</tr>
<tr>
<td>10</td>
<td>FORWARD decal</td>
</tr>
<tr>
<td>11</td>
<td>BACKWARD decal</td>
</tr>
<tr>
<td>12</td>
<td>Engine rotation decal</td>
</tr>
<tr>
<td>13</td>
<td>Lever open/close decal</td>
</tr>
<tr>
<td>14</td>
<td>Lapping decal</td>
</tr>
<tr>
<td>15</td>
<td>Reel rotation decal</td>
</tr>
<tr>
<td>16</td>
<td>Reel stop decal</td>
</tr>
</tbody>
</table>
**Description of Operation Decals**

**Key Switch Decal**

Key switch decal
This indicates the key switch positions.

![Key Switch Decal](royo1p-002)

1. OFF
2. ON
3. GLOW
4. START

**Engine Rotation Decal**

Engine rotation decal
This indicates high/low speed of the engine rotation.

![Engine Rotation Decal](kp2t8-002)

1. High speed
2. Low speed

**Light Switch Mark**

Note:
Depending on the specifications, this function may not be available.
Light switch mark
It illustrates ON/OFF of the light.

![Light Switch Mark](mzmbmi-001)

1. ON
2. OFF

**Reel Rotation Mark**

Reel rotation mark
It illustrates Rotation/Stop of the reel cutter (cutting cylinder).

![Reel Rotation Mark](6ntrnc3-001)

1. Rotation
2. Stop
Mower Unit Up/Down Decal
Decal, mower unit up/down
This indicates the Up/Down positions of the mower unit.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Down</td>
</tr>
<tr>
<td>2</td>
<td>Up</td>
</tr>
</tbody>
</table>

Traveling/Working Selector Mark
Traveling/working selector mark
It illustrates the positions where mower units #4 and #5 stop when they are raised.
(ON/OFF of slight lift function)

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Working</td>
</tr>
<tr>
<td>2</td>
<td>Traveling</td>
</tr>
</tbody>
</table>

Tilt Steering Decal
K4203001710
Decal, tilt steering
This illustrates the tilt directions of the steering wheel and the locked/free positions.

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Lock</td>
</tr>
<tr>
<td>2</td>
<td>Release</td>
</tr>
</tbody>
</table>

Parking Brake Decal
K4203001700
Decal, parking brake
This shows how to lock and release the parking brake.
**BRAKE Decal**

K4203001450
Decal, BRAKE
This indicates brake.

**Engine Rotation Decal**

K4203001660
Decal, engine rotation
This indicates high/low speed.

**FORWARD Decal**

K4203001430
Decal, FORWARD
This indicates forward travel.

**Lever Open/Close Decal**

K4203001720
Decal, open/close lever
This indicates lock/release of open/close lever.

**BACKWARD Decal**

K4203001440
Decal, BACKWARD
This indicates backward travel.
Lapping Decal

K4203001590
Decal, lapping
This indicates rotational direction of the reel cutter (cutting cylinder).

Reel Rotation Decal

K4203001300
Decal, reel rotation
This indicates rotation of the reel cutter (cutting cylinder).

Proximity Sensor

There are four proximity sensors on #1, #2, #4 and #5 mower arm fulcrums. These sensors detect the raised or lowered positions of mower units #1, #2, #4 and #5. The information is related to controlling rotation and stop of the reel cutter (cutting cylinder).

Mower unit #1
Mower unit #2

Relays

The relay box is located inside the underseat cover. These relays control traveling/working selection, rotation of the reel cutters (cutting cylinders), and mower unit lowering selection. The operating condition can be checked by the illumination of the LEDs.

- LEDs ① and ② light up when the traveling/working selector switch is in the "Working" position and mower units #4 and #5 are raised.
- LED ③ is not used.
- LED ④ lights up when the mower unit up/down lever is in the "Down" position and the traveling/working selector switch is in the "Working" position.
- LEDs ⑤ and ⑥ light up when the reel rotation switch is in the "ON" position and the mower units are lowered.
- LEDs ⑦ and ⑧ light up when the reel reverse switch is in the "ON" position.
Light Switch

Caution

The lights provide auxiliary lighting. Do not travel or operate the machine at night or under poor visibility.

The light switch is located in the operation panel.
When the switch is set to the "ON" position, the lights turn on. When it is set to the "OFF" position, the lights turn off.

Traveling/Working Selector Switch

Important

Set the traveling/working selector switch to the "Working" position before lowering the mower units. The mower units cannot be lowered with the switch set to the "Traveling" position.

The traveling/working selector switch is located in the operation panel.
This can change the positions where mower units #4 and #5 stop when they are raised.

When the switch is set to the "Traveling" position, mower units #4 and #5 are raised to their highest positions.
When the switch is set to the "Working" position, mower units #4 and #5 are only raised halfway.

When set to the "Traveling" position

When set to the "Working" position
Reel Rotation Switch

**Caution**

Set the reel rotation switch to the "Rotation" position immediately before starting cutting work. At all other times, be sure to leave the reel rotation switch set to the "Stop" position.

The reel rotation switch is located in the operation panel and operates rotation of the reel cutters (cutting cylinders) of the mower units. When the reel rotation switch is set to the "Rotation" position, the reel cutters (cutting cylinders) of all mower units will rotate for cutting work. When the reel rotation switch is set to the "Stop" position, the reel cutters (cutting cylinders) will stop.

**Note:**

When the mower units are raised, the reel cutters (cutting cylinders) do not rotate, even if the switch is set to the "Rotation" position.

Reel Forward/Reverse Switch

**Important**

Do not switch between “Forward” and “Reverse” while the reel cutter (cutting cylinder) is rotating. Otherwise, the hydraulic system will malfunction.

The reel forward/reverse switch is located inside the underseat cover and switches the rotation direction of the reel cutters (cutting cylinders). When the reel forward/reverse switch is set to the "Forward" position, the reel cutters (cutting cylinders) of all mower units will rotate for cutting work. When the reel forward/reverse switch is set to the "Reverse" position, the reel cutters (cutting cylinders) will rotate in reverse (back lapping rotation).
Reel Rotation/Stop Switching Lever

⚠️ Caution
Before operating the reel rotation/stop switching lever, be sure to set the reel rotation switch to the "Stop" position.

The reel rotation/stop switching lever is located on the reel motor attached to each mower unit. It is used during cutting and back lapping. Shift the lever(s) to the "Rotation" position only for the mower unit(s) to be used for cutting or back lapping. Leave the lever(s) for other mower units in the "Stop" position.

Mower Unit Up/Down Lever

⚠️ Caution
Before raising or lowering the mower units, make sure that there are no people around the machine.

Be careful of the mower units lowering when the mower unit up/down lever is shifted to the "Down" position and the key switch is turned to the "ON" position while the engine is stopped with the traveling/working selector switch set to the "Working" position.

⚠️ Important
When the mower lock levers (latches) are engaged, do not operate the mower unit up/down lever.

The mower unit up/down lever is located in the operation panel and raises or lowers the mower units. When the lever is shifted to the "Down" position, the mower units are lowered. When the lever is shifted to the "Up" position, the mower units are raised. When the lever is shifted to the "UP" position and then released from the hand, the lever returns to the neutral position.

Mower Lock Lever (Latch)

The mower lock levers (latches) are located in the foot area on the left and right sides and are used when traveling or storing the machine with mower units #4 and #5 raised. When traveling or storing this machine, hook the mower lock levers (latches) on the arms.
Note:
When the mower units are raised, the reel cutters (cutting cylinders) stop rotating even if the reel rotation switch is set to the "Rotation" position.

**Throttle Lever**

The throttle lever is located in the operation panel and enables you to adjust the engine rpm.

Move the throttle lever toward the "High speed" position to increase the engine rpm, and toward the "Low speed" position to reduce the rpm.

Note:
The factory default maximum engine rotation speed is set to 3,100 rpm.

**Traveling Pedal**

The traveling pedal is located in the right foot area.

When forward depressed, the machine travels forward. When backward depressed, the machine travels backward.

The height and angle of the traveling pedal can be adjusted to fit the operator.

Forward:
The height and angle can be adjusted by changing the installation position of the bolt and spring washer.

Backward:
The height can be adjusted by changing the installation position of the bolt and spring washer.
Pedal Stopper

The pedal stopper is located in the right foot area. This lever changes the amount that the forward pedal can be depressed.

Use the pedal stopper during operation. You can adjust the amount that the forward pedal can be depressed. Loosen the bolt to adjust to 12 km/h or less.

Brake Pedal

Caution
When leaving the driver's seat, park the machine on a stable, flat surface and be sure to apply the parking brake.

Caution
Never park the machine on a slope.

The brake pedal is located in the left foot area. To stop the machine, firmly depress the brake pedal. When parking, depress the locking pedal while firmly depressing the brake pedal to lock it. To release the brake pedal, firmly depress the brake pedal to release the locking pedal.

Note:
Locking the brake pedal can be used as a parking brake.
Open-Close Lever

The open-close lever is located at the lower-left side of the seat. This is used when opening and closing the underseat cover. When opening the underseat cover, raise the open-close lever to unlock. After closing the underseat cover, lock it.

Hood

Do not open the hood in strong winds.

Be careful not to pinch your fingers when you open or close the hood.

1. Remove the nuts and bolts locking the catch clips on the left and right sides of the hood.
2. Release the rubber catches on the left and right sides.

Radiator Cover

Do not open the radiator cover in strong winds.

Be careful not to pinch your fingers when you open or close the cover.

1. Release the rubber catch.
2. Open the radiator cover to the right.
1. Rubber catch
2. Catch clip
3. Nut
4. Bolt

3. Make sure that the radiator cover is closed.
4. Lift up the hood.

Be careful not to pinch your fingers when you open or close the cover.

Underseat Cover

1. Make sure that the steering wheel is raised completely.
2. Move the seat to the center between the forward and backward positions.
3. Tilt the seat backrest forward.

4. While unlocking with the open-close lever, grab the grip and tilt the seat to the right to open the underseat cover.

Step Cover

1. Remove the button head bolts.
2. Remove the step cover.

For installation, reverse the removing procedure.
Instruments on The Operation Panel

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<thead>
<tr>
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<tbody>
<tr>
<td>1</td>
<td>Hour meter</td>
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<tr>
<td>2</td>
<td>Water temperature gauge</td>
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<tr>
<td>3</td>
<td>Fuel gauge</td>
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<tr>
<td>4</td>
<td>Pilot lamps (charge lamp, thermo-start lamp, oil pressure lamp)</td>
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</table>

**Water Temperature Gauge**

The water temperature gauge is located in the operation panel. This instrument indicates the water temperature inside the engine. If the water temperature gauge indicates a level close to "H" during operation, the machine is overheated. Remove the load from the engine, idle the machine for five minutes, stop the engine, and then inspect the machine and perform any necessary maintenance. If the water temperature exceeds 110 degrees Celsius, a buzzer will sound. (intermittent tone)

**Fuel Gauge**

The fuel gauge is located in the operation panel. This instrument indicates the quantity of fuel inside the fuel tank.

**Pilot Lamps**

**Charge Lamp**

The charge lamp is the left pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and the alternator starts operating properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.
Thermo-Start Lamp

The thermo-start lamp is the middle pilot lamp located in the operation panel. When the ignition key is set to the "GLOW" position, it illuminates as the glow plug generates heat. Illumination of the thermo-start lamp is controlled by the glow lamp timer, and the lamp is turned off after a specified amount of time passes. The duration of illumination indicates an approximate period of time required for warm-up, and has been fixed at five seconds.

Oil Pressure Lamp

The oil pressure lamp is the right pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and engine oil pressure is generated properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

Hour Meter

The hour meter is located in the operation panel, and indicates the accumulated operation time of the engine. The number in black figures on a white background is incremented every six minutes. The number in white figures on a black background is incremented every hour.

1/10 wheel … black figures on a white background
Hour wheel … white figures on a black background

Travel of Machine

Traveling Procedure

1. Start the engine. "Procedure to Start Engine" (Page 4-22)
2. Raise all mower units.
3. Firmly depress the brake pedal to release the locking pedal and release the brake pedal.
4. Slowly depress the traveling pedal.
5. The machine starts traveling.
Towing The Machine

If the machine does not travel due to engine trouble, etc., you can move it in the following ways:

**Caution**
Do not touch the unload valve except when towing the machine.

**Caution**
Before starting the engine, be sure to close the unload valves.

**Important**
When towing the machine, travel at a speed no more than 3.0 km/h. In addition, do not tow the machine for more than 3 minutes. If the towing speed is too fast or there is excessive movement, the pump or motor will be damaged.

**Important**
Do not loosen the unload valve three turns or more.

1. Stop the engine.
   "Procedure to Stop Engine" (Page 4-23)
2. Depress the locking pedal while firmly depressing the brake pedal to lock it.
3. Chock the wheels.
4. Secure the rope to the tow hook.
5. Open the underseat cover.
   "Underseat Cover" (Page 4-37)
6. Turn the unload valve under the seat 1 to 1.5 turns counterclockwise.
7. Close the underseat cover.
8. Remove the wheel stoppers.
9. Firmly depress the brake pedal to release the locking pedal.
10. Tow the machine slowly.

**Warning**
While towing, always keep your foot on the brake pedal and depress the brake pedal at any time to stop.
Cutting Work

Warning
Do not start to move or stop the machine abruptly.
To do so is very dangerous. In addition, it may damage the hydraulic system or result in oil leakage.

Caution
Be sure to operate at an appropriate speed for the mowing site.
When cutting over bumpy surfaces, keep the engine rpm steady, and slow down the cutting speed.

Caution
Note that if you stop operating the mower unit up/down lever before the mower units are raised completely, reel rotation may not stop.
Reel rotation will be turned on or off based on the sensor-detected position of the mower units.

Caution
After sand topdressing, close the cutter cover. Otherwise, sand may fly out and get in your eyes.

Important
Mow with the lever shifted to the "Down" position.
When the lever is returned to the neutral position, the cylinders are fixed, preventing mowing on undulations.

1. Release the mower lock levers (latches) for mower units #4 and #5.
2. Start the engine.
   "Procedure to Start Engine" (Page 4-22)
3. Raise all mower units.
4. Firmly depress the brake pedal to release the locking pedal for releasing the locked brake pedal.
5. Shift the throttle lever to rev the engine up to the maximum rpm.

6. Set the traveling/working selector switch to the "Working" position.
7. Shift the mower unit up/down lever to the "Down" position to lower the mower units.
8. Set the reel rotation switch to the "Rotation" position to rotate the reel cutters (cutting cylinders) of all mower units.
9. Depress the traveling pedal to start cutting work.
   Note: During the work, the reel cutters (cutting cylinders) will rotate or stop in sync with the up and down motion of the mower units.

Removal/Installation of Grass Catcher

Caution
Stop the engine before removing or installing the grass catcher.

1. Set the reel rotation switch to the "Stop" position.
2. Lower the mower units.
3. Apply the parking brake.
4. Stop the engine.
5. Remove or install the grass catcher.
   • Removal of grass catcher:
     Lift up the grass catcher, and remove the mounting pins on the left and right sides of the grass catcher from the grass catcher mounting brackets.
   • Installation of grass catcher:
     Install the mounting pins on the left and right sides of the grass catcher into the grass catcher mounting brackets.

Removal/Installation of Grass Catcher_001

<table>
<thead>
<tr>
<th>1</th>
<th>Grass catcher</th>
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<tbody>
<tr>
<td>2</td>
<td>Grass catcher mounting bracket</td>
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<tr>
<td>3</td>
<td>Mounting pin</td>
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</tbody>
</table>
Transporting

Transporting Procedure

When using a truck or trailer for transporting, drive the machine forward to load it and in reverse to unload it. If the roof is installed on the machine, remove it. Otherwise, the roof may be damaged by wind pressure.

Note:
When tying down the machine, secure the rope at the following locations. At the front of the machine, use the tow hooks on the left and right of the front axle.

![Tow hook diagram]

### Transporting Procedure_001

1. Tow hook

![Bumper diagram]

### Transporting Procedure_002

1. Bumper

Storage

Before Long-Term Storage

- Remove dirt, grass clippings, debris, oil stains etc. completely.
- Supply oil and apply grease to appropriate parts.
- Remove the negative terminal of the battery.
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Maintenance Precautions

⚠️ Caution
First, learn well the maintenance operations you plan to perform.

❗️ Important
Use tools appropriate for each maintenance operation.

❗️ Important
For the safe and best performance of your machine, use Baroness genuine parts for replacement and accessories. Please note that our product warranty may be void if you use non-genuine parts for replacement or accessories.

Maintenance Schedule

LM551
Follow the maintenance schedule below.
〇 ⋅ ⋅ Inspect, adjust, supply, clean
● ⋅ ⋅ Replace (first time)
△ ⋅ ⋅ Replace

<table>
<thead>
<tr>
<th>Maintenance Item</th>
<th>Before Work</th>
<th>After Work</th>
<th>Every Week</th>
<th>Every 50 hrs.</th>
<th>Every 100 hrs.</th>
<th>Every 200 hrs.</th>
<th>Every 250 hrs.</th>
<th>Every 400 hrs.</th>
<th>Every 500 hrs.</th>
<th>Every 800 hrs.</th>
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<th>Every 1500 hrs.</th>
<th>Every 3000 hrs.</th>
<th>Every month</th>
<th>Every 2 years</th>
<th>Every 4 years</th>
<th>Remarks</th>
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Remarks:
- By starting the engine
- Open valve every week or daily in dusty conditions
- 50 hours first check, every 100 hours thereafter
- 50 hours first check, every
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Remarks:
- Check every 100 hours or every month whichever comes earlier
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<th>Every 2 years</th>
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<td>Replace hydraulic hoses (Moving part)</td>
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## Maintenance Schedule

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<td></td>
<td>△</td>
</tr>
<tr>
<td>Replace cables for traveling</td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td>△</td>
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<tr>
<td>Replace brake pads</td>
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<td></td>
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<td>△</td>
</tr>
</tbody>
</table>

- *1: Consult your local Baroness Dealer or local KUBOTA Dealer for this service.
- The items above (*2 marked) are registered as emission related critical parts by KUBOTA in the U.S. EPA nonroad emission regulation.
- As the engine owner, you are responsible for the performance of the required maintenance on the engine according to the above instruction.
- Please see the Engine’s Warranty Statement in detail.
- *4: Refer to the Battery's Owner's Manual.
- The values for consumables are not guaranteed.
- Replace the steering cylinder hoses every 2 years.

### Adjusted Value

<table>
<thead>
<tr>
<th>Fan belt</th>
<th>10 mm (0.39 in)</th>
<th>Belt slack</th>
</tr>
</thead>
<tbody>
<tr>
<td>Mower stabilizer spring</td>
<td>#1 - 5</td>
<td>140.0 mm (5.51 in)</td>
</tr>
<tr>
<td>Location of stopper nut</td>
<td>LH62</td>
<td>#1, 4, 5</td>
</tr>
<tr>
<td></td>
<td></td>
<td>#2, 3</td>
</tr>
<tr>
<td></td>
<td>LH52</td>
<td>#1, 4, 5</td>
</tr>
<tr>
<td></td>
<td></td>
<td>#2, 3</td>
</tr>
<tr>
<td></td>
<td></td>
<td>#2, 3</td>
</tr>
</tbody>
</table>
About Jacking Up The Machine

**Warning**
When replacing a tire or beginning any other maintenance or repairs, be sure to chock the wheels to prevent the machine from moving. Before jacking up the machine, park it on a hard, flat surface such as a concrete floor and remove any obstacles that could prevent you from performing the work safely. When necessary, use an appropriate chain block, hoist, or jack. Support the machine securely with jack stands or appropriate blocks. Failure to do so may cause the machine to move or fall, resulting in injury or death.

Use the jack-up points identified in this manual when jacking up the machine. Only place a jack under the jack-up points specified. Placing a jack at any other point could result in damage to the frame or other parts.

**Jack-Up Points**

<table>
<thead>
<tr>
<th>Jack-up points</th>
<th>1</th>
<th>2</th>
<th>3</th>
<th>4</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front right frame</td>
<td>Front left frame</td>
<td>Right pivot</td>
<td>Left pivot</td>
<td></td>
</tr>
</tbody>
</table>

**1. Front right frame**

**2. Front left frame**

**3. Right pivot**

When jacking up the machine at the right pivot, place a block of wood between the right pivot and the frame.

**Note:**
Use a block of wood with a height of approximately 130 mm (5.12 in).
Greasing

About Greasing

Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.
Add urea-based No. 2 grease in accordance with the Maintenance Schedule.
Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".
Add grease using the specified grease or lubricant.

Greasing Points

Grease nipples are installed in the following locations.
Add grease every 50 hours of operation.

When jacking up the machine at the left pivot, place a block of wood between the left pivot and the frame.

Note:
Use a block of wood with a height of approximately 130 mm (5.12 in).
1. Mower arm fulcrum
   There is one greasing point on each mower arm fulcrum.

   Mower unit #1

   Mower unit #2

   Mower unit #3

   Mower unit #4

   Mower unit #5

---

<table>
<thead>
<tr>
<th>Location</th>
<th>No. of greasing points</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Mower arm fulcrum</td>
<td>5</td>
</tr>
<tr>
<td>2 Lift arm fulcrum</td>
<td>5</td>
</tr>
<tr>
<td>3 Lift arm fulcrum shaft</td>
<td>3</td>
</tr>
<tr>
<td>4 Swiveling bracket fulcrum</td>
<td>2</td>
</tr>
<tr>
<td>5 Brake pedal shaft fulcrum</td>
<td>1</td>
</tr>
<tr>
<td>6 Traveling pedal shaft fulcrum</td>
<td>1</td>
</tr>
<tr>
<td>7 Operating speed stopper</td>
<td>1</td>
</tr>
<tr>
<td>8 Pivot</td>
<td>3</td>
</tr>
<tr>
<td>9 Joint</td>
<td>1</td>
</tr>
</tbody>
</table>
2. Lift arm fulcrum
   There is one greasing point on each lift arm
   fulcrum connected to the mower unit.
   Mower unit #1
   Mower unit #2
   Mower unit #3

3. Lift arm fulcrum shaft
   There is one greasing point on each lift arm
   fulcrum shaft connected to the mower unit.
   Mower units #1 and #4

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Mower unit #1</td>
</tr>
<tr>
<td>2</td>
<td>Mower unit #4</td>
</tr>
</tbody>
</table>
4. Swiveling bracket fulcrum
There is one greasing point on each swiveling bracket fulcrum connected to the mower unit.

5. Brake pedal shaft fulcrum

6. Traveling pedal shaft fulcrum

7. Operating speed stopper

8. Pivot
Rear wheel Middle
Lubrication

About Lubrication

It is necessary to lubricate moving parts so that they will not become stuck or damaged. The locations where lubricant is used are indicated in "Lubricating Points". Apply the lubricant.

Lubricating Points

Apply lubricant at the following locations every 50 hours of operation.

<table>
<thead>
<tr>
<th>Location</th>
<th>No. of greasing points</th>
</tr>
</thead>
<tbody>
<tr>
<td>Steering cylinder spherical bearing</td>
<td>2</td>
</tr>
<tr>
<td>Mower cylinder spherical bearing</td>
<td>10</td>
</tr>
</tbody>
</table>
1. Steering cylinder spherical bearing
There are two locations.

2. Mower cylinder spherical bearing
There are two locations on each mower cylinder.
Swiveling Mower Units #2 and #3

Caution
Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands or legs.

Caution
Be careful not to inhale exhaust gas while swiveling the mower units.

Important
Do not swivel the mower unit #3 toward the outside beyond the angle 45° during back lapping with the engine running. Exhaust gas can be emitted toward hydraulic hoses and it may damage them.
Maintenance can be performed more easily with mower units #2 and #3 swiveled.

1. Lower the mower units, and then stop the engine.
2. Remove the pipe pin, and then remove the grip pin.
3. Swivel the mower unit toward the outside of the main vehicle.

4. Fully insert the grip pin into the locking hole for maintenance, and then install the pipe pin in the grip pin. The installation location for the locking hole for maintenance differs depending on whether the mower unit is installed in the front or rear position.

   Mower unit position: Front
   Use the rear locking hole (A) for maintenance.
Mower unit position: Rear
Use the center locking hole (B) for maintenance.

5. Start the engine, and then raise the mower units.

6. After the maintenance is completed, reverse the procedure to return the machine to its original condition.
Removing/Installing Tires

Front Tires

Follow the steps below to remove the front tires:

1. Loosen the bolts.

2. Securely place the jack beneath the jack-up point of the front left/right frame area, and then raise it until the tires lift off the ground. "Jack-Up Points" (Page 5-8)

3. Remove the bolts.

4. Remove the tire from the wheel mounting seat.

Important

Tighten the bolts in the tightening order (diagonally).

For installing the front tires, reverse the removing procedure.

Rear Tire

Follow the steps below to remove the rear tire.

1. Loosen the bolts.

2. Securely place the jack beneath the jack-up point of the pivot, and then raise it until the tires lift off the ground. "Jack-Up Points" (Page 5-8)

3. Remove the bolts.

4. Remove the tire from the wheel mounting base.

Important

Tighten the bolts in the tightening order (diagonally).

For installing the rear tire, reverse the removing procedure.

Adjustment of Belt Tension

Warning

Be sure to stop the engine before adjusting the belts.

Important

Before making sure of belt tension, rotate the belt several times.

If the belt becomes slack due to frequent use, it may jump or slip. In addition, if it is overtightened, it may wear prematurely. If necessary, adjust it, and always check the belt for appropriate tension.

Fan Belt

1. Press the middle of the belt with your finger to check the belt tension.

2. If the belt tension is incorrect, loosen bolt A and bolt B (securing the alternator), and then move the alternator to adjust the tension.
Adjustment of Parking Brake

**Caution**

Make sure that the brake wire is not cracked or damaged.

**Important**

Make sure that the brake is effective on slopes and that it is not applied any longer when you release it. Adjust the parking brake whenever there is any abnormality.

1. Stop the engine.
2. Remove the step cover.
3. Follow the steps below to adjust the parking brake.

   [1] Depress the locking pedal while firmly depressing the brake pedal to lock it and engage the latch in a notch.

   [2] Adjust the adjustment bolt so that the latch is positioned in the fourth or fifth notch from the top.

Adjustment of Brake

**Caution**

If the brake wire is cut, the machine will be unable to stop.
If the brake wire is cracked or damaged, immediately replace it with a new one.
If the brake is not sufficiently effective, adjust the brake wire.

**Important**

Adjust the play of the brake pedal so that it is as small as possible and the brakes do not drag when released.

Adjust the brake by using the adjustment bolt on the brake wire.
1. Stop the engine.
2. Remove the step cover.
3. Adjust the travel of the brake pedal by tightening the brake wire adjustment bolt.
   - If the brake pedal play is too large, the braking power will be decreased and the pedaling will be light.
   - If the brake pedal play is too small, the braking power will be increased and the pedaling will be heavy.
4. Start the engine.
5. Drive the machine to check the following.
   - Make sure that heat is not generated in the brake area.
   - Make sure that the left and right brakes are equally effective.

**Caution**
If the left and right brakes are not equally effective, an unexpected accident may occur.

6. If the left and right brakes are not equally effective, make fine adjustments by using the adjustment bolts on the brake wires.

**Break-In of Brakes**
If the brake shoes or brake pads are worn, replace them with new ones.
Immediately after replacement, drive to break in the brakes if the effectiveness of the brakes is low.
While driving, lightly operate the brakes to break in the contact areas.
Adjusting The Neutral Position of The Piston Pump

**Caution**
Make sure not to touch rotating tires.

**Caution**
While adjusting the neutral position, the machine may start to move. Securely place jacks beneath the jack-up points, and then raise the machine until all tires lift off the ground.

If the machine moves forward or backward while the traveling pedals are released, they are not set to the neutral position. Follow the steps below to make adjustments.

1. Stop the engine.
2. Securely place jacks beneath the jack-up points, and then lift the machine off the ground. "Jack-Up Points" (Page 5-8)
3. Make sure that no tires get contact with the jack stand.
4. Open the underseat cover.
5. Start the engine, and rev it up to the maximum rpm.
6. Adjust the neutral position.
   - Note: The lock nut uses a 1/2 inch wrench, and the traction adjusting cam uses a 1/4 inch wrench.
   - Follow the steps below to adjust the neutral position.
   - [1] Loosen the lock nuts.
   - [2] Slowly rotate the traction adjusting cam until all tires stop.
     - If the tires move in the direction of forward travel, rotate the traction adjusting cam clockwise.
     - If the tires move in the direction of backward travel, rotate the traction adjusting cam counterclockwise.

Find the position where all tires stop, and then, while holding the traction adjusting cam in place, secure it with the lock nut.

7. Check that the tires do not move.

**Adjustment of Control Arm**

The control arm can be adjusted up or down and forward or backward. Adjust the position to fit the operator.

1. Loosen the nut.
2. Slide the control arm up or down and forward or backward to the appropriate position.
3. Tighten the nut.
Adjustment of Stoppers

Important
The installation method and installation position of the stoppers differ depending on the mower unit model.

The stopper is installed to prevent the mower arm from interfering with the frame when swiveling the mower units #2 and #3. Install in the appropriate position.

Note:
The stopper is not used when the mower units LS66 installed.
The stopper installation position for each mower unit model is described below.
A: Installed at the lower position
  - LS62
  - LH52

B: Installed at the upper position
  - LH62

Adjustment of Mower Unit Leveling Spring
A coil spring is installed on the mower unit coupling.
This keeps the mower unit level.
Adjust the coil spring with the holes in the lift arm.

Mower unit #1

| 1 | Stopper |
| 2 | Nut     |
| 3 | Spring washer |

Coil spring

<table>
<thead>
<tr>
<th>1</th>
<th>2</th>
<th>A</th>
<th>B</th>
</tr>
</thead>
<tbody>
<tr>
<td>22 in mower unit</td>
<td>26 in mower unit</td>
<td></td>
<td></td>
</tr>
<tr>
<td>A</td>
<td>B</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
Adjustment of Mower Unit Leveling Spring_002

1. Coil spring
2. Lift arm
A. 22 in mower unit
B. 26 in mower unit

Adjustment of Mower Unit Leveling Spring_003

1. Coil spring
2. Lift arm
A. 22 in mower unit
B. 26 in mower unit

Adjustment of Mower Unit Leveling Spring_004

1. Coil spring
2. Lift arm
A. Light spring load (standard position)
B. Heavy spring load

Adjustment of Mower Unit Leveling Spring_005

1. Coil spring
2. Lift arm
A. Light spring load (standard position)
B. Heavy spring load

Adjustment of Mower Unit Leveling Spring_006

1. Coil spring
2. Lift arm
A. Light spring load (standard position)
B. Heavy spring load
Important

When the grass catcher is installed, move the mower units to the rear position.

Mower units #2 and #3 can be slid to the front position or rear position. The slide distance is 200 mm (7.87 in).
1. On a level surface, lower all mower units.
2. Move the mower unit up/down lever to the neutral position.
3. Depress the locking pedal while firmly depressing the brake pedal to lock it.
4. Stop the engine.
5. Remove the clamps from the mower unit up/down cylinder hoses.

6. Follow the steps below to slide the mower units.
   - When moving to the front position:
     [1] Loosen bolt A of mower unit #3.
     [3] In the same way, loosen bolt A and remove bolts B of mower unit #2.
     [4] Slide mower units #2 and #3 from the rear position to the front position.
     [5] Install bolts B of mower unit #3.
     [6] In the same way, install bolts B of mower unit #2.
   - When moving to the rear position:
     [1] Loosen bolt A of mower unit #3.

[3] In the same way, loosen bolt A and remove bolts B of mower unit #2.
[4] Slide mower units #2 and #3 from the front position to the rear position.

[5] Install bolts B of mower unit #3.
[6] In the same way, install bolts B of mower unit #2.

7. Adjust the mower stoppers of mower units #2 and #3.
   "Adjustment of Mower Stoppers for Mower Unit #2 and #3" (Page 5-26)
   8. Re-secure the mower unit up/down cylinder hoses with clamps.

Adjustment of Mower Stopper

Adjustment of Mower Stoppers for Mower Unit #1

The mower stopper is installed to prevent the mower unit from interfering with the frame.

The attaching direction of the mower stopper for mower unit #1 differs according to the type of mower unit.
Install in the appropriate direction.
1. Loosen the nuts of the right and left mower stoppers.
2. Place the right and left mower stoppers to the highest position and attach them temporarily.
3. On a level surface, raise all mower units.
4. Depress the locking pedal while firmly depressing the brake pedal to lock it.
5. Stop the engine.
6. Follow the steps below to adjust the position of the mower stopper.
   [1] Loosen the nuts of the right and left mower stoppers.
   [2] Tighten the nuts of the right and left mower stoppers in a position where the mower unit is leveled and the mower arm contacts the center of the mower stopper.

Adjustment of Mower Stopper

Adjustment of Mower Stoppers for Mower Unit #1

The mower stopper is installed to prevent the mower unit from interfering with the frame.
Adjustment of Mower Stoppers for Mower Unit #1 _002

1 Mower stopper
2 Bolt
3 Spring washer
4 Washer
5 Nut
6 Washer

Adjustment of Mower Stoppers for Mower Unit #2 and #3

The mower stopper is installed to prevent the mower unit from interfering with the frame.

The type and attaching direction of the mower stopper for mower unit #2 and #3 differ according to the type of mower unit.

And adjust the attaching position of the mower stopper for mower unit #2 and #3 according to the attaching position (front or rear) of the mower unit. Install in the appropriate direction.

1. On a level surface, lower all mower units.
2. Depress the locking pedal while firmly depressing the brake pedal to lock it.
3. Stop the engine.
4. Open the hood.
5. Open the underseat cover.

6. Remove the nuts of the mower stopper.

7. Adjust the mower stopper position.
   • To set the mower unit in the front position, attach the mower stopper in the "front position".
   • To set the mower unit in the rear position, attach the mower stopper in the "rear position".

Mower unit #2

- Mower stopper front position
- Mower stopper rear position
8. Attach the mower stoppers temporarily.
9. Start the engine.
10. Raise all mower units.
11. Tighten the mower stopper nuts previously attached in a position where the mower unit is leveled and the mower stopper contacts the mower arm.

Note:
The relationship between the mower unit type and the mower stopper is as follows.

**LH62**

**LS66**
Mower unit #2
After installing the mower stoppers, press the stopper auxiliary fitting COMP firmly against the bottom side of the frame and secure it with the bolts.
**LS66**

Mower unit #3

After installing the mower stoppers, press the stopper auxiliary fitting COMP firmly against the bottom side of the frame and secure it with the bolts.

---

**LH52 • LS62**

Adjustment of Mower Stoppers for Mower Unit #4 and #5

1. On a level surface, lower all mower units.
2. Depress the locking pedal while firmly depressing the brake pedal to lock it.
3. Stop the engine.
4. Follow the steps below to adjust the mower stopper position.
   [1] Remove the cotter pin and washer.
   [2] Install the roller shaft and rubber roller in the specified position.

---

**LS66**

For the mower unit LS66, the adjustment is not required.
Change of Coolant

⚠️ Caution

Do not touch the radiator or coolant during engine operation or immediately after the engine has been turned off. Otherwise, you may get burned.

⚠️ Caution

Change coolant after the engine has well cooled down.

⚠️ Caution

The radiator cap is pressurized. If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns. Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

⚠️ Important

When changing the coolant, be sure to drain it into a container and discard it in accordance with local laws and regulations.

⚠️ Important

When changing the coolant, be sure to mix clean water (soft water) and antifreeze (long-life coolant), and then pour it into the radiator and reserve tank.

⚠️ Important

Tightly close the radiator cap. If the cap is loose or incorrectly installed, water may leak and the engine may overheat.

When mixing antifreeze and clean water (soft water), refer to "Relationship between concentration of long-life coolant (LLC) and freezing temperature" below for the mixing ratio.

Relationship between concentration of long-life coolant (LLC) and freezing temperature:

<table>
<thead>
<tr>
<th>Freezing temperature</th>
<th>LLC concentration (volume %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Down to -10 °C (14 °F)</td>
<td>20 %</td>
</tr>
<tr>
<td>Down to -15 °C (5 °F)</td>
<td>30 %</td>
</tr>
<tr>
<td>Down to -20 °C (-4 °F)</td>
<td>35 %</td>
</tr>
<tr>
<td>Down to -25 °C (-13 °F)</td>
<td>40 %</td>
</tr>
</tbody>
</table>

1. Stop the engine, and then allow the radiator to cool.
2. Open the hood.
3. Follow the steps below to drain the coolant.
   [1] Position a container to drain the coolant into.
   [2] Remove the drain plug from the radiator.

![Image of radiator drain plug]

![Image of radiator cap]

When changing the coolant, be sure to mix clean water (soft water) and antifreeze (long-life coolant), and then pour it into the radiator and reserve tank.

[5] Open the reserve tank cap, and then drain the coolant.

4. Install the reserve tank.

5. Clean the radiator with clean water (soft water) to remove any debris or rust.

6. Drain all water from the radiator.

7. Follow the steps below to fill with coolant. The coolant quantity, including the reserve tank, is 10.0 dm$^3$ (10.0 L).

   [1] Install the drain plug.
   [2] Supply clean water (soft water) and antifreeze into the radiator up to the radiator cap opening.
   [4] Supply clean water (soft water) and antifreeze into the reserve tank up to the “FULL” mark.

8. Start the engine, and then idle for several minutes to bleed air from the system.

9. Stop the engine, and then allow the radiator to cool.

10. Check if the coolant level in the reserve tank is between “FULL” and “LOW”, and then supply coolant if necessary.

11. Close the hood.

---

Change of Hydraulic Oil

**Caution**

Be careful with hot oil, which could cause burns if it contacts your skin.

**Important**

When you change the hydraulic oil, be sure to drain it into a container and discard it in accordance with local laws and regulations.

**Important**

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

**Important**

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. Follow the steps below to remove the old oil.

   [1] Start and run the engine to warm up the oil.
   [2] On a level surface, lower the mower units, and then stop the engine.
   [3] Remove the drain plug of the hydraulic tank and drain the old oil into a bowl.
   [4] Install the drain plug.

2. Remove the tank cover.
3. Open the tank cap, and then pour new oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank. The hydraulic tank capacity is approximately 30.3 dm³ (30.3 L).

4. Tighten the tank cap securely.
5. Start the engine, raise and lower the mower units, and turn the steering wheel left and right. Move forward and reverse repeatedly several times.
6. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
7. Check underneath the machine for hydraulic oil leakage.
8. Install the tank cover.

**Change of Hydraulic Oil Filter**

**Change of Hydraulic Oil Line Filter**

<table>
<thead>
<tr>
<th>Caution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Be careful with hot oil, which could cause burns if it contacts your skin.</td>
</tr>
</tbody>
</table>

**Important**

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

**Important**

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. On a level surface, lower the mower units, and then stop the engine.
2. Loosen the filter case and remove it. Note: Use a 24 mm socket wrench.
3. Remove the old filter cartridge.

**Important**

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.
4. Lightly coat the O-ring of the new filter cartridge with hydraulic oil, and then install the cartridge.

5. Clean the inside of the filter case.
6. Make sure that there is no damage to the O-ring of the filter case, and then lightly coat the O-ring with hydraulic oil.

7. Install the filter case onto the body, firmly hand-tighten it, and then tighten it to 25 to 35 N·m (254.93 to 356.90 kgf-cm).

8. Supply hydraulic oil until it reaches the specified level.
   “Supply of Hydraulic Oil” (Page 4-5)
9. Start the engine, and then after the hydraulic oil has warmed up, stop the engine.
10. Check underneath the machine for hydraulic oil leakage.

Change of Hydraulic Suction Filter

**Caution**
Be careful with hot oil, which could cause burns if it contacts your skin.

**Important**
When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

**Important**
If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

**Important**
Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. On a level surface, lower the mower units, and then stop the engine.
2. Remove the filter protection plate.
3. Remove the old filter cartridge.
4. Lightly coat the packing of the new filter cartridge with hydraulic oil, and then install the cartridge.
5. Firmly tighten the filter cartridge by hand so that the packing contacts the mounting surface. Then, tighten it an additional 1/2 turn.

6. Supply hydraulic oil until it reaches the specified level. "Supply of Hydraulic Oil" (Page 4-5)
7. Start the engine, and then after the hydraulic oil has warmed up, stop the engine.
8. Check underneath the machine for hydraulic oil leakage.
9. Install the filter protection plate.

### Change of Air Cleaner

A contaminated air cleaner element may cause malfunction of the engine.
To maximize the life of the engine, replace the air cleaner element at the appropriate times.

1. The timing for replacing the air cleaner element is described below.
   [1] Replace the air cleaner element in accordance with the Maintenance Schedule.
   [2] If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.

2. Replace the air cleaner element by following the same steps as for cleaning the air cleaner. "Cleaning of Air Cleaner" (Page 4-6)

### Change of Engine Oil

**Caution**
Be careful with hot oil, which could cause burns if it contacts your skin.

**Important**
When changing the engine oil, be sure to drain it into a container and discard it in accordance with local laws and regulations.

**Important**
Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

**Important**
Securely tighten the oil level gauge and oil filler cap.

Change the engine oil more frequently if it is contaminated and especially if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

1. Follow the steps below to remove the old engine oil.
   [1] Start and run the engine to warm up the engine oil.
   [2] With the machine on a level surface, stop the engine.
   [3] Remove the drain plug, and then drain the old engine oil into a container.
2. Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.
   The engine oil quantity is approximately 6.0 dm³ (6.0 L).
3. Securely install the oil filler cap.

Change of Engine Oil Filter

**Caution**
Be careful with hot oil, which could cause burns if it contacts your skin.

**Important**
When replacing the engine oil filter, be sure to drain the engine oil into a container and discard it in accordance with local laws and regulations.

**Important**
Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

1. With the filter wrench, remove the old filter cartridge.
2. Lightly coat the packing of the new filter cartridge with engine oil.
3. Hand-tighten the filter cartridge until the packing contacts the sealing surface, and then firmly hand-tighten (without using a filter wrench).
4. Supply engine oil until it reaches the specified level. "Supply of Engine Oil" (Page 4-10)
5. Start the engine, and then stop it after 10 to 20 minutes.
6. Make sure that there is no oil leakage at the sealing surface of the filter cartridge.
7. Check the engine oil level.
   If it is low, supply engine oil until it reaches the specified level.
Change of Fuel Filter

**Important**
During installation, prevent contamination with dirt or dust.
If the fuel is contaminated with dirt, dust, etc., the fuel injection pump and injection nozzle will become worn.

Since the fuel filter is a cartridge, it cannot be disassembled or cleaned.
If dust or dirt accumulates in the fuel filter, the fuel flow will become insufficient.
Replace the fuel filter at the appropriate times.

1. Follow the steps below to replace the fuel filter.
   [1] Using a filter wrench, remove the fuel filter cartridge.
   [2] Lightly coat the packing of the new cartridge with fuel, and then firmly hand-tighten the cartridge, without using the filter wrench.

2. When the ignition key is set to the "ON" position and the fuel pump is operated after replacement, air bleeding will occur automatically.
   If the automatic air bleeding is not available, remove air manually.

Change of Fuse

Fuse Box

**Important**
Before performing maintenance on the electrical system, be sure to disconnect the negative terminal of the battery.

**Important**
If a fuse blows, a short may have occurred within the electrical circuit.
Check for the cause, such as faulty terminal connections, damaged wiring or terminals, or incorrect wiring.

The fuse box includes spare fuses and tools.

The machine uses a mini fuse for automobiles.
Replace an old fuse with a new fuse of the specified capacity.
**Fuse Box**

Fuse capacities of the fusible links are 30 A and 50 A.
- Engine stop solenoid: 30 A
- Battery: 50 A

**Fuse Box_002**

<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
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</thead>
<tbody>
<tr>
<td>A</td>
<td>5 A</td>
<td>Timer unit</td>
</tr>
<tr>
<td>B</td>
<td>5 A</td>
<td>Thermo-start lamp</td>
</tr>
<tr>
<td>C</td>
<td>5 A</td>
<td>Fuel gauge, water temperature gauge, charge lamp, oil pressure (engine oil pressure) lamp, water temperature buzzer, hydraulic oil buzzer, hour meter</td>
</tr>
<tr>
<td>D</td>
<td>15 A</td>
<td>Relay box L, #4 proximity sensor, #5 proximity sensor, proximity sensor (operation lever), proximity sensor (traveling pedal position detection), delay timer (mower units #2 &amp; #3 lowering)</td>
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<tr>
<td>E</td>
<td>15 A</td>
<td>Relay box R, proximity switch, delay timer (seat), #2 proximity sensor, reel forward/reverse switch</td>
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<tr>
<td>F</td>
<td>-</td>
<td>(Unused)</td>
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<tr>
<td>G</td>
<td>5 A</td>
<td>Timer unit</td>
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<tr>
<td>H</td>
<td>5 A</td>
<td>Alternator</td>
</tr>
<tr>
<td>I</td>
<td>5 A</td>
<td>Fuel pump, reel rotation switch</td>
</tr>
<tr>
<td>J</td>
<td>5 A</td>
<td>Neutral sensor, parking brake sensor</td>
</tr>
<tr>
<td>K</td>
<td>5 A</td>
<td>Spare</td>
</tr>
<tr>
<td>L</td>
<td>5 A</td>
<td></td>
</tr>
<tr>
<td>M</td>
<td>15 A</td>
<td></td>
</tr>
<tr>
<td>N</td>
<td>15 A</td>
<td>Tool</td>
</tr>
<tr>
<td>O</td>
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</table>

**Fusible Link**

1. Fusible link (30 A)
2. Fusible link (50 A)
EU Declaration of Conformity

Product Identification
Product: Lawnmower
Type: LM551
Version(s): Not Applicable
Starting Serial No.: 10029
Measured Sound Power Level: LWA 99.79 dB
Guaranteed Sound Power Level: LWA 103 dB
Manufacturer: Kyoieisha Co., Ltd.
Address: 1-26 Miyuki-cho, Toyokawa, Aichi pref., Japan

Conforms to the following Directives
2006/42/EC Machinery (MD)
2014/30/EU Electromagnetic compatibility (EMC)
2000/14/EC Noise emissions from outdoor equipment

We have been designed and manufactured using the following specifications
ISO 5395-1 : 2013 (2006/42/EC)
ISO 5395-3 : 2013 (2006/42/EC)

Technical Documentation
Keeper’s Name: Kyoieisha Co., Ltd.
Keeper’s Address: 1-26 Miyuki-cho, Toyokawa, Aichi pref., Japan
Compiler of the technical file (2006/42/EC)
Name: Kyoieisha U.K. Ltd.
Address: Unit 5 Hatch Industrial Park Grewell Road, Basingstoke Hampshire RG24 7NG, the United Kingdom

Conformity assessment procedures
Internal production control: Module A (2006/42/EC)
EC-type examination: Module B (2014/30/EU)
Internal control of production with assessment of technical documentation and periodic checking (2000/14/EC)

Involved Notified Body: (2000/14/EC)
Name: TÜV SÜD Industrie Service GmbH
Address: Westendstraße 199 80686 München
Certificate: Notified Body NB0036 according 2000/14/EC

Place: Japan
Date: 30 January 2020 (30 / 1 / 2020)

Signature: A. Hayashi
Name: Ako Hayashi
Position: Quality Dept. Manager

Déclaration de conformité UE

Identification du produit
Produit: Tondeuse à gazon
Fabriquant: BARONESS
Type: LM551
Version(s): Non applicable
Numéro de série de début: 10029
Niveau de puissance acoustique mesuré: LwA: 99.79 dB
Niveau de puissance acoustique garanti: LwA: 103 dB
Fabricant: Kyoieisha Co., Ltd.
Adresse: 1-26, Miyuki-cho, Toyokawa, préfecture d’Aichi, Japon

Conforme aux directives suivantes:
2006/42/CE Machine (MD)
2014/30/UE Compatibilité électromagnétique (CEM)
2000/14/CE Emissions sonores de l’équipement de plein air

Conception et fabrication en respect des spécifications suivantes:
ISO 5395-1 : 2013 (2006/42/CE)

Fiche technique
Marque: Kyoieisha Co., Ltd.
Adresse de la marque: 1-26, Miyuki-cho, Toyokawa, préfecture d’Aichi, Japon

Compléteur de la fiche technique (2006/42/CE)
Nom: Kyoieisha U.K. Ltd.
Adresse: Unit 5 Hatch Industrial Park Grewell Road, Basingstoke Hampshire RG24 7NG, Royaume-Uni

Procédures d’évaluation de la conformité
Contrôle de production interne: module A (2006/42/CE)
Examen de type CE: module B (2014/30/UE)
Contrôle interne de la production avec évaluation de la fiche technique et vérification périodique (2000/14/CE)

Organisme notifié impliqué (2000/14/CE)
Nom: TÜV SÜD Industrie Service GmbH
Adresse: Westendstraße 199 80686 München / Munich Deutschland / Germany
N° de certificat: Notified Body NB0036 according 2000/14/EC
Declaración de conformidad de la UE

<table>
<thead>
<tr>
<th>Identificación del producto</th>
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<tbody>
<tr>
<td>Marca:</td>
<td>BARONESS</td>
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<tr>
<td>Tipo:</td>
<td>LM551</td>
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<tr>
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<td>N.º de serie inicial:</td>
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<td>Fabricante:</td>
<td>Kyeisha Co., Ltd.</td>
</tr>
<tr>
<td>Dirección:</td>
<td>1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japón</td>
</tr>
</tbody>
</table>

Cumple las siguientes Directivas
- 2006/42/CE: Maquinaria (MD)
- 2014/30/UE: Compatibilidad electromagnética (EMC)
- 2000/14/CE: Emisiones sonoras de máquinas de uso al aire libre

Se ha diseñado y fabricado utilizando las siguientes especificaciones

Documentación técnica
- Nombre del responsable: Kyeisha Co., Ltd.
- Dirección del responsable: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japón

Compilador del archivo técnico: (2006/42/CE)
- Nombre: Kyeisha U.K. Ltd.
- Dirección: Unit 5 Hatch Industrial Park Greywell Road, Basingstoke Hampshire RG24 7NG, Reino Unido

Procedimientos de evaluación de conformidad
- Control de fabricación interno: Módulo A (2006/42/CE)
- Examen de tipo CE: Módulo B (2014/30/UE)
- Control interno de fabricación con evaluación de documentación técnica y comprobaciones periódicas (2000/14/CE)

Organismo notificado implicado (2000/14/CE)
- Nombre: TÜV SÜD Industrie Service GmbH
- Dirección: Westendstraße 199 80686 München / Munich Deutschland / Germany
- Certificado: Notified Body NB0036 according 2000/14/EC

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EU-Konformitätserklärung

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<thead>
<tr>
<th>Produktbeschreibung</th>
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<tbody>
<tr>
<td>Marke:</td>
<td>BARONESS</td>
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<tr>
<td>Modell:</td>
<td>LM551</td>
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<tr>
<td>Version(en):</td>
<td>Nicht zutreffend</td>
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<td>Startseriennummer:</td>
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<td>Hersteller:</td>
<td>Kyeisha Co., Ltd.</td>
</tr>
<tr>
<td>Adresse:</td>
<td>1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan</td>
</tr>
</tbody>
</table>

Entspricht den folgenden Richtlinien
- 2006/42/EG: Maschinenrichtlinie
- 2014/30/EU: Elektromagnetische Verträglichkeit (EMV)
- 2000/14/EG: Geräuschemission von im Freien betriebenen Geräten

Unter Anwendung der folgenden Bestimmungen entwickelt und hergestellt
- ISO 5395-1 : 2013 (2006/42/EG)

Technische Dokumentation
- name des Hatlers: Kyeisha Co., Ltd.
- Adresse des Hatlers: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Technische Unterlagen erstellt von (2006/42/EG)
- Name: Kyeisha U.K. Ltd.
- Adresse: Unit 5 Hatch Industrial Park Greywell Road, Basingstoke Hampshire RG24 7NG, Großbritannien

Konformitätsbewertungsverfahren
- interne Produktionskontrolle: Modul A (2006/42/EG)
- EG-Baumusterprüfung: Modul B (2014/30/EU)
- interne Produktionskontrolle mit Bewertung der technischen Unterlagen und regelmäßiger Überprüfung (2000/14/EG)

Beteiligte benannte Stelle (2000/14/EG)
- Name: TÜV SÜD Industrie Service GmbH
- Adresse: Westendstraße 199 80686 München / Munich Deutschland / Germany
- Bescheinigung: Notified Body NB0036 according 2000/14/EC

EU01 – 2
EU-försäkran om överensstämmelse

Produktidentifikation
Produkt: Gräsklippare
Märke: BARONESS
Typ: LM551
Version(er): Ej aktuellt
Serienummer startar på: 10029
Uppmätta ljudnivå: LWA 99,79 dB
Garanterad ljudnivå: LWA 103 dB
Tillverkare: Kyoelha Co., Ltd.
Adress: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Uppfyller följande direktiv
2006/42/EG Maskindirektivet
2014/30/EU Elektromagnetisk kompabilitet (EMC)
2000/14/EG Batteri- och avfallsmåla för batterier och akkumulatorer

Följande kravspecifikationer har följts vid konstruktion och tillverkning
ISO 12100 : 2010 (2006/42/EG)
ISO 5395-1 : 2013 (2006/42/EG)
ISO 5395-3 : 2013 (2006/42/EG)

Teknisk dokumentation
Innehavarens namn: Kyoelha Co., Ltd.
Adress: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Den tekniska filen (2000/42/EG) har tagits fram av
Innehavarens namn: Kyoelha U.K.Ltd.
Adress: Unit 5 Hatch Industrial Park Greshell Road, Basingstoke Hampshire RG24 7NG, Storbritannien

Förfarande för bedömning av överensstämmelse
Intern produktionskontroll: Modul A (2006/42/EG)
EG-typprovning: Modul B (2014/30/EU)
Intern kontroll av produktion med fastställda av teknisk dokumentation och periodiska kontroller (2000/14/EG)

Namn och adress för notifikatör (2000/14/EG)
Namn: TÜV SÜD Industrie Service GmbH
Adress: Westendstraße 199 80686 München / Munich Deutschland / Germany
Certifikat: Notified Body N80036 according 2000/14/EC