"Required reading"
Read this manual and the Owner's Manual for the engine before using the machine.
Thank you for purchasing the Baroness product. This manual describes the proper handling, adjustment, and inspection of your product. We hope you will use the product safely, and take advantage of its best performance. For details on the handling, adjustment and inspection of the main vehicle, refer to the Owner's Operating Manual for the main vehicle.

Suitable Baroness Main Vehicles

Baroness Main Vehicles that can be equipped with STD Mower Units are listed below.

<table>
<thead>
<tr>
<th></th>
<th>LS62 22 in.</th>
<th>LS66 26 in.</th>
<th>Remarks</th>
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<td>LM551A</td>
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</table>
Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain the product, and to avoid causing injury to yourself or others.

The operator is responsible for operating the product properly and safely.

Maintenance should only be performed by a certified specialist.

If you have any questions concerning maintenance or genuine parts, please contact your local Baroness dealer or Kyoëisha.

When making inquiries about the product, please specify the product's model designation and serial number.

When loaning or transferring the product, please also provide this manual together with the product.

Kyoeisha Co., Ltd.

**Warning Symbols**

This manual uses the following warning symbols for handling precautions that are important for your safety.

<table>
<thead>
<tr>
<th>Symbol</th>
<th>Description</th>
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<tr>
<td><img src="696cq5-001" alt="Danger" /></td>
<td>This symbol indicates that serious injury or death will occur if the warning is ignored.</td>
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<tr>
<td><img src="696cq5-001" alt="Warning" /></td>
<td>This symbol indicates that serious injury or death may occur if the warning is ignored.</td>
</tr>
<tr>
<td><img src="696cq5-001" alt="Caution" /></td>
<td>This symbol indicates that injury or damage to property may occur if the warning is ignored.</td>
</tr>
<tr>
<td><img src="696cq5-001" alt="Important" /></td>
<td>This symbol indicates precautions on the mechanism of the machine.</td>
</tr>
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</table>

Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine.

Failure to adequately follow these safety precautions may cause an accident.
Precautionary Statement

⚠️ Caution

The information described in this manual is subject to change for improvement without prior notice.
When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoeisha.
Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Prior to use, carefully read the following manuals to thoroughly understand the contents for safe and correct operation.
· Baroness Owner's Operating Manual

Purpose

This mower unit is intended for cutting turf grass at golf courses.
Do not use this machine in any way other than its intended purpose, and do not modify the machine.
Operating this mower unit for other purposes and modifying it may be very dangerous and may cause damage to the machine.
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Recycle and Waste Disposal .......................Page 2-2

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Contents
Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

**Danger**

This product is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The product is equipped with safety devices to prevent accidents. However, whether the product demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis. Inappropriate use or management of the product may result in injury or death. Observe the following safety instructions to ensure safe operation.

**Safe Operating Practices**

Read Safe Operating Practices described in the Owner's Operating Manual of Baroness main vehicle equipped with this mower unit thoroughly.
Recycle and Waste Disposal

About Recycle

Recycling battery etc. is recommended for environmental conservation and economical use of resources.
It may be required by local laws.

About the Waste disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations.
(e.g. waste oil, antifreeze, rubber products, and wires etc.)
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  Specifications list .................................... Page 3-2
  Features of the STD Mower Unit .......... Page 3-3

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  Decals .................................................. Page 3-4
  Positions of Safety Decals and
  Instruction Decals ................................. Page 3-4
  Description of Safety Decals and
  Instruction Decals ................................ Page 3-4
# Specifications

## Specifications list

### LS62

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</tr>
<tr>
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<tr>
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<td>0.394 - 1.811 in</td>
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<tr>
<td><strong>Operating width (Mowing width)</strong></td>
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<tr>
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<td>163 mm</td>
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<tr>
<td><strong>Blades</strong></td>
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</tr>
<tr>
<td>5 • 7 • 9</td>
<td>5 • 7 • 9</td>
</tr>
</tbody>
</table>
Features of the STD Mower Unit

1. Equipped with a 6.4-inch (163 mm) - diameter reel cutter (cutting cylinder).
2. Blade engagement can be adjusted by changing the reel cutter (cutting cylinder) position without changing the position and angle of the bed knife (bottom blade), and therefore the bed knife attitude does not change due to wear of the reel cutter.
3. The front roller is a grooved roller that will not press down the lawn.
4. Grass clippings can be discharged either forward or backward.
5. The grass catcher can be installed.
6. The CR brush can be installed onto the rear roller.
7. The scraper can be installed on the front and rear roller.

Names of Each Section

1. Reel cover
2. Reel cutter
3. Bed knife
4. Front roller
5. Rear roller
6. CR brush

Regulation Decals

Positions of Regulation Decals

Description of Regulation Decals

Serial Number Plate

The serial number plate indicates the model and serial number of the machine.
Important

Safety decals and instruction decals are attached to this mower unit. Make sure that decals are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoeisha.

Positions of Safety Decals and Instruction Decals

Description of Safety Decals and Instruction Decals

Caution to mutilation decal

K4205001600
DECAL, CAUTION TO MUTILATION

Warning

May cut your hand or leg - Stop the cutter rotation and engine. Otherwise you may get injured.

Caution to mutilation decal_001
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Inspection Before Use .......................................Page 4-2

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- Cover ..........................................................Page 4-2
- Belt ..............................................................Page 4-2
- Roller .........................................................Page 4-3
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Handling Precautions

Important
This manual contains descriptions for handling the mower unit.
For details on handling the main vehicle, refer to this manual and the Owner's Operating Manual for the main vehicle.

Inspection Before Use
Be sure to perform an inspection before you start using the machine so that you will be able to take advantage of its optimum performance for a long period of time.

Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)
Inspection of Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)
The reel cutter (cutting cylinder) and bed knife (bottom blade) may become dull due to frequent use, objects crushed during mowing, or damage caused during transportation. Inspect the reel cutter (cutting cylinder) and bed knife (bottom blade), and if necessary, adjust the blade engagement, perform back lapping, or resharpen or replace the reel cutter (cutting cylinder) and the bed knife (bottom blade).

1. Check to see whether or not the edge of the reel cutter (cutting cylinder) and the bed knife (bottom blade) are too blunt to cut.
2. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) are not cracked.
3. Check to see how much the reel cutter (cutting cylinder) and the bed knife (bottom blade) are worn.
4. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) have not changed color due to heat from grinding.
5. Check to see whether or not the second edge face (relief) remains at the point of reel cutter (cutting cylinder).
6. Make sure that the welding between the reel cutter (cutting cylinder) and the disc has not come off.

Cover
Inspection of Covers

Warning
If you have removed the covers during inspection, be sure to securely install them in their original positions.
If a cover remains removed, the operator may come into contact with rotating parts or belts and foreign objects may fly off, possibly resulting in injuries.

1. Make sure that there is no wear or deterioration of the reel cover and all other covers.
2. Make sure that there is no damage to the reel cover and all other covers.
3. Make sure that there is no interference with moving parts due to deformation of the reel cover and all other covers.
4. Make sure that the reel cover and all other covers are installed in their appropriate positions.

Belt
Inspection of Belt

Caution
The engine must be stopped when the belt is inspected.

Caution
If you have removed the cover during inspection, make sure that you replace it in the original position securely.
If the cover remains removed, the operator may come in contact with the rotating objects or belt, possibly resulting in injuries.

1. Press the middle of the belt with your finger to check the belt tension.
2. Make sure that there are no cracks, damage or abnormal wear.
Roller

Inspection of Rollers

Bearing wear due to frequent use or bearing damage caused by water infiltration may prevent the roller from rotating smoothly. Inspect the roller and, if necessary, replace parts such as oil seals and bearings.
1. Make sure that there is no abrasion nor adhesion of the roller.
2. Make sure that there is no wear of the roller shaft.
3. Make sure that there is no wear nor damage of the oil seal.
4. Make sure that there is no wear nor rust of the bearing.
5. Make sure that there is no play in the roller shaft.

CR brush

Inspection of CR Brush

Note:
Depending on the specifications, this function may not be available.
Bearing wear due to frequent use or bearing damage caused by water infiltration may prevent the brush from rotating smoothly. Inspect the brush and, if necessary, replace parts such as bearings.
1. Make sure that there is no abrasion nor adhesion of the brush.
2. Make sure that there is no wear of the brush shaft.
3. Make sure that there is no abnormality in the brush.
4. Make sure that there is no play in the fit of the bearing and the housing.
5. Make sure that there is no play in the brush shaft.

Scraper

Inspection of Scraper

■ Inspection of Front Scraper

Note:
Depending on the specifications, this function may not be available.
The operating efficiency may be reduced due to frequent use, objects crushed during operation, or damage during transportation. Inspect the scraper, and replace any parts if necessary.
1. Make sure that there is no damage nor deformation of the scraper.
2. Make sure that there is no contact between the scraper and roller.

■ Inspection of Rear Scraper (Wire Type)

Note:
Depending on the specifications, this function may not be available.
The operating efficiency may be reduced due to frequent use, objects crushed during operation, or damage during transportation. Inspect the scraper, and replace any parts if necessary.
1. Make sure that there are no breaks nor sagging in the scraper (wire).
2. Make sure that there is no contact between the scraper and roller.
Tightening torques

Important
Refer to the Tightening Torque table.
Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

Standard tightening torques
Bolts and Nuts

Important
A number of bolts are used in each part of this machine.
Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.
Too much tightening may cause the looseness or damage of the screw.
The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.
The table below is for the galvanized or parkerized bolts.
In case that the strength of internal thread is weak, it is not applied.
Do not use rusty or sand attached "screw."
Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.
The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.
If "screw" is wet by water or oil, do not tighten it with normal tightening torque.
If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.
Too much tightening may cause looseness by the screw stretched or result in damage.
Do not use a bolt experienced too much burden.
Using the impact wrench requires the skill.
Do exercise as much as possible for steady tightening.
### Nominal diameter

#### General bolt

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#### Heat-treated bolt

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<td>-</td>
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<tr>
<td></td>
<td>-</td>
<td>670</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>6,831.99</td>
</tr>
<tr>
<td>M27</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>1,000</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>10,197.00</td>
</tr>
<tr>
<td>M30</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>1,340</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>14,628.78</td>
</tr>
<tr>
<td></td>
<td>-</td>
<td>11,860.34</td>
</tr>
</tbody>
</table>

**Note:**
The same values are applied to “fine screw thread.”
Principal tightening torques

Tightening Torque by Model

LH66/LH62
LS66/LS62

Tighten the following bolts and nuts at the torque specified in the table. For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 or equivalent anaerobic sealant).

<table>
<thead>
<tr>
<th>Location</th>
<th>Code</th>
<th>Part name</th>
<th>Tightening torque</th>
<th>Thread locking adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td>Bed knife</td>
<td>K0071000092</td>
<td>SCREW, HT FLAT HEAD M10-20</td>
<td>29 - 38</td>
<td>N-m 295.71 - 387.49</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>kgf-cm 256.68 - 336.34</td>
<td>lb-in -</td>
</tr>
</tbody>
</table>

LS62 • LS66
Handling Instructions

Page 4-6
Adjustment Before Operating

Adjustment of Blade Engagement

**Warning**
Make sure that the parking brake is firmly applied before performing the operation.

**Caution**
Be sure to perform this operation on your own.

**Caution**
When handling the reel cutter (cutting cylinder) or bed knife (bottom blade), wear gloves to protect your hands. However, pay attention not to let the reel cutter (cutting cylinder) catch your gloves, etc. Otherwise, you may injure your hand or fingers.

**Important**
If the CR brush is installed, loosen the left and right bolts and nuts used to install the CR brush before adjusting the blade engagement. After adjusting the blade engagement, adjust the CR brush, and then firmly tighten the loosened bolts and nuts.

1. Stop the engine.
2. Shift the reel rotation/stop switching lever to the "Stop" position.
3. With the cutter adjustment nut, adjust the engagement between the reel cutter (cutting cylinder) and the bed knife (bottom blade) so that newspaper (two to three sheets) will be cut by the edge of both blades when the blades in their entirety come slightly into contact with each other.
4. Insert two or three strips of newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counterclockwise (as seen from the left side of the mower unit) by hand to check the sharpness. Check the sharpness of the entire range (at three or four points) of the reel cutter (cutting cylinder).
   - If there is a gap between the blade edges: Loosen (rotate counter-clockwise) the cutter adjustment nut to apply more contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).
   - If the reel cutter (cutting cylinder) is too tight to turn: Tighten (rotate clockwise) the cutter adjustment nut to reduce the contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).
   - If the blades still cannot cut well: Perform back lapping of the reel cutter (cutting cylinder).
Adjustment of Cutting Height

Cutting Height Adjustment

⚠️ Caution
Do not perform the operation with any other persons.

Adjust the cutting height to fit your cutting work.
The rear roller can be adjusted to one of four settings.

<p>| | | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>B</td>
<td>C</td>
<td>D</td>
</tr>
</tbody>
</table>

- **A**: 10 - 17 mm (0.39 - 0.67 in)
- **B**: 10 - 33 mm (0.39 - 1.30 in)
- **C**: 21 - 39 mm (0.83 - 1.54 in)
- **D**: 28 - 46 mm (1.10 - 1.81 in)

Note:
With the same cutting height for settings A and B, the clippings volume with B will be larger since the offset distance is longer. The same goes for settings B and C and settings C and D.

1. Attach the rear roller in a position that suits your work requirements within the cutting height range.

2. Set the slide caliper to the required cutting height, adjust the neck position of the small screw for cutting height setup of the cutting height gauge and securely lock with a fly nut.

3. Loosen the nut which fixes the roller bracket of the front roller.

4. Apply the cutting height gauge to the front and rear rollers at each edge of left and right of the mower unit.

5. Adjust the front roller up and down by the roller adjuster to determine the position of the front roller, in order not to have a gap with the neck position of the small screw for cutting height setup of the cutting height gauge, at the edge of the bed knife.
To increase cutting height:
1. Loosen cutting height adjustment nut A, tighten cutting height adjustment nut B, and then lower the front roller.
2. Use the cutting height gauge to determine the cutting position, and then firmly tighten cutting height adjustment nut A.

To decrease cutting height:
1. Loosen cutting height adjustment nut B, tighten cutting height adjustment nut A, and then raise the front roller.
2. Use the cutting height gauge to determine the cutting position, and then firmly tighten cutting height adjustment nut B.

6. Repeat the same process at the opposite side for the adjustment of cutting height.
7. Again, make sure that the cutting height is at the required position by applying the cutting height gauge to the front and rear rollers at each edge of right and left of the mower unit.

Adjustment of Cutter Adjustment Spring
If the diameter of the reel cutter (cutting cylinder) becomes smaller, adjust the cutter adjustment spring.
1. Adjust the blade engagement.
2. Loosen the pipe with cutter adjusting screw, and then adjust the length of the spring coil to approximately 40 mm (1.575 in.).

Adjustment of Reel Cover (Variable Type)
Note: Depending on the specifications, this function may not be available.
The angle of the reel cover can be adjusted. The opening angle of the reel cover can be set to one of three positions in 15-degree increments.
1. Pull the left and right knobs securing the reel cover in order to release it.
2. Secure the reel cover to a different hole in the cover adjustment plate.
Adjustment of Reel Cover (Variable Easy Latch Type)

Note:
Depending on the specifications, this function may not be available.
The angle of the reel cover can be adjusted.
The opening angle of the reel cover can be set to one of six positions in 12.5-degree increments.

1. Pull the rod connecting the left and right knobs securing the reel cover in order to release the cover.

2. Secure the reel cover to a different hole in the cover adjustment plate.
Note:
If the fin is installed, the reel cover cannot be fully closed.

Adjustment of CR Brush

Note:
Depending on the specifications, this function may not be available.

Important
If the contact between the brush and rear roller is too tight, the belt may slip or break.

Important
The rotating CR brush prevents grass clippings, etc., from attaching to the rear roller.

1. Loosen the bolts A, bolts B and nuts used to install the CR brush.

2. Adjust the CR brush so that there is a clearance of 0 to 1.0 mm (0 to 0.039 in) between it and the rear roller, and then firmly tighten the loosened bolts and nuts.
Adjustment of Scraper

Adjustment of Front Scraper

Note:
Depending on the specifications, this function may not be available.

Important
If the contact between the scraper and the front roller is too tight, the scraper may become deformed or the front roller may be shaved.

The scraper prevents grass clippings, etc., from attaching to the front roller.
1. Loosen the left and right bolts of the scraper.
2. Adjust the scraper so that there is a clearance of 2.0 to 3.0 mm (0.079 to 0.118 in) between it and the outer diameter surface of the front roller, and then firmly tighten the loosened bolts and nuts.

Long-Term Storage

Before Long-Term Storage

- Remove any dirt, grass, debris, or oil stains completely.
- Supply oil and apply grease to appropriate parts.

<table>
<thead>
<tr>
<th></th>
<th>Scraper</th>
<th>Front roller</th>
</tr>
</thead>
<tbody>
<tr>
<td>A</td>
<td>2.0 - 3.0 mm (0.079 - 0.118 in)</td>
<td></td>
</tr>
</tbody>
</table>
Maintenance Precautions ..................... Page 5-2
Maintenance Schedule .......................... Page 5-2
Adjusted Values .................................. Page 5-3
Greasing ............................................. Page 5-4
About Greasing ................................. Page 5-4
Greasing Points ................................. Page 5-4
Maintenance Work .............................. Page 5-5
Cleaning of Mower Unit ..................... Page 5-5
Back Lapping of Reel Cutter (Cutting Cylinder) .................................. Page 5-5
Sharpening of Reel Cutter (Cutting Cylinder) ........................................ Page 5-7
Replacement of Reel Cutter (Cutting Cylinder) ........................................ Page 5-8
Replacement of Bed Knife (Bottom Blade) ........................................ Page 5-9
Adjustment of Belt Tension .................... Page 5-10
Maintenance Precautions

Caution
First, learn well the maintenance operations you plan to perform.

Important
Use tools appropriate for each maintenance operation.

Important
For the safe and best performance of your machine, use Baroness genuine parts for replacement and accessories. Please note that our product warranty may be void if you use non-genuine parts for replacement or accessories.

Maintenance Schedule

LS62 · LS66
Follow the maintenance schedule below.
○ Inspect, adjust, supply, clean
● Replace (first time)
△ Replace

<table>
<thead>
<tr>
<th>Maintenance Item</th>
<th>Before Work</th>
<th>After Work</th>
<th>Every 10 hrs.</th>
<th>Every 50 hrs.</th>
<th>Every 250 hrs.</th>
<th>Every 500 hrs.</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Check blade condition (Reel cutter and Bed knife)</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check cover condition</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check roller condition</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check CR brush condition</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check scraper condition</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check belt condition</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check damaged parts</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check tightening bolts and nuts</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Engage blades</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Check mowing height</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adjust reel cover (Variable type)</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adjust CR brush</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adjust scraper</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Clean mower unit</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Backlap blades</td>
<td>O</td>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>
### Maintenance Schedule

<table>
<thead>
<tr>
<th>Maintenance Item</th>
<th>Before Work</th>
<th>After Work</th>
<th>Every 10 hrs.</th>
<th>Every 50 hrs.</th>
<th>Every 250 hrs.</th>
<th>Every 500 hrs.</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Grease</td>
<td></td>
<td>O</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Clean inside of CR brush belt cover</td>
<td></td>
<td>O</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grease hydraulic motor shaft of mower unit</td>
<td></td>
<td>O</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Grease spindle bolt of reel housing</td>
<td></td>
<td>O</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adjust cutter adjustment spring</td>
<td></td>
<td>O</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Adjust belt tension of CR brush</td>
<td></td>
<td>O</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Regrind blades (Reel cutter and Bed knife)</td>
<td></td>
<td>O</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>Grind/Replace blades as and when required</td>
</tr>
</tbody>
</table>

- The values for consumables are not guaranteed.

### Adjusted Values

<table>
<thead>
<tr>
<th>Component</th>
<th>Measurement</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>Cutter adjustment spring</td>
<td>40.0 mm (1.575 in.)</td>
<td>Length of spring coil</td>
</tr>
<tr>
<td>CR brush</td>
<td>0 - 1.0 mm (0 - 0.039 in)</td>
<td>Gap between brush and rear roller</td>
</tr>
<tr>
<td>Front scraper</td>
<td>2.0 - 3.0 mm (0.079 - 0.118 in)</td>
<td>Gap between scraper and outer diameter surface of roller</td>
</tr>
<tr>
<td>Rear scraper</td>
<td>2.0 - 3.0 mm (0.079 - 0.118 in)</td>
<td>Gap between scraper and roller</td>
</tr>
<tr>
<td>CR brush drive belt</td>
<td>5.0 - 6.0 mm (0.197 - 0.236 in)</td>
<td>Slack when belt pressed with 10.0 N (1.0 kgf) at the middle point between pulleys</td>
</tr>
</tbody>
</table>
Greasing

About Greasing

Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.

Add urea-based No. 2 grease in accordance with the Maintenance Schedule. Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".

Add grease using the specified grease or lubricant.

Greasing Points

Grease nipples are installed in the following locations.

Add grease every 50 hours of operation. However, for locations where a time is specified, add grease according to that schedule.

<table>
<thead>
<tr>
<th>Location</th>
<th>No. of greasing points</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front roller shaft</td>
<td>2</td>
</tr>
<tr>
<td>Housing</td>
<td>2</td>
</tr>
<tr>
<td>Rear roller shaft</td>
<td>2</td>
</tr>
</tbody>
</table>

1. Front roller shaft
   There is one point each on the left and right of the front roller shaft.
   Left end of front roller

2. Housing
   There is one point each on the left and right of the housing.
   Hydraulic motor housing side
Reel housing side

Caution

Always use a hand operated grease gun and only add a maximum of 2 pumps of grease every 50 hours.
Using a power assisted grease gun should be avoided.
The grease capacity inside the reel housing on the CR brush mount side is approximately 25 g (0.05 lb).
If you repeat greasing by 2 g (0.004 lb) twelve times for 600 hours of operation, the grease amount inside the housing will almost reach its full capacity.
In case that the grease exceeds its capacity, the brush frame may project outward.
Therefore, remove the brush frame and discard the grease inside the reel housing when it reaches the capacity.

Greasing Points_005

3. Rear roller shaft
There is one point each on the left and right of the rear roller shaft.
Left end of rear roller

Greasing Points_006

Right end of rear roller

Greasing Points_007

Maintenance Work

Cleaning of Mower Unit

Important
While cleaning, do not allow water on the sealed parts of the reel shaft. (Avoid high-pressure water cleaning.) Otherwise, it may cause damage to the machine.

Be sure to clean the mower unit after use.
1. Stop the engine, and then remove the key.
2. Carefully clean the front and back of the mower unit with water or compressed air.
3. Remove any grass wrapped around the reel cutter (cutting cylinder).

Back Lapping of Reel Cutter (Cutting Cylinder)

Back lapping is work similar to sharpening a cooking knife. If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, both the reel cutter (cutting cylinder) and the bed knife (bottom blade) should be simultaneously sharpened by reversing the reel cutter (cutting cylinder) with an abrasive paste applied.
However, back lapping is a temporary measure and would not restore the sharpness completely.
If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, follow the steps below to perform back lapping.
**Warning**

During back lapping, the reel cutter (cutting cylinder) rotates.
Keep hands and feet away from moving parts.

**Caution**

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools.
Handle them carefully, since they could cut your hands and feet.

**Caution**

Be careful not to inhale exhaust gas during back lapping.

**Caution**

Do not perform back lapping with any other persons.

1. Have the following items ready: Strips of newspaper, Abrasive [Back lapping powder mixed with oil; or gel compound (Baroness genuine abrasive)], Brush.

   ![Back Lapping of Reel Cutter (Cutting Cylinder)](zhz6po-002)

   Back Lapping of Reel Cutter (Cutting Cylinder)_001

   1. Newspaper
   2. Back lapping powder
   3. Gel compound
   4. Brush

   **Note:**
   The mixing ratio for the abrasive, in volume, is one part back lapping powder (#150 - #200) to three or four parts oil.

**Caution**

When handling the reel cutter (cutting cylinder) or bed knife (bottom blade), wear gloves to protect your hands.
However, pay attention not to let the reel cutter (cutting cylinder) catch your gloves, etc.
Otherwise, you may injure your hand or fingers.

**Important**

Check the sharpness of the blade by checking the blade engagement after cutting grass.

2. Stop the engine.
3. Set the reel rotation/stop switching lever to the “Stop” position.

![Back Lapping of Reel Cutter (Cutting Cylinder)](zhz6po-013)

Back Lapping of Reel Cutter (Cutting Cylinder)_002

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Reel rotation/stop switching lever</td>
</tr>
<tr>
<td>A</td>
<td>Rotate</td>
</tr>
<tr>
<td>B</td>
<td>Stop</td>
</tr>
</tbody>
</table>

4. Insert two or three strips of newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counter-clockwise (when you face the mower unit from the left) by hand to check the sharpness of the blades.

5. Check the sharpness of the entire range (three or four points) of the reel cutter (cutting cylinder).

6. With a piece of chalk, etc., mark locations on the blade that are sharp.
7. Shift only the reel rotation/stop switching levers of the hydraulic motors in the mower units to be used for back lapping to the "Rotate" position. Shift the levers to the "Stop" position for the mower units for which you will not perform back lapping.

8. Sit on the seat, apply the parking brake, and then start the engine.

Note:
If the reel rotation switch is set to the "Rotate" position, the engine will not start.

9. Lower all mower units to the ground.

10. Set the reel reverse switch to the "Reverse" position.

11. Run the engine at a low rpm.

12. Set the reel rotation switch to the "Rotate" position to rotate the reel cutter (cutting cylinder) for back lapping.

13. With the reel rotation/stop switching lever, adjust the rotation speed of the reel cutter (cutting cylinder).

14. Apply the abrasive evenly with the brush on the top side of reel cutter (cutting cylinder) where the newspaper was cut well or of chalk-marked locations. (Never apply to blunt areas.)

15. Idle the machine for a while, and when contact noise is no longer heard, set the reel rotation switch to the "Stop" position to stop the reel cutter (cutting cylinder).

16. Stop the engine.

17. Wash off or wipe off with a cloth, etc., the abrasive from the reel cutter (cutting cylinder), and then check the sharpness.

18. Repeat steps 3 to 17 until the entire range (three or four points) of the reel cutter (cutting cylinder) will be uniformly sharpened.

19. Finally, apply abrasive to the entire blade width of the reel cutter (cutting cylinder) and perform final back lapping.

20. Set the reel rotation switch to the "Stop" position to stop the rotation of the reel cutter (cutting cylinder), stop the engine, and then carefully and thoroughly wash off any remaining abrasive.

21. Set the reel reverse switch to the "Normal rotation" position.

22. Shift the reel rotation/stop switching lever to the "Stop" position.

23. While checking the blade for sharpness, adjust blade engagement.

**Sharpening of Reel Cutter (Cutting Cylinder)**

<table>
<thead>
<tr>
<th>Caution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Caution</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wear gloves when touching edged tools to avoid cutting your hands.</td>
</tr>
</tbody>
</table>

The sharpening of the reel cutter (cutting cylinder) consists in maintaining its roundness and creating a relief (second edge face). This work should be performed if the sharpness cannot be restored, even after back lapping, or if the relief (second edge face) has worn away.

Sharpen the reel cutter (cutting cylinder) when the sharpness cannot be restored, even after back lapping, or when the relief (second edge face) has worn away, there is full contact or back lapping takes too much time.

In addition, if the reel cutter (cutting cylinder) becomes worn and its shape conical, perform cylindrical grinding to return it to a cylindrical shape.

For sharpening the reel cutter (cutting cylinder), contact your dealer or Baroness. If the outer diameter of the reel cutter (cutting cylinder) after sharpening is more than the usage limit, the reel cutter (cutting cylinder) can be sharpened.

<table>
<thead>
<tr>
<th>New</th>
<th>Usage limit</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimension A (Outer diameter of reel cutter (cutting cylinder))</td>
<td>Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)</td>
</tr>
<tr>
<td>163 mm (6.42 in)</td>
<td>68.8 mm (2.71 in)</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Dimension A (Outer diameter of reel cutter (cutting cylinder))</th>
<th>Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)</th>
</tr>
</thead>
<tbody>
<tr>
<td>143 mm (5.63 in)</td>
<td>58.8 mm (2.31 in)</td>
</tr>
</tbody>
</table>
Note:
The outer diameter of the reel cutter (cutting cylinder) shaft is 25.4 mm (1.00 in).

1. Sharpening is necessary when the reel cutter (cutting cylinder) reaches a condition described below.
   - When the sharpening width (length of contacting surface of bed knife (bottom blade)) for the outer diameter of the reel cutter (cutting cylinder) is greater than the usage limit.

<table>
<thead>
<tr>
<th>Outer diameter of reel cutter (cutting cylinder) (new part)</th>
<th>Usage limit of sharpening width for outer diameter of reel cutter (cutting cylinder)</th>
</tr>
</thead>
<tbody>
<tr>
<td>163 mm (6.42 in)</td>
<td>3.0 mm (0.12 in) (factory-recommended)</td>
</tr>
</tbody>
</table>

2. When the edges become blunt or the blade edge cannot be formed with back lapping
3. When the reel cutter (cutting cylinder) becomes worn and its shape conical, or when blade engagement adjustment cannot be performed

**Replacement of Reel Cutter (Cutting Cylinder)**

- **Caution**
  Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

- **Caution**
  Wear gloves when touching edged tools to avoid cutting your hands.

The criteria for replacing the reel cutter (cutting cylinder) are described below. However, these criteria are only a reference and do not guarantee performance like that of a new reel cutter (cutting cylinder).

1. When the outer diameter of the reel cutter (cutting cylinder) is less than the usage limit.
New | Usage limit
---|---
Dimension A (Outer diameter of reel cutter (cutting cylinder)) | Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft) | Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)
163 mm (6.42 in) | 68.8 mm (2.71 in) | 143 mm (5.63 in) | 58.8 mm (2.31 in)

**Note:**
The outer diameter of the reel cutter (cutting cylinder) shaft is 25.4 mm (1.00 in).

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### Replacement of Reel Cutter (Cutting Cylinder)

1. Reel cutter (cutting cylinder) blade
2. Reel cutter (cutting cylinder) disc
3. Reel cutter (cutting cylinder) shaft
A. Outer diameter of reel cutter (cutting cylinder)
B. Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft

### Replacement of Bed Knife (Bottom Blade)

**Caution**
Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

**Caution**
Wear gloves when touching edged tools to avoid cutting your hands.

The criteria for replacing the bed knife (bottom blade) are described below.
1. When the reel cutter (cutting cylinder) is ground
2. When the reel cutter (cutting cylinder) is replaced
3. When the bed knife (bottom blade) is worn High-speed-steel-tipped blade
Replace the bed knife (bottom blade) before it no longer has a tip.

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### Diagrams

**Replacement of Reel Cutter (Cutting Cylinder):**

- 1: Reel cutter (cutting cylinder) blade
- 2: Reel cutter (cutting cylinder) disc
- 3: Reel cutter (cutting cylinder) shaft
- A: Outer diameter of reel cutter (cutting cylinder)
- B: Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft

**Replacement of Bed Knife (Bottom Blade):**

- 1: Bed knife (bottom blade)
- 2: Mounting hole
- 3: Tip
- A: Front face
Adjustment of Belt Tension

**Warning**
Be sure to stop the engine before adjusting the belts.

**Important**
Make sure that the belt has the specified amount of tension.
After rotating the belt several times, check that it has the specified tension.

**Caution**
If you have removed covers, etc., be sure to securely install them in their original positions.
If covers, etc., remain removed, the operator may come in contact with rotating parts or belts, or foreign objects may fly off, possibly resulting in injuries.

If the belt becomes slack due to frequent use, it may jump or slip.
In addition, if it is overtightened, it may wear prematurely.
If necessary, adjust it, and always check the belt for appropriate tension.

CR Brush Drive Belt

Note:
Depending on the specifications, this function may not be available.
1. Remove the belt cover.
2. Check the belt tension.
3. If the belt tension is inappropriate, adjust the belt tension with the tension pulley adjustment bolt.

The belt tension is appropriate when the belt slacks by approximately 5.0 to 6.0 mm (0.197 to 0.236 in) when you apply a force of 10.0 N (1.0 kgf) with your finger to the belt at the middle point between the pulleys.