"Required reading" Read this manual and the owner's manual for the engine before using the machine.
Thank you for purchasing the Baroness machine. This manual explains proper handling, adjustment, and inspection of your machine. Prior to use, carefully read this manual to thoroughly understand the contents for safe and correct operation. We hope you will use the machine safely, and take advantage of its best performance.

**Keeping the Owner's Operating Manual**

Keep this Owner's Operating Manual in the box on the right side of the seat.

![Keeping the Owner's Operating Manual](image)
Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain this machine, and to avoid causing injury to yourself or others.

The operator is responsible for operating the machine properly and safely.

Do not perform maintenance on the machine other than that described in this manual.

Be sure to also read the operating manuals for the engine, battery, etc.

Maintenance should only be performed by a certified specialist.

If you have any questions concerning maintenance or genuine parts, please contact Kyoeisha or your local Baroness dealer.

When making inquiries about this machine, please specify the machine’s model designation and serial number.

When loaning or transferring this machine, please also provide the Owner's Operating Manual together with the machine.

Kyoeisha Co., Ltd.

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**Caution**

The information described in this manual is subject to change for improvement without prior notice.

When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoeisha.

Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

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**Warning Symbols**

This manual uses the following warning symbols for handling precautions that are important for your safety.

- ![Warning symbol](696cq5-001)

This symbol indicates the articles regarding “Danger,” “Warning,” or “Caution.” Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine.

Failure to adequately follow these safety precautions may cause an accident.

- ![Danger](696cq5-001)

This symbol indicates that serious injury or death will occur if the warning is ignored.

- ![Warning](696cq5-001)

This symbol indicates that serious injury or death may occur if the warning is ignored.

- ![Caution](696cq5-001)

This symbol indicates that injury or damage to property may occur if the warning is ignored.

- ![Important](696cq5-001)

This symbol indicates precautions on the mechanism of the machine.
Purpose

This machine is intended for cutting turf grass at golf courses. Do not use this machine in any way other than its intended purpose, and do not modify the machine. Operating this machine for other purposes and modifying it may be very dangerous and may cause damage to the machine. In addition, this machine is not authorized for operation as a special motor vehicle. Do not operate it on public roads.
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Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

**Danger**

This machine is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The machine is equipped with safety devices to prevent accidents. However, whether the machine demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis. Inappropriate use or management of the machine may result in injury or death. Observe the following safety instructions to ensure safe operation.

### Safe Operating Practices

The following instructions include the ones from CEN standard EN 836: 1997, ISO standard 5395: 1990, and ANSI B71.4-2004.

### Training

1. Read the Owner's operating Manual and other training material carefully. Be familiar with the controls, safety signs, and the proper use of the equipment.
2. If the operator or mechanic can not read English it is the owner's responsibility to explain this material to them.
3. All operators and mechanics should seek and obtain professional and practical instruction. The owner is responsible for training the users. Such instruction should emphasize:
   - The need for care and concentration when working with ride-on machines.
   - Control of a ride-on machine sliding on a slope will not be regained by the application of the brake. The main reasons for loss of control are:
     - Insufficient wheel grip
     - Being driven too fast
     - Inadequate braking
     - The type of machine is unsuitable for its task
   - Lack of awareness of the effect of ground conditions, especially slopes
   - Incorrect hitching and load distribution
4. Never allow untrained personnel to service machine. Local regulations may restrict the age of the operator.
5. The owner/use can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
6. Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.

### Preparation

1. Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job. Only use accessories and attachments approved by the manufacturer.
2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, and ear protection. Long hair, loose clothing, or jewelry may get tangled in moving parts. Do not operate the equipment when barefoot or wearing open sandals.
3. Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
4. Exercise care in the handling of fuel.

**Warning**

Fuel is highly flammable. Take the following precautions.

1. Store fuel in containers specifically designed for this purpose.
2. Add fuel before starting the engine. Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
3. Refuel outdoors only and do not smoke while refueling.
4. If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated.

---

LM315GC

Safety

Page 1-2

Safe Operating Practices
5. Check that operator’s presence controls, safety switches and shields are attached and functioning properly. Do not operate unless they are functioning properly.
6. If the brake operation is faulty or the parking brake lever has noticeable play, be sure to adjust or repair them before operating the machine.
7. Replace faulty mufflers.

**Operation**

1. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
2. Only operate in good light, keeping away from holes and hidden hazards.
3. Before attempting to start the engine, disengage all attachments, shift into neutral, and engage the parking brake. Only start engine from the operator’s position. Use seat belts if provided.
4. Remember there is no such thing as a safe slope. Travel on grass slopes requires particular care. To guard against overturning:
   [1] Do not stop or start suddenly when going up or downhill.
   [5] Never operate across the face of the slope, unless the machine is designed for this purpose.
   [6] Never drive the machine on a slope with an angle of gradient that is greater than that specified or in a place where there is a danger of the machine slipping.
5. Never operate the machine with damaged guards, shields, or without safety protective devices in place. Be sure all interlocks are attached, adjusted and functioning properly.

6. Do not change the engine governor settings or overspeed the engine. Operating the engine at excessive speed may increase the hazard of personal injury.
7. Do the following before leaving the operator’s position.
   [1] Stop on level ground.
   [2] Disengage the power take-off and lower the attachments.
   [3] Change into neutral and set the parking brake.
   [4] Stop the engine and remove the key.
8. Disengage the drive to attachments, stop the engine, and remove the ignition key in the following conditions.
   [3] Before making height adjustment unless adjustment can be made from the operator’s position.
   [5] Before checking, cleaning, or working the machine.
   [6] After striking a foreign object or if an abnormal vibration occurs. Inspect the machine for damage and make repairs before restarting and operating the equipment.
9. Keep hands and feet away from the cutting units and the rotating parts.
10. Look behind and down before backing up to be sure of a clear path.
11. Do not carry passengers.
12. Never operate while people, especially children, or pets are nearby.
13. Slow down and use caution when making turns and crossing roads and sidewalks.
14. Stop the blades rotating before crossing surfaces other than grass.
15. Disengage drive to attachments when transporting or not in use.
16. When using any attachments, never direct discharge of material toward bystanders nor allow anyone near the machine while in operation.
17. Do not operate the machine under the influence of alcohol or drugs.
18. Take care when loading or unloading the machine into a trailer or a truck. Load or unload the machine in a flat and safe place. Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels. When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength. When using a running board, select one with sufficient strength, length, and width and that will not cause the machine to slip.

19. Close the fuel valve before transporting the machine.

20. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.

21. Do not take your eyes off the road ahead. Do not operate the machine with no hands.

22. Reduce the throttle setting during engine run-out and, if the engine is provided with a shut-off valve, turn the fuel off at the conclusion of operation.

**Maintenance and storage**

1. Disengage drives on level ground, lower the attachments, set parking brake, stop engine and remove key from ignition. Wait for all movement to stop before adjusting, cleaning or repairing.

2. When machine is to be parked, stored, or left unattended, lower the cutting units unless a positive mechanical lock is provided.

3. To reduce the fire hazard, keep the engine, silencer/muffler, battery compartment fuel storage area, cutting unit and drives free of grass, leaves, or excessive grease. Clean up oil or fuel spillage.

4. Allow the engine to cool before storing in any enclosure.

5. Only cover the machine with a sheet after hot parts have sufficiently cooled down.

6. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.

7. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.

8. Do not store fuel near flames.

9. Never allow untrained personnel to service machine.

10. Allow the engine/muffler to cool before checking/maintenance.

11. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.

12. Use jack stands to support components when required.

13. Carefully release pressure from components with stored energy.

14. Be sure to depressurize the hydraulic system before performing maintenance operations on it such as removing hydraulic equipment.

15. Check whether line connectors in the hydraulic system are properly tightened. Before applying hydraulic pressure, check the connections of the hydraulic pressure lines and the condition of the hoses.

16. When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands. Use items such as paper or corrugated cardboard to find leakage points. Be extremely careful with high-pressure oil as it may pierce your skin, resulting in an injury. If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

17. Disconnect battery before making any repairs. Disconnect the negative terminal first and the positive last. Reconnect positive first and negative last.

18. Make sure that parts such as wires are not touching each other and that their covers have not come off.

19. Use care when checking the cylinders/reels and bed knives.

[1] Wear gloves and use caution when servicing them.

[2] Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.

20. On multi-cylinder/multi-reel machines take care as rotating one cylinder/reel can cause other cylinder/reels to rotate.

21. Keep hands and feet away from moving parts. If possible, do not make adjustments with the engine running.
22. Charge batteries in an open well ventilated area, away from spark and flames. Unplug charger before connecting or disconnecting from battery. Wear protective clothing and use insulated tools.

23. Keep all parts in good working condition and all hardware tightened. Replace all worn or damaged decals.

24. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.

25. Check the grass catcher frequently for wear or deterioration.

26. If the fuel tank has to be drained, do this outdoors.
Waste Disposal

About the Waste disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze batteries, rubber products, and wires etc.)
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<th>Specifications</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Type</strong></td>
<td>LM315GC</td>
</tr>
<tr>
<td><strong>Dimensions</strong></td>
<td></td>
</tr>
<tr>
<td>Total length</td>
<td>215 cm</td>
</tr>
<tr>
<td>Total width</td>
<td>173 cm</td>
</tr>
<tr>
<td>Total height</td>
<td>132 - 141 cm</td>
</tr>
<tr>
<td>Steering wheel</td>
<td></td>
</tr>
<tr>
<td><strong>Weight</strong></td>
<td></td>
</tr>
<tr>
<td>Without grass catcher</td>
<td>621 kg</td>
</tr>
<tr>
<td>With grass catcher</td>
<td>631 kg</td>
</tr>
<tr>
<td><strong>Minimum turning radius</strong></td>
<td>161 cm</td>
</tr>
<tr>
<td><strong>Engine</strong></td>
<td></td>
</tr>
<tr>
<td>Type</td>
<td>Kubota D722-E4B</td>
</tr>
<tr>
<td>Type</td>
<td>Vertical water-cooled 4-cycle diesel engine</td>
</tr>
<tr>
<td>Total displacement</td>
<td>719 cm³ (0.719 L)</td>
</tr>
<tr>
<td>Maximum output</td>
<td>12.4 kW (16.9 PS)/3,000 rpm</td>
</tr>
<tr>
<td><strong>Fuel tank capacity</strong></td>
<td>Diesel 20.0 dm³ (20.0 L)</td>
</tr>
<tr>
<td><strong>Fuel consumption</strong></td>
<td>286 g/kW.h (at continuous rated output)</td>
</tr>
<tr>
<td><strong>Quantity of engine oil</strong></td>
<td>2.8 dm³ (2.8 L)</td>
</tr>
<tr>
<td><strong>Operating width (Mowing width)</strong></td>
<td>152 cm</td>
</tr>
<tr>
<td><strong>Operating height (Mowing height)</strong></td>
<td>2 - 20 mm</td>
</tr>
<tr>
<td><strong>Drive</strong></td>
<td>HST 2WD</td>
</tr>
<tr>
<td><strong>Speed (HST)</strong></td>
<td></td>
</tr>
<tr>
<td>Forward</td>
<td>0 - 15.0 km/h</td>
</tr>
<tr>
<td>Reverse</td>
<td>0 - 6.0 km/h</td>
</tr>
<tr>
<td><strong>Speed (Mechanical)</strong></td>
<td>-</td>
</tr>
<tr>
<td><strong>Efficiency</strong></td>
<td>7,296 m²/h (6.0 km/h x operation width x 0.8)</td>
</tr>
<tr>
<td><strong>Maximum inclination for operation</strong></td>
<td>15 degrees</td>
</tr>
<tr>
<td><strong>Tire size</strong></td>
<td></td>
</tr>
<tr>
<td>Front wheel</td>
<td>Smooth 18 × 9.50-8 2P</td>
</tr>
<tr>
<td>Front wheel (Option)</td>
<td>Pillow Dia 18 × 8.50-8 4P</td>
</tr>
<tr>
<td>Rear wheel</td>
<td>Smooth 18 × 9.50-8 2P</td>
</tr>
<tr>
<td><strong>Tire pneumatic pressure</strong></td>
<td></td>
</tr>
<tr>
<td>Front wheel</td>
<td>80 kPa (0.8 kgf/cm²)</td>
</tr>
<tr>
<td>Front wheel (Option)</td>
<td>100 kPa (1.0 kgf/cm²)</td>
</tr>
<tr>
<td>Rear wheel</td>
<td>80 kPa (0.8 kgf/cm²)</td>
</tr>
<tr>
<td><strong>Battery</strong></td>
<td>55B24 L (BCI GROUP SIZE 51R: Recommended equivalent product EXIDE 51R-60)</td>
</tr>
</tbody>
</table>

* The factory default maximum engine rpm is 3,000 rpm.

### Sound pressure level

**Sound pressure**

This machine was confirmed to have a continuous A-weighted sound pressure level of 87dB by measuring identical machines in accordance with the procedure specified in CEN EN836:1997.

### Sound power level

**Sound power**

This machine was confirmed to have a sound power level of 103dB by measuring identical machines in accordance with the procedure specified in directive 2000/14/EC.
Vibration level

Hand-arm vibration

This machine was confirmed to transmit a maximum vibration level of less than 2.77 m/s² to hands and arms by measuring identical machines in accordance with the procedure specified in ISO5349-1:2001-5349-2:2001.

Whole body vibration

This machine was confirmed to transmit a maximum vibration level of less than 0.61 m/s² to the whole body by measuring identical machines in accordance with the procedure specified in ISO2631-1:1997-2631:2003.

Names of Each Section

Serial Number Plate

The serial number plate indicates the name and serial number of the machine.
Specification Decal

The Specification decal indicates the CE logo, model name, and weight, etc.

Noise Emission Decal

The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the EC directives.

Year of Manufacture Decal

The year of manufacture decal indicates the year when this machine was manufactured.

Safety Signs and Instruction Signs

About Safety Signs and Instruction Signs

Warning

Safety decals and instruction decals are attached to this machine. Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoieisha.

Positions of Safety Decals and Instruction Decals
**Explanation about Safety Decals and Instruction Decals**

<table>
<thead>
<tr>
<th>Decal</th>
<th>Description</th>
</tr>
</thead>
</table>
| ![Decal for operation](qigqnx-058) | **LM315GC0503Z0**  
Decal for operation  
1. **Warning**  
Read the Owner’s Operating Manual.  
2. **Warning**  
Apply the parking brake, stop the engine, remove the ignition key, and then leave the machine. |
| ![Decal for caution to mutilation](qigqnx-010) | **K4205001600**  
Decal for caution to mutilation  
**Danger**  
May cut your hand or leg - Stop the cutter rotation and engine. Otherwise you may get injured. |
| ![Decal for fire prohibition](qigqnx-041) | **K4205001940**  
Decal for fire prohibition  
**Danger**  
Keep away from fire. |
| ![Hydraulic oil icon](qigqnx-020) | **K4209000980**  
Hydraulic oil icon  
Read the Owner’s Operating Manual. |
| ![Fuel icon](qigqnx-021) | **K4209001000**  
Fuel icon  
Use No. 2 diesel fuel. (Low sulfur or ultra-low sulfur diesel fuel only) |
<table>
<thead>
<tr>
<th>Page</th>
<th>Decal Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>6</td>
<td>K4205001540</td>
<td>Decal for caution to hot parts</td>
</tr>
<tr>
<td></td>
<td></td>
<td>High temperature - Do not touch. Otherwise, you will get burned.</td>
</tr>
<tr>
<td>7</td>
<td>K4205001530</td>
<td>Decal for caution to rotating object</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Watch for rotating parts - Keep your hands away from the belts while the engine is running.</td>
</tr>
<tr>
<td>8</td>
<td>K4205002040</td>
<td>Decal for operation</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Rollover - Do not work on slopes of 15 degrees or more. When you descend a slope, fasten your seatbelt (with ROPS equipped only), lower the mower units, and then drive at low speed.</td>
</tr>
<tr>
<td>9</td>
<td>K4205002050</td>
<td>Decal for operation</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Be careful of exhaust emissions.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Flying objects - All persons other than the operator must keep a safe distance from the machine.</td>
</tr>
</tbody>
</table>
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Inspection Before Use

Be sure to perform an inspection before you start using the machine so that you will be able to take advantage of its optimum performance for a long period of time.

Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)

Inspection of Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)

The reel cutter (cutting cylinder) and bed knife (bottom blade) may become dull due to frequent use, objects crushed during mowing, or damage caused during transportation. Inspect the reel cutter (cutting cylinder) and bed knife (bottom blade), and if necessary, adjust the blade engagement and perform lapping, resharpen, or replace the reel cutter (cutting cylinder) and the bed knife (bottom blade).

1. Check to see whether or not the edge of the reel cutter (cutting cylinder) and the bed knife (bottom blade) are too blunt to cut.
2. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) are not cracked.
3. Check to see how much the reel cutter (cutting cylinder) and the bed knife (bottom blade) are worn.
4. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) have not changed color due to heat from grinding.
5. Check to see whether or not the second edge face remains at the point of reel cutter (cutting cylinder).
6. Make sure that the welding between the reel cutter (cutting cylinder) and the disc has not come off.

Radiator Cover

Inspection of Radiator Cover

1. Make sure that there is no damage to the radiator cover.
2. Make sure that the radiator cover is not contaminated.

Dustproof net

Inspection of Dust-proof Mesh

1. Make sure that there is no damage to the dust-proof mesh.
2. Make sure that the dust-proof mesh is not contaminated.

Cleaning of Dust-proof Mesh

An unclean dust-proof mesh may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

If the dust-proof mesh has been contaminated with dust, be sure to clean it. Especially, after operating the machine in a dusty environment, it is important to remove dust as soon as possible.

1. Pull up the dust-proof mesh.
2. Carefully clean the front and back of the dust-proof mesh with water or compressed air.

Radiator

Inspection of Radiator

For details on handling the engine, please refer to the separate Engine Operating Manual.

1. Make sure that there is no damage to the radiator.
2. Make sure that the radiator is not contaminated.
Cleaning of Radiator

For details on handling the engine, please refer to the separate Engine Handling Manual.

**Important**

An unclean radiator cover may cause overheating or damage to the engine. It may also cause malfunction of the hydraulic system.

**Important**

Do not use solid objects, such as a spatula or screwdriver, or high-pressure water to clean the radiator or oil cooler. Otherwise, special fins or tubes may be damaged, possibly resulting in reduced cooling performance or coolant leakage.

If the radiator has been contaminated with dust, be sure to clean it. Especially, after operating the machine in a dusty environment, it is important to remove dust as soon as possible.

1. Remove the bolt.
2. Open the radiator cover.
3. Pull up the dust-proof mesh upward and remove it.

4. Carefully clean the front and back of the radiator with water or compressed air.

---

Coolant

**Inspection of Coolant**

For details on handling the engine, please refer to the separate Engine Handling Manual.

**Warning**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Otherwise, you may get burned due to high temperatures.

**Caution**

Inspection should take place after the engine has well cooled down.

1. Make sure that the coolant level in the reserve tank is between "FULL" and "LOW."

After the radiator has well cooled down, open the radiator cap.

**Warning**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Otherwise, you may get burned due to high temperatures. After the radiator has well cooled down, open the radiator cap.

**Caution**

Supply coolant after the engine has well cooled down.

---

**Coolant Supply**

For details on handling the engine, please refer to the separate Engine Handling Manual.

---

**Warning**

Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Otherwise, you may get burned due to high temperatures. After the radiator has well cooled down, open the radiator cap.
Caution
The radiator cap is pressurized.
If you remove the radiator cap while the engine is overheated, hot steam will burst out, possibly resulting in burns.
Make sure that the water temperature and pressure are reduced, and then grab the cap with a thick cloth and gradually open the cap.

Important
When you supply coolant, be sure to use clean water, such as tap water.
During winter, remove coolant. Alternatively, mix long-life coolant and clean water, and then pour it into the radiator and reserve tank.

Relationship between concentration of long-life coolant (LLC) and freezing temperature

<table>
<thead>
<tr>
<th>Freezing temperature</th>
<th>LLC concentration (volume %)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Down to -10 °C (14 °F)</td>
<td>20 %</td>
</tr>
<tr>
<td>Down to -15 °C (5 °F)</td>
<td>30 %</td>
</tr>
<tr>
<td>Down to -20 °C (-4 °F)</td>
<td>35 %</td>
</tr>
<tr>
<td>Down to -25 °C (-13 °F)</td>
<td>40 %</td>
</tr>
</tbody>
</table>

1. If the coolant level in the reserve tank is lower than the "LOW" mark, open the reserve tank cap and fill the tank with clean water up to the "FULL" mark.

2. If no coolant is in the reserve tank, follow the steps below to fill the tank with clean water.

   [1] Open the radiator cap, and then supply clean water up to the opening.

[2] Open the reserve tank cap, and then supply clean water up to the "FULL" mark.

Change of Coolant
For details on handling the engine, please refer to the separate Engine Handling Manual.

Warning
When you replace the coolant, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

Warning
Do not touch the radiator or coolant during engine operation or right after the engine has been turned off. Otherwise, you may get burned due to high temperatures. After the radiator has well cooled down, open the radiator cap.

Caution
Change coolant after the engine has well cooled down.

Important
When you change coolant, be sure to use clean water, such as tap water. During winter, remove coolant. Alternatively, mix long-life coolant and clean water, and then pour it into the radiator and reserve tank.
For details on changing coolant, please refer to the separate Engine Operating Manual. Coolant quantity, including the reserve tank, is 3.0 dm$^3$ (3.0 L).

Hydraulic Oil

Inspection of Hydraulic Oil

1. Raise the mower units and maintain that position on a level surface.
2. Make sure that the oil level is at the middle of the oil gauge.
3. Check underneath the machine for oil leakage.

Hydraulic Oil Supply

1. If the oil level is low, open the tank cap and supply oil.

Warning

When you change the hydraulic oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

Caution

If the oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

Use Shell Tellus S2M46 (or equivalent) as hydraulic oil.

1. Follow the steps below to remove the old oil.

   [1] Start the engine, warm the oil, then lower the mower units on a level surface and stop the engine.
   [2] Remove the drain plug of the hydraulic tank and drain the old oil into a bowl.

   2. Tighten the tank cap securely.
   3. Start the engine, raise and lower the mower units, and turn the steering wheel left and right. Move forward and reverse repeatedly several times.
   4. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.
   5. Check underneath the machine for oil leakage.

Change of Hydraulic Oil

Hydraulic Oil Supply_001

Inspection of Hydraulic Oil_001
Wind new sealing tape on the drain plug, and then attach it to the hydraulic tank.

1. Hydraulic tank
2. Drain plug

2. Remove the tank cap, pour new oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank, then replace the tank cap. The hydraulic tank capacity is approximately 16.0 dm³ (16.0 L).

3. Start the engine, raise and lower the mower units, and turn the steering wheel left and right. Move forward and reverse repeatedly several times.

4. Raise the mower units and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge. If necessary, supply oil.

5. Check underneath the machine for oil leakage.

---

**Air Cleaner**

**Inspection of Air Cleaner**

For details on handling the engine, please refer to the separate Engine Handling Manual. The air cleaner is a component that removes dirt from the intake air to prevent wear of the cylinder liners and piston rings so that the engine will always operate smoothly. A contaminated air cleaner element may cause malfunction of the engine.

1. Make sure that there is no damage to the air cleaner.
2. Make sure that the air cleaner element is not contaminated.

**Cleaning of Air Cleaner**

For details on handling the engine, please refer to the separate Engine Handling Manual. A contaminated air cleaner element may cause malfunction of the engine. To maximize the life of the engine, clean the air cleaner properly.

1. Follow the steps below to clean the air cleaner.
   1. Remove the clips from the two locations and remove the air cleaner cap.
   2. Remove the air cleaner element.
   3. While paying close attention not to damage the air cleaner element, tap a solid portion of the air cleaner element or blow compressed air from its inside to remove dust and dirt.
   4. Attach the air cleaner element to the air cleaner body.
[5] Replace the air cleaner cap, and then fix it securely with the clips.

Change of Air Cleaner

For details on handling the engine, please refer to the separate Engine Operating Manual. A contaminated air cleaner element may cause malfunction of the engine. To maximize the life of the engine, replace the air cleaner element at the appropriate times.

1. The timing for replacing the air cleaner element is described below.
   [1] Replace the air cleaner element in accordance with the Maintenance Schedule.
   [2] If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.
   [3] Even if the hours of operation do not exceed the specified time, change it at least once per year.

2. Replace the air cleaner element in the same manner as cleaning the air cleaner. (See "Cleaning of Air Cleaner" (Page 4-6).)

Battery

Inspection of Battery

For details on handling the battery, please refer to the separate Battery Instruction Manual.

**Danger**

Keep fire away while inspecting or charging the battery. The battery may explode.

**Warning**

Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line). The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

1. Clean the areas around the battery fluid level lines using a cloth dampened with water.
2. Make sure that the battery fluid level is between the UPPER LEVEL (maximum fluid level line) and the LOWER LEVEL (minimum fluid level line).

**Warning**

When you supply battery fluid, wear protective garments and safety glasses, etc.

**Danger**

Be careful not to let your skin, eyes or clothes, etc., come into contact with the battery fluid or accidentally swallow the fluid. Should your skin or clothes come into contact with the battery fluid, immediately wash them away with water.
1. If the battery fluid level is lower than halfway between the UPPER LEVEL (maximum) line and LOWER LEVEL (minimum) line, add purified water up to the UPPER LEVEL (maximum) line.

**Belt**

Inspection of Belt

- **Caution**
  - If you have removed the cover during inspection, make sure that you replace it in the original position securely.
  - If the cover remains removed, the operator may come in contact with the rotating objects or belt, possibly resulting in injuries.

- **Important**
  - A slacking or damaged belt may cause the cutter rotation speed or operation speed to be insufficient for operation.

  1. Press the middle of the belt with your finger to check the belt tension.
  2. Make sure that there are no cracks, damage or abnormal wear.

**Tire**

Inspection of Tires

1. Check the pneumatic pressure of the tires.
2. Make sure that there are no cracks, damage or abnormal wear.

<table>
<thead>
<tr>
<th>Tire Size</th>
<th>Pneumatic Pressure</th>
</tr>
</thead>
<tbody>
<tr>
<td>Smooth 18 × 9.50-8 2P</td>
<td>80 kPa (0.8 kgf/cm²)</td>
</tr>
<tr>
<td>Pillow Dia 18 × 8.50-8 4P</td>
<td>100 kPa (1.0 kgf/cm²)</td>
</tr>
<tr>
<td>Smooth 18 × 9.50-8 2P</td>
<td>80 kPa (0.8 kgf/cm²)</td>
</tr>
</tbody>
</table>

**Brake**

Inspection of Parking Brake

1. Make sure that the brake is not applied any longer when you pull the parking brake lever.
2. Make sure that the brake is not applied even slightly when you press the push button to release the parking brake lever.

**Engine**

Inspection of Engine-Associated Parts

For details on handling the engine, please refer to the separate Engine Operating Manual.

1. Check the fuel system parts for loosened or cracked joints and leakage. Replace the parts if necessary.
2. Blow compressed air to clean any grass or flammable materials that may be attached inside or around the muffler.

**Engine Oil**

Inspection of Engine Oil

For details on handling the engine, please refer to the separate Engine Handling Manual.

- **Important**
  - Securely tighten the oil level gauge and oil filler cap.

  1. Stop the engine, wait for 10 to 20 minutes for the engine to cool down, and then check the oil level.
2. Position the machine so that the engine will be level, then insert the oil level gauge all the way to check the oil level.

3. The appropriate oil level should be between the upper and lower limit lines on the gauge.

**Filling of Engine Oil**

For details on handling the engine, please refer to the separate Engine Handling Manual.

**Important**

Do not fill too much engine oil. Otherwise, the engine may be damaged.

Do not mix different types of engine oil.

**Important**

Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

**Important**

Similarly to the oil level gauge, securely tighten the oil filler cap.

1. Engine oil is supplied through the oil filler cap. Remove the oil filler cap, and then supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.

2. Replace the oil filler cap.

3. It will take a while for the supplied engine oil to descend into the oil pan. Check the oil level again 10 to 20 minutes after filling the oil.

**Change of Engine Oil**

For details on handling the engine, please refer to the separate Engine Handling Manual.

**Warning**

When you change the engine oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

**Caution**

Be careful with hot oil, which could cause burns if it contacts your skin.
Important

Be sure to use engine oil that is classified as API Service Grade CF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

Important

Securely tighten the oil level gauge and oil filler cap.

Change the engine oil more frequently if the engine oil is contaminated and, especially, if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

1. Move the machine onto a level surface, stop the engine, remove the drain plug while the engine oil is warm, and then drain the oil into a bowl.

2. Replace the drain plug in the engine.

3. Through the oil filler cap, supply new engine oil until the oil reaches a level in between the upper and lower limit lines on the oil level gauge.

   Engine oil quantity is approximately 2.8 dm³ (2.8 L).

4. Replace the oil filler cap.

5. It will take a while for the supplied engine oil to descend into the oil pan. Check the oil level again 10 to 20 minutes after filling the oil.

Fuel

**Inspection of Fuel Quantity**

With the machine on a level surface, observe the fuel gauge on the fuel tank to check the fuel level.

**Fuel Supply**

**Danger**

Do not supply fuel above F (FULL) level of the fuel gauge. If you supply too much fuel, it might overflow from the fuel cap when you travel or work on a slope.
Warning
Keep fire away while refueling. Do not smoke while refueling.

If the fuel gauge on the fuel tank indicates a level close to E (EMPTY), supply fuel (diesel) at your earliest convenience. The fuel tank capacity is approximately 20.0 dm³ (20.0 L).

---

**Important**
Be sure to tighten the air-bleeding plug except when air bleeding. Otherwise, it may cause the engine stop.

1. Fill up the fuel tank with fuel and open the fuel cock.
2. Loosen the air-bleeding plug of the fuel filter 2 to 3 turns.
3. If air bubble of the fuel from the plug has gone, tighten the plug.

---

**Caution**
When performing maintenance on the hydraulic system, lower the mower units.

After approximately 50 hours of operation, some joints may be loosened and oil may leak. Check the bottom of the machine for oil leakage.
Tightening torques

Standard tightening torques

Bolts and Nuts

**Important**

A number of bolts are used in each part of this machine. Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.

Too much tightening may cause the looseness or damage of the screw.

The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.

The table below is for the galvanized or parkerized bolts. In case that the strength of internal thread is weak, it is not applied. Do not use rusty or sand attached "screw."

Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque. The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.

If "screw" is wet by water or oil, do not tighten it with normal tightening torque.

If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening. Too much tightening may cause looseness by the screw stretched or result in damage.

Do not use a bolt experienced too much burden.

Using the impact wrench requires the skill.

Do exercise as much as possible for steady tightening.

<table>
<thead>
<tr>
<th>Nominal diameter</th>
<th>General bolt</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Strength classification 4.8</td>
</tr>
<tr>
<td></td>
<td>N-m</td>
</tr>
<tr>
<td>M5</td>
<td>3 - 5</td>
</tr>
<tr>
<td>M6</td>
<td>7 - 9</td>
</tr>
<tr>
<td>M8</td>
<td>14 - 19</td>
</tr>
<tr>
<td>M10</td>
<td>29 - 38</td>
</tr>
<tr>
<td>M12</td>
<td>52 - 67</td>
</tr>
<tr>
<td>M14</td>
<td>70 - 94</td>
</tr>
<tr>
<td>M16</td>
<td>88 - 112</td>
</tr>
<tr>
<td>M18</td>
<td>116 - 144</td>
</tr>
<tr>
<td>M20</td>
<td>147 - 183</td>
</tr>
<tr>
<td>M22</td>
<td>295</td>
</tr>
<tr>
<td>M24</td>
<td>370</td>
</tr>
<tr>
<td>M27</td>
<td>550</td>
</tr>
<tr>
<td>M30</td>
<td>740</td>
</tr>
<tr>
<td>Nominal diameter</td>
<td>Strength classification 8.8</td>
</tr>
<tr>
<td>------------------</td>
<td>------------------------------</td>
</tr>
<tr>
<td></td>
<td>N-m</td>
</tr>
<tr>
<td>M5</td>
<td>5 - 7</td>
</tr>
<tr>
<td>M6</td>
<td>8 - 11</td>
</tr>
<tr>
<td>M10</td>
<td>45 - 57</td>
</tr>
<tr>
<td>M12</td>
<td>67 - 85</td>
</tr>
<tr>
<td>M14</td>
<td>106 - 134</td>
</tr>
<tr>
<td>M16</td>
<td>152 - 188</td>
</tr>
<tr>
<td>M18</td>
<td>200 - 240</td>
</tr>
<tr>
<td>M20</td>
<td>245 - 295</td>
</tr>
<tr>
<td>M22</td>
<td>-</td>
</tr>
<tr>
<td>M24</td>
<td>-</td>
</tr>
<tr>
<td>M27</td>
<td>-</td>
</tr>
<tr>
<td>M30</td>
<td>-</td>
</tr>
</tbody>
</table>

Note: The same values are applied to "fine screw thread."
Principal tightening torques

Tightening Torque by Model

**LM315GC**

Tighten the following bolts and nuts at the torque specified in the table. For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 anaerobic adhesives).

<table>
<thead>
<tr>
<th>Location</th>
<th>Code</th>
<th>Part name</th>
<th>Location Code</th>
<th>Part name</th>
<th>Tightening torque</th>
<th>Thread locking adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>N·m</td>
<td>kgf-cm</td>
</tr>
<tr>
<td>Front frame</td>
<td>K0010080202</td>
<td>Bolt, heat-treated M8-20</td>
<td>23 - 38</td>
<td>234.53</td>
<td>203.57</td>
<td>336.34</td>
</tr>
<tr>
<td>Joint</td>
<td>K0010080152</td>
<td>Bolt, heat-treated M8-15</td>
<td>23 - 38</td>
<td>234.53</td>
<td>203.57</td>
<td>336.34</td>
</tr>
<tr>
<td>Belt collar</td>
<td>K0010080302</td>
<td>Bolt, heat-treated M8-30</td>
<td>23 - 38</td>
<td>234.53</td>
<td>203.57</td>
<td>336.34</td>
</tr>
<tr>
<td>Engine coupling</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>N·m</td>
<td>kgf-cm</td>
</tr>
<tr>
<td></td>
<td>K0000080402</td>
<td>Bolt, M8-40</td>
<td>14 - 19</td>
<td>142.76</td>
<td>123.91</td>
<td>168.17</td>
</tr>
<tr>
<td>Engine rack</td>
<td>K0003080452</td>
<td>Bolt, M8-45</td>
<td>14 - 19</td>
<td>142.76</td>
<td>123.91</td>
<td>168.17</td>
</tr>
<tr>
<td>Engine mount</td>
<td>K0017100252</td>
<td>Bolt, heat-treated, small, 10-25 P1.25</td>
<td>45 - 57</td>
<td>1835.46</td>
<td>1593.18</td>
<td>1770.20</td>
</tr>
<tr>
<td>Wire mounting</td>
<td>K001100302</td>
<td>Bolt, heat-treated M10-30P1.25</td>
<td>45 - 57</td>
<td>1835.46</td>
<td>1593.18</td>
<td>1770.20</td>
</tr>
<tr>
<td>Muffler mounting</td>
<td>K001100352</td>
<td>Bolt, heat-treated M10-35P1.25</td>
<td>45 - 57</td>
<td>1835.46</td>
<td>1593.18</td>
<td>1770.20</td>
</tr>
<tr>
<td>Pulley mounting</td>
<td>K0010080202</td>
<td>Bolt, heat-treated M8-20</td>
<td>23 - 38</td>
<td>234.53</td>
<td>203.57</td>
<td>336.34</td>
</tr>
<tr>
<td>Engine pulley D</td>
<td>K0010080202</td>
<td>Bolt, heat-treated M8-20</td>
<td>23 - 38</td>
<td>234.53</td>
<td>203.57</td>
<td>336.34</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0010010302</td>
<td>Bolt, heat-treated M10-30</td>
<td>58 - 76</td>
<td>591.43</td>
<td>513.36</td>
<td>672.68</td>
</tr>
<tr>
<td>Wheel mounting</td>
<td>K0138240002</td>
<td>24 slotted nut high P1.5</td>
<td>180 - 200</td>
<td>1835.46</td>
<td>1593.18</td>
<td>1770.20</td>
</tr>
<tr>
<td>Motor</td>
<td>K0000120502</td>
<td>Bolt, M12-50</td>
<td>52 - 67</td>
<td>530.24</td>
<td>460.25</td>
<td>693.02</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0013101202</td>
<td>Bolt, heat-treated M10-120</td>
<td>58 - 76</td>
<td>591.43</td>
<td>513.36</td>
<td>672.68</td>
</tr>
<tr>
<td>Wheel mounting</td>
<td>K0138240002</td>
<td>24 slotted nut high P1.5</td>
<td>180 - 200</td>
<td>1835.46</td>
<td>1593.18</td>
<td>1770.20</td>
</tr>
<tr>
<td>Brake Assy</td>
<td>K0010080252</td>
<td>Bolt, heat-treated M8-25</td>
<td>14 - 19</td>
<td>142.76</td>
<td>123.91</td>
<td>168.17</td>
</tr>
</tbody>
</table>

**3WD rear wheel**

<table>
<thead>
<tr>
<th>Location</th>
<th>Code</th>
<th>Part name</th>
<th>Location Code</th>
<th>Part name</th>
<th>Tightening torque</th>
<th>Thread locking adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>N·m</td>
<td>kgf-cm</td>
</tr>
<tr>
<td>Motor</td>
<td>K0000120502</td>
<td>Bolt, M12-50</td>
<td>52 - 67</td>
<td>530.24</td>
<td>460.25</td>
<td>693.02</td>
</tr>
<tr>
<td>Wheel</td>
<td>K0013101202</td>
<td>Bolt, heat-treated M10-120</td>
<td>58 - 76</td>
<td>591.43</td>
<td>513.36</td>
<td>672.68</td>
</tr>
<tr>
<td>Wheel mounting</td>
<td>K0138240002</td>
<td>24 slotted nut high P1.5</td>
<td>180 - 200</td>
<td>1835.46</td>
<td>1593.18</td>
<td>1770.20</td>
</tr>
<tr>
<td>Brake Assy</td>
<td>K0010080252</td>
<td>Bolt, heat-treated M8-25</td>
<td>14 - 19</td>
<td>142.76</td>
<td>123.91</td>
<td>168.17</td>
</tr>
</tbody>
</table>

**Tightening torques**
<table>
<thead>
<tr>
<th>Location</th>
<th>Code</th>
<th>Part name</th>
<th>Tightening torque N-m</th>
<th>kgf-cm</th>
<th>lb-in</th>
<th>Thread locking adhesive</th>
</tr>
</thead>
<tbody>
<tr>
<td>2WD rear wheel</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Wheel</td>
<td>K0010100302</td>
<td>Bolt, heat-treated M10-30</td>
<td>45 - 57</td>
<td>1835.46 - 2039.40</td>
<td>1593.18 - 1770.20</td>
<td>-</td>
</tr>
<tr>
<td>Brake drum</td>
<td>K0010100302</td>
<td>Bolt, heat-treated M10-30</td>
<td>45 - 57</td>
<td>1835.46 - 2039.40</td>
<td>1593.18 - 1770.20</td>
<td>-</td>
</tr>
<tr>
<td>Reel shaft</td>
<td>LM315GB2102 Z0</td>
<td>Reel gear fixing nut</td>
<td>7</td>
<td>71.38</td>
<td>61.96</td>
<td>-</td>
</tr>
<tr>
<td>Reel shaft (with Groomer)</td>
<td>LM315GB2101 Z0</td>
<td>20-tooth reel gear</td>
<td>7</td>
<td>71.38</td>
<td>61.96</td>
<td>-</td>
</tr>
<tr>
<td>Bed knife (Bottom blade)</td>
<td>K0071000222</td>
<td>Screw, heat-treated flathead M6-12</td>
<td>7 - 9</td>
<td>71.38 - 91.77</td>
<td>61.96 - 79.66</td>
<td>-</td>
</tr>
<tr>
<td>Groomer reel</td>
<td>K0160000602</td>
<td>17 special nut P1M4</td>
<td>5 - 10</td>
<td>50.99 - 101.97</td>
<td>44.26 - 88.51</td>
<td>-</td>
</tr>
<tr>
<td>Gearbox</td>
<td>LM315GA1817 Z0</td>
<td>Reverse shaft</td>
<td>52 - 67</td>
<td>530.24 - 683.20</td>
<td>460.25 - 593.02</td>
<td>O</td>
</tr>
<tr>
<td>Gearbox</td>
<td>LM315GA1816 Z0</td>
<td>Intermediate shaft</td>
<td>52 - 67</td>
<td>530.24 - 683.20</td>
<td>460.25 - 593.02</td>
<td>O</td>
</tr>
<tr>
<td>Front roller</td>
<td>K6083000042</td>
<td>Connected pin, 15-19</td>
<td>29 - 38</td>
<td>295.71 - 387.49</td>
<td>256.68 - 336.34</td>
<td>-</td>
</tr>
<tr>
<td>ROPS pillar right/left</td>
<td>K0010120402</td>
<td>Bolt, heat-treated M12-40</td>
<td>58 - 76</td>
<td>591.43 - 774.97</td>
<td>513.36 - 672.68</td>
<td>-</td>
</tr>
</tbody>
</table>

**Tightening torques**
Adjustment Before Operating

Adjustment of Seat

1. Use the seat adjustment lever to adjust the seat back and forth. Adjust the position according to the operator's body size. The adjustment lever is attached to the left side under the seat.

2. The seat can be adjusted up and down in 2 levels by pulling up the forward tilt angle adjustment lever. Adjust the position according to the operator's body size. The forward tilt angle adjustment lever is attached to the left of the seat.

Adjustment of Steering Wheel

- **Warning**
  Since it is dangerous, do not adjust the steering wheel while traveling.

- **Caution**
  Be sure the steering wheel position is securely locked. It would be extremely dangerous if it becomes loose while traveling.

- **Caution**
  When operating the height adjustment lever, be careful not to pinch your hands.

The steering wheel arm can be adjusted up or down. Adjust the position according to the operator’s body size. Pull up the height adjustment lever, position the steering wheel arm to a proper position for your work and push down the height adjustment lever to lock it. The height adjustment lever is attached to the right of the seat.

The steering wheel angle can be adjusted up or down. Adjust the position according to the operator's body size. Pull the angle adjustment lever, position the steering wheel to a proper position for your work and push the angle adjustment lever forward to lock it. The angle adjustment lever is attached to the right of the steering wheel.
Before cutting newspaper as a test, be sure to stop the engine and wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

Before adjusting the blade engagement, be sure to set the rotation selector lever for the reel cutter (attached to the mower unit) to the "N" position.

Adjust the engagement between the reel cutter (cutting cylinder) and the bed knife (bottom blade) so that newspaper (one piece) will be cut cleanly by the edge of both blades when the blades in their entirety come slightly into contact with each other via the cutter adjusting nuts. Insert a strip of newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counter-clockwise (when you face the mower unit from the left) to check the sharpness of the blades. Check the sharpness of the entire range (three or four points from left edge to right) of the reel cutter (cutting cylinder).

1. If a gap is created between edges: Loosen (rotate counter-clockwise) the cutter adjustment nut to apply more contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).

2. If the reel cutter (cutting cylinder) is too tight to turn: Tighten (rotate clockwise) the cutter adjustment nut to reduce the contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).

3. Apply lapping to the reel cutter when the engagement is not improved by the adjustment.
**Adjustment of Cutting Height**

Adjust the cutting height to fit your cutting work.

**Important**

This applies the set cutting height that differs from the actual cutting height.

You can adjust the rear roller by six stages.

1. Attach the rear roller in a position within the range of cutting height that suits your work requirements.

   **Note:**

   The figure below shows the position of the rear roller bracket with a new reel cutter using 2mm bed knife.

2. Set the slide caliper to the required cutting height, adjust the neck position of the cutting height screw of the cutting height gauge and securely lock with a fly nut.

3. Loosen the nut which fixes the roller bracket of the front roller.

4. Apply the cutting height gauge to the front and rear rollers at each edge of left and right of the mower unit.

5. Adjust the front roller up and down by the roller adjuster to determine the position of the front roller, in order not to have a gap with the neck position of the cutting height screw of the cutting height gauge, at the edge of the bed knife.

6. Repeat the same process at the opposite side for the adjustment of cutting height.

7. Tighten the nuts which fix the right and left side of the roller bracket to fix them securely.
8. Again, make sure that the cutting height is at the required position by applying the cutting height gauge to the front and rear rollers at each edge of right and left of the mower unit.

Adjustment of Groomer

**Caution**

- For adjustment, be sure to use the cutting height gauge so that the right and left sides can be parallel. Otherwise it may cause damage on the bearings.
- Set the grooming height more than 0.0 mm from the ground. Otherwise it may cause damage on the groomer shaft, bearings and gears etc.
- When using the grooming brush, set it to the same height as the cutting height. If it is set lower, it may wear easily.

1. Set the groomer screw of the cutting height gauge to the desired height.

2. Loosen the nuts fixing the right and left groomer adjustment bolts.

3. Adjust the groomer adjuster so that the groomer screw can contact with the cutting edge of the groomer.
   1. Place the cutting height gauge set to the desired height on the ends of the front and rear rollers.
   2. Adjust the groomer adjuster up and down so that the right and left sides can be parallel.
   3. Adjust it at the other side in the same manner.
   4. Tighten the nuts securely after adjustment.
Cutting Height and Thickness of Bed Knife (Bottom Blade)

Thickness of the bed knife (bottom blade) roughly affects the minimum cutting height like the figures below.

<table>
<thead>
<tr>
<th>Thickness of blade (mm/inch)</th>
<th>Rough minimum cutting height (mm/inch)</th>
<th>Code</th>
<th>Part name</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>1.5/0.0</td>
<td>3.0/0.1</td>
<td>K25110002/70</td>
<td>1.5 Bed knife (bottom blade) 55G</td>
<td>For green</td>
</tr>
<tr>
<td>2.0/0.0</td>
<td>3.5/0.1</td>
<td>K25110002/80</td>
<td>2 Bed knife (bottom blade) 55G</td>
<td>For green</td>
</tr>
<tr>
<td>2.5/0.0</td>
<td>4.0/0.1</td>
<td>K25110000/50</td>
<td>2.5 Bed knife (bottom blade) 55G</td>
<td>Option</td>
</tr>
<tr>
<td>3.0/0.1</td>
<td>4.5/0.1</td>
<td>K25100000/60</td>
<td>3 Bed knife (bottom blade) 62.5-559</td>
<td>For tee</td>
</tr>
<tr>
<td>5.0/0.1</td>
<td>7.0/0.2</td>
<td>K25100001/60</td>
<td>5 Bed knife (bottom blade) 62.5-559</td>
<td>Option</td>
</tr>
</tbody>
</table>

Adjusting Wind Rectifying Plate

**Caution**
Be sure to stop the engine before adjusting the wind rectifying plate.

The wind rectifying plate is attached to the reel cover of the mower unit and is for rectifying the scattering clippings.

1. If the reel cutter (cutting cylinder) rotates at high speed or if the grass is wet, move it close to the reel cutter (cutting cylinder).
2. If the reel cutter (cutting cylinder) rotates at low speed or if the grass is dry, move it away from the reel cutter (cutting cylinder).
Important

* Rough minimum cutting height is for the height of the average green. If the green undulation is hard, set it a litter bit higher in order not to damage the green surface.

---

** Procedure to Start / Stop Engine **

### Start / Stop of Engine

#### Procedure to Start Engine

**Warning**

Before starting the engine, make sure that there are no other people or obstacles around the machine.

**Important**

Starter operation must take 15 seconds or less. If the engine does not start, stop using the battery for 30 to 60 seconds to avoid exhausting the battery.

1. Open the fuel cock. The fuel cock is located beneath the fuel tank.

2. Sit on the seat.

3. Make sure that the parking brake is applied.

---

** Adjustment of Cutter Adjustment Spring **

If the diameter of the reel cutter (cutting cylinder) becomes smaller, adjust the cutter adjustment spring.

1. Adjust the blade engagement.
2. Loosen the pipe with cutter adjusting screw, and then adjust the length of the spring coil to approximately 26.0 mm (1.024 in).

---

** Procedure to Start Engine **

1. Fuel tank
2. Fuel cock
3. Fuel filter
A. ON (Open)
B. OFF (Close)
4. Turn "OFF" the reel rotation switch.

5. Make sure that the traveling pedal is in neutral position.
6. Shift the throttle lever halfway from the "Low" to "High" position.

**Important**

The thermo-start lamp turns off at the specified time. However, the lamp turning off is not related to the glow plug generating heat.

If the ignition key is left in the "GLOW" position after the lamp is turned off, the plug will still generate heat.

The lamp will stay illuminated for five seconds.

7. Switch the ignition key to the "GLOW" position.

8. Make sure that the glow plug is generating heat and the thermo-start lamp is turned on.

**Caution**

Quickly returning the ignition key from the "START" position to the "ON" position may result in damage to the machine.

9. After the thermo-start lamp turns off, immediately set the ignition key to the "START" position.
10. When the starter starts rotating and the engine starts, return the ignition key to the "ON" position slowly.
11. Make sure that the charge lamp and engine oil pressure lamp turn off.
    If they do not turn off, stop the engine and inspect the machine.
12. Shift the throttle lever to "Low" position, and then warm up the engine for 1 to 2 minutes.
13. Gradually move the throttle lever to "High" position.

Procedure to Stop Engine

1. Set the traveling pedal to the neutral position.
2. Pull the parking brake lever.
3. Turn "OFF" the reel rotation switch.
4. Move the throttle lever to "Low", and continue idling for 1 to 2 minutes.
5. Switch the ignition key to the "OFF" position.
6. Make sure that the engine has stopped.
7. Remove the ignition key.
8. Leave the driver’s seat.
9. Close the fuel cock.
   The fuel cock is located beneath the fuel tank.

Safety Mechanisms

This machine features a safety device for starting/stopping the engine.
1. As for starting the engine, the safety device prevents the engine from starting unless it meets each of the following four conditions.
   - An operator is sitting on the seat.
   - The parking brake lever is pulled.
   - The reel rotation switch is turned "OFF."
   - The traveling pedal is set to the neutral position.
2. The safety device will be activated and will stop the engine under any of the following conditions:
   - The operator leaves the seat without applying the parking brake.
   - The operator leaves the seat while the reel cutter (cutting cylinder) is positively rotating.
   - The traveling pedal is moved when the parking brake is applied and the operator leaves the seat.

Warning Mechanisms

This machine features warning mechanisms on overheating, hydraulic oil level and preventing traveling while the parking brake is applied.
1. If water temperature inside the engine exceeds 105 degrees Celsius, a buzzer will sound. (intermittent tone)
2. If the oil level in the hydraulic tank declines from the specified level by approximately 1.2 dm³ (1.2 L), a buzzer will sound. (intermittent tone)
3. If the traveling pedal is depressed while the parking brake is applied, a buzzer will sound. (intermittent tone)

Operation of Each Section

Precautions for Operating the Machine

Caution

Under any circumstances drive the machine at such a speed that you can stop it immediately for emergencies.
**Description about Operation Decals_003**

<table>
<thead>
<tr>
<th>Decal, mower unit reel rotation selector</th>
</tr>
</thead>
</table>

1. **K4203001540**
   - Decal, reel rotation/stop
   - It illustrates Rotation/Stop of the reel cutter (cutting cylinder).
   - 1. Rotate
   - 2. Stop

2. **Decal, engine rotation**
   - It illustrates Low/High of the engine rotation speed.
   - 1. Low
   - 2. High

3. **K4203001520**
   - Decal, mower unit Up/Down
   - It illustrates Up/Down of the mower unit.

4. **Decal, key switch**
   - It illustrates the position of the key switch.
   - 1. OFF
   - 2. ON
   - 3. GLOW
   - 4. START
<p>| | | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
</table>
| 5 | LM315GC0407Z0 | Decal, mower unit up-switch  
It illustrates the up-switch of the mower unit. |
| 6 | K4203001530 | Decal, 2WD/3WD selector  
It illustrates 2WD/3WD selector. |
| 7 | K4203001410 | Decal, light switch  
It illustrates ON/OFF of the light.  
1.ON  
2.OFF |
| 8 | LM315GC1418Z0 | Decal, reel rotation selector  
It illustrates the rotation selector of the reel cutter (cutting cylinder) for High speed, Low speed and back lapping.  
1.High  
2.Low  
3.Back lapping |
| 9 | K4203001550 | Decal, mower unit reel rotation selector  
It illustrates the rotation selector of the reel cutter (attached to the mower unit) for Normal rotation, Neutral and Reverse rotation.  
1.Normal rotation  
2.Neutral  
3.Reverse rotation |
**Light Switch**

The light switch (option) is located in the operation panel. Flip the switch forward to turn the light on, and backward to turn the light off.

**Throttle Lever**

The throttle lever is located in the operation panel and enables you to adjust the engine rpm. Move the throttle lever toward "High" (the rabbit icon) to increase the engine rpm, and toward "Low" (the turtle icon) to reduce the rpm.

Note:
The factory default engine rpm (maximum) is set to 3,000 rpm.

---

**Mower Pedal**

**Caution**

Do not keep depressing the mower pedal after an operation. It may cause malfunction.

The mower pedal is located at the left side of foot of the operator seat. Depressing the pedal switches the mower unit position between Up and Down.

When it switches to Down position, the green LED lamp at the right side of the mower pedal turns on.

The Up/Down speed of the mower unit is affected by the engine rotation speed. When the engine rotation is at low speed, the Up/Down speed is at low as well.

**Important**

Even if the reel rotation switch is set to "ON" (rotation) position, when the mower units are raised, the reel cutter (cutting cylinder) stops rotating.

**Important**

The operation with the mower pedal cannot raise the mower unit to the highest position. For traveling, keep pressing the up switch to raise the mower unit to the highest position.
**Up Switch**

**Caution**
Up switch should be used only when the height of the mower unit is not sufficient. Do not press this switch when the mower unit is at lowered position. Otherwise, the harness may get damaged.

The up switch is located in the operation panel. If the height of the mower unit is not sufficient for traveling etc, keep pressing the up switch to operate the magnetic valve to raise the mower unit to the highest position.

**2WD/3WD Selector Switch**

**Caution**
When switching between 2WD and 3WD operation, make sure to stop the machine completely.

**Caution**
Switch from 3WD to 2WD before traveling at the steep downward slope, because 3WD is dangerous.

**Important**
When the reel rotation switch is at "ON", regardless of the selection of the 2WD/3WD selector switch, 3WD is selected. And, if the traveling mode changes to 3WD, the red LED lamp at the front of the 2WD/3WD selector switch turns on.

**3WD kit (option) can be attached as a set of ROPS, seat belt and wheel weight.**

**2WD/3WD selector switch (option) is located in the operation panel.**
Flipping the switch forward turns to 3WD mode and flipping backward turns to 2WD mode. And, if the traveling mode changes to 3WD, the red LED lamp at the front of the 2WD/3WD selector switch turns on.

**Reel Rotation Switch**

**Danger**
When discarding the collected grass or moving to the next green, turn the reel rotation switch "OFF."

The reel rotation switch is located at the right of the driver's foot. Tilting the switch to the left turns "ON" and right turns "OFF."
When the reel rotation switch turns "ON," the rotation of the reel cutter (cutting cylinder) operates simultaneously with the up/down of the mower unit. If the mower unit is going down, it rotates and if the mower unit is going up, it stops.

1. When the mower unit is going down, the sensor activates the electromagnetic clutch and the reel cutter (cutting cylinder) starts rotating by the flexible wire.
2. When the mower unit is going up, even if the reel rotation switch is at "ON" status, the sensor does not activate the electromagnetic clutch and the reel cutter (cutting cylinder) does not rotate.

**Important**

When the reel rotation switch is at "ON," 3WD is applied regardless of the selection of the 2WD/3WD selector switch.

**Reel Reverse Lever**

**Caution**

Operate the reel reverse lever while the rotation of the reel cutter (cutting cylinder) is stopped, and adjust it to the position suitable for your work.

The reel reverse lever is located at the upper part of the gear case at the left of the mower unit. If you set the lever to Normal, it starts cutting rotation, set to Reverse for lapping rotation and Neutral for free.

**Transmission Selector Lever**

**Caution**

The transmission selector lever should be operated while the engine rotation is stopped, and adjusted to the position suitable for your work.

The transmission selector lever is located at the upper part of the transmission behind the driver's seat. When shift the lever to "H," the reel cutter (cutting cylinder) rotate fast, "L" makes slow and "LAP" makes slower suitable speed for back lapping.

1. **H**
   The reel cutter (cutting cylinder) rotates faster and the clip pitch (cutting interval) becomes shorter.
   This is suitable for the work at a good turf condition.

2. **L**
   The reel cutter (cutting cylinder) rotates slower compared to when it is at "H" and the clip pitch becomes longer.
   This is suitable for the work at the turf condition not so good.
3. LAP
The reel cutter (cutting cylinder) rotates in a speed suitable for the back lapping and its maintainability increases. (The rotation direction is not changed, so use the reel reverse lever of the mower unit to reverse the rotation).

**Traveling Pedal**

**Warning**
This machine is not authorized as a special motor vehicle. Do not drive it on public roads.

**Caution**
When the machine is traveling at a high speed, it will not stop immediately after you take your foot off the traveling pedal.

**Important**
When the reel rotation switch is turned "ON," the working speed is limited by the pedal stopper.

The traveling pedals are located in the right foot area and control forward and reverse operation of the machine. When the forward pedal (front side) is depressed, the machine travels forward. When the reverse pedal (rear side) is depressed, the machine travels backward. The speed changes in accordance with how much the pedal is depressed. When you take your foot off the pedal, the machine stops automatically.

**Parking Brake Lever**

**Caution**
Be sure to release the parking brake before driving. Otherwise, it may cause the malfunction of the brake or hydraulic system.

**Caution**
Never park the machine on a slope.

The parking brake lever is located at the left of the driver's seat. To park the machine, pull the parking brake lever completely. To release the parking brake, press the push button while lowering the parking brake lever all the way to its resting position. If the traveling pedal is depressed while the parking brake is applied, a buzzer will sound. (intermittent tone)

**Hood**

**Caution**
Do not open the hood in strong winds.

**Caution**
Be careful not to pinch your fingers when you open or close the hood.

1. Unlock the bolt, and then lift up the hood.
2. Make sure that the hood will not close, and then remove your hands.

3. When closing the hood, do the operation slowly.

4. Press the hood lightly and lock it with the bolt.

**Underseat Cover**

- **Caution**
  - Be careful not to pinch your fingers when you open or close the underseat cover.

1. Remove the grass catcher located at the center. (See "Removing Grass Catcher" (Page 4-33).)
2. Adjust the steering wheel arm to the lowest position. (See "Adjustment of Steering Wheel" (Page 4-16).)
3. Slide the seat forward and rotate the lock lever 90 degrees anticlockwise.

4. Pull up the forward tilt angle adjustment lever and lift up the underseat cover together with the seat.

5. When closing the underseat cover, do it slowly and be sure to use the forward tilt angle adjustment lever to fix it securely.

6. Rotate the lock lever 90 degrees clockwise to fix the underseat cover.

**Instruments**

**Instruments on the Operation Panel**
**Hour meter**

The hour meter is located in the operation panel, and indicates the accumulated operation time of the engine. The number in black figures on a white background is incremented every six minutes. The number in white figures on a black background is incremented every hour. 1/10 wheel … black figures on a white background

Hour wheel … white figures on a black background

---

**Water Temperature Gauge**

The water temperature gauge is located in the operation panel. This instrument indicates the water temperature inside the engine. If the water temperature gauge indicates a level close to "H" during operation, the machine is overheated.

---

**Pilot Lamps**

**Charge Lamp**

The charge lamp is the left pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and the alternator starts operating properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

---

**Thermo-start Lamp**

The thermo-start lamp is the middle pilot lamp located in the operation panel. When the ignition key is set to the "GLOW" position, it illuminates as the glow lamp generates heat.
Illumination of the thermo-start lamp is controlled by the glow lamp timer, and the lamp is turned off after a specified amount of time passes. The duration of illumination indicates an approximate period of time required for warm-up, and has been fixed at five seconds.

Fuel Gauge

The fuel gauge is located on the fuel tank. This instrument indicates the quantity of fuel inside the fuel tank.

Oil Pressure Lamp

The oil pressure lamp is the right pilot lamp located in the operation panel. It turns on when the ignition key is set to the "ON" position before the engine starts. It turns off when the engine starts and engine oil pressure is generated properly. If this lamp illuminates while you are operating the machine, stop the engine immediately, and then inspect the machine and perform any necessary maintenance.

Travel of Machine

Moving the Machine

1. Start the engine.(See "Procedure to Start Engine" (Page 4-21) .)
2. Raise all mower units.
3. While pressing the push button, release the parking brake lever.
4. Slowly depress the traveling pedal.
5. The machine can start traveling.

Towing the Machine

If the machine does not travel due to engine trouble, etc., you can move it in the following ways:

- Pushing by hand
- Towing (See the following instruction.)

Caution

Tow the machine at a low speed while paying close attention.

Caution

Do not touch the unload valve except when towing the machine.

Caution

Before restarting the engine, be sure to close the unload valve.
1. Stop the engine. (See "Procedure to Stop Engine" (Page 4-22).)
2. Pull the parking brake lever and chock the wheels.
3. The unload valve is located at the lower right of the frame. While pressing the unload valve, rotate it 90 degrees (vertically) to open.

4. While pressing the push button, release the parking brake lever and remove the wheel stopper.
5. Tow the machine slowly.

### Cutting Work

#### Cutting Operation

**Warning**

Do NOT start to move or stop the machine abruptly. To do so is very dangerous. In addition, it may damage the hydraulic system or result in oil leakage.

**Caution**

Cutting work must be performed at an appropriate speed for the site and location. When cutting bumpy surfaces, keep the engine rpm steady, and slow down the cutting speed.

1. Start the engine. (See "Procedure to Start Engine" (Page 4-21))
2. Raise all mower units.
3. While pressing the push button, return the parking brake lever to its resting position.
4. Shift the throttle lever to "High", and rev up the engine to MAX (3,000 rpm).
5. Depress the mower pedal to lower the mower units.
6. Shift the reel rotation switch to "ROTATION" to rotate the reel cutters (cutting cylinders) for all mower units in cutting (positive) motion.
7. Depress the traveling pedal to start cutting work.

**Note:**
During the work, the reel cutters (cutting cylinders) will rotate or stop in sync with the up and down motion of the mower units.

**Removing Grass Catcher**

1. To discard the collected grasses, turn "OFF" the reel rotation switch.
2. Lift up the grass catcher and remove it.

**Transporting**

#### Transporting Procedure

When loading the machine into a trailer or a truck to transport it, drive the machine forward. When unloading, drive the machine in reverse.
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Maintenance Precautions

⚠️ Caution
First, learn well the maintenance operations you plan to perform.

⚠️ Caution
Use tools appropriate for each maintenance operation.

⚠️ Caution
For the safe and best performance of your machine, use Baroness genuine parts for replacement and accessories. Please note that our product warranty may be void if you use non-genuine parts for replacement or accessories.

Maintenance Schedule

LM315GC
Follow the maintenance schedule below.
○ • • Inspect, adjust, supply, clean
● • • Replace (first time)
△ • • Replace

<table>
<thead>
<tr>
<th>Maintenance item</th>
<th>Before work</th>
<th>After work</th>
<th>Every 8 hrs.</th>
<th>Every 50 hrs.</th>
<th>Every 100 hrs.</th>
<th>Every 200 hrs.</th>
<th>Every 250 hrs.</th>
<th>Every 400 hrs.</th>
<th>Every 500 hrs.</th>
<th>Every year</th>
<th>Every 2 years</th>
<th>Every 4 years</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Engine</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<tr>
<td>Tightening the parts</td>
<td>O</td>
<td></td>
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<td>Fuel</td>
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### Maintenance Schedule

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<thead>
<tr>
<th>Maintenance item</th>
<th>Before work</th>
<th>After work</th>
<th>Every 8 hrs.</th>
<th>Every 50 hrs.</th>
<th>Every 100 hrs.</th>
<th>Every 200 hrs.</th>
<th>Every 250 hrs.</th>
<th>Every 400 hrs.</th>
<th>Every 500 hrs.</th>
<th>Every year</th>
<th>Every 2 years</th>
<th>Every 4 years</th>
<th>Remarks</th>
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<td>Fuel hose</td>
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<td>Greasing (center part of the flexible wire)</td>
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<tr>
<td>Greasing (main body side of the flexible wire)</td>
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</table>

The values for consumables are not guaranteed.
Replace the steering cylinder hoses every 2 years.
### Specified Values

<table>
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<tr>
<th>Specification</th>
<th>Value</th>
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<tr>
<td>Fuel tank capacity</td>
<td>20.0 dm³ (20.0 L)</td>
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<tr>
<td>Hydraulic tank capacity</td>
<td>16.0 dm³ (16.0 L)</td>
</tr>
<tr>
<td>Engine oil capacity</td>
<td>2.8 dm³ (2.8 L)</td>
</tr>
<tr>
<td>Coolant capacity</td>
<td>3.0 dm³ (3.0 L)</td>
</tr>
<tr>
<td>Front tire pneumatic pressure</td>
<td>80 kPa (0.8 kgf/cm²)</td>
</tr>
<tr>
<td>Rear tire pneumatic pressure</td>
<td>80 kPa (0.8 kgf/cm²)</td>
</tr>
<tr>
<td>Cutter adjustment spring</td>
<td>26.0 mm (1.024 in)</td>
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<tr>
<td>Engine tension spring</td>
<td>45.0 mm (1.772 in)</td>
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### Main Consumable Parts

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<th>Part name</th>
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<tr>
<td>Engine fan belt</td>
<td>PF16883-9701-0</td>
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<tr>
<td>Engine oil element</td>
<td>PFHH150-3243-0</td>
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<tr>
<td>Air cleaner element</td>
<td>PFK7311-8239-0</td>
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<td>Fuel filter element</td>
<td>PF1G313-4356-0</td>
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<tr>
<td>Hydraulic suction filter</td>
<td>K3413000050</td>
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<tr>
<td>Hydraulic cartridge filter</td>
<td>K3412000050</td>
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<tr>
<td>Hydraulic oil (20 L can)</td>
<td>K2913002000</td>
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<td>Brake wire</td>
<td>K1120106000</td>
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<td>Throttle wire</td>
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<td>Brake shoe</td>
<td>P741-8005-00</td>
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<td>Fuel hose (tank - fuel filter)</td>
<td>K3180002700</td>
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<tr>
<td>Fuel hose (fuel filter - engine)</td>
<td>K3180009000</td>
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<td>Fuel hose (engine drain - tank)</td>
<td>K3182005700</td>
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<td>Flexible wire</td>
<td>LM315GA0801Z0</td>
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<td>*Flexible wire (outer)</td>
<td>LM315GA0802Z0</td>
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<td>*Flexible wire (inner)</td>
<td>LM315G-0803Z0</td>
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<td>*Length of flexible wire (inner)</td>
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<td>Engine pulley cog belt</td>
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<td>V-belt GLA28A-4</td>
<td>K2324028000</td>
</tr>
<tr>
<td>Push-pull cable</td>
<td>K1160121010</td>
</tr>
</tbody>
</table>

### Warning

When replacing a tire or beginning any other maintenance or repairs, be sure to chock the wheels to prevent the machine from moving. Before jacking up the machine, park it on a hard, flat surface such as a concrete floor and remove any obstacles that could prevent you from performing the work safely. When necessary, use an appropriate chain block, hoist, or jack. Support the machine securely with jack stands or appropriate blocks. Failure to do so may cause the machine to move or fall, resulting in injury or death.

Use the jack-up points identified in this manual when jacking up the machine. Only place a jack under the jack-up points specified. Placing a jack at any other point could result in damage to the frame or other parts.
Jack-up Points

1. Front right frame

2. Front left frame

3. Engine mount frame

Jacking up the machine
Greasing

About the Lubrication

The moving parts of this machine need to be lubricated as a lack of grease on such parts could cause them to seize or be damaged. Grease the moving parts according to the maintenance schedule.

Greasing Points

Grease nipples are installed in the following locations.

Add grease every 50 hours as to the items 1 to 10 below.
As to the item 11, add grease before operation and every 8 hours.

<table>
<thead>
<tr>
<th>Location</th>
<th>No. of greasing points</th>
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</thead>
<tbody>
<tr>
<td>1 Mower unit</td>
<td>36</td>
</tr>
<tr>
<td>2 Mower arm fulcrum</td>
<td>6</td>
</tr>
<tr>
<td>3 Belt tension lever</td>
<td>1</td>
</tr>
<tr>
<td>4 Neutral position area</td>
<td>1</td>
</tr>
<tr>
<td>5 Rear wheel pivot</td>
<td>1</td>
</tr>
<tr>
<td>6 Mower pedal shaft fulcrum</td>
<td>1</td>
</tr>
<tr>
<td>7 Flexible wire bracket</td>
<td>1</td>
</tr>
<tr>
<td>8 Traveling pedal shaft fulcrum</td>
<td>1</td>
</tr>
<tr>
<td>9 Rear wheel brake lever shaft</td>
<td>1</td>
</tr>
<tr>
<td>10 Flexible wire edge</td>
<td>3</td>
</tr>
<tr>
<td>11 Flexible wire</td>
<td>6</td>
</tr>
</tbody>
</table>

1. Mower unit
2. Mower arm fulcrum
   [1] Front mower unit
   There are two greasing points on each mower unit.

3. Belt tension lever

4. Neutral position area

5. Rear wheel pivot

6. Mower pedal shaft fulcrum

7. Flexible wire bracket
8. Traveling pedal shaft fulcrum

9. Rear wheel brake lever shaft

10. Flexible wire edge
There is one greasing point on each flexible wire.

11. Flexible wire
Use Moly speed grease No.2 and screw in the grease cup 360 degrees to grease.
Add grease every 8 hours of operation.

Lapping of Reel Cutter (Cutting Cylinder)

Lapping is work similar to sharpening a cooking knife. If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, both the reel cutter (cutting cylinder) and the bed knife (bottom blade) should be simultaneously sharpened by reversing the reel cutter (cutting cylinder) with an abrasive paste applied. However, lapping is a temporary measure and would not restore the sharpness completely. If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and difficult to cut, follow the steps below to perform lapping.
Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

Be careful not to inhale exhaust gas during lapping.

During lapping, the reel cutter (cutting cylinder) rotates. Keep hands and feet away from moving parts.

Do not perform lapping with any other persons.

1. Have the following items ready: Strips of newspaper, Abrasive [Lapping powder mixed with oil; or gel compound (Baroness genuine abrasive)], Brush.

2. Insert one or two strips of newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counter-clockwise (when you face the mower unit from the left) to check the sharpness of the blades.

3. Check the sharpness at entire range (three or four points from left edge to right one) of the reel cutter (cutting cylinder).

4. Using a piece of chalk, mark locations on the blade that are sharp.

5. Set the reel reverse lever for the mower unit to "Reverse" position, then set the transmission selector lever to "LAP" position. Shift the lever(s) to the "N" position for the mower unit(s) for which you will not perform lapping.

6. Start the engine, and run it at a low rpm.

7. Turn the reel rotation switch "ON" to reverse the reel cutter (cutting cylinder).

8. Apply the abrasive evenly with the brush on the top side of reel cutter (cutting cylinder) where the newspaper was cut well or of chalk-marked locations.

9. Idle the machine for a while, and when contact noise is no longer heard, return the reel rotation switch to "OFF" to stop reel cutter (cutting cylinder).

10. Stop the engine.

Note:
Mixing ratio for abrasive in volume is one part lapping powder to three or four parts oil.
11. Wash off or wipe off with cloth etc. the abrasive from the reel cutter (cutting cylinder), then check it for sharpness.

12. Repeat steps 2 to 11 until the entire range (three or four points from left edge to right one) of the reel cutter (cutting cylinder) will be uniformly sharpened.

13. Finally, apply the abrasive on the entire range of the reel cutter (cutting cylinder) and perform final lapping.

14. Stop the rotation of the reel cutter (cutting cylinder), stop the engine, and then wash off the abrasive using a washer etc.

15. While checking the blade for sharpness, adjust blade engagement.

**Adjusting CAM**

**Important**

The figure below shows the situation when you see from the left frame. The right frame is mirror reversed.

When the gap at the left frame side between the reel cutter (cutting cylinder) and the bed knife (bottom blade) appears.

1. Loosen the locknut and turn the left cam bush clockwise for the gap size. When you raise the bed knife (bottom blade) for 0.1mm (0.039 inch), turn the left cam bush clockwise for 30 degrees.
2. Once the adjustment completed, tighten the locknut securely.

When the gap at the right frame side between the reel cutter (cutting cylinder) and the bed knife (bottom blade) appears.

1. Loosen the locknut and turn the right cam bush anticlockwise for the gap size.

2. Once the adjustment completed, tighten the locknut securely.

---

**Attaching Reel Cutter (Cutting Cylinder)**

**Caution**

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

Follow the instruction below to replace the reel cutter bearing (right/left) and seal. Use 30204JRP6 as bearing.

1. Fill up (Excelite EP No.2) to the bearings and seal.
2. Attach the reel cutter (cutting cylinder) to the frame like the figure below.
3. Tighten the inner nut and check the bearing for backlash.
4. Loosen the inner nut at the level that the reel cutter (cutting cylinder) can be rotated lightly by your hand and you don't feel the backlash.
   Tightening torque: 7 N·m (71.4 kgf·cm / 61.96 lb·in)
5. Tighten the outer locknut.

**Caution**
Refer to the Tightening Torque Table.
Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening etc.

**Important**
Tighten the bolts in the tightening order (crosswise).

For installing the front tires, reverse the removing procedure.

**Rear Tire**
Follow the steps below to remove the rear tires:

- [2WD]
  1. Securely place the jack beneath the jack-up points of the engine mount frame area, and then raise it until the tire lifts off the ground.
     (See "Jack-up Points" (Page 5-5).)
  2. Remove the wire.
  3. Remove the right/left bolts.
  4. Remove the rear wheel Assy.

**Maintenance (Main Body)**
**Removing/Installing Tires**
**Front Tire**
Follow the steps below to remove the front tire:

1. Loosen the bolts.

**Rear Tires_001**
1. Wire
2. Bolt
3. Rear wheel Assy

**Front Tires_001**
1. Heat-treated bolt

**Attaching Reel Cutter (Cutting Cylinder)_001**
1. Bearing
2. Seal
3. Reel cutter (Cutting cylinder)
4. Inner nut
5. Outer nut
6. Key
7. Cover
8. Pin
5. Remove the bolts.

6. Remove the tire from the wheel mounting base.

**Caution**
Refer to the Tightening Torque Table. Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening etc.

**Important**
Tighten the bolts in the tightening order (crosswise).

For installing the rear tires, reverse the removing procedure.

[3WD]
1. Securely place the jack beneath the jack-up points of the engine mount frame area, and then raise it until the tire lifts off the ground. (See "Jack-up Points" (Page 5-5).)
2. Remove the wire.
3. Remove right/left the bolt A(s).
4. Remove the bolt B at the center.
5. Remove the brake shoe Assy.
6. Remove the brake drum.

7. Remove the bolts.

8. Remove the tire from the wheel mounting base.

**Caution**
Refer to the Tightening Torque Table. Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening etc.

**Important**
Tighten the bolts in the tightening order (crosswise).

For installing the rear tires, reverse the removing procedure.

**Adjustment of Belt Tension**

**Caution**
Be sure to stop the engine before adjusting the belts.

**Important**
Make sure that the belt has the specified amount of tension.

If the belt becomes slack due to frequent use, it may jump or slip.
In addition, if it is overtightened, it may wear prematurely.
If necessary, adjust it, and always check the belt for appropriate tension.

Fan Belt

![Caution]
Be sure to stop the engine before adjusting the belts.

For details on handling the engine, please refer to the separate Engine Handling Manual.
Open the hood.
1. Press the middle of the belt with your finger to check the belt tension.
2. If the belt is too slack, loosen the nuts and bolts fixing the alternator, and then move the alternator to adjust the tension.

![Fan Belt_001]

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Fan belt</td>
</tr>
<tr>
<td>2</td>
<td>Blade</td>
</tr>
<tr>
<td>3</td>
<td>Alternator</td>
</tr>
<tr>
<td>4</td>
<td>Nut</td>
</tr>
<tr>
<td>5</td>
<td>Bolt</td>
</tr>
<tr>
<td>A</td>
<td>7.0 - 9.0 mm (0.276 - 0.354 in)</td>
</tr>
</tbody>
</table>

Reel Cutter Drive Belt

![Caution]
Be sure to stop the engine before adjusting the belts.

4. If the belt is too slack, loosen the bolts and move the flexible wire housing (the pulley attached) with the spanner to adjust the tension.

![Reel Cutter Drive Belt_001]

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Reel cutter drive belt</td>
</tr>
<tr>
<td>2</td>
<td>Bolt</td>
</tr>
<tr>
<td>3</td>
<td>Flexible wire housing</td>
</tr>
</tbody>
</table>

Engine Tension Belt

![Caution]
Be sure to stop the engine before adjusting the belts.

1. Tilt the underseat cover forward and open the cover.
2. Open the hood.
3. Press the middle of the belt with your finger to check the belt tension.

![Engine Tension Belt_001]

<p>| | |</p>
<table>
<thead>
<tr>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>Engine tension belt</td>
</tr>
</tbody>
</table>
4. Loosen the nut to adjust the length of the spring.

5. Lock it with the nut.

Adjustment of Parking Brake

**Danger**

If the brake wire is cut, the machine will be unable to stop. This would be extremely dangerous.

If the brake wire is cracked or damaged, replace it with a new one immediately.

If the parking brake is not sufficiently effective when you pull the parking brake lever, adjust the brake wire.

Adjust the parking brake by tightening the brake wire adjustment bolt.

---

**Adjusting Work Speed**

Follow the steps below to make adjustments.

1. Turn "ON" the reel rotation switch.

2. Loosen the locknut on the side of the reel rotation switch to adjust the length of the bolt.

   - Length of the bolt (A) (Longer) : Slower
   - Length of the bolt (A) (Shorter) : Faster

Once the adjustment has completed, be sure to lock with the nut.
Adjusting the Neutral Position of the Piston Pump

**Caution**
Make sure not to touch rotating tires.

**Caution**
When adjusting the neutral position, pay close attention to abrupt start of the machine. Place the jacks beneath the jack-up points, and then lift the machine until all the tires get off the ground.

If the machine moves forward or backward while the traveling pedals are released, they are not set to the neutral position. Follow the steps below to make adjustments.

1. Stop the engine.
2. Place the jacks beneath the jack-up points, and then lift the machine off the ground. (See "Jack-up Points" (Page 5-5).)
3. Make sure that no tires get contact with the jack stand.
4. Start the engine, and rev it up to the maximum rpm.
5. Adjust the neutral position.
   [1] Loosen the lock nut.
   [2] Rotate the camshaft slowly until the front wheel stops.
   Find the position where the front wheel stops and lock the camshaft with the nut.

Change of Fuse

Fuse Box

The fuse box includes spare fuses and tools.

The machine uses a mini fuse for automobiles. Replace an old fuse with a new fuse of the specified capacity.

<table>
<thead>
<tr>
<th>Fuse Box_001</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Fuse box</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Fuse Box_002</th>
</tr>
</thead>
<tbody>
<tr>
<td>A 5 A Glow lamp timer</td>
</tr>
<tr>
<td>B 5 A Key stop timer</td>
</tr>
<tr>
<td>C 5 A Glow lamp timer, glow lamp (thermo-start lamp)</td>
</tr>
<tr>
<td>D - -</td>
</tr>
<tr>
<td>E - -</td>
</tr>
<tr>
<td>F 15 A Engine stop solenoid</td>
</tr>
<tr>
<td>G 15 A Others</td>
</tr>
<tr>
<td>H 5 A Water temperature gauge, regulator</td>
</tr>
<tr>
<td>I - -</td>
</tr>
<tr>
<td>J - -</td>
</tr>
<tr>
<td>K 5 A</td>
</tr>
<tr>
<td>L 5 A</td>
</tr>
<tr>
<td>M 15 A</td>
</tr>
<tr>
<td>N 15 A</td>
</tr>
<tr>
<td>O Fuse removal tool</td>
</tr>
</tbody>
</table>

Maintenance (Main Body)
**Fusible Link**

Fuse capacity of the fusible link is 50A.

**Check the Operation Status of the Relay**

**Mower Unit Control Relay**

The relay box is located behind the seat. This controls Up/Down of the mower unit and Rotate/Stop of the reel cutter (cutting cylinder). The operating condition can be checked by the illumination of the LEDs.

<table>
<thead>
<tr>
<th>Condition</th>
<th>LED status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Front right up/down cylinder (Reel rotation)</td>
<td>Down: ON  Up: OFF</td>
</tr>
<tr>
<td>Center mower up/down cylinder (Before pressing Raise/Lower switch)</td>
<td>Up: ON  Down: OFF</td>
</tr>
<tr>
<td>Center mower up/down cylinder (After pressing Raise/Lower switch)</td>
<td>Down: ON  Up: OFF</td>
</tr>
</tbody>
</table>

Refer to the table below to check the LED status.

**Interlock Relay**

The relay box is located under the underseat cover. This controls a safety device for starting/ stopping the engine. The operating condition can be checked by the illumination of the LEDs.

<table>
<thead>
<tr>
<th>Condition</th>
<th>LED status</th>
</tr>
</thead>
<tbody>
<tr>
<td>Traveling pedal switch</td>
<td>Neutral: ON  Depress: OFF</td>
</tr>
<tr>
<td>Parking brake switch</td>
<td>Pull: ON  Release: OFF</td>
</tr>
<tr>
<td>Seat switch</td>
<td>Seated: ON  Away: OFF</td>
</tr>
<tr>
<td>Reel rotation switch</td>
<td>ON: ON  OFF: OFF</td>
</tr>
<tr>
<td>Transmission selector lever</td>
<td>LAP: ON  H: OFF  L: OFF</td>
</tr>
</tbody>
</table>

Refer to the table below to check the LED status.

**Removal of Mower Unit**

1. Remove the clip which fixes the mower unit and flexible wire.
2. Slide the stopper of the mower attaching pipe forward and pull it out.
3. Pull out the mower unit and remove it.

Note:
For installing the mower unit, reverse the removing procedure.

**Long-Term Storage**

**Before Long-Term Storage**

- Remove dirt, grass clippings, debris, oil stains etc. completely.
- Supply oil and apply grease to appropriate parts.
- Remove the battery.
EC Declaration of Conformity

We

Manufacture’s Name: Kyoeisha Co., Ltd.
Manufacture’s Address: 1-26 Miyuki-cho, Toyokawa, Aichi-pref. 442-8530 Japan

declare that

Product: Ride-on Lawnmower
Make: BARONESS
Type: LM315
Starting Serial No.: 30001

compiler of the technical file

Name: Kyoeisha U.K.Ltd.
Address: Unit 5 Hatch Industrial Park Grewell Road, Basingstoke Hampshire RG24 7NG, the United Kingdom

in accordance with the following Directives:

2006/42/EC The Machinery Directive and its amending directives

has been designed and manufactured using the following specifications:

ISO12100: 2010
EN836: 1997
ISO5395: 1990

References of other Community Directives applied

2000/14/EC 2004/108/EC

Place: Japan
Date: March 8, 2013
Signature: Kigena Kaneko
Name: Kimiya Kaneko
Position: Quality Dept. Manager
Manufacturer's Declaration of Conformity for

Product Identification
Product: Ride-on lawnmower
Make: BARONESS
Type: LM315
Version(s): GC
Starting Serial No.: 30001
Measured Sound Power Level: LWA 101.38 dB
Guaranteed Sound Power Level: LWA 103 dB
Manufacturer
Name: Kyoeisha Co., Ltd.
Address: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Technical Documentation
Keeper's Name: Kyoeisha Co., Ltd.
Keeper's Address: 1-26 Miyuki-cho, Toyokawa, Aichi-pref., Japan

Conformity Assessment Procedure:
Internal Control of Production with Assessment of Technical Documentation and Periodical Checking (Annex VI) of 2000/14/EC-2005/88/EC

Involved Notified Body
Name: SNCH
Address: 11, Route de Sandweiler
5230 Sandweiler
Luxembourg

Technical Construction File
Date: February 7, 2013
Technical Construction File No.: TCLM315-00
Test Laboratory
TUV Rheinland Luxemburg GmbH
2a, Kalchesbruck
L-1852 Luxembourg

Certificate / Report No.: SNCH²2000/14²2005/88²2212²00/TCLM315-00

Means of conformity
The product is in conformity with the Directive relating to the noise emission in the environment by equipment for use outdoors 2000/14/EC-2005/88/EC, in accordance with Article 12 of the Directive.

References of other Community Directives applied
2006/42/EC, 2004/108/EC

Signature:

Kimiya Kaneko
Manager
Quality Dept.
Kyoeisha Co., Ltd.

Date: March 8, 2013