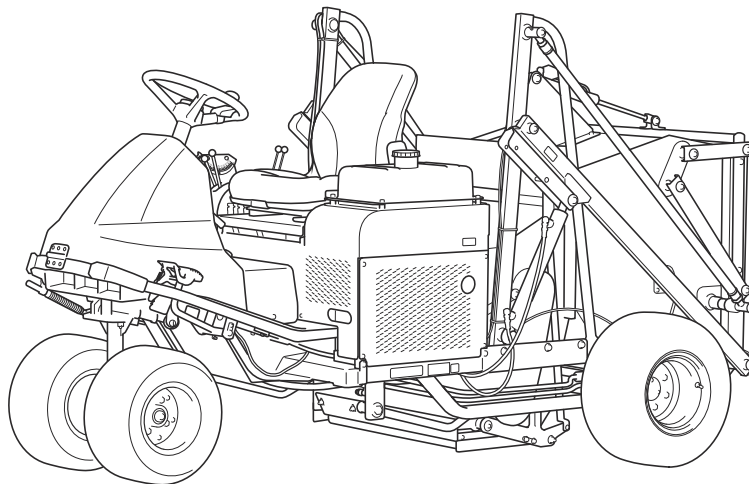


FS900

Riding Sweeper

Owner's Operating Manual



Serial No. FS900 : 11299-

"Required reading"

Read this manual before using the machine.

BARONESS[®]
Quality on Demand

Regulations

USDA Forest Service Spark Arrester

(For USA)

The engine of this machine is not equipped with a spark arrester.

In some areas there are local, state, or federal regulations requiring that a spark arrester be used on the engine of this machine.

The recommended spark arrester for this machine is Part No.49024N Spark Arrester made by Nelson Global Products.

EU Regulations

(For EU)

This product complies with all relevant EU Regulations.

For more information, please refer to the Declaration of Conformity attached.

Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain the product, and to avoid causing injury to yourself or others.

The operator is responsible for operating the product properly and safely.

Maintenance service for this machine should be performed by a mechanic with expertise.

If you have any questions concerning maintenance or genuine parts, please contact a Baroness dealer or Kyoisha.

When making inquiries about your product, please specify the model and serial number.

When loaning or transferring the product, please also provide this manual together with the product.

Kyoisha Co., Ltd.

Greeting

Thank you for purchasing the Baroness product.

This manual describes how to operate this product safely and correctly, as well as daily inspection and maintenance methods.

Prior to use, carefully read this manual to thoroughly understand the contents.

For handling attachments not described in this manual, please refer to the owner's operating manual for attachments.

We hope you will use the product safely and correctly, and take advantage of its best performance.

Introduction

About This Manual

1. Attention

- [1] The operator is responsible for operating the product properly and safely.
Read this manual carefully to ensure that you thoroughly understand the contents, and to avoid causing injury to yourself or others.
- [2] Maintenance service for this product should be performed by a mechanic with expertise.
- [3] If you have any questions concerning handling, maintenance or genuine parts, please contact a Baroness dealer or Kyoisha.
- [4] When loaning or transferring the product, please also provide this manual together with the product.
- [5] When making inquiries about your product, please specify the model and serial number.

2. Notice

- [1] Due to product improvements or specification changes, the contents described in this manual may be altered without notice.
- [2] This manual has been prepared with the utmost care to avoid mistakes or omissions, however, if you find any mistakes or omissions, please contact a Baroness dealer or Kyoisha.
- [3] If you take this product out of the designated country for sale and use it, it may not comply with the regulations of the destination country or region (such as safety standards or radio laws), and it will not be covered by the warranty.
Furthermore, Kyoisha assumes no responsibility whatsoever for any troubles or penalties arising from these issues.
- [4] If the contents of this manual differ depending on the destination, the product details are explained using the ISO3166 country code (two characters).
Please check the applicable destination for your purchased model and read the relevant contents.
e.g.

Country	Country code
Japan	JP (*1)
USA	US
UK	GB (*2)
Australia	AU

(*1: Including South Korea and China)

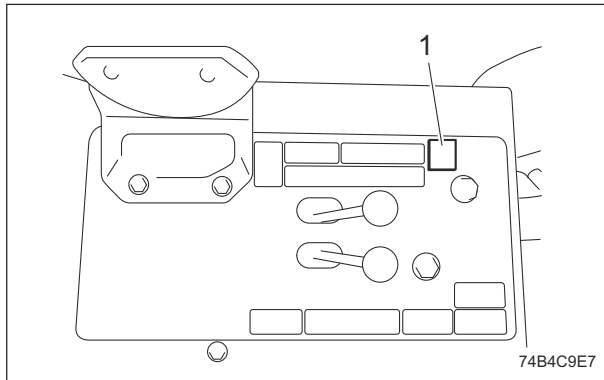
(*2: Including European countries)

- [5] Kyoisha assumes no responsibility for any damages or lost profits caused by improper handling by customers or third parties, product disassembly or modification, or other force majeure events (such as natural disasters).
- [6] Kyoisha assumes no responsibility for any loss or damage of data or programs caused by malfunctions, failures, or repairs of the equipment.
We recommend regularly backing up your important data.

QR Code

(*QR Code is a registered trademark of DENSO WAVE INCORPORATED.)

A QR code label is affixed on the machine.



74B4C9E7

1	QR code label
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Scan the QR code with your smartphone for easy access to Baroness Manual Reference Service where you can browse Owner's Operating Manual and Parts Catalog.
<https://doc.baroness-international.com/manuals/FS900>



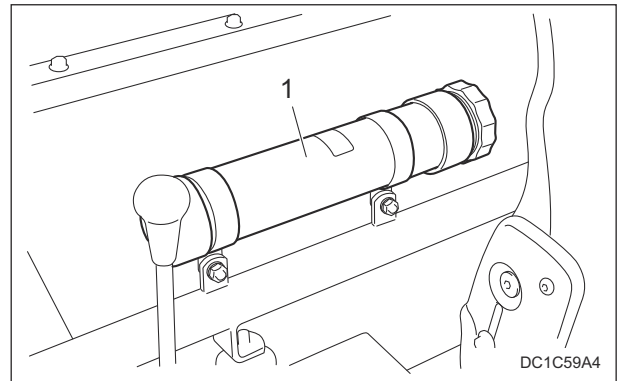
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Keeping The Owner's Operating Manual

[GB]

[US]

Keep this Owner's Operating Manual in the box behind the seat.



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1	Box
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Warning Symbols

This manual uses the following warning symbols for handling precautions that are important for your safety.

 696cq5-001	Warning symbol
This symbol indicates the articles regarding “Danger,” “Warning,” or “Caution.” Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine. Failure to adequately follow these safety precautions may cause an accident.	
 Danger This symbol indicates that serious injury or death will occur if the warning is ignored.  Warning This symbol indicates that serious injury or death may occur if the warning is ignored.  Caution This symbol indicates that injury or damage to property may occur if the warning is ignored. Important This symbol indicates precautions on the mechanism of the machine.	

Precautionary Statement

Caution

The information described in this manual is subject to change for improvement without prior notice.

When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoisha.

Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Prior to use, carefully read the following manuals to thoroughly understand the contents for safe and correct operation.

- Baroness Owner's Operating Manual
- The Engine's Owner's Manual
- The Battery's Owner's Manual

Purpose

This product is intended for sweeping at golf courses.

Do not use this product in any way other than its intended purpose, and do not modify this product.

Operating this product for other purposes and modifying it may be very dangerous and may cause damage to the product.

In addition, this product is not authorized for operation as a special motor vehicle. Do not operate it on public roads.

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Safety

Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

Danger

This product is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The product is equipped with safety devices to prevent accidents.

However, whether the product demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis.

Inappropriate use or management of the product may result in injury or death.

Observe the following safety instructions to ensure safe operation.

Safe Operating Practices

Training

1. Read this manual and other training material carefully.
Be familiar with the controls, safety signs, and the proper use of the equipment.

2. If the operator or mechanic can not read the language used in this manual, it is the owner's responsibility to explain this material to them.

3. All operators and mechanics should seek and obtain professional and practical instruction.

The owner is responsible for training the users.

Such instruction should emphasize:

- [1] The need for care and concentration when working with ride-on machines.

- [2] Control of a ride-on machine sliding on a slope will not be regained by the application of the brake.

The main reasons for loss of control are

- Insufficient wheel grip
- Being driven too fast
- Inadequate braking
- The type of machine is unsuitable for its task
- Lack of awareness of the effect of ground conditions, especially slopes
- Incorrect hitching and load distribution

4. Never allow children or people unfamiliar with these instructions to use or service the machine.

Local regulations may restrict the age of the operator.

5. The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
6. Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.
7. You can find additional safety information where needed throughout this manual.
8. Determine the left and right sides of the machine from the normal operating position.

Preparation

1. Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job.
Only use accessories and attachments approved by the manufacturer.
2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, mask, and ear protection.
Long hair, loose clothing, or jewelry may get tangled in moving parts.
Do not operate the equipment when barefoot or wearing open sandals.
3. Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
4. Keep children out of the operating area and under the watchful care of a responsible adult other than the operator.
5. Exercise care in the handling of fuel.

Warning

Fuel is highly flammable.

Take the following precautions:

- [1] Store fuel in containers specifically designed for this purpose.
- [2] Add fuel before starting the engine.
Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
- [3] Refuel outdoors only and do not smoke while refueling.

- [4] If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated;
- [5] Replace all fuel tanks and container caps securely.
- 6. Check that operator's presence controls, safety switches and shields are attached and functioning properly.
Do not operate unless they are functioning properly.
- 7. If the brake operation is faulty, be sure to adjust or repair them before operating the machine.
- 8. Replace faulty mufflers.

Operation

- 1. Do not use the machine while you are tired or under the influence of drugs, alcohol or medication.
A moment of inattention while operating the machine may result in serious personal injury.
- 2. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
- 3. Be sure all drives and shift are in neutral and parking brake is engaged before starting engine.
Only start engine from the operator's position.
Use seat belts if provided.
- 4. Do not change the engine governor settings or overspeed the engine.
Operating the engine at excessive speed may increase the hazard of personal injury.
- 5. Never operate the machine with damaged guards, shields, or without safety protective devices in place.
Be sure all interlocks are attached, adjusted properly, and functioning properly.
- 6. Keep hands and feet away from the rotating parts.
- 7. Do not carry passengers.
- 8. Never operate while people, especially children, or pets are nearby.
- 9. Only operate in good light, keeping away from holes and hidden hazards.
- 10. Do not operate the machine when there is the risk of lightning.

- 11. Do not operate the machine in rain or wet conditions.
This may increase the risk of electric shock.
- 12. Do not stop or start suddenly.
- 13. Look behind and down before backing up to be sure of a clear path.
- 14. Slow down and use caution when making turns and crossing roads and sidewalks.
- 15. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
- 16. Do not take your eyes off the road ahead.
Do not operate the machine with no hands.
- 17. Remember there is no such thing as a safe slope.
Travel on grass slopes requires particular care.
To guard against overturning, follow these instructions.
 - [1] Do not stop or start suddenly when going up or downhill.
 - [2] Engage clutch slowly, always keep machine in gear, especially when traveling downhill.
 - [3] Machine speeds should be kept low on slopes and during turns.
 - [4] Stay alert for humps and hollows and other hidden hazards.
- 18. Never use the machine on a slope with an angle of gradient that is greater than that specified or in a place where there is a danger of the machine slipping.
- 19. Disengage drive to the mechanical equipment section, when other than operating.
- 20. Do the following before leaving the operator's position.
 - [1] Stop on level ground.
 - [2] Disengage the all drives.
 - [3] Lower the bucket.
 - [4] Set the parking brake.
 - [5] Stop the engine.
 - [6] Remove the ignition key.
- 21. Stop the engine in the following conditions.
 - [1] Before refuelling.
 - [2] Before making height or depth adjustment unless adjustment can be made from the operator's position.
 - [3] Before clearing blockages.

Safety

- [4] Before checking, cleaning or working on the machine.
- [5] After striking a foreign object or if an abnormal vibration occurs.
Inspect the machine for damage and make repairs before restarting and operating the equipment.
- 22. Reduce the throttle setting during engine run-out.
- 23. Take care when loading or unloading the machine into a trailer or a truck.
Load or unload the machine in a flat and safe place.
Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels.
When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength.
When using a running board, select one with sufficient strength, length, and width and that will not cause the machine to slip.
- 24. Close the fuel valve before transporting the machine.
- 6. Disconnect battery before making any repairs.
Disconnect the negative terminal first and the positive last.
Reconnect positive first and negative last.
- 7. Use jack stands to support components when required.
- 8. Keep hands and feet away from moving parts.
If possible, do not make adjustments with the engine running.
- 9. Make sure that parts such as wires are not touching each other and that their covers have not come off.
- 10. Keep all parts in good working condition and all hardware tightened.
Replace all worn or damaged decals.
- 11. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
- 12. Carefully release pressure from components with stored energy.
- 13. Be sure to depressurize the hydraulic system before performing maintenance operations on it such as removing hydraulic equipment.
- 14. Check whether line connectors in the hydraulic system are properly tightened.
Before applying hydraulic pressure, check the connections of the hydraulic pressure lines and the condition of the hoses.
- 15. When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands.
Use items such as paper or corrugated cardboard to find leakage points.
Be extremely careful with high-pressure oil as it may pierce your skin, resulting in an injury.
If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.
- 16. Charge batteries in an open well ventilated area, away from spark and flames.
Unplug charger before connecting or disconnecting from battery.
Wear protective clothing and use insulated tools.
- 17. If the fuel tank has to be drained, do this outdoors.

Maintenance

- 1. Never allow untrained personnel to service machine.
- 2. Implement the following work before adjusting, cleaning or repairing.
 - [1] Stop the machine on level ground.
 - [2] Disengage drive to the mechanical equipment section.
 - [3] Lower the brush section and the bucket.
 - [4] Set the parking brake.
 - [5] Stop the engine.
 - [6] Remove the ignition key.
 - [7] Wait for all movement to stop.
- 3. Allow the engine/muffler to cool before checking/maintenance.
- 4. To reduce the fire hazard, keep hot parts such as the engine and silencer/muffler, battery compartment and fuel storage area free of grass, leaves, or excessive grease.
Clean up oil or fuel spillage.
- 5. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.

Storage

1. When machine is to be parked, stored, or left unattended, keep brush section raised and securely locked while bucket lowered.
2. Allow the engine to cool before storing in any enclosure.
3. Only cover the machine with a sheet after hot parts have sufficiently cooled down.
4. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.
5. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.
6. Do not store fuel near flames.

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About Waste Disposal Page 2-2

Disposal

Recycle and Waste Disposal

About Recycle

Recycling battery etc. is recommended for environmental conservation and economical use of resources.

It may be required by local laws.

About Waste Disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze, rubber products, and wires etc.)

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Product Overview

Specifications

Specifications

[JP]

Model			FS900			
Name			Riding Sweeper			
Type			Urethane tires		Rubber tires	
Dimensions	Total length		258 cm	101.57 in	257 cm	101.18 in
	Total width		177 cm	69.69 in	173 cm	68.11 in
	Total height	Bucket Frame	149 cm	58.66 in	148 cm	58.26 in
		Bottom of discharge opening (when bucket raised to the highest level)	150 cm	59.06 in	149 cm	58.66 in
Weight	Machine (empty fuel tank)		762 kg	1679.89 lb	710 kg	1565.26 lb
Minimum turning radius			275 cm	108.27 in	←	←
Engine	Model		Vanguard 356447		←	
	Type		Air-cooled 4-cycle gasoline engine		←	
	Total displacement		570 cm³ (0.57 L)	34.78 cu.in.	←	←
	Maximum output		13.4 kW (18.2 PS)/3,600 rpm		←	
	Rated output		-		-	
Fuel tank capacity			Gasoline 20.0 dm³ (20.0 L)	Gasoline 5.28 U.S.gal.	←	←
Fuel consumption			310 g/kW · h (rated output)	228 g/PS·h (rated output)	←	←
Engine oil capacity			1.6 dm³ (1.6 L)	0.42 U.S.gal.	←	←
Coolant volume			-		-	
Hydraulic tank capacity			17.0 dm³ (17.0 L)	4.49 U.S.gal.	←	←
Transmission oil capacity			-		-	
Operating width			81 cm	31.89 in	←	←
Operating height			-		-	
Bucket capacity			414 dm³ (414 L)	109.38 U.S.gal.	←	←
Drive	Traveling		HST (2WD)		←	
	Sweeping section		Hydraulic, Mechanical		←	
Speed (HST)	Forward		0 - 16.0 km/h	0 - 9.94 mph	←	←
	Reverse		0 - 5.0 km/h	0 - 3.12 mph	←	←
Speed (Mechanical)			-		-	
Efficiency			5,184 m²/h (8.0 km/h x operating width x 0.8)	1.28 acres/hour (4.97 mph x operating width x 0.8)	←	←

Product Overview

Maximum inclination for operation		10 degrees *5 degrees with the bucket raised		←	
Tire size	Front wheel	φ450 x 250 mm	φ17.71 x 9.84 in	18 x 9.50 - 8	
	Rear wheel	φ500 x 300 mm	φ19.69 x 11.81 in	20 x 10.00 - 10	
Tire pneumatic pressure	Front wheel	-		80 kPa (0.8 kgf/cm ²)	12 psi
	Rear wheel	-		120 kPa (1.2 kgf/cm ²)	17 psi
Battery		40B19L		←	
Engine plug		PLUG, CHAMPION XC92YC		←	

* The factory default maximum engine rpm is 3,000 rpm.

[GB]

[US]

Model			FS900	
Name			Riding Sweeper	
Type			Rubber tires	
Dimensions	Total length		257 cm	101.18 in
	Total width		177 cm	69.69 in
	Total height	Bucket Frame	148 cm	58.26 in
		Bottom of discharge opening (when bucket raised to the highest level)	149 cm	58.66 in
Weight	Machine (empty fuel tank)	without LED light	704 kg	1552.03 lb
Minimum turning radius			275 cm	108.27 in
Engine	Model		Vanguard 356447	
	Type		Air-cooled 4-cycle gasoline engine	
	Total displacement		570 cm ³ (0.57 L)	34.78 cu.in.
	Maximum output		13.4 kW (18.2 PS)/3,600 rpm	
	Rated output		-	
Fuel tank capacity			Gasoline 20.0 dm ³ (20.0 L)	Gasoline 5.28 U.S.gal.
Fuel consumption			310 g/kW · h (rated output)	228 g/PS · h (rated output)
Engine oil capacity			1.6 dm ³ (1.6 L)	0.42 U.S.gal.
Coolant volume			-	
Hydraulic tank capacity			17.0 dm ³ (17.0 L)	4.49 U.S.gal.
Transmission oil capacity			-	
Operating width			81 cm	31.89 in
Operating height			-	
Bucket capacity			414 dm ³ (414 L)	109.38 U.S.gal.
Drive	Traveling		HST (2WD)	
	Sweeping section		Hydraulic, Mechanical	
Speed (HST)	Forward		0 - 16.0 km/h	0 - 9.94 mph
	Reverse		0 - 5.0 km/h	0 - 3.12 mph

Product Overview

Speed (Mechanical)		-	
Efficiency		5,184 m ² /h (8.0 km/h x operating width x 0.8)	1.28 acres/hour (4.97 mph x operating width x 0.8)
Maximum inclination for operation		10 degrees *5 degrees with the bucket raised	
Tire size	Front wheel	18 x 9.50 - 8	
	Rear wheel	20 x 10.00 - 10	
Tire pneumatic pressure	Front wheel	80 kPa (0.8 kgf/cm ²)	12 psi
	Rear wheel	150 kPa (1.5 kgf/cm ²)	22 psi
Battery		40B19L	
Engine plug		PLUG, CHAMPION XC92YC	

* The factory default maximum engine rpm is 3,000 rpm.

Sound Pressure Level

Sound pressure level

This machine was confirmed to have a continuous A-weighted sound pressure level of 82 dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

Sound Power Level

Sound Power Level

This machine was confirmed to have a sound power level of 98 dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

Vibration Level

Hand-Arm Vibration

This machine was confirmed not to exceed a vibration level of 2.5 m/s^2 to hands and arms by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

Uncertainty $K = 0.7 \text{ m/s}^2$

Whole Body Vibration

This machine was confirmed not to exceed a vibration level of 0.5 m/s^2 to the whole body by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

Uncertainty $K = 0.2 \text{ m/s}^2$

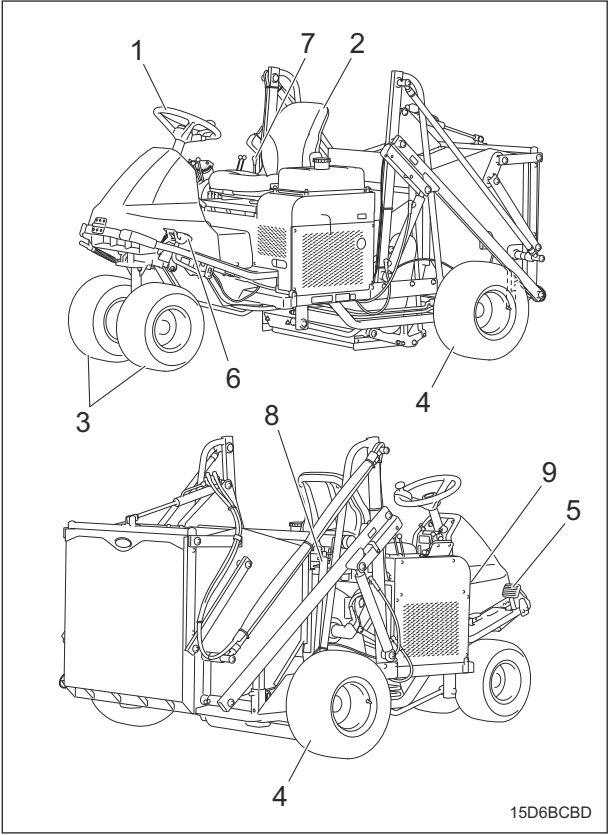
Carbon Dioxide (CO₂) Emissions

[GB]

For the CO₂ value on the engine of this machine, refer to the engine's owner's manual.

Names of Each Section

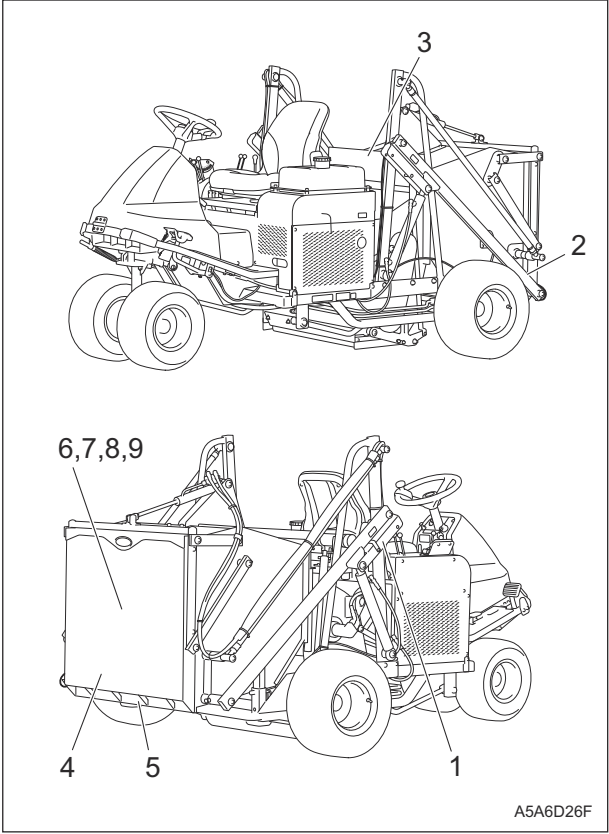
Overall view A



15D6BCBD

1	Steering wheel
2	Seat
3	Front tire
4	Rear tire
5	Traveling pedal
6	Brake pedal
7	Roller presser lever
8	Brush adjusting lever
9	Stop valve

Overall view B

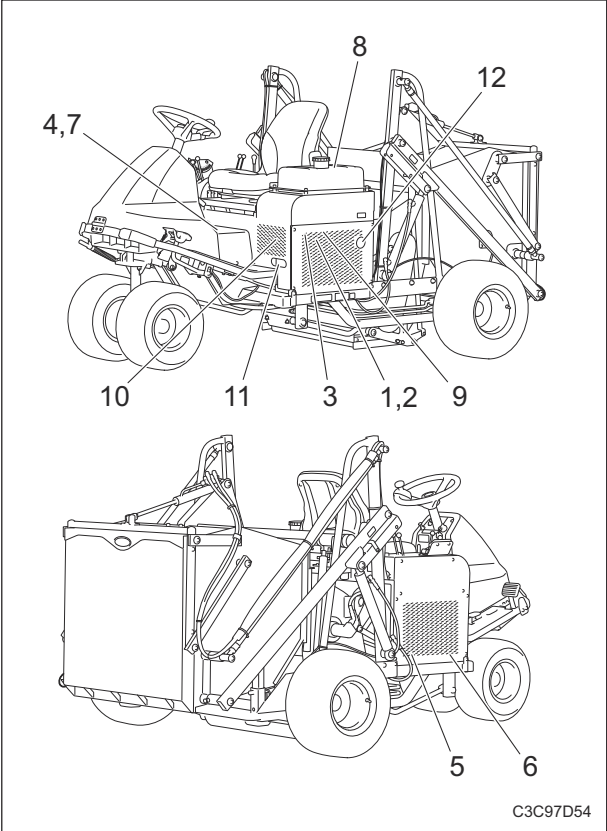


A5A6D26F

1	Cylinder lock
2	Outrigger
3	Brush frame
4	Bucket
5	Apron
6	Brush
7	Brush cover
8	Rotary plate
9	Roller

Product Overview

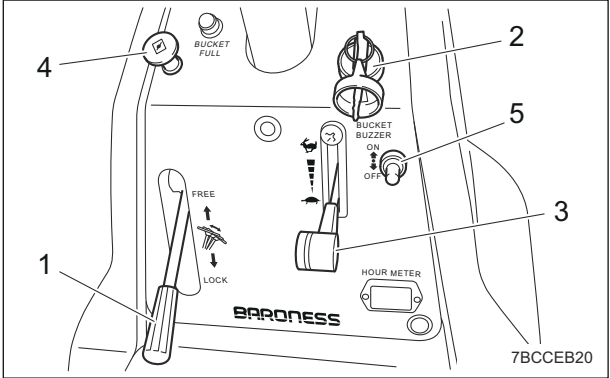
Overall view C



C3C97D54

1	Engine
2	Engine oil filter
3	Air cleaner
4	Hydraulic tank
5	Hydraulic oil line filter
6	Hydraulic oil suction filter
7	Air breather
8	Fuel tank
9	Fuel filter
10	Fuel strainer
11	Battery
12	Muffler

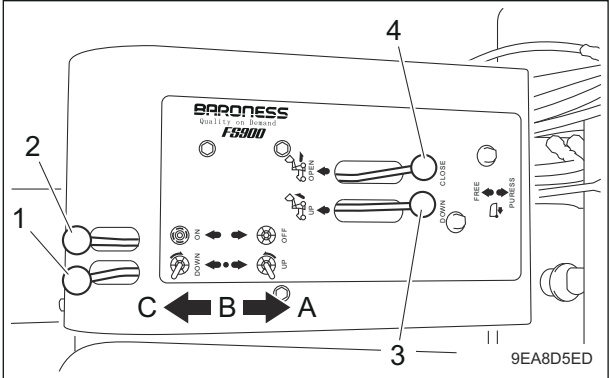
Operation panel A



7BCCEB20

1	Tilt lever
2	Key switch
3	Throttle lever
4	Choke lever
5	Bucket buzzer switch

Operation panel B



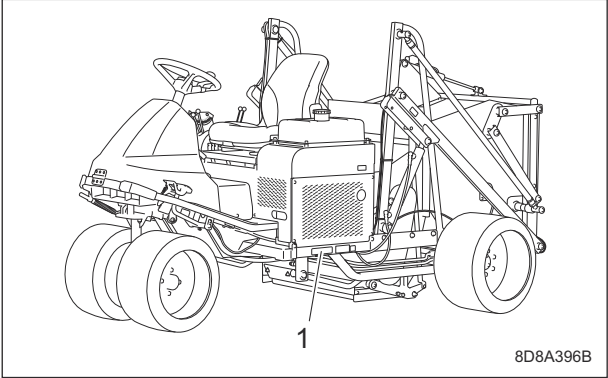
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1	Brush up/down lever
2	Brush rotation lever
3	Bucket up/down lever
4	Bucket open/close lever

Regulation Decals

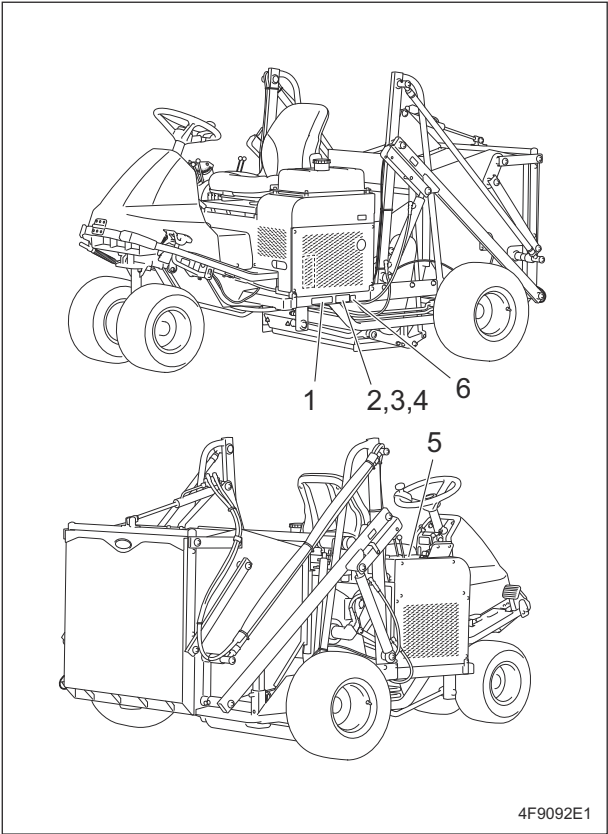
Positions of Regulation Decals

[JP]



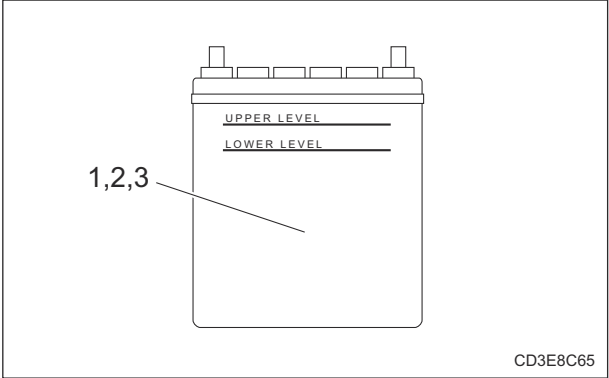
1	Serial number plate
---	---------------------

[GB]
Main vehicle



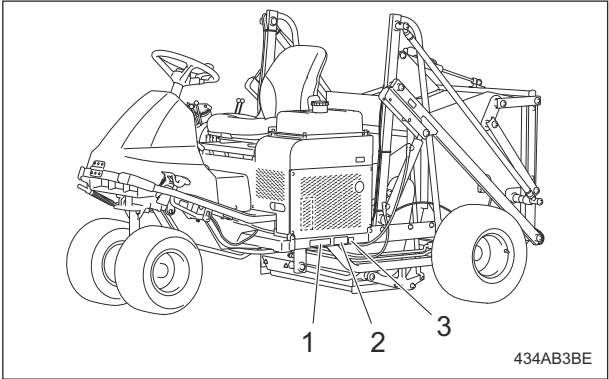
1	Serial number plate
2	Specification decal
3	CE mark
4	UKCA mark (#11001-11258)
5	Noise emission decal
6	Year of manufacture decal

Battery



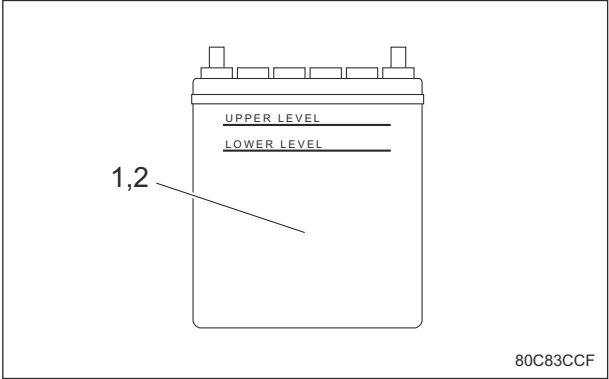
CD3E8C65	
1	Battery capacity decal
2	EU battery regulation decal
3	Recycle decal

[US]
Main vehicle



434AB3BE	
1	Serial number plate
2	Emission control information plate
3	ISED compliance decal (#11484-)

Battery



80C83CCF	
1	Recycle decal
2	Battery danger decal

Product Overview

Description of Regulation Decals

Serial Number Plate

The serial number plate has the following information.

1. Model
2. Serial number
3. Registered trademark
4. Manufacturer

- Company name
- Postal address/Address
- Website

Contact the manufacturer via the contact form on the website.

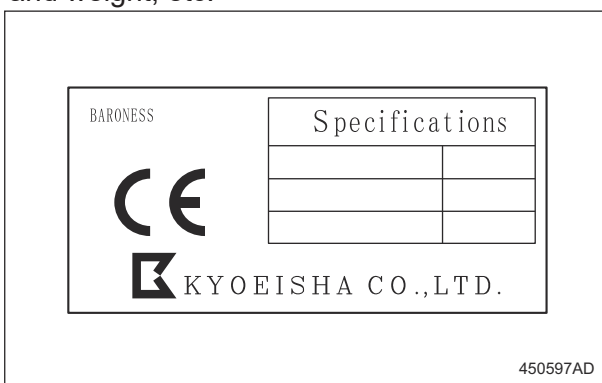


FC7FDECD

Specification Decal

(For EU)

The Specification decal indicates the model and weight, etc.

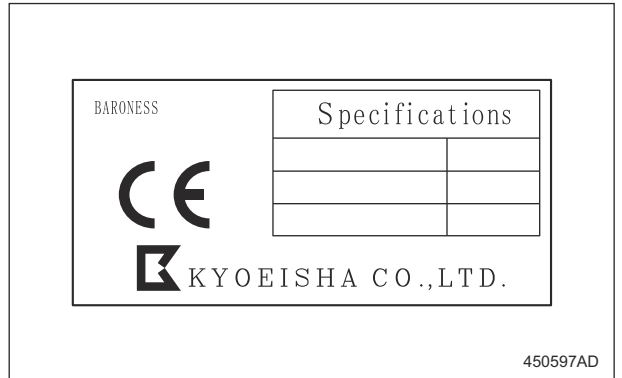


450597AD

CE Mark

(For EU)

CE mark indicates that the machine sold in the EU nations complies with the EU requirements.



450597AD

UKCA Mark

(For UK)

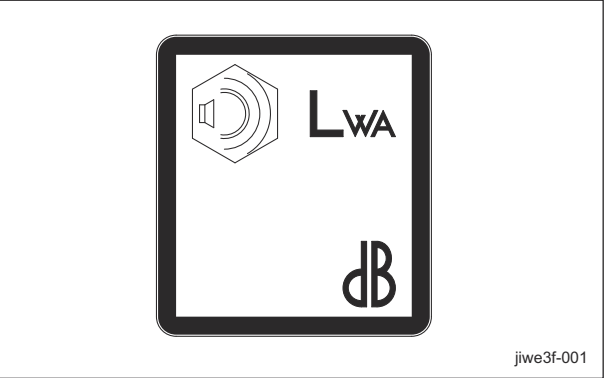
UKCA mark indicates that the machine sold in the UK complies with the UK requirements.



kj8jic-003

Noise Emission Decal

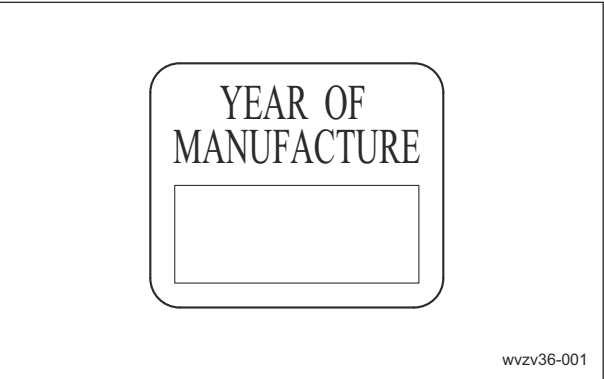
(For EU)
The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the regulations of EU.



jiwe3f-001

Year of Manufacture Decal

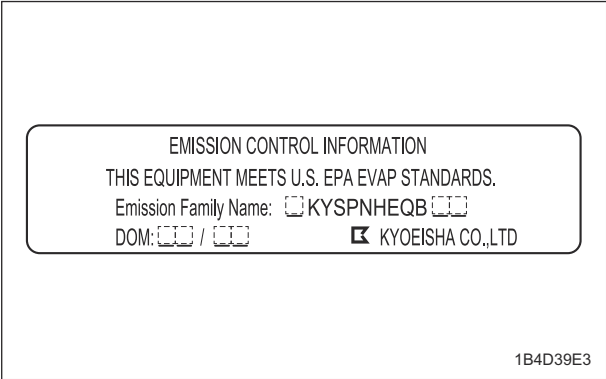
(For EU)
The year of manufacture decal indicates the year when this machine was manufactured.



wvzv36-001

Emission Control Information Plate

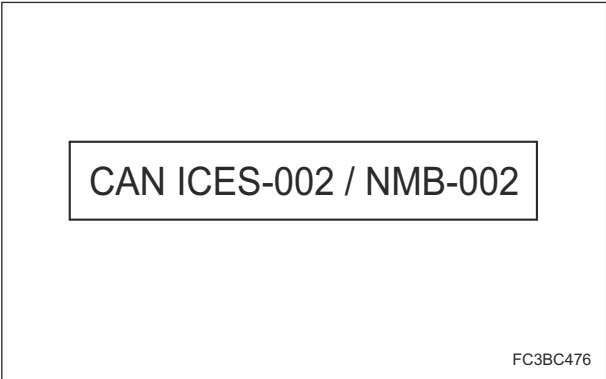
This states that this machine meets the US EPA evaporative emission standards. It also indicates the year when this machine was manufactured.



1B4D39E3

ISED Compliance Decal

(For Canada)
The ISED compliance decal indicates that the product marketed in Canada meets Canadian standard.



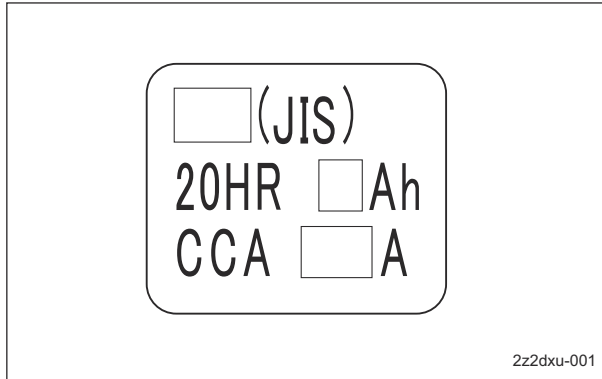
FC3BC476

Product Overview

Battery Capacity Decal

(For EU)

The battery capacity decal indicates the capacity by 20HR and CCA.

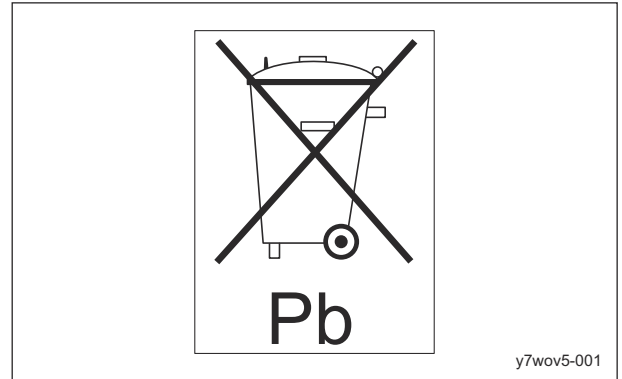


2z2dxu-001

Recycle Decal

Recycle Decal illustrates Recycle Mark in accordance with local regulation.

(For EU)



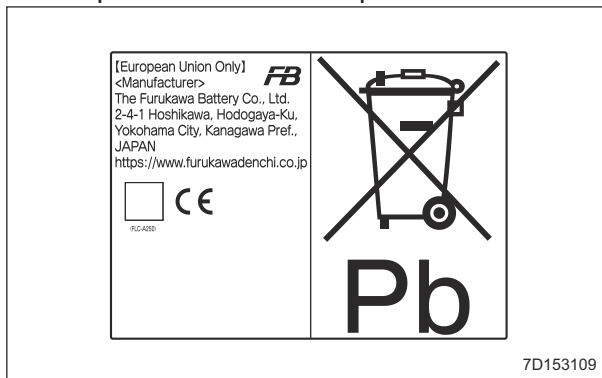
y7wov5-001

EU Battery Regulation Decal

(For EU)

The EU battery regulation decal indicates compliance with the EU battery regulation.

- The following information about the battery manufacturing company is written in the decal.
 - Company name
 - Address
 - Website URL
- You can scan the QR code with your smartphone to access the corresponding battery information.
(*QR Code is a registered trademark of DENSO WAVE INCORPORATED.)
- CE mark indicates that the battery installed in a machine sold in the EU nations complies with the EU requirements.



7D153109

(For USA)

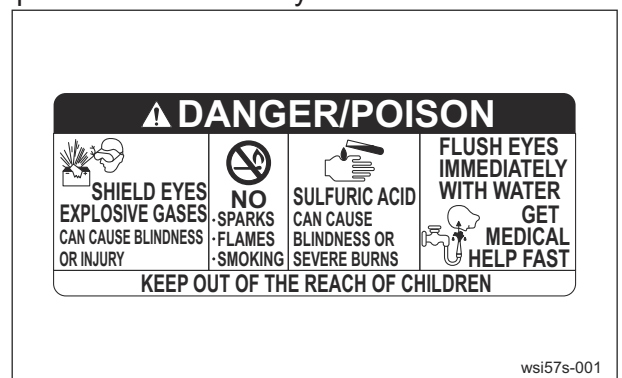


y7wov5-002

Battery Danger Decal

(For USA)

Battery Danger Decal describes handling precautions for battery.



ws157s-001

Safety Signs and Instruction Signs

About Safety Signs and Instruction Signs

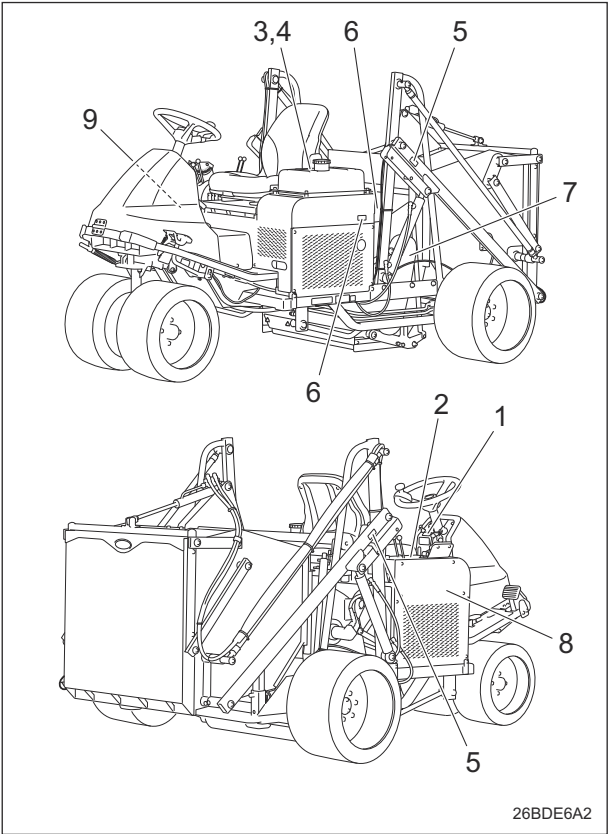
Important

Safety decals and instruction decals are attached to this product.
Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog.
Order them from a Baroness dealer or Kyoeisha.

Positions of Safety Decals and Instruction Decals

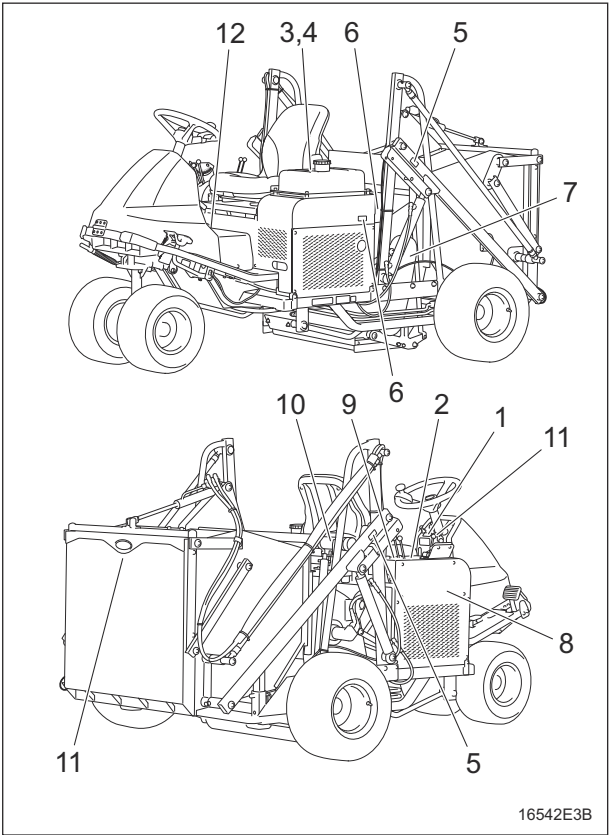
[JP]



26BDE6A2

1	Operation decal
2	Operation decal
3	Lead-free gasoline decal
4	Fire prohibited decal
5	Locking attention decal
6	Caution for high temperatures decal
7	Caution for getting entangled decal
8	Hydraulic oil decal
9	Prohibited drive at public road decal (- #11513)

[GB]
[US]



16542E3B

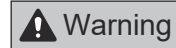
1	Operation decal
2	Operation decal
3	Lead-free gasoline decal
4	Fire prohibited decal
5	Locking attention decal
6	Caution for high temperatures decal
7	Caution for getting entangled decal
8	Hydraulic oil decal
9	Caution to noise decal
10	Decal on reading owner's operating manual (#11001 - 11218)
11	Falling down warning decal
12	Falling down warning decal

Description of Safety Decals and Instruction Decals

Operation Decal

FS900--0512Z0
Decal, operation

1.



Warning

Read the Owner's Operating Manual.

2.



Warning

Apply the parking brake, stop the engine, remove the ignition key, and then leave the machine.

3.



Danger

Rollover - Do not work on slopes of 10 degrees or more.

4.



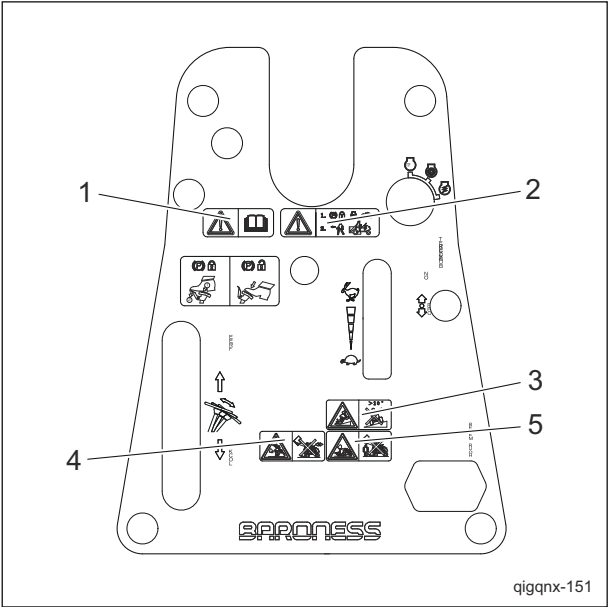
Warning

Falling down - Do not travel with the bucket raised.

5.

Warning

Do not raise or lower the bucket while obstacles, such as people or animals, are in the operating area.



qigqnx-151

FS900--0514Z0
Decal, operation

1.

Caution

Caution for flying object - When the brushes are rotating, keep away from the machine.

2.

Warning

While performing inspections or maintenance, make sure that the locking mechanism is lowered onto the cylinder.

3.

Warning

Read the Owner's Operating Manual.

4.

Caution

Hands and feet getting caught - Stop the brush rotation and engine. Otherwise you may be injured.

5.

Warning

Caution for exhaust gas

6.

Caution

When the seat is raised, be sure to lock the raised seat.

7.

Warning

Falling down - Do not raise the bucket on a slope.

8.

Warning

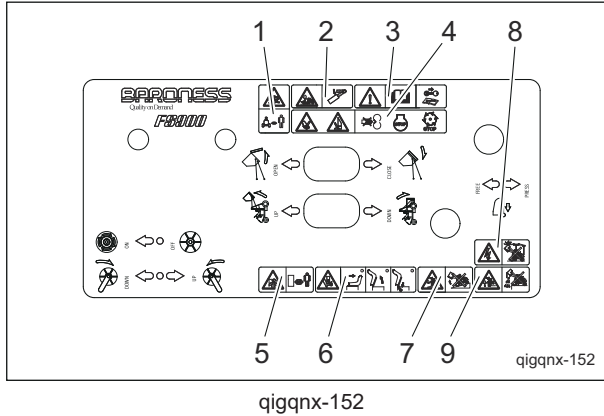
Do not raise the bucket near obstacles, such as trees or overhead power lines.

Product Overview

9.

⚠ Danger

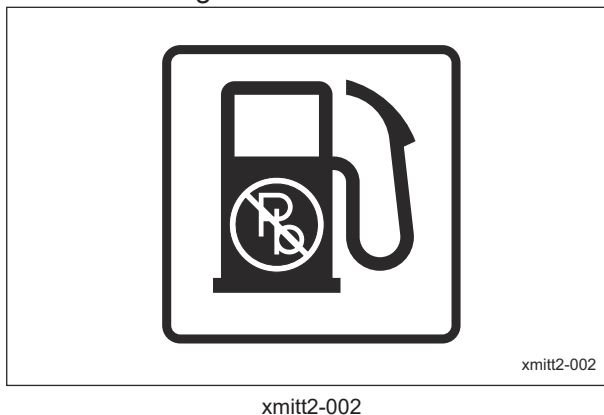
Rollover - Do not perform dumping in dangerous areas, such as near cliffs.



Lead-Free Gasoline Decal

K4209001310

Decal, lead-free gasoline
Use lead-free gasoline.



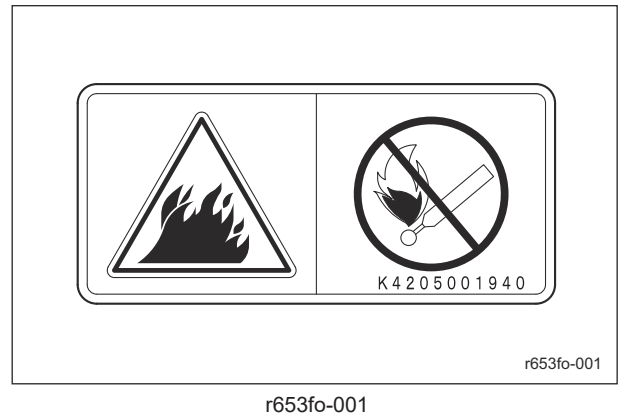
Fire Prohibited Decal

K4205001940

Decal, fire prohibited

⚠ Warning

Keep away from fire.



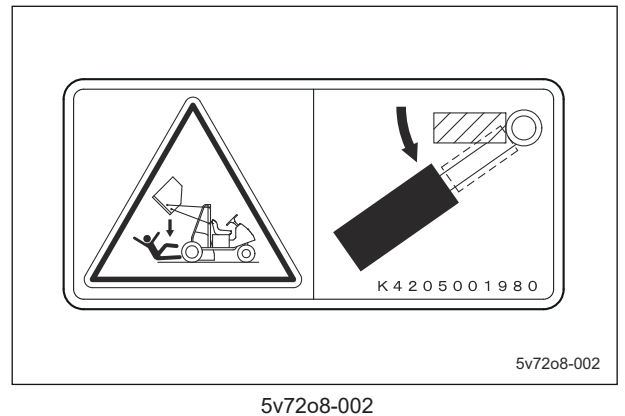
Locking Attention Decal

K4205001980

Decal, caution locking

⚠ Warning

Before inspection and maintenance, be sure to apply the locking device to the cylinder.



Caution for High Temperatures Decal

K4205001920

Decal, caution for high temperatures

 **Caution**

High temperature - Do not touch. Otherwise, you will get burned.



xe kv4l-001

xe kv4l-001

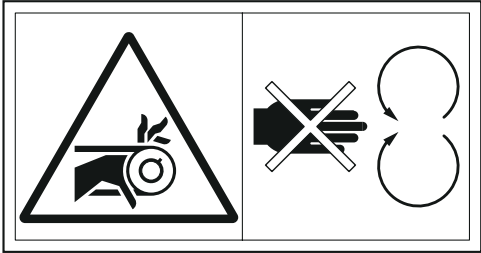
Caution for Getting Entangled Decal

K4205001910

DECAL, CAUTION NOT TO GET CAUGHT IN

 **Warning**

Watch for rotating parts - Keep your hands away from the belts while the engine is running.



hj8m6e-001

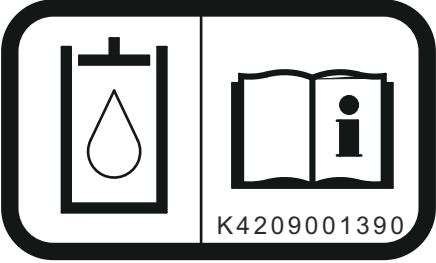
hj8m6e-001

Hydraulic Oil Decal

K4209001390

Decal, hydraulic oil

Read the owner's operating manual.



120BFACF

120BFACF

Prohibited Drive at Public Road Decal

K4205001660

Decal, not to drive at public road



46m131-001

46m131-001

Caution to Noise Decal

K4205002090

Decal, caution to noise



bwu9po-001

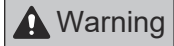
bwu9po-001

Product Overview

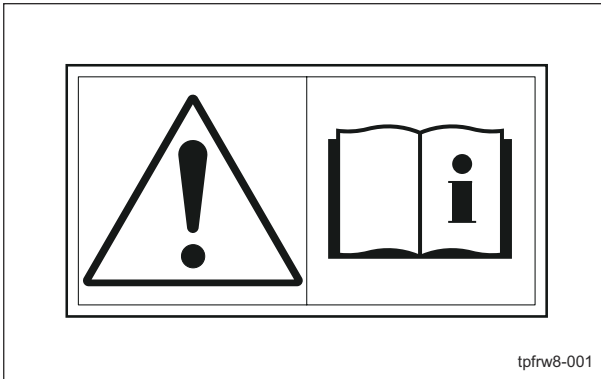
Decal on Reading Owner's Operating Manual

K4205001560

Decal, read Owner's Operating Manual



Read the Owner's Operating Manual.



tpfrw8-001

tpfrw8-001

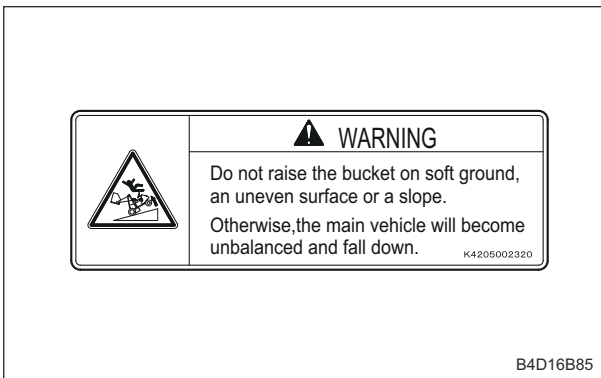
Falling Down Warning Decal

K4205002320

DECAL, WARNING FALLING DOWN



Do not raise the bucket on soft ground, an uneven surface or a slope.
Otherwise, the main vehicle will become unbalanced and fall down.

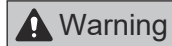


B4D16B85

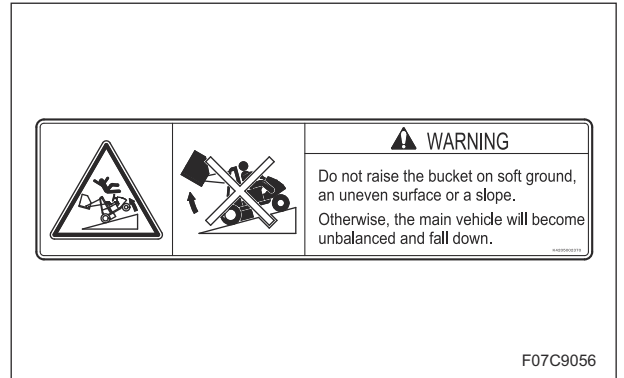
B4D16B85

K4205002370

DECAL, WARNING FALLING DOWN



Do not raise the bucket on soft ground, an uneven surface or a slope.
Otherwise, the main vehicle will become unbalanced and fall down.

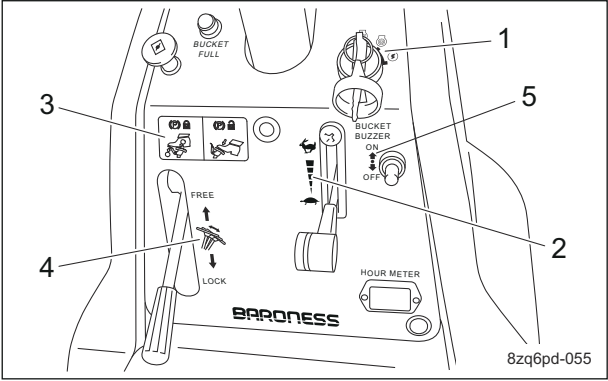


F07C9056

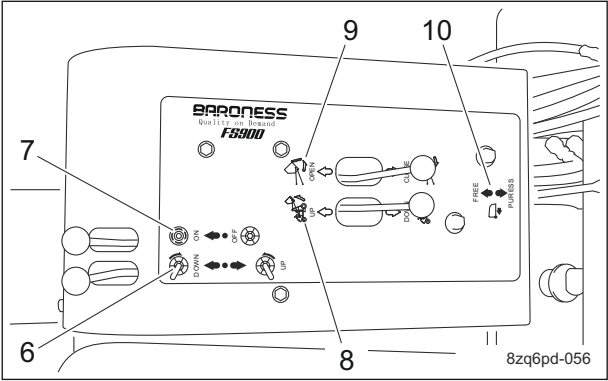
F07C9056

Operation Decals

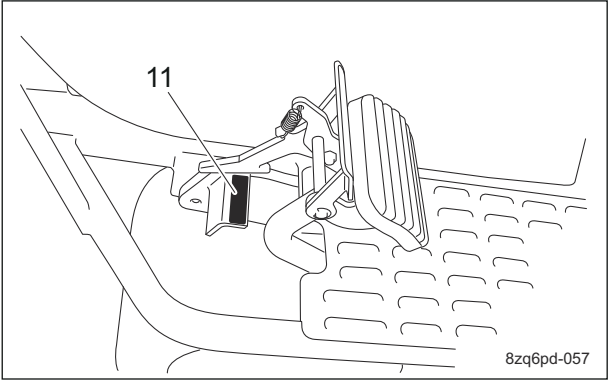
Positions of Operation Decals



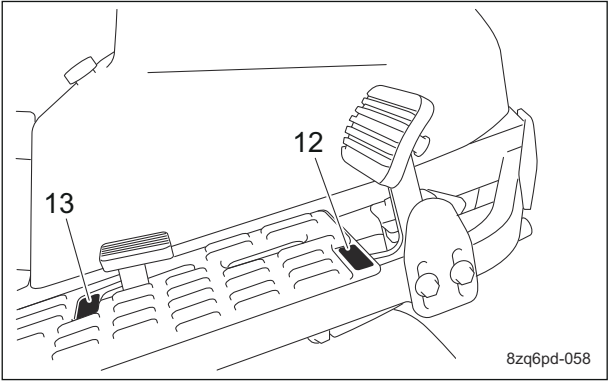
8zq6pd-055



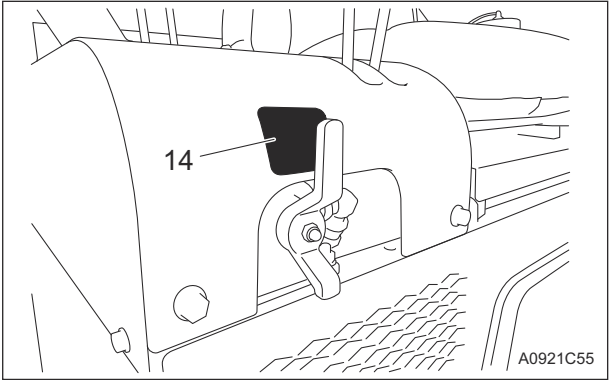
8zq6pd-056



8zq6pd-057



8zq6pd-058



A0921C55

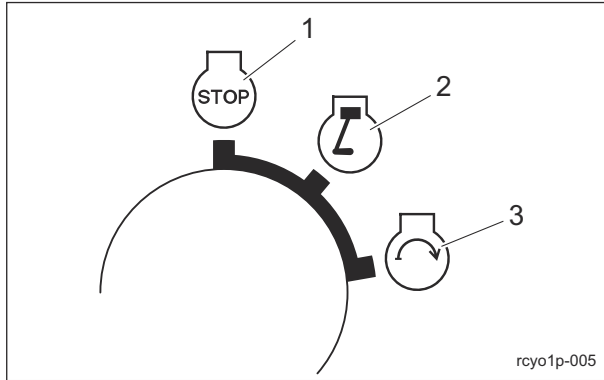
1	Key switch mark
2	Engine rotation mark
3	Parking brake mark
4	Tilt steering mark
5	Bucket buzzer mark
6	Brush up/down mark
7	Brush rotation mark
8	Bucket up/down mark
9	Bucket open/close mark
10	Roller press mark
11	Brake decal
12	Forward decal
13	Backward decal
14	Stop valve operation decal

Product Overview

Description of Operation Decals

Key Switch Mark

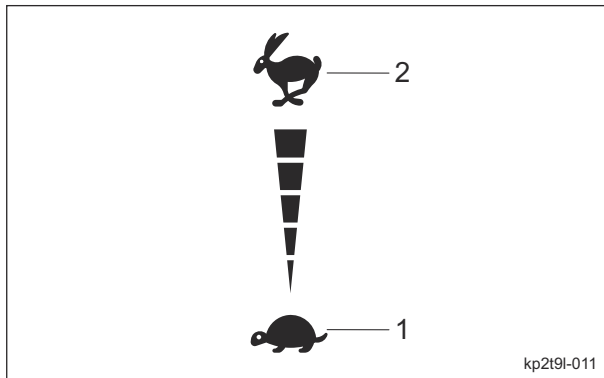
Key switch mark
It illustrates the position of the key switch.



1	OFF
2	ON
3	START

Engine Rotation Mark

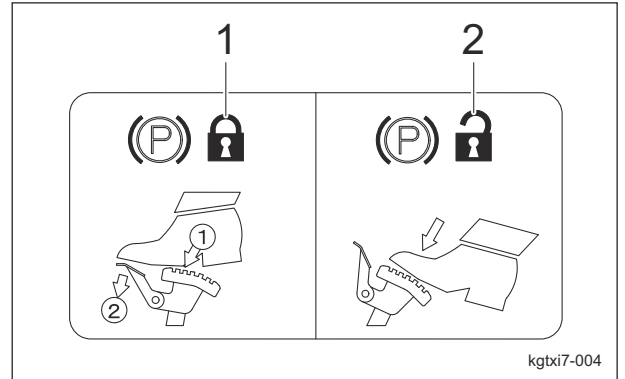
Engine rotation mark
This indicates low/high speed of engine rotation.



1	Low speed
2	High speed

Parking Brake Mark

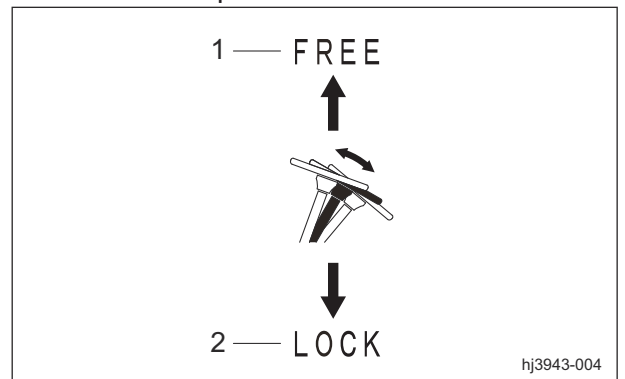
Parking brake mark
This indicates lock/release of the parking brake.



1	Lock
2	Release

Tilt Steering Mark

Tilt steering mark
This indicates the direction of tilt steering and lock/free of the position.



1	FREE
2	LOCK

Bucket Buzzer Mark

Bucket buzzer mark
This indicates ON/OFF of bucket buzzer function.

BUCKET
BUZZER

ON — 1




OFF — 2

ikiqmq-001

1	ON
2	OFF

Brush Up/Down Mark

Brush up/down mark
This indicates Up/Down positions of the brush.

 — 1

DOWN




UP

 — 2

8kzlb-010

1	DOWN
2	UP

Brush Rotation Mark

Brush rotation mark
This indicates rotation/stop of the brush.

 — 1

ON




OFF

 — 2

6ntnq3-009

1	Rotation
2	Stop

Bucket Up/Down Mark

Bucket up/down mark
This indicates up/down positions of the bucket.

 — 1

UP




DOWN

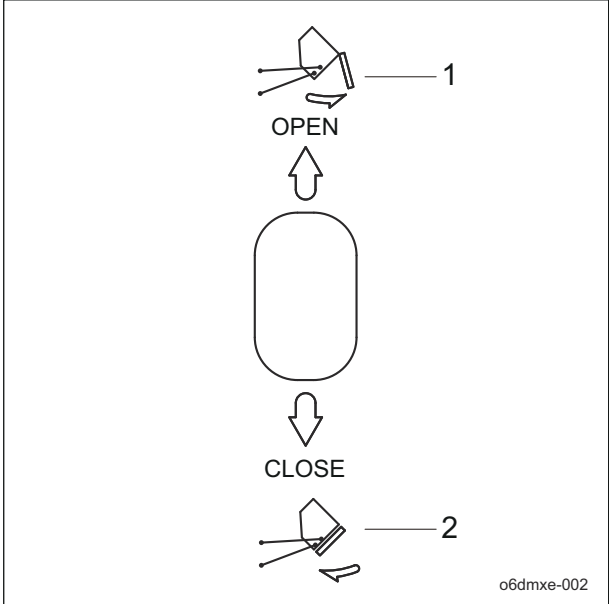
 — 2

o6dmxe-003

1	Up
2	Down

Bucket Lid Open/Close Mark

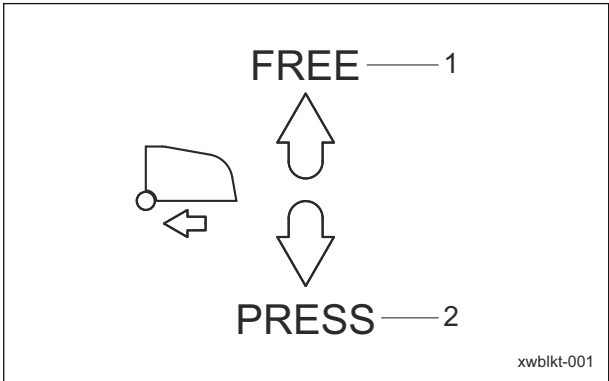
Bucket lid open/close mark
This indicates open/close positions of the bucket lid.



1	Open
2	Close

Roller Press Mark

Roller press mark
This indicates statuses of roller functions.



1	Free
2	Press

BRAKE Decal

K4203001450
Decal, BRAKE
This indicates brake.



FORWARD Decal

K4203001430
Decal, FORWARD
This indicates forward travel.



BACKWARD Decal

K4203001440
Decal, BACKWARD
This indicates backward travel.



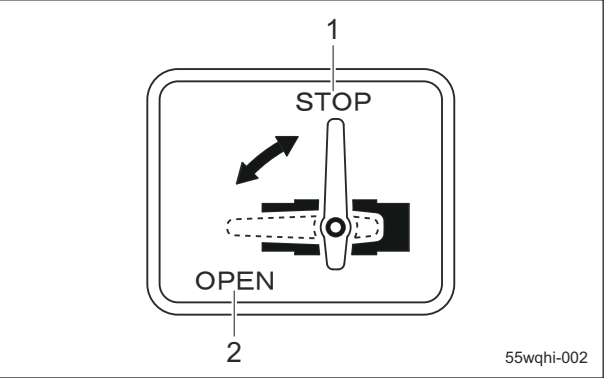
Product Overview

Stop Valve Operation Decal

K4203001290

Stop valve operation decal

It illustrates Stop/Open of the stop valve.



55wqhi-002

1	Stop
2	Open

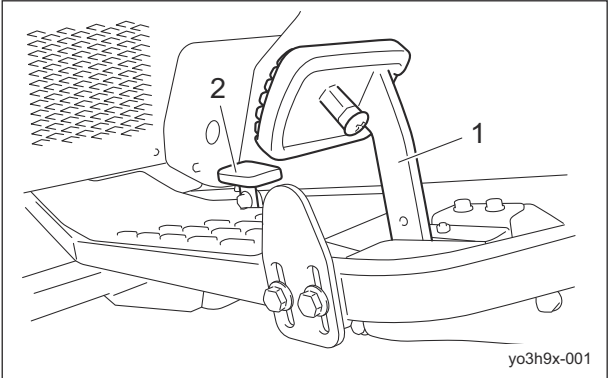
Description of Functions

Traveling Pedal	Page 4-2
Brake Pedal	Page 4-2
Tilt Lever	Page 4-2
Key Switch	Page 4-3
Throttle Lever	Page 4-3
Choke Lever	Page 4-3
Bucket Buzzer Switch	Page 4-3
Brush Up/Down Lever	Page 4-4
Brush Rotation Lever	Page 4-4
Stop Valve	Page 4-4
Bucket Up/Down Lever	Page 4-5
Bucket Open/Close Lever	Page 4-6
Roller Press Lever	Page 4-6
Outrigger	Page 4-7
Urethane Tires	Page 4-8
Instruments on The Operation	
Panel	Page 4-8
Hour Meter	Page 4-9
Angle Meter	Page 4-9
Safety Device	Page 4-9
Interlock System	Page 4-9
Warning Mechanisms	Page 4-9
Bucket Buzzer	Page 4-9
Bucket FULL Lamp	Page 4-10

Description of Functions

Traveling Pedal

The traveling pedal is a pedal for moving the machine forward or backward. When depressed "Forward", the machine travels forward. When depressed "Backward", the machine travels in reverse. If the pedal is secured with the speed adjustment plate during operation, the machine can be operated at a constant speed.



yo3h9x-001

1	Forward
2	Backward

Brake Pedal

 **Caution**

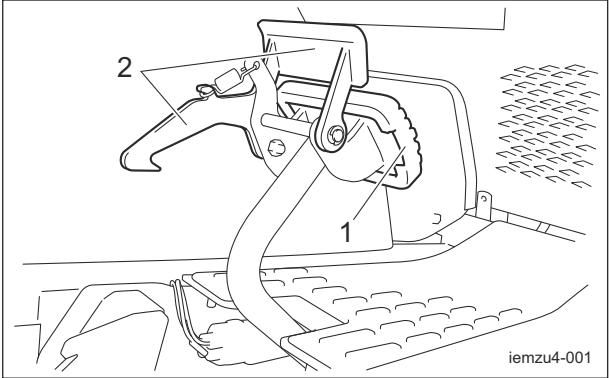
Do not park the machine on a slope.

 **Caution**

In case of the hydraulic brake malfunction, stop with the foot brake.

The brake pedal is a pedal for stopping the machine. To stop the machine, depress the brake pedal all the way firmly.

When parking, depress the locking pedal while firmly depressing the brake pedal to lock it. To release the brake pedal, firmly depress the brake pedal to release the locking pedal.



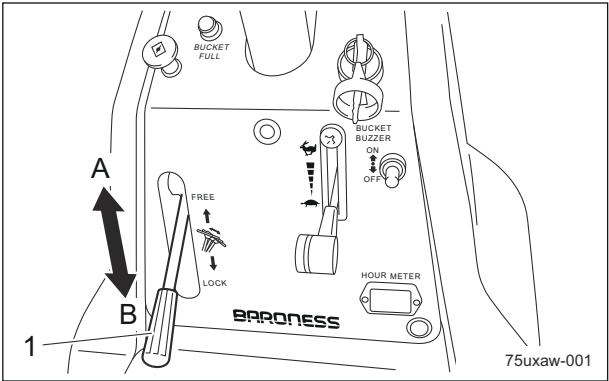
iemzu4-001

1	Brake pedal
2	Locking pedal

Tilt Lever

The tilt lever is a lever for adjusting the tilting angle of the steering wheel.

1. Shift the tilt lever to the "Release" position to release the lock and adjust the position of the steering arm.
2. Shift the tilt lever to the "Lock" position to lock the position of the steering arm.



75uxaw-001

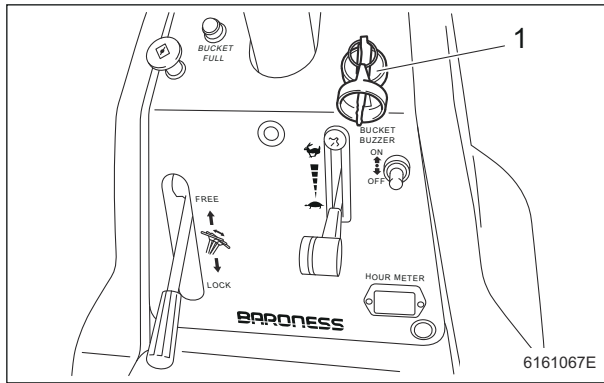
1	Tilt lever
A	FREE (released)
B	LOCK (locked)

Description of Functions

Key Switch

The key switch is a lock for inserting the ignition key.

This is used to start, run or stop the engine by turning the ignition key to change the key switch position.



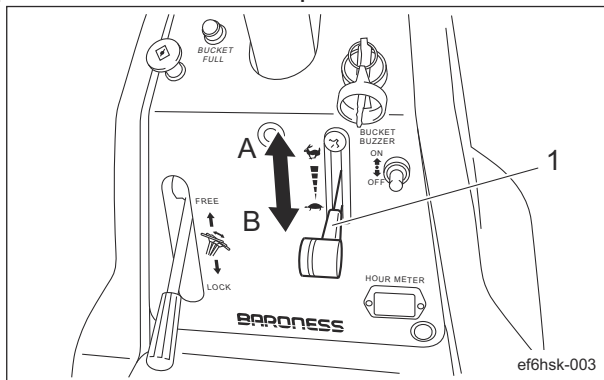
6161067E

1	Key switch
---	------------

Throttle Lever

The throttle lever is a lever for adjusting the engine rpm.

Move the throttle lever toward "High speed" to increase the engine rpm, and toward "Low speed" to decrease the engine rpm.



ef6hsk-003

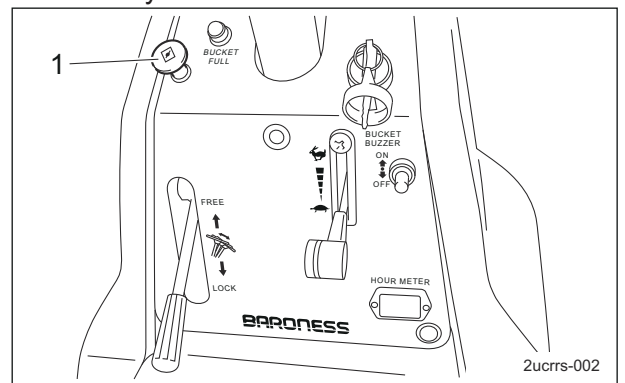
1	Throttle lever
A	High speed
B	Low speed

Choke Lever

The choke lever is a lever for adjusting the air mass when the engine is not easily started. If the engine is not easily started, pull the choke lever when starting the engine.

After the engine starts, push the choke lever about halfway in, and then after the engine runs smoothly, push the choke lever all the way back in.

For restarting the engine, pull the lever halfway as necessary.



2ucrrs-002

1	Choke lever
---	-------------

Bucket Buzzer Switch

Warning

When the bucket buzzer sounds and the bucket FULL lamp is turned on, immediately stop collecting work and discharge the collected materials in the bucket. If the collected amount in the bucket exceeds the defined amount, the machine may fall down when the bucket raised.

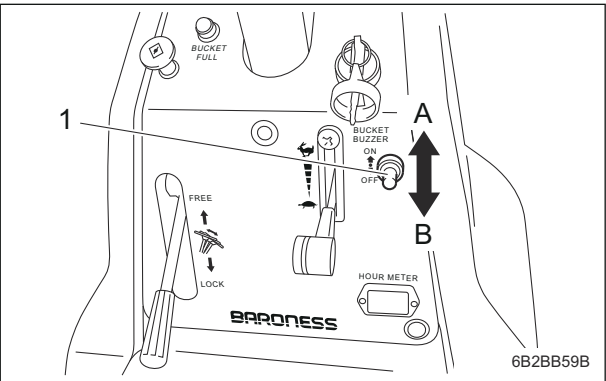
The bucket buzzer switch is a switch for allowing the buzzer to sound to indicate abnormality or danger.

Always set the bucket buzzer switch to the "ON" side.

When the collected amount reaches the defined amount with the bucket buzzer switch set to the "ON" position, the bucket buzzer sounds and the bucket FULL lamp is turned on.

The bucket buzzer does not sound if the bucket buzzer switch set to the "OFF" side.

Description of Functions



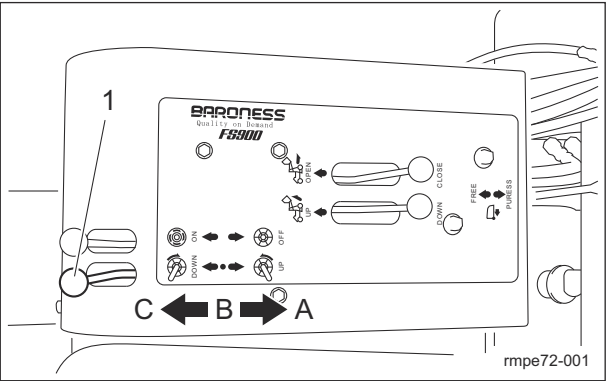
6B2BB59B

1	Bucket buzzer switch
A	ON
B	OFF

Brush Up/Down Lever

The brush up/down lever is a lever for raising/lowering the brush frame.

- When the brush up/down lever is shifted to the "UP" position, the brush frame is raised. It stops when you release the lever. However, the brush frame can not be raised while the brush is rotated.
- When the brush up/down lever is shifted to the "DOWN" position, the lever is held in place, and the brush frame is lowered into the free position.
- When the brush up/down lever is returned to the neutral position, the up/down movement of the brush frame stops.



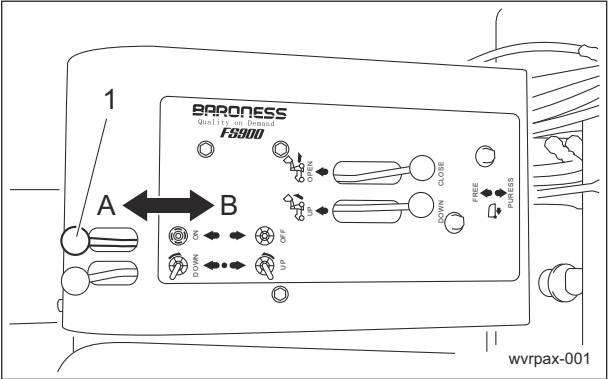
rmpe72-001

1	Brush up/down lever
A	Up
B	Neutral
C	Down

Brush Rotation Lever

The brush rotation lever is a lever for rotating/stopping the brushes and rotary plates.

- When the brush rotation lever is shifted to the "ON" position, the brushes and rotary plates are rotated.
- When the brush rotation lever is shifted to the "OFF" position, rotation is stopped.



wvrpax-001

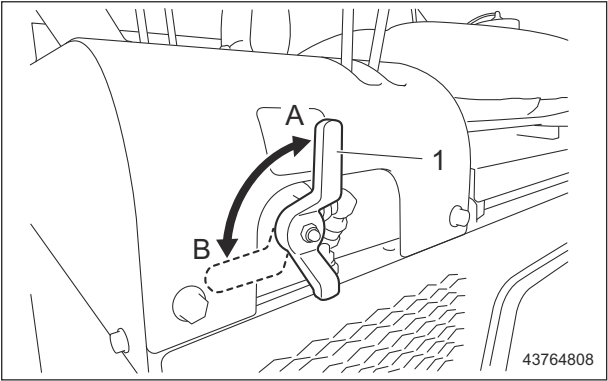
1	Brush rotation lever
A	Rotate
B	Stop

Stop Valve

Important

When you move the machine, or if you stop the engine with the brush frame raised, be sure to set the stop valve to the "Stop" position.

The stop valve is a valve for preventing the raised brush frame from falling. To keep the brush frame raised, set the stop valve to the "Stop" position while the brush frame raised.



43764808

Description of Functions

1	Stop valve
A	Stop
B	Open

Bucket Up/Down Lever

Warning

Do not raise the bucket on soft ground, an uneven surface or a slope. Otherwise, the main vehicle will become unbalanced and fall down.

Warning

Before raising the bucket, stop the machine with the front and rear wheels directed straight forward. Otherwise, the main vehicle will become unbalanced, and may fall down.

Warning

Before raising the bucket, fix the outriggers in the positions for raising the bucket. Otherwise, the main vehicle will become unbalanced, and may fall down.

Warning

Do not travel with the bucket raised. Otherwise, the main vehicle will become unbalanced and fall down.

Warning

Do not repeat shifting the bucket up/down lever abruptly. Otherwise, the main vehicle will become unbalanced, and may fall down.

Caution

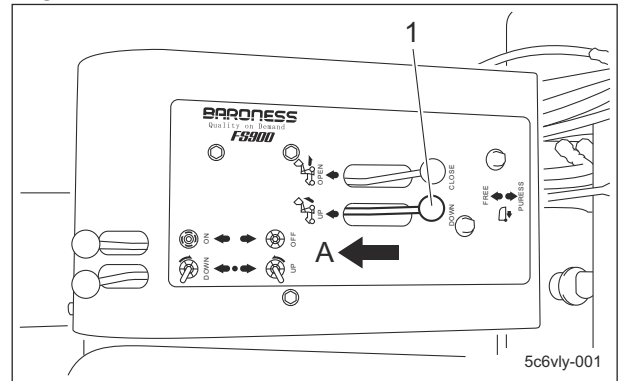
Do not raise and lower the bucket while people or obstacles are nearby. Otherwise, injuries may result.

Caution

Sit on the seat when raising or lowering the bucket.

The bucket up/down lever is a lever for raising/lowering the bucket.

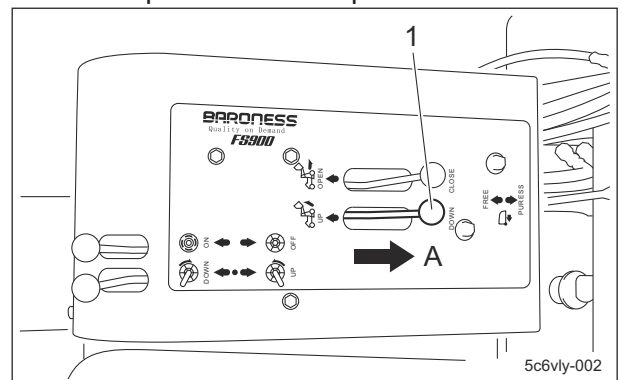
- When the bucket up/down lever is shifted to the "UP" position, the bucket is raised. Release the lever when the bucket rises to its highest position and stops.



5c6vly-001

1	Bucket up/down lever
A	Up

- When the bucket up/down lever is shifted to the "DOWN" position, the bucket is lowered. Release the lever when the bucket lowers to its lowest position and stops.



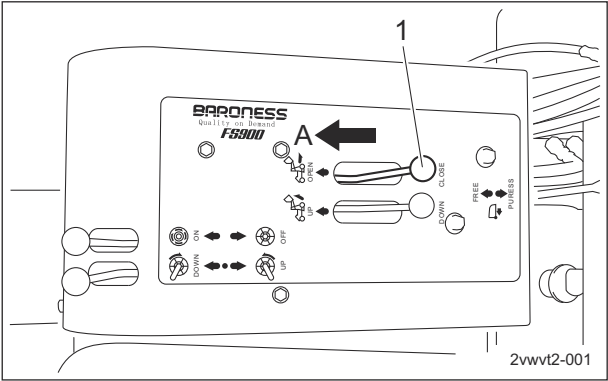
5c6vly-002

1	Bucket up/down lever
A	Down

Bucket Open/Close Lever

The bucket open/close lever is a lever for opening/closing the bucket lid.

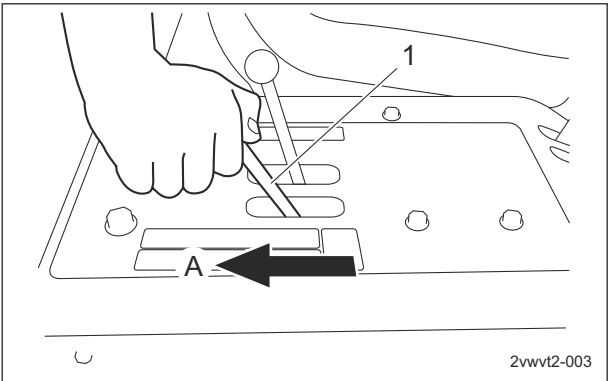
1. When the bucket open/close lever is shifted to the "OPEN" position, the bucket is opened. Release the lever when the bucket opens.



1	Bucket open/close lever
A	Open

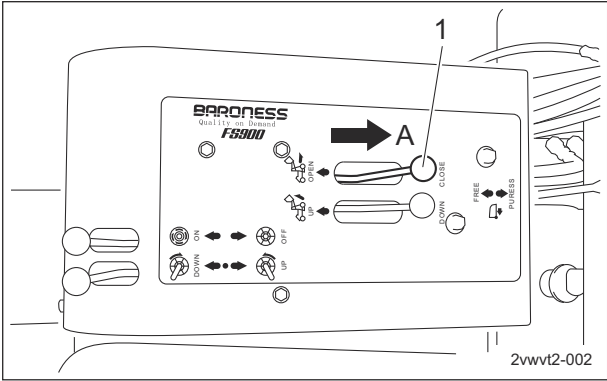
Important

To close the bucket lid, shift the bucket open/close lever to the "CLOSE" position and hold the lever position for 2 to 3 seconds. If the lever is released soon after shifted to the "CLOSE" position, the bucket lid will open and the collected cores, etc. will slip out.



1	Bucket open/close lever
A	Close

2. When the bucket open/close lever is shifted to the "CLOSE" position, the bucket is closed.



2vwt2-002	
1	Bucket open/close lever
A	Close

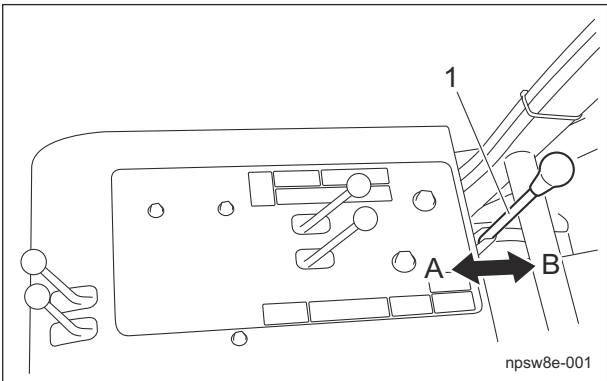
Roller Press Lever

The roller press lever is a lever used when performing core collection and compaction rolling.

Note:

If pressure is applied to the brush frame without the brushes being rotated, the machine can be used as a compaction roller.

- If the roller press lever is shifted to the "FREE" position, pressure is not applied to the brush frame and it is in the free position.
- If the roller press lever is shifted to the "PRESS" position, pressure is applied to the brush frame.



npsw8e-001	
1	Roller press lever
A	Free
B	Press

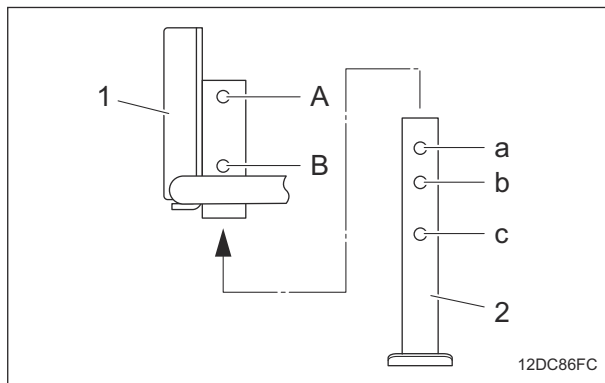
Description of Functions

Outrigger

The outriggers are devices for improving stability and preventing a fall and installed inside the rear tires on both sides.

When using the outriggers, apply the parking brake and choose the appropriate position of hole for the purpose.

		Hole position	
		Bumper	Outrigger
1	For traveling and collecting	High	Low
2	For raising the bucket	High	Middle
3	For storage	Low	High



12DC86FC

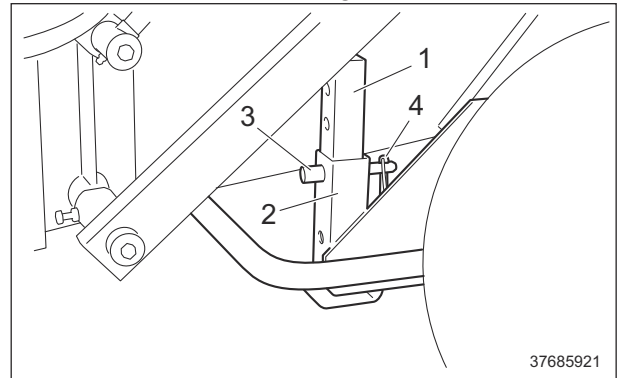
1	Bumper
2	Outrigger
A	High
B	Low
a	High
b	Middle
c	Low

The outriggers are used in any of the following cases.

1. For traveling and collecting :

- [1] Pull out the clip pin and remove the pin.
- [2] Align the holes of the outrigger and bumper on both sides.
- [3] Insert the pin and attach the clip pin.

- [4] Make sure that the outriggers are fixed and not in contact with the ground.



37685921

1	Outrigger
2	Bumper
3	Pin
4	Clip pin

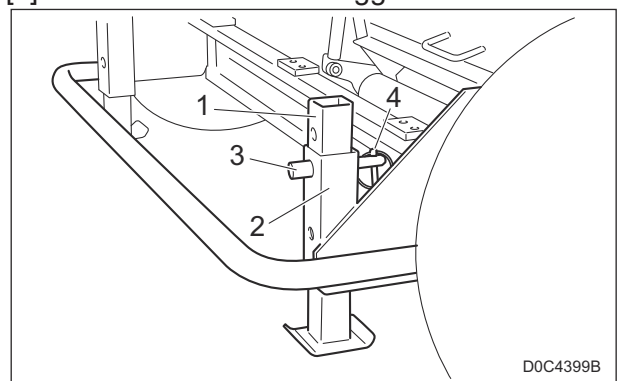
2. For raising the bucket :

Important

Be sure to extend the outriggers on both sides.

The outriggers increase stability of the main vehicle to prevent its rollover when raising the bucket.

- [1] Pull out the clip pin and remove the pin.
- [2] Align the holes of the outrigger and bumper on both sides.
- [3] Insert the pin and attach the clip pin.
- [4] Make sure that the outriggers are fixed.



D0C4399B

1	Outrigger
2	Bumper
3	Pin
4	Clip pin

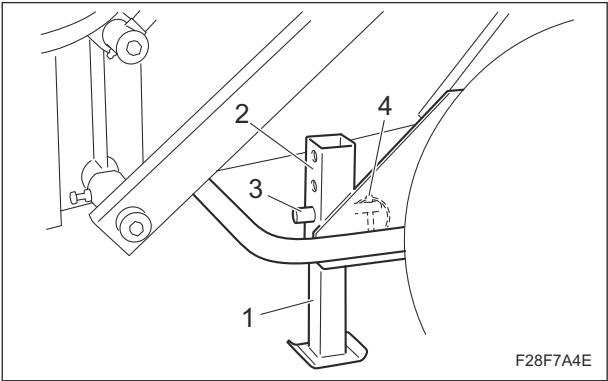
Description of Functions

3. For storage:

Important

When urethane tires are installed, storing the machine without the tires lifted off the ground will result in the tires becoming deformed.

- [1] Place the jacks beneath the right rear frame area and the left rear frame area, and then lift the machine off the ground.
"Jack-up Points" (Page 6-2)
- [2] Pull out the clip pin and remove the pin.
- [3] Align the holes of the outrigger and bumper on both sides.
- [4] Insert the pin and attach the clip pin.
- [5] Slowly lower the jacks.
- [6] Make sure that the outriggers are fixed and that the rear tires are off the ground.



F28F7A4E

1	Outrigger
2	Bumper
3	Pin
4	Clip pin

Important

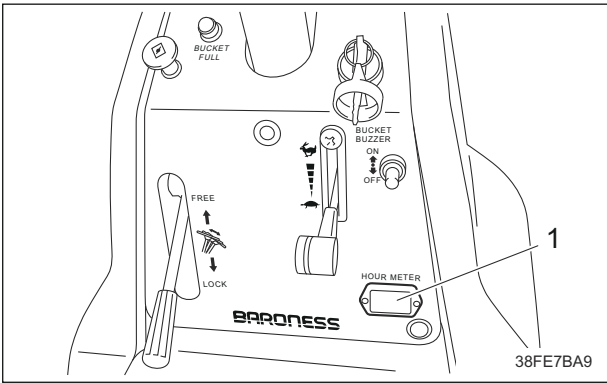
Sudden acceleration, sudden braking or abrupt handling while traveling on paved roads will result in cracks, etc., in the urethane tires.

Important

Driving over curbs or tree roots will result in cracks, etc., in the urethane tires.

The front and rear wheels are equipped with urethane tires.
By utilizing the restoring characteristic of urethane foam, the pressure applied to lawns can be reduced by half, compared with the regular air-filled tires.

Instruments on The Operation Panel



38FE7BA9

1	Hour meter
---	------------

Urethane Tires

[JP]

Note:

Depending on the specifications, this function may not be available.

Important

Travel slowly on bumpy or uneven ground. Otherwise cracks will develop in the urethane tires.

Description of Functions

Hour Meter

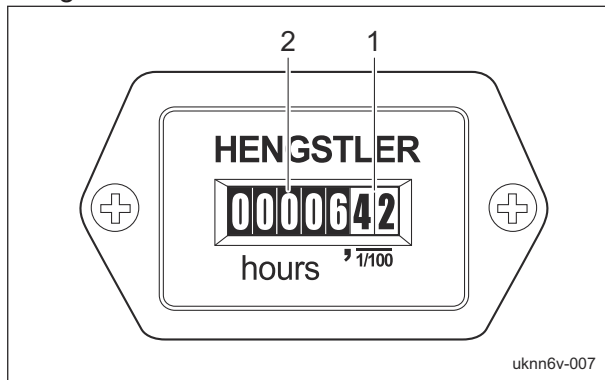
The hour meter indicates the accumulated operation time of the engine.

The number in red figures on a white background is incremented every thirty-six seconds.

The number in white figures on a black background is incremented every hour.

1/100 wheel ... red figures on a white background

Hour wheel ... white figures on a black background



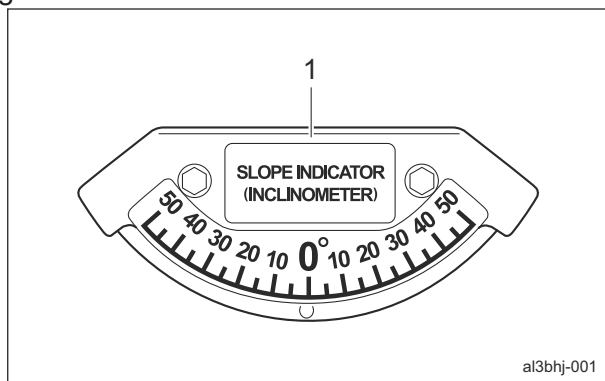
uknn6v-007

1	1/100 wheel
2	Hour wheel

Angle Meter

The angle meter is an instrument indicating the angle of the machine position.

It indicates the inclination angle of the machine against the horizontal line.



al3bhj-001

1	Angle meter
---	-------------

Safety Device

Interlock System

This machine features an interlock system for starting and stopping the engine.

- As for starting the engine, the safety device prevents the engine from starting unless it meets each of the following three conditions.
 - An operator is sitting on the seat.
 - The parking brake is applied.
 - The traveling pedal is set to the neutral position.
- In the event the operator leaves the seat with the parking brake not applied and the engine running, the safety device will be activated and will stop the engine.
- In the event the operator leaves the seat with the parking brake applied and the engine running, the safety device will be activated and will stop the engine under the following condition.
 - The traveling pedal is not set to the neutral position. (The operator has depressed the traveling pedal.)

Warning Mechanisms

Bucket Buzzer

Warning

When the bucket buzzer sounds and the bucket FULL lamp is turned on, immediately stop collecting work and discharge the collected materials in the bucket. If the collected amount in the bucket exceeds the defined amount, the machine may fall down when the bucket raised.

Warning

Always set the bucket buzzer switch to the "ON" side.

The bucket buzzer does not sound if the bucket buzzer switch set to the "OFF" side.

When the collected amount reaches the defined amount with the bucket buzzer switch set to the "ON" position, the buzzer sounds (intermittent sound). When the bucket buzzer sounds, immediately discharge the collected materials in the bucket.

Bucket FULL Lamp

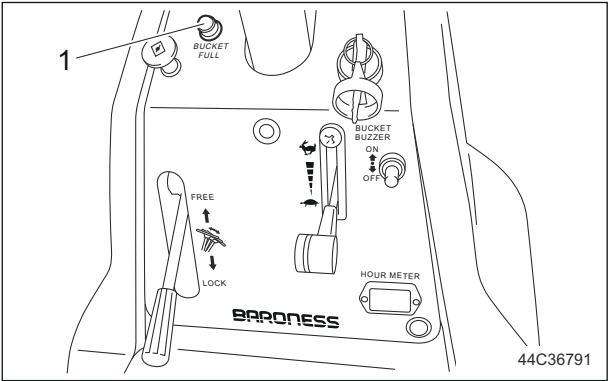
Warning

When the bucket FULL lamp is turned on, immediately stop collecting work and discharge the collected materials in the bucket.

If the collected amount in the bucket exceeds the defined amount, the machine may fall down when the bucket raised.

When the collected amount reaches the defined amount, the bucket FULL lamp is turned on.

When the bucket FULL lamp is turned on, immediately discharge the collected materials in the bucket.



44C36791

1	Bucket FULL lamp
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Handling Instructions

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Procedure to Open/Close Underseat Cover	Page 5-2	Short-Term Storage	Page 5-18
Procedure to Open/Close Front Cover	Page 5-2		
Procedure to Raise/Lower The Bucket	Page 5-3		
Procedure to Remove/Install The Brush Cover	Page 5-4		
Inspection before Use	Page 5-5		
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Adjustment of Seat Position	Page 5-11		
Adjustment of Steering Wheel Position	Page 5-11		
Adjustment of Brush Operation Height	Page 5-12		
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Start/Stop of Engine	Page 5-13		
Procedure to Start Engine	Page 5-13		
Procedure to Stop Engine	Page 5-14		
Parking and Stopping	Page 5-14		
Procedure to Leave The Machine	Page 5-14		
Move	Page 5-14		
Traveling Procedure	Page 5-14		
Operations	Page 5-15		
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Transporting Procedure	Page 5-17		
Cleaning after Use	Page 5-17		
Engine	Page 5-18		
Main Vehicle	Page 5-18		

Handling Instructions

Operations before Service

The following sections describe the preparatory works required before performing the services including inspection, adjustment, cleaning, maintenance and repair.

Procedure to Open/Close Underseat Cover

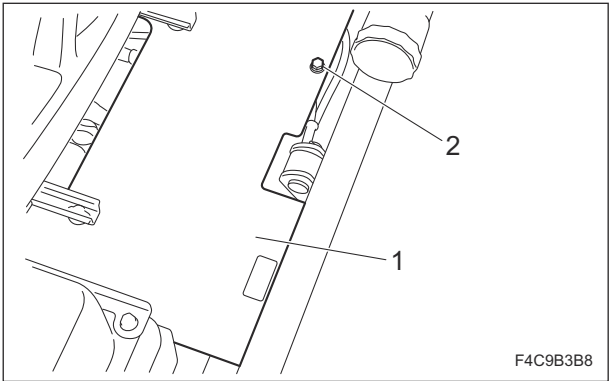
 **Caution**

Do not open the underseat cover in strong winds.

 **Caution**

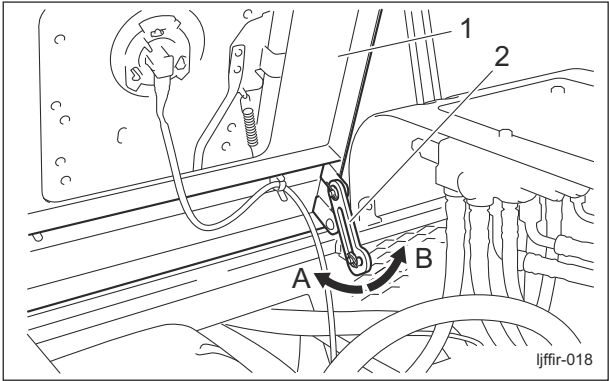
Be careful not to pinch your fingers when you open or close the underseat cover.

1. Remove the bolt.



1	Underseat cover
2	Bolt

2. Raise the seat and make sure that the underseat cover stay is applied for locking. Make sure that the underseat cover remains open and then release your hand.



ljjfir-018

1	Underseat cover
2	Underseat cover stay
A	Lock
B	Release

3. Release locking by the underseat cover stay and then close the underseat cover slowly.

Procedure to Open/Close Front Cover

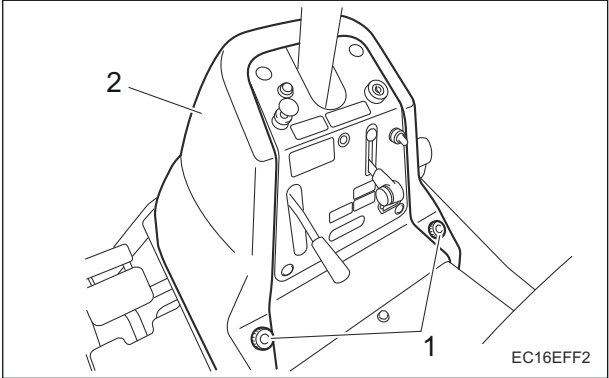
 **Caution**

Do not open the front cover in strong winds.

 **Caution**

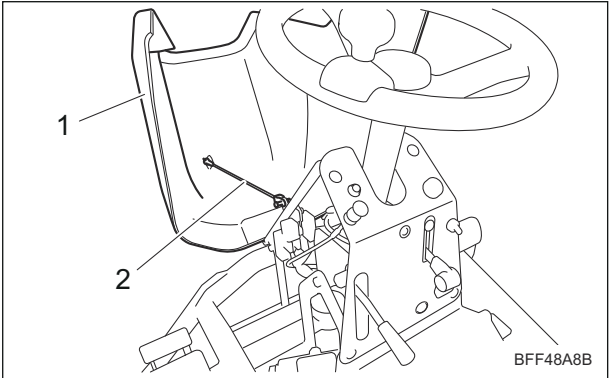
When closing the front cover, be careful not to pinch your hands.

1. Remove the dimple knobs.



1	Dimple knobs
2	Front cover

2. Open the front cover, and then tilt it forward until the wire is fully extended.



1	Front cover
2	Wire

3. Close the front cover slowly.
4. Install the dimple knobs.

Handling Instructions

Procedure to Raise/Lower The Bucket

Warning

Do not raise the bucket on soft ground, an uneven surface or a slope. Otherwise, the main vehicle will become unbalanced and fall down.

Warning

Before raising the bucket, stop the machine with the front and rear wheels directed straight forward. Otherwise, the main vehicle will become unbalanced, and may fall down.

Warning

Do not travel with the bucket raised. Otherwise, the main vehicle will become unbalanced and fall down.

Warning

Do not repeat shifting the bucket up/down lever abruptly. Otherwise, the main vehicle will become unbalanced, and may fall down.

Warning

Before working under the bucket, stop the engine and lock the bucket position with the cylinder lock.

Caution

Do not raise and lower the bucket while people or obstacles are nearby. Otherwise, injuries may result.

Caution

Sit on the seat when raising or lowering the bucket.

1. Procedure for raising the bucket

[1] Apply the parking brake on a level place.

[2] Stop the engine.

Important

Be sure to extend the outriggers on both sides.

The outriggers increase stability of the main vehicle to prevent its rollover when raising the bucket.

[3] Set the outriggers in the positions for raising the bucket.

[4] Start the engine.

[5] Shift the bucket up/down lever to the "UP" position to raise the bucket.

[6] Release the lever after the bucket rises to its highest position and stops.

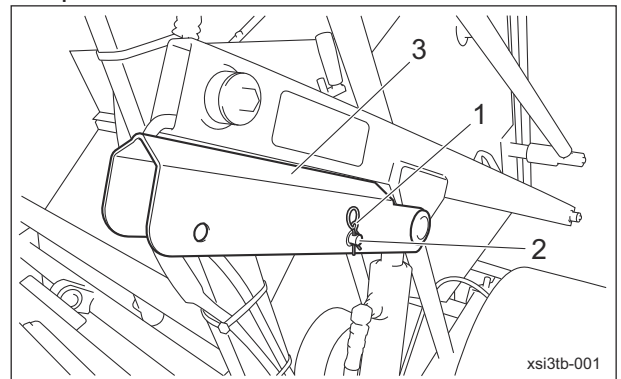
[7] Stop the engine.

Warning

To keep the position of raised bucket, be sure to lock it with the cylinder lock.

[8] Remove the cotter pin and round head pin.

[9] Lower the cylinder lock to lock the bucket position.

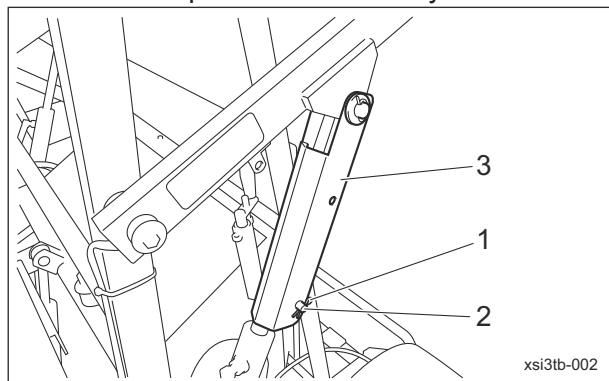


xsi3tb-001

1	Cotter pin
2	Round head pin
3	Cylinder lock

Handling Instructions

- [10] Insert the round head pin through the holes in the cylinder lock, and then install the cotter pin to secure the cylinder lock.



xsi3tb-002

1	Cotter pin
2	Round head pin
3	Cylinder lock

- [11] Also on the opposite side, lower the cylinder lock and secure it.

2. Procedure for lowering the bucket

- [1] Remove the cotter pin and round head pin.
- [2] Raise the cylinder lock.
- [3] Attach the cotter pin and round head pin to secure the cylinder lock.
- [4] Also on the opposite side, raise the cylinder lock and secure it.
- [5] Make sure that the parking brake is applied.
- [6] Start the engine.
- [7] Shift the bucket up/down lever to the "DOWN" position to lower the bucket.
- [8] Release the lever after the bucket lowers to its lowest position and stops.
- [9] Stop the engine.
- [10] Return the outriggers to the position "For traveling and collecting."

Procedure to Remove/Install The Brush Cover

1. Procedure for removing the brush cover

- [1] Move the machine to level ground.
- [2] Apply the parking brake.
- [3] Raise the bucket to its highest position.

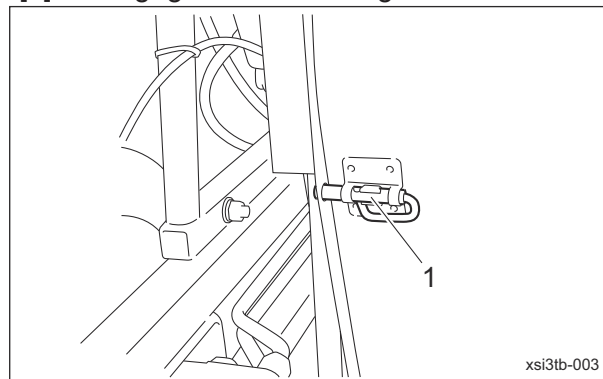
- [4] Stop the engine.

⚠ Warning

To keep the position of raised bucket, be sure to lock it with the cylinder lock.

- [5] Lock the bucket with the cylinder lock.

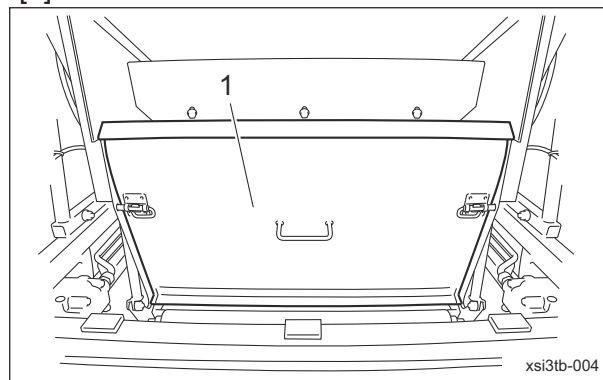
- [6] Disengage the left and right slide latches.



xsi3tb-003

1	Slide latch
---	-------------

- [7] Remove the brush cover.



xsi3tb-004

1	Brush cover
---	-------------

2. Procedure for installing the brush cover

- [1] Install the brush cover and secure it with the left and right slide latches.
- [2] Release the cylinder lock.
- [3] Make sure that the parking brake is applied.
- [4] Start the engine.
- [5] Lower the bucket to its lowest position.
- [6] Stop the engine.

Handling Instructions

Inspection before Use

The purpose of the machine inspection is to:

- Prevent accidents
- Prevent damage to the machine
- Maintain machine performance

Detecting machine malfunctions early helps prevent unexpected problems from occurring. If you detect any abnormalities with the machine, immediately perform maintenance or repairs.

Engine

Inspection of Engine Oil

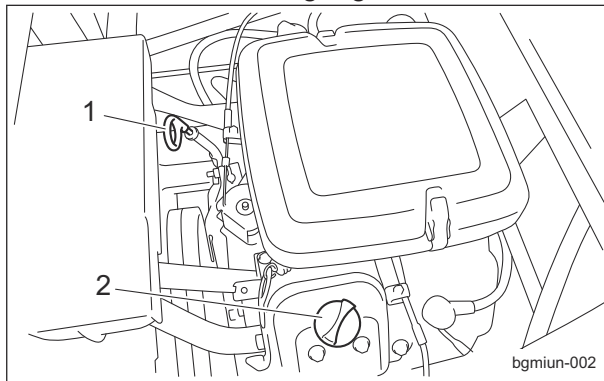
Important

Securely insert the oil level gauge.

Check the contamination of oil and engine oil level to inspect the engine oil.

Inspect the engine oil level 10 to 20 minutes after stopping the engine.

1. Place the machine so that the engine is level.
2. Stop the engine.
3. Open the underseat cover.
4. Pull out the oil level gauge.



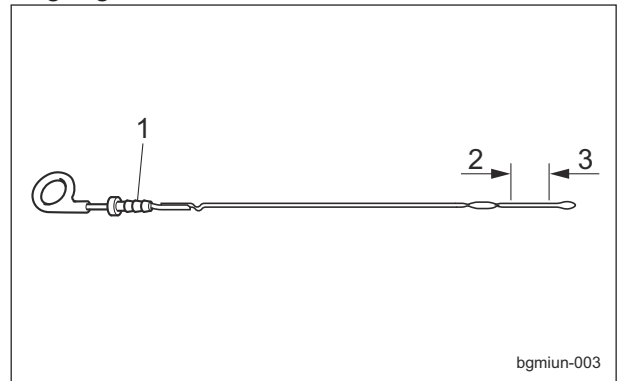
bgmiun-002

1	Oil level gauge
2	Oil filler cap

5. Wipe the oil off the oil level gauge cleanly with papers or cloths.
6. After wiping the oil off the oil level gauge, check the contamination.
7. Return the oil level gauge to its original position, insert tightly, and pull out again.

8. Check the engine oil level.

The appropriate oil level should be between the upper and lower limit lines on the gauge.



bgmiun-003

bgmiun-003

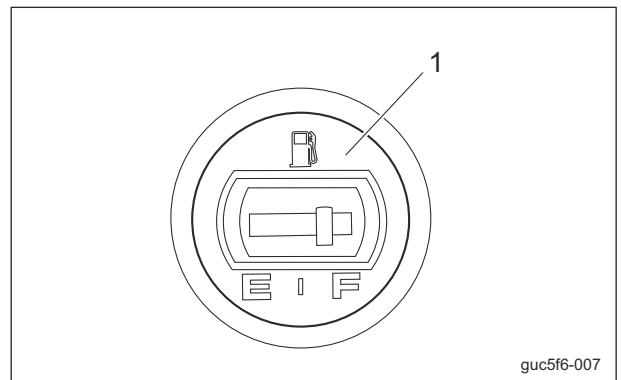
1	Oil level gauge
2	Upper limit
3	Lower limit

9. Return the oil level gauge to its original position, and insert it tightly.

10. Close the underseat cover.

Inspection of Fuel Quantity

With the machine on a level surface, observe the fuel gauge on the fuel tank to check the fuel level.



guc5f6-007

guc5f6-007

1	Fuel gauge
---	------------

Handling Instructions

Supply of Fuel

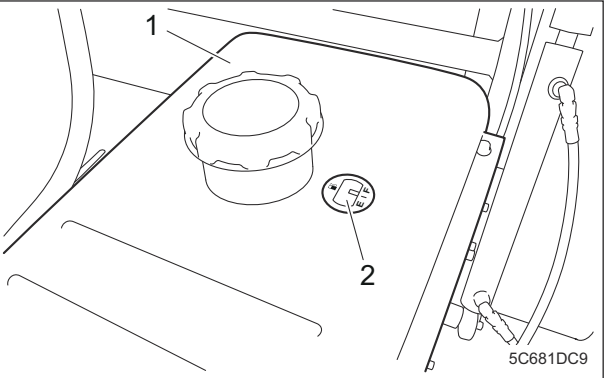
 **Warning**

Keep fire away while refueling.
Do not smoke while refueling.

 **Warning**

Do not supply fuel above F (FULL) level of the fuel gauge.
If you supply too much fuel, it might overflow from the tank cap when you travel or work on a slope.

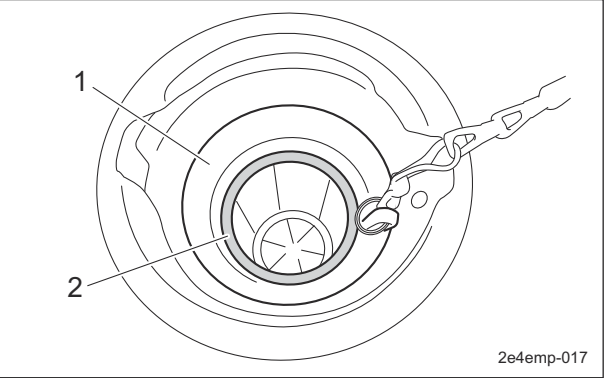
If the fuel gauge located on the fuel tank indicates a level close to E (EMPTY), supply lead-free gasoline for automobiles at your earliest convenience.



5C681DC9

1	Fuel tank
2	Fuel gauge

The fuel tank capacity up to the red ring of strainer is approximately 20.0 dm³ (20.0 L).

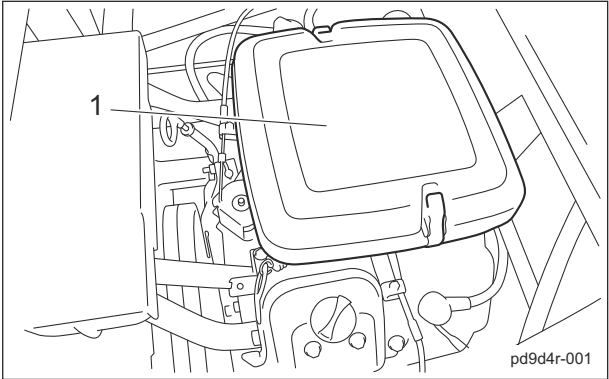


2e4emp-017

1	Strainer
2	Red ring

Inspection of Air Cleaner

1. Open the underseat cover.
2. Make sure that there is no damage to the air cleaner.
3. Make sure that the air cleaner element is not contaminated.



pd9d4r-001

1	Air cleaner
---	-------------

4. Close the underseat cover.

Inspection of Fuel Filter

1. Make sure that there is no fuel leakage.
2. Make sure that the filter is not damaged.
3. Make sure that the filter is not contaminated.

Inspection of Fuel Strainer

1. Make sure that there is no fuel leakage.
2. Make sure that the fuel strainer is not damaged or dirty.

Inspection of Engine-Associated Parts

 **Caution**

Perform operations after the muffler, engine and other parts have sufficiently cooled.
Otherwise, you may get burned.

1. Check for damages and dirt.
2. Check the mount for looseness and cracks.
3. Check for liquid leakage.
4. Check on and around the muffler for grass clippings and flammable materials.

Handling Instructions

Inspection of Bolts and Nuts

Important

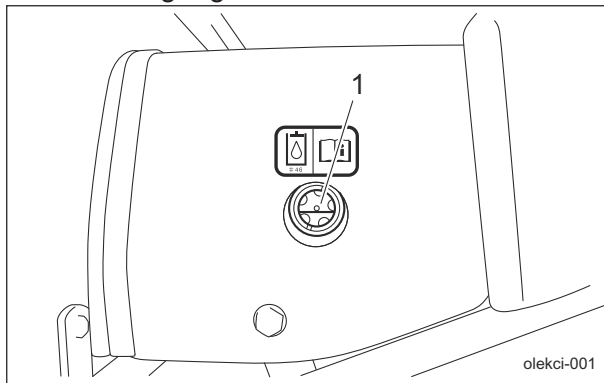
The bolts and nuts may be loosened at the earlier stage of the use.
Be sure to retighten or replace before operating the machine whenever there is any abnormality.

1. Check the bolts and nuts for looseness and coming off.
2. Check the bolts and nuts for cracks and damages.
3. Check the bolts and nuts for rust.
4. Check around the bolts and nuts for traces of rust fluid.
5. Check for unequal bolt length.
6. Check the bolts and nuts for stripped threads and abrasion.

Main Vehicle

Inspection of Hydraulic Oil

1. On a level surface, lower the brush frame and the bucket and maintain that position.
2. Make sure that the oil level is at the middle of the oil gauge.



olekci-001

1 Oil gauge

3. Check underneath the machine for oil leakage.

Inspection of Tires

[JP]

1. Make sure that there are no cracks, damage or abnormal wear.
2. Check the pneumatic pressure of the tires.

Type: Rubber tires

	Tire size	Pneumatic pressure	
Front wheel	18 x 9.50 - 8	80 kPa (0.8 kgf/cm ²)	12 psi
Rear wheel	20 x 10.00 - 10	120 kPa (1.2 kgf/cm ²)	17 psi

[GB]

[US]

1. Make sure that there are no cracks, damage or abnormal wear.
2. Check the pneumatic pressure of the tires.

Type: Rubber tires

	Tire size	Pneumatic pressure	
Front wheel	18 x 9.50 - 8	80 kPa (0.8 kgf/cm ²)	12 psi
Rear wheel	20 x 10.00 - 10	150 kPa (1.5 kgf/cm ²)	22 psi

Inspection of Battery

⚠ Danger

Keep away from fire while inspecting or charging the battery.
The battery may explode.

⚠ Caution

Implement after the engine and muffler etc. have well cooled down.
Otherwise, you may get burned.

Important

Be sure to stop the engine before inspecting or charging the battery.

Battery inspection items are described below.

1. Inspecting the exterior

Visually inspect the exterior of the battery, and check that there are no cracks, splits, missing sections, or abnormal deformation in the battery case, and that there is no electrolyte leaking.

If abnormalities are found, immediately replace the battery.

Handling Instructions

2. Cleaning the exterior

Warning

Do not clean the battery with a dry cloth. Cleaning the battery with a dry cloth may cause it to catch fire or explode due to static electricity.

Use a wet cloth for cleaning.
Inspect the vent plugs or vent holes on the side of the battery, and if they are blocked by dirt wash them with water to remove the blockage.
Continuing to use the battery with the vent holes blocked may cause the battery to rupture from increased internal pressure due to gases generated inside the battery.

3. Inspecting the mounting bracket
Inspect whether the battery is secured firmly with the mounting bracket.
If the bracket is loose, tighten the mounting bracket nuts until the battery is secured firmly.
An improperly mounted battery may cause damage to the battery case or electrolyte leaks due to the battery moving with vibrations while traveling.

4. Inspecting the cable terminals
If the connection between the battery terminals and vehicle's cable terminals are loose, tighten the nuts until the cable terminals are secured firmly.
Insufficiently tightened terminals may result in poor battery charging, damage to the terminals due to poor contacts, or an explosion.
If the terminals are corroded, rub them clean with a wire brush or fine grit sandpaper, and lightly apply anti-rust grease.

5. Inspecting the electrolyte level and refilling

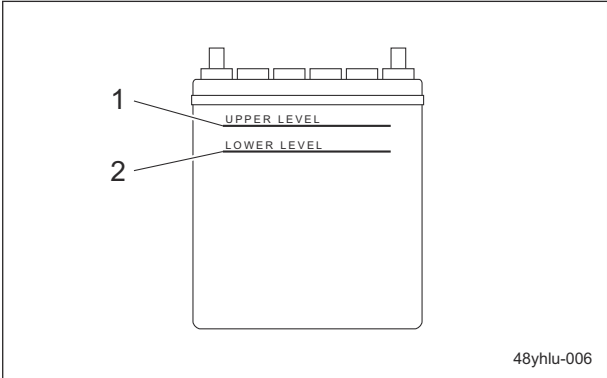
Warning

Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line).
The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

Warning

When refilling, do not fill purified water above the UPPER LEVEL line.
Doing so may result in electrolyte leaks.

Clean the areas around the battery fluid level lines using a cloth dampened with water to check the electrolyte level from the side of the battery.
Make sure that the battery fluid level is between the UPPER LEVEL (maximum fluid level line) and the LOWER LEVEL (minimum fluid level line).
Refill with purified water up to the UPPER LEVEL line if the level is lower than halfway between the UPPER LEVEL and LOWER LEVEL lines.



48yhlu-006	
1	UPPER LEVEL line
2	LOWER LEVEL line

Inspection of Outrigger

1. Make sure that there is no bend or deformation.
2. Make sure that there is not damage or deterioration.
3. Make sure that the pin is not missing.

Inspection of Covers

Warning

If you have removed a protective cover during inspection, be sure to securely install it in its original position.
If a protective cover remains removed, foreign objects may fly off, and the operator or the mechanic can be injured.

1. Make sure that there is no wear or deterioration of protective covers.

Handling Instructions

2. Make sure that there is no damage to protective covers.
3. Make sure that there is no interference with moving parts due to deformation of protective covers.
4. Make sure that protective covers are installed in their appropriate positions.

Inspection of Brake Pedal

1. Make sure that there is no play in the pedal.
2. Make sure that the pedal moves smoothly.
3. Make sure that there is no abnormal sound when the pedal is depressed.
4. Make sure that the pedal does not touch the floorboard when the pedal is depressed.

Inspection of Parking Brake

1. Depress the locking pedal while firmly depressing the brake pedal to lock it and check that the brake is applied effectively.
2. Firmly depress the brake pedal and release the locking pedal to release the brake pedal, and then check that the brake is not applied.

Inspection of Traveling Pedal

1. Make sure that there is no play in the pedal.
2. Make sure that the pedal moves smoothly.
3. Make sure that there is no abnormal sound when the pedal is depressed.

Inspection of Wire



If the brake wire is cut, the machine will be unable to stop.
If the brake wire is cracked or damaged, immediately replace it with a new one.

1. Make sure that the wire is not cracked or damaged.
2. Make sure that the wire is not worn.
3. Make sure that the wire is not crushed.
4. Make sure that the wire is not bent.
5. Make sure that the wire is not corroded or rusted.

Inspection of Liquid Leakage

Important

After approximately 50 hours of operation, some tightened portions may be loosened and liquid such as oil may leak.
Be sure to retighten the parts.

Important

Repair the machine before operation if liquid leakage found.
Ignoring leakage will cause further trouble.

1. Check the bottom of the machine for leakage of liquid such as oil, water, fuel, etc.
2. Locate the leakage and identify the type of liquid.

Inspection of Bolts and Nuts

Important

The bolts and nuts may be loosened at the earlier stage of the use.
Be sure to retighten or replace before operating the machine whenever there is any abnormality.

1. Check the bolts and nuts for looseness and coming off.
2. Check the bolts and nuts for cracks and damages.
3. Check the bolts and nuts for rust.
4. Check around the bolts and nuts for traces of rust fluid.
5. Check for unequal bolt length.
6. Check the bolts and nuts for stripped threads and abrasion.

Inspection of Hour Meter

1. Check the hour meter is not damaged.
2. Check the hour meter operates correctly.
 - [1] Switch the ignition key to the "ON" position.
 - [2] Check the displayed number increases correctly.
 - [3] Switch the ignition key to the "OFF" position.

Handling Instructions

Inspection of Angle Meter

1. Check the angle meter is not damaged.
2. Check the angle meter operates correctly.

Inspection of Safety Device

Repair the machine before operation whenever there is any abnormality.

1. Interlock system
Make sure that the interlock system operates correctly.
"Interlock System" (Page 4-9)
2. ROPS
(If the machine is equipped with ROPS and a seat belt)
Make sure that the ROPS is not damaged or broken.
3. Seat belt
(If the machine is equipped with ROPS and a seat belt)
Make sure that the seat belt is not damaged or broken.

Inspection of Steering Wheel

1. Make sure that there is no play in the steering wheel.
2. Make sure that the steering wheel turns smoothly when it is turned.
3. Make sure that there is no abnormal sound when the steering wheel is turned.
4. Check the direction of tires when the steering wheel is turned.
 - [1] Start the engine.
 - [2] Make sure that the front tire turns right when the steering wheel is turned right.
 - [3] Make sure that the front tire turns left when the steering wheel is turned left.
 - [4] Stop the engine.

Inspection of Light

Note:

Depending on the specifications, this function may not be available.

1. Check the lights are not damaged.
2. Check the lights turn on/off.
 - [1] Switch the ignition key to the "ON" position.
 - [2] Set the light switch to the "ON" position.
 - [3] Check the lights have turned on.
 - [4] Set the light switch to the "OFF" position.

[5] Check the lights have turned off.

[6] Switch the ignition key to the "OFF" position.

Inspection of Bucket

1. Make sure that there is no foreign matter or damage on the bucket.
2. Make sure that the rubber frame is not peeling off.

Inspection of Bucket Lid

1. Make sure that the lid closes securely.
2. Make sure that there is not foreign matter or damages on the bucket lid.

Inspection of Brush

Warning

Be sure to fix the bucket by using the bucket anti-drop bar to retain the posture with the bucket raised.

Caution

Wear a helmet during an inspection.

1. Make sure that there is no bent or wear in the brush.
2. Make sure that there is no wear in the brush shaft.
3. Make sure that there is no play in the brush shaft.

Inspection of Rotary Plate

Warning

Be sure to fix the bucket by using the bucket anti-drop bar to retain the posture with the bucket raised.

Caution

Wear a helmet during an inspection.

1. Make sure that there is no bent or wear in the rotary plate.
2. Make sure that there is no wear in the rotary shaft.
3. Make sure that there is no play in the rotary shaft.

Handling Instructions

Inspection of Apron

1. Make sure that there is no wear in the apron.
2. Make sure that there is no damage or deformation in the apron.

Inspection of Rollers

1. Make sure that there is no abrasion nor adhesion of the roller.
2. Make sure that there is no wear of the roller shaft.
3. Make sure that there is no wear nor damage of the oil seal.
4. Make sure that there is no wear nor rust of the bearing.
5. Make sure that there is no play in the roller shaft.

Adjustment before Work

Adjustment of Seat Position

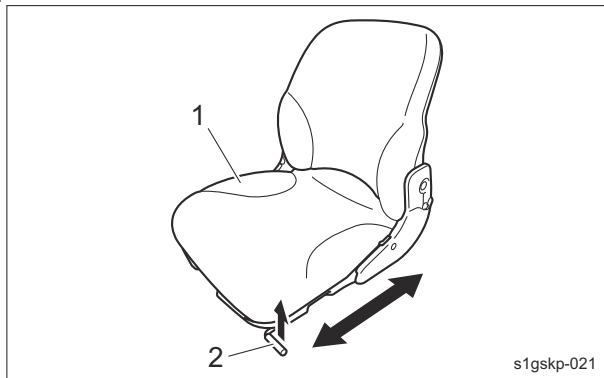
Warning

Since it is dangerous, do not adjust while traveling.

Use the adjustment lever to adjust the seat position back and forth.

Adjust the position according to the operator's body size.

The adjustment lever is located on the left front part of the seat.



s1gskp-021

1	Seat
2	Adjustment lever

Adjustment of Steering Wheel Position

Warning

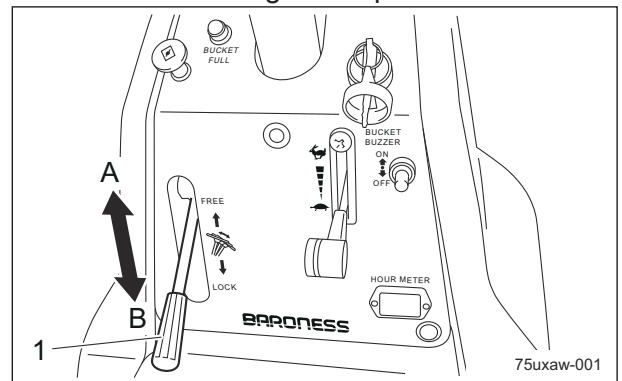
Since it is dangerous, do not adjust while traveling.

Caution

Be sure to lock securely.
Looseness during traveling may cause an accident.

Use the tilt lever to adjust the steering wheel position up or down to fit the operator's body size.

1. Shift the tilt lever to the "FREE" position.
2. Adjust the steering wheel position.
3. Shift the tilt lever to the "LOCK" position to secure the steering wheel position.



75uxaw-001

1	Tilt lever
A	FREE (released)
B	LOCK (locked)

Handling Instructions

Adjustment of Brush Operation Height

 **Warning**

Be sure to stop the engine before adjusting the height of the brushes.

Important

If the brush operation height is inadequate, cores will not be properly collected.

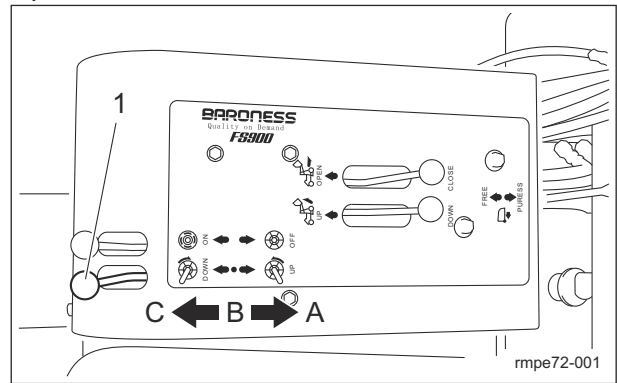
Important

If the left and right sides of the brushes are at different heights, the cores will not be uniformly collected, and the brushes will wear unevenly.

Important

Adjust the height of the brushes according to the core size and quantity.

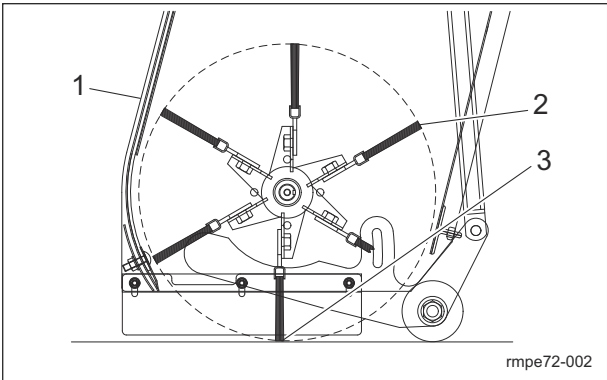
- 1. Move the machine to level ground, and then apply the parking brake.
- 2. Stop the engine.
- 3. Shift the brush up/down lever to the "DOWN" position to lower the brush frame.



rmpe72-001

1	Brush up/down lever
A	Up
B	Neutral
C	Down

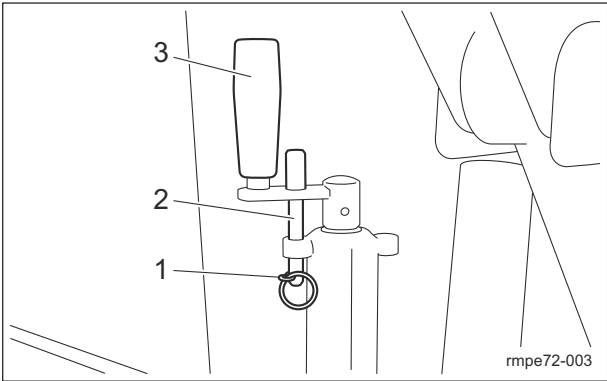
4. Manually rotate the brushes until a brush is at its lowest point.



rmpe72-002

1	Brush frame
2	Brush
3	Lowest point

5. Remove the retaining pin and locking pin.



rmpe72-003

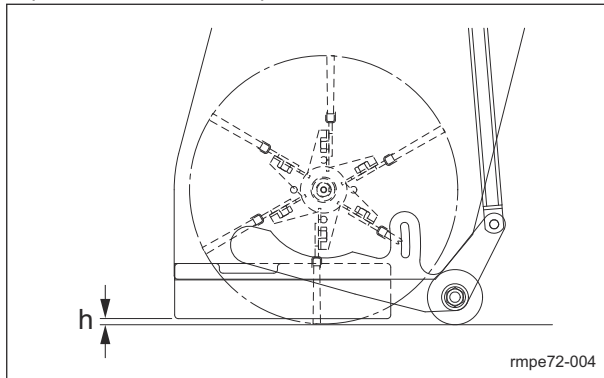
1	Retaining pin
2	Locking pin
3	Brush adjusting handle

Handling Instructions

Important

Adjust the brush so that the left and right sides are even.

- Turn the brush adjusting handle to raise the brush to approximately 6 mm (0.24 in) [cutting height+3 mm (0.12 in)].
Turning the handle to the right (clockwise) lowers the brush.
Turning the handle to the left (counterclockwise) raises the brush.



rmpe72-004

h Brush height

- Re-place the locking pin and retaining pin.
- Perform actual work, and gradually adjust the brushes to the appropriate collection position.
Check with an adjustment at every half turn.

Mounting and Dismounting

Procedure to Mount/Dismount

Caution

Make sure that there are no obstacles or people around the machine.

Mount and dismount from the left side of the machine.

Start/Stop of Engine

Procedure to Start Engine

Caution

Do not start the engine in a building with insufficient ventilation.

Caution

Before starting the engine, make sure that there are no other people or obstacles around the machine.

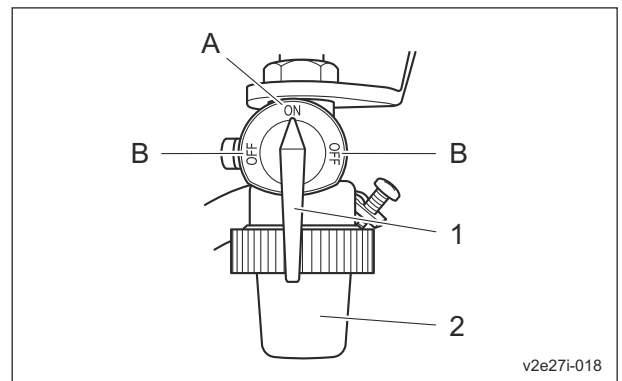
Caution

Make sure that the covers are correctly in place and are not damaged.

Important

Starter operation must take 15 seconds or less. If the engine does not start, stop using the battery for 30 to 60 seconds to avoid exhausting the battery.

- Open the fuel cock.
This locates near the fuel tank.



v2e27i-018

1	Fuel cock
2	Fuel filter
A	ON (OPEN)
B	OFF (CLOSE)

- Sit on the seat.
- Make sure that the parking brake is applied.
- Make sure that the traveling pedal is in neutral position.
- Move the throttle lever to the middle position between "High" and "Low".

Handling Instructions

6. Pull the choke lever.
Pull the choke lever half way for restarting, as necessary.
7. Switch the ignition key to the "START" position.

Important

Quickly returning the ignition key from the "START" position to the "ON" position may result in damage to the machine.

8. When the starter starts rotating and the engine starts, slowly return the ignition key to the "ON" position.
9. Check that the engine has started, and then return the choke lever to its original position.
10. Shift the throttle lever to "Low", and then warm up the engine.
Approximate warming-up time
 - 3 to 5 minutes when the outside temperature is less than 20 degrees Celsius (68 °F)
 - 2 to 3 minutes when the outside temperature is 20 degrees Celsius (68 °F) and over

Procedure to Stop Engine

1. Lower the bucket to its lowest position.
2. Raise the brush frame.
3. Set the stop valve to the "STOP" position.
4. Set the traveling pedal in neutral position.
5. Apply the parking brake.
6. Move the throttle lever to "Low", and continue idling for 1-2 minutes.
7. Switch the ignition key to the "OFF" position.
8. Make sure that the engine has stopped.

Parking and Stopping

Procedure to Leave The Machine

Caution

If the brakes are not sufficiently effective, use the wheel stoppers to secure the machine.

Caution

Never park the machine on a slope.

1. Park the machine on level ground.
2. Apply the parking brake.
3. Stop the engine.
4. Remove the ignition key.
5. Step off the machine.
6. Close the fuel cock.

Move

Traveling Procedure

Warning

Do not travel with the bucket raised.

Caution

Under any circumstances drive the machine at such a speed that you can stop it immediately for emergencies.

Important

Do NOT start to move or stop the machine abruptly.
It will damage the hydraulic system or result in oil leakage.

1. Start the engine.
2. Make sure that the brush frame is raised.
3. Make sure that the stop valve is set to the "STOP" position.
4. Gradually move the throttle lever toward the "High speed" position.
5. Release the parking brake.
6. Slowly depress the traveling pedal.
7. The machine starts traveling.
8. The machine stops slowly when the foot leaves the traveling pedal.

Handling Instructions

Operations

Collecting Procedure

Danger

Do not perform collecting operation on a slope with an angle of gradient that is greater than 10 degrees.

Caution

Make sure that the bucket lid is closed.

Caution

Collection work must be performed at an appropriate speed for the site and location. When collecting over bumpy surfaces, keep the engine rpm steady, and slow down the speed.

Caution

Before beginning collection work, be sure to perform a safety check of the intended work area.

Important

Do NOT start to move or stop the machine abruptly. It will damage the hydraulic system or result in oil leakage.

1. Start the engine.
2. Set the stop valve to the "OPEN" position.
3. Make sure that the brush frame is raised.
4. Shift the throttle lever to the "High speed" position, and rev up the engine to MAX.
5. Release the parking brake.

Warning

Always set the bucket buzzer switch to the "ON" side.
The bucket buzzer does not sound if the bucket buzzer switch set to the "OFF" side.

6. Make sure that the bucket buzzer switch is set to the "ON" side.

Important

When working on a lawn, rotating the brushes with the brush frame lowered while the machine is stopped may damage the lawn since it continues to be hit by the brushes.

7. Shift the brush rotation lever to the "ON" position to rotate the brushes.
8. Depress the traveling pedal to start traveling.
9. At the area where the operation is started, shift the brush up/down lever to the "DOWN" position.

Note:

During collection work, the lever is held in the "DOWN" position, and the brush frame is in the free position.

Warning

When the bucket buzzer sounds and the bucket FULL lamp is turned on, immediately stop collecting work and discharge the collected materials in the bucket.
If the collected amount in the bucket exceeds the defined amount, the machine may fall down when the bucket raised.

10. At the area where the operation is finished, shift the brush rotation lever to the "OFF" position to stop the brushes.
11. Shift the brush up/down lever to the "UP" position.
12. Repeat steps 6. to 10. to perform the collection work.
13. After finishing the collection work, shift the brush rotation lever to the "OFF" position to stop the brushes.

Handling Instructions

Dumping Procedure

Danger

Do not perform dumping operation on slopes of 5 degrees or more.

Danger

Do not perform dumping operation in dangerous areas, such as near cliffs.

Warning

Do not raise the bucket on soft ground, an uneven surface or a slope. Otherwise, the main vehicle will become unbalanced and fall down.

Warning

Before raising the bucket, stop the machine with the front and rear wheels directed straight forward. Otherwise, the main vehicle will become unbalanced, and may fall down.

Warning

Before raising the bucket, fix the outriggers in the positions for raising the bucket. Otherwise, the main vehicle will become unbalanced, and may fall down.

Warning

Do not travel with the bucket raised. Otherwise, the main vehicle will become unbalanced and fall down.

Warning

Do not repeat shifting the bucket up/down lever abruptly. Otherwise, the main vehicle will become unbalanced, and may fall down.

Warning

Before working under the bucket, stop the engine and lock the bucket position with the cylinder lock.

Caution

Do not raise and lower the bucket and do not open and close the bucket lid while people or obstacles are nearby. Otherwise, injuries may result.

1. Move the vehicle to a dumping area, and then back up to the dumping spot and park at a position to raise the bucket.
2. Apply the parking brake.
3. Fix the outriggers in the positions for raising the bucket.
4. Raise the bucket to its highest position.
5. Release the parking brake.
6. Slowly back up to a position where the collected trash cannot slip out.
7. Apply the parking brake.
8. Shift the bucket open/close lever to the "OPEN" position to open the bucket. Release the lever when the bucket opens.
9. Make sure that the collected trash has been dumped.

Important

To close the bucket lid, shift the bucket open/close lever to the "CLOSE" position and hold the lever position for 2 to 3 seconds. If the lever is released soon after shifted to the "CLOSE" position, the bucket lid will open and the collected cores, etc. will slip out.

10. Shift the bucket open/close lever to the "CLOSE" position to close the bucket.
11. Release the parking brake.
12. Travel forward slowly to a position where the bucket can be lowered if needed.
13. Lower the bucket to its lowest position.
14. Apply the parking brake.
15. Fix the outriggers in the position for traveling and collecting.

Handling Instructions

Transporting

Transporting Procedure

Important

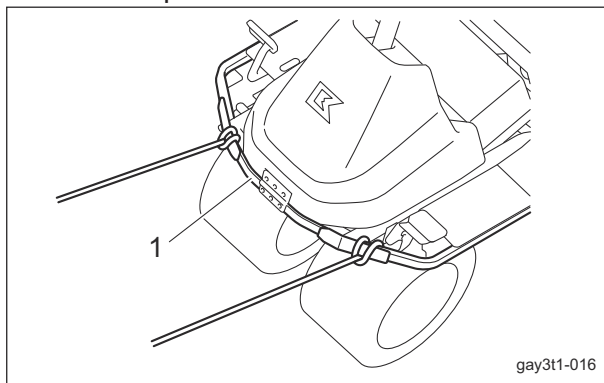
When loading or unloading the machine, raise the bucket 10 cm (3.94 in). Otherwise, the bucket lid may hit a loading ramp etc.

When loading the machine onto a truck or a trailer for transport, follow the steps below.

1. Loading the machine

- [1] Start the engine.
 - [2] Raise the bucket approximately 10 cm (3.94 in).
 - [3] Travel backward slowly to load the machine onto a truck or a trailer.
 - [4] Lower the bucket.
 - [5] Stop the engine.
 - [6] Fasten the machine with ropes.
- For fastening the machine with ropes, use the following positions.

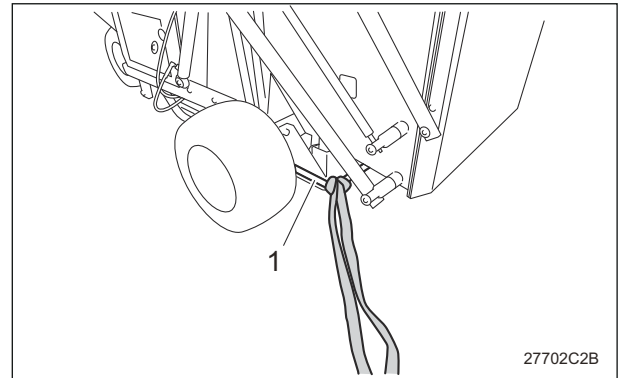
- Front part of the machine



gay3t1-016

1	Frame
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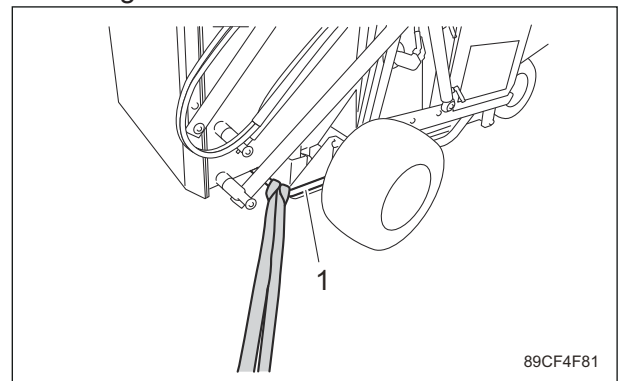
- Rear part of the machine
- Left side



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1	Bumper
---	--------

Right side



89CF4F81

1	Bumper
---	--------

2. Unloading the machine

- [1] Remove the ropes fastening the machine.
- [2] Start the engine.
- [3] Raise the bucket approximately 10 cm (3.94 in).
- [4] Travel slowly to unload the machine from the truck or trailer.

Cleaning after Use

The purpose of the machine cleaning is to:

- Prevent accidents
- Prevent damage to the machine
- Maintain machine performance

Properly clean the machine to maintain its functionality and performance.

If you detect any abnormalities with the machine, immediately perform maintenance or repairs.

Handling Instructions

Engine

Cleaning of Engine-Associated Parts

Caution

Perform operations after the muffler, engine and other parts have sufficiently cooled. Otherwise, you may get burned.

1. Clean clippings and remove dirt.
2. Blow compressed air to clean any grass or flammable materials that may be attached on or around the muffler.

Main Vehicle

Cleaning of Bucket Interior

Warning

To keep the position of raised bucket, be sure to lock it with the cylinder lock.

Be sure to clean the interior of the bucket after work.

1. Raise the bucket and open the bucket lid.
2. Secure the bucket position with the cylinder lock.
3. Wash the interior of the bucket with water.
4. Dry it thoroughly after washing with water.

Cleaning of Sweeper Section

Important

Dirty inside of the brush frame may reduce the collection capacity, causing premature wear of parts and abnormal vibration or damage due to high loads.

Be sure to wash with water.

Be sure to clean the the sweeper section after work.

1. Raise the bucket.
2. Stop the engine.
3. Secure the bucket position with the cylinder lock.
4. Remove the brush cover.
5. Wash the inside of the rotary, inside of the brush frame and the rollers with water.
6. Dry them thoroughly after washing with water.

Storage

Short-Term Storage

Short-term storage means that the machine is temporarily stored (within 1 month) without use.

Follow the instructions below for short-term storage of the machine.

1. Cleaning

- Remove dirt, grass clippings, oil stains etc. completely from the main vehicle and engine.

2. Storage location

- Cover the machine and store it in a dry place where it will not be exposed to rain.

Precautions for Maintenance	Page 6-2
Jacking Up The Machine	Page 6-2
About Jacking Up The Machine	Page 6-2
Jack-up Points	Page 6-2
Inspection and Cleaning	Page 6-3
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Greasing	Page 6-8
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Lubrication	Page 6-12
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Lubricating Points	Page 6-12
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Replacement	Page 6-18
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Main Vehicle	Page 6-20
Storage	Page 6-29
Long-Term Storage	Page 6-29

Precautions for Maintenance

Warning

The chapter "Maintenance" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform maintenance service for this machine.

Caution

First, learn well the operations you plan to perform.

Important

Use tools appropriate for each operation.

Important

Use Baroness genuine parts for replacement and accessories.
Our product warranty may be void if you use non-genuine parts for replacement or accessories.

Jacking Up The Machine

About Jacking Up The Machine

Warning

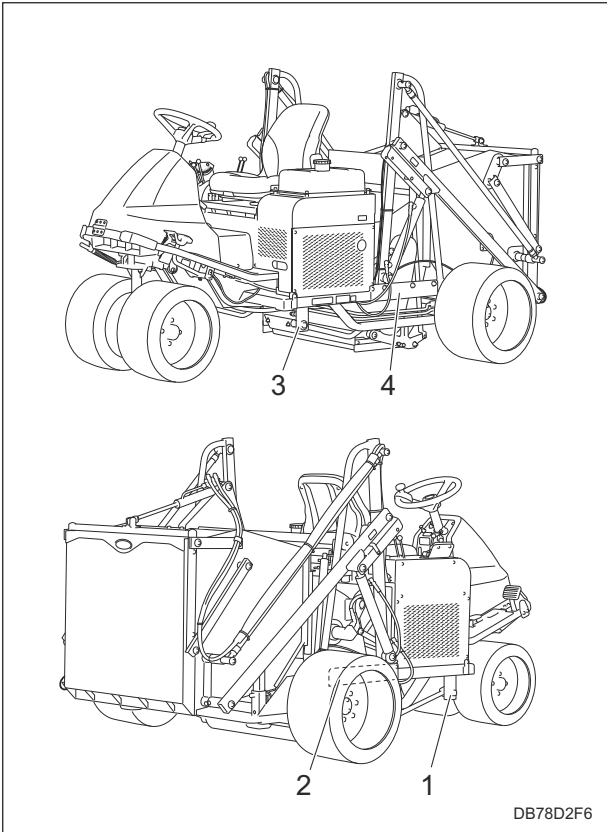
When replacing a tire or beginning any other maintenance or repairs, be sure to chock the wheels to prevent the machine from moving. Before jacking up the machine, park it on a hard, flat surface such as a concrete floor and remove any obstacles that could prevent you from performing the work safely. When necessary, use an appropriate chain block, hoist, or jack. Support the machine securely with jack stands or appropriate blocks. Failure to do so may cause the machine to move or fall, resulting in injury or death.

Important

Only place a jack under the jack-up points specified. Placing a jack at any other point will result in damage to the frame or other parts.

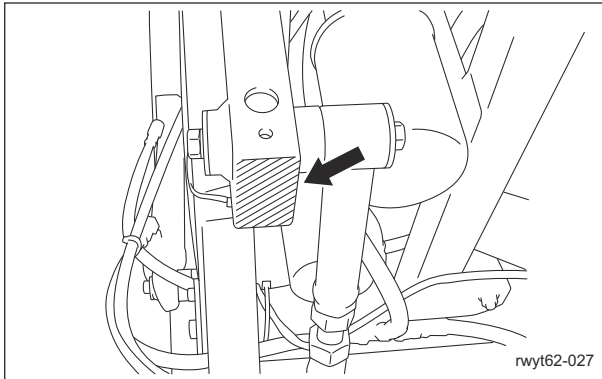
Use the jack-up points identified in this manual when jacking up the machine.

Jack-up Points



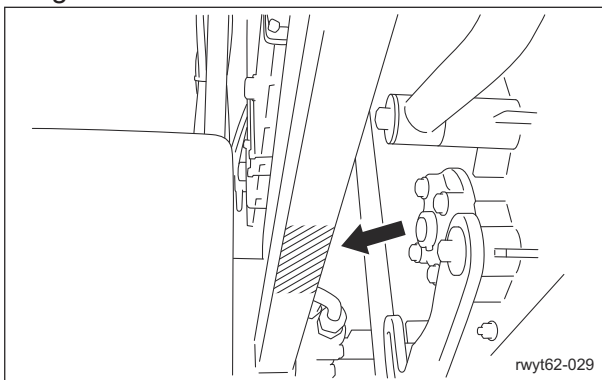
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1	Right front brush frame mount area
2	Right rear frame area
3	Left front brush frame mount area
4	Left rear frame area

1. Right front brush frame mount area



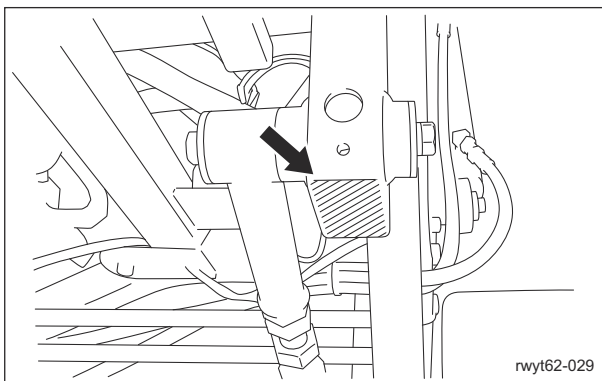
rwy62-027

2. Right rear frame area



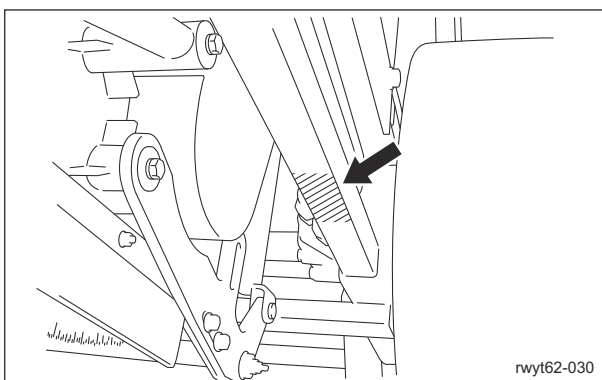
rwy62-028

3. Left front brush frame mount area



rwy62-029

4. Left rear frame area



rwy62-030

Inspection and Cleaning

Inspect and clean the machine with the goals of the followings.

- Accident prevention
- Failure prevention
- Performance retention

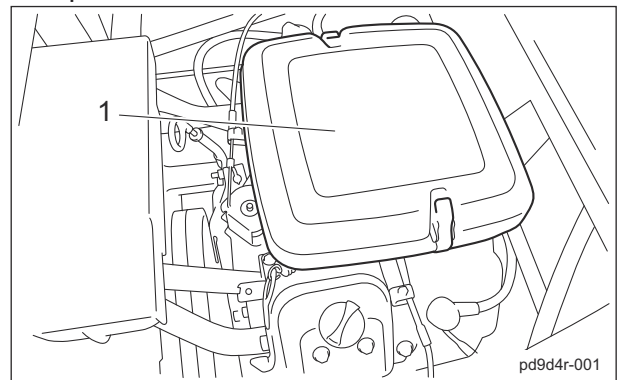
Make efforts for early detection of the machine failure and prevention of the sudden occurrence of trouble.

Perform maintenance and repair works immediately if any abnormality is found in the machine.

Engine

Cleaning of Air Cleaner Element

1. Open the underseat cover.



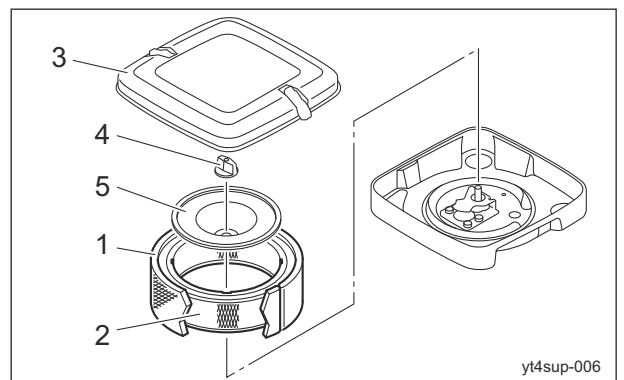
pd9d4r-001

1 Air cleaner

2. Remove the clip, and then remove the cover.

3. Remove the knob and plate, and then remove the air cleaner filter.

4. Remove the pre-cleaner from the air cleaner filter.



yt4sup-006

1	Pre-cleaner
2	Air cleaner filter
3	Cover
4	Knob
5	Plate

Important

When cleaning the air cleaner filter, do not use a petroleum solvent.
When cleaning and drying the air cleaner filter, do not use compressed air.
Do not infiltrate oil with the pre-cleaner.

- 5. Rinse the pre-cleaner with liquid detergent and dry it out by pressing with clean cloth.
- 6. While paying close attention not to damage the air cleaner filter, tap a solid portion of the air cleaner filter to remove dust and dirt. If the air cleaner filter is damaged or dirty, replace it.
- 7. Install the air cleaner filter and pre-cleaner.
- 8. Install the plate and knob.
- 9. Install the cover, and then fix it securely using the clip.
- 10. Close the underseat cover.

Cleaning of Fuel Strainer

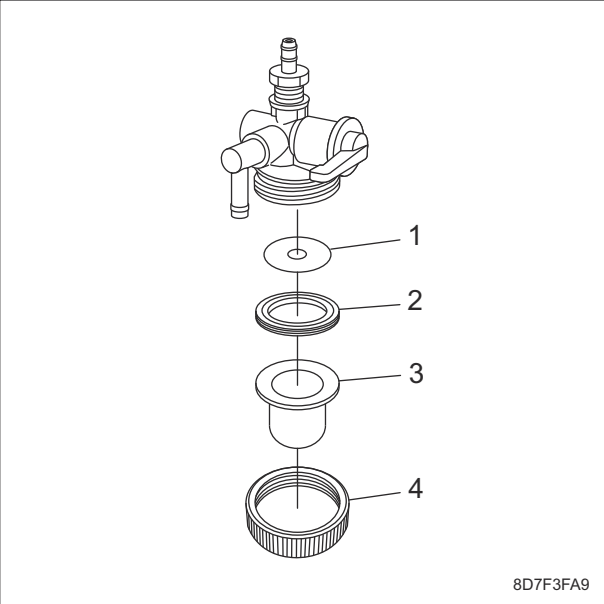
If the fuel strainer becomes clogged with dust and dirt, the fuel flow will become insufficient. Periodically clean it.

Important

Shut off the fuel valve, and then clean the fuel strainer in a clean location, free of dust and dirt.

- 1. Open the underseat cover.

- 2. Remove the filter pot, wash the filter and inside of the filter pot using a solvent, such as a hardly flammable kerosene, and then blow compressed air to dry them.



8D7F3FA9

1	Filter
2	Packing
3	Filter pot
4	Ring

- 3. Make sure that there is no fuel leakage after it is installed.
- 4. Close the underseat cover.

Main Vehicle

Inspection of Hydraulic Hoses and Pipes

Warning

When checking the hydraulic circuit for pinhole leaks or oil leakage from nozzles, do not use your hands. Use items such as paper or corrugated cardboard to find leakage points.
Be extremely careful with high-pressure oil as it may pierce your skin, resulting in personal accidents.
If fluid is injected into the skin it must be surgically removed within a few hours by a doctor familiar with this form of injury or gangrene may result.

- 1. Make sure that there is no wear, deterioration or damage in the hydraulic hoses and pipes.

2. Make sure that there is no looseness in the connecting portion of the hydraulic hoses and pipes.
3. Check underneath the machine for hydraulic oil leakage.

Inspection of Belts

Warning

Be sure to stop the engine before inspecting the belts.

Warning

If you have removed any covers, etc., during inspection, make sure that you securely re-attach them in their original positions. If covers, etc., remain removed, the operator or the mechanic may come into contact with rotating parts or belts, and foreign objects may fly off, possibly resulting in injuries.

1. Press the middle of the belt with your finger to check the belt tension.
2. Make sure that there are no cracks, damage or abnormal wear.

Inspection of Electrical Wiring

Important

Electrical short circuit will cause fire, electrical leakage and malfunction of electrical equipments.

1. Make sure that there is no defacement in wires and terminals.
2. Make sure that there is no deterioration or damage in wires and terminals.
3. Make sure that there is no looseness in wiring connections.
4. Make sure that there is no poor terminal connection.

Inspection of Wheel Mounting Bolt

Important

Tighten the wheel mounting bolts on the specified torque by using a torque wrench.

1. Check the wheel mounting bolts and wheel nuts for looseness and coming off.
2. Check the wheel mounting bolts and wheel nuts for cracks and damages.

3. Check the wheel mounting bolts and wheel nuts for rust.
4. Check around the wheel mounting bolts and wheel nuts for traces of rust fluid.
5. Check the wheel mounting bolts for unequal bolt length.
6. Check the wheel mounting bolts and wheel nuts for stripped threads and abrasion.

Supplying Fluids

Engine

Supply of Engine Oil

Important

Do not fill too much engine oil. Otherwise, the engine may be damaged.

Important

Do not mix different types of engine oil.

Important

Be sure to use engine oil that is classified as API Service Grade SF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

Important

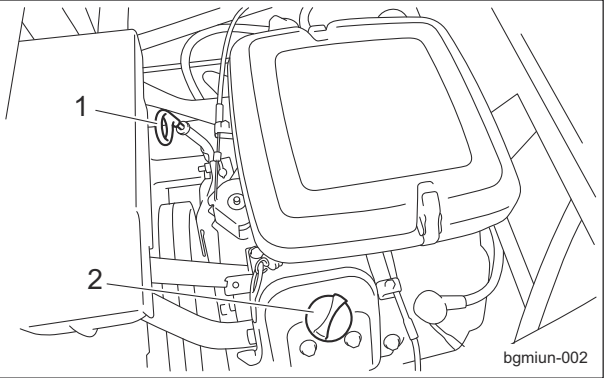
Securely install the oil level gauge and oil filler cap.

If the engine oil level is lower than the lower limit line on the oil level gauge, supply engine oil.

Supply engine oil through the oil filler port.

1. Place the machine so that the engine is level.
2. Stop the engine.
3. Open the underseat cover.

4. Remove the oil filler cap.



bgmiun-002

1	Oil level gauge
2	Oil filler cap

5. Supply new engine oil through the oil filler port.
Supply oil until it reaches a level in between the upper and lower limit lines on the oil level gauge.
6. Install the oil filler cap.
7. It will take a while for the supplied engine oil to descend into the oil pan.
Check the oil level again 10 to 20 minutes after supplying the oil.
If the oil level is low, supply oil again until it reaches the specified level.
8. Close the underseat cover.

Main Vehicle

Supply of Hydraulic Oil

 **Caution**

Keep fire away while supplying the hydraulic oil.
Do not smoke.

Important

Supply hydraulic oil after checking the oil in the hydraulic tank has been sufficiently cooled down.
Oil level changes depending on the hydraulic oil temperature.

Important

Do not mix different types of oil.

Important

For the hydraulic oil to be used, consult Characteristics of Hydraulic Oil and use the oil whose characteristics are equivalent or superior to those specified there.
Especially regarding kinematic viscosity and viscosity index, use of hydraulic oil whose figures are less than those of the specified hydraulic oil will cause a malfunction in the hydraulic circuit.

■ Characteristics of Hydraulic Oil

ISO Viscosity Grade		ISO VG46
Density	15 °C (59 °F)	0.873 g/cm ³ (0.0315 lb/in ³)
API Gravity		30.6
Flash Point (Open Cup)		230 °C (446 °F)
Pour Point		-30 °C (-22 °F)
Kinematic	40 °C (104 °F)	46 mm ² /s (46 cSt)
Viscosity	100 °C (212 °F)	7 mm ² /s (7 cSt)
Viscosity Index		109

■ Characteristics of Hydraulic Oil with conditions of use

Hydraulic oil of ISO viscosity grade VG68 can be used only if the following condition is met:

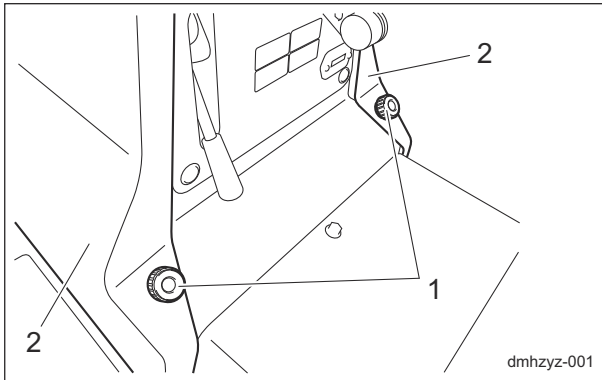
- The outside temperature must be 20 °C (68 °F) or more during engine operation.

ISO Viscosity Grade		ISO VG68
Density	15 °C (59 °F)	0.878 g/cm ³ (0.0318 lb/in ³)
API Gravity		29.7
Flash Point (Open Cup)		252 °C (486 °F)
Pour Point		-30 °C (-22 °F)
Kinematic	40 °C (104 °F)	68 mm ² /s (68 cSt)
Viscosity	100 °C (212 °F)	9 mm ² /s (9 cSt)
Viscosity Index		107

Note:

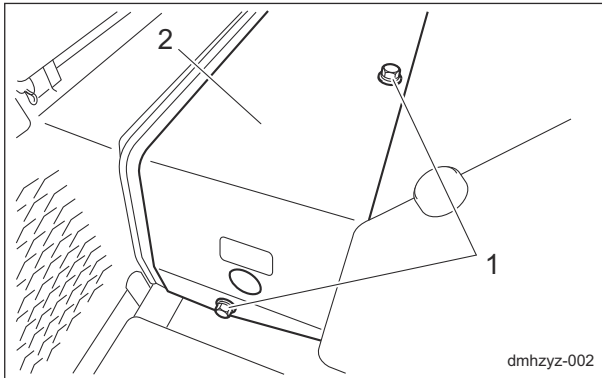
In Japan, "Shell Tellus S2M46 (ISO VG46)" and "Shell Tellus S2M68 (ISO VG68)" meet the characteristics described above.
However, in other countries, the specification of Shell Tellus S2M46 and Shell Tellus S2M68 can be below what is required.
Please check the product data sheet to ensure that it meets the requirements before using.

1. Remove the knobs, and then open the front cover.



1	Knobs
2	Front cover

2. Remove the bolts, and then open the cover.

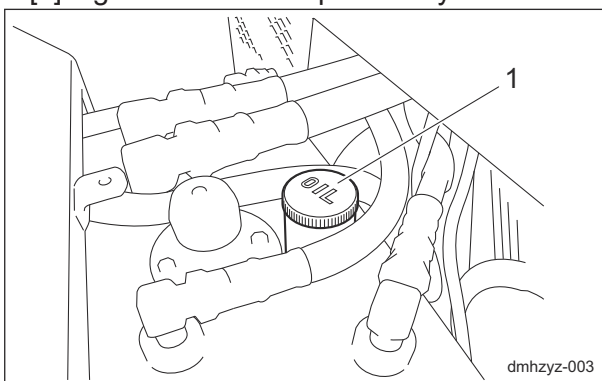


1	Bolt
2	Cover

3. If the hydraulic oil level is low, follow the steps below to supply oil.

[1] Open the tank cap, and then supply hydraulic oil through the oil filling port until the oil level reaches the middle of the oil gauge on the hydraulic tank.

[2] Tighten the tank cap securely.



1	Tank cap
---	----------

4. Start the engine, and then repeat the steps below a few times.
 - Raise and lower the brush frame.
 - Raise and lower the bucket.
5. Lower the brush frame and the bucket and maintain that position on a level surface, and then check to see if the oil level is at the middle of the oil gauge.
If the hydraulic oil level is low, supply oil again until it reaches the specified level.
6. Check underneath the machine for oil leakage.
7. Install the cover.
8. Close the front cover.

Supply of Battery Fluid

 **Danger**

If battery fluid comes into contact with eyes, it may result in blindness. Immediately flush with plenty of water and take medical care from an ophthalmologist.

 **Danger**

Do not drink battery fluid.
If battery fluid enters the mouth or is swallowed, it may result in burns inside the mouth. Immediately and repeatedly gargle with plenty of water, then drink plenty of water, and take medical care.

 **Danger**

When you supply battery fluid, wear protective garments and safety glasses, etc.

 **Warning**

If battery fluid adheres to the skin or clothing, it may cause burns or damage clothing. Immediately flush with plenty of water, then wash thoroughly with soap.

 **Warning**

Do not allow the battery fluid level to become lower than the LOWER LEVEL (minimum fluid level line).
The battery may explode if it is used or charged while the battery fluid level is at the LOWER LEVEL (minimum fluid level line).

 **Warning**

When refilling, do not fill purified water above the UPPER LEVEL (maximum fluid level line). Doing so may result in electrolyte leaks.

 **Caution**

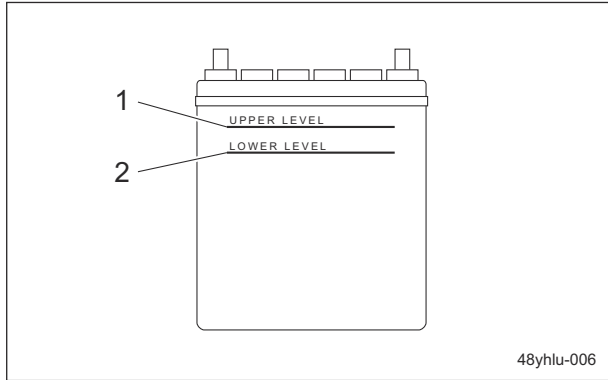
Implement after the engine and muffler etc. have well cooled down.
Otherwise, you may get burned.

Important

If battery fluid adheres to the vehicle, it may cause corrosion.
Wipe it off with a cloth dampened with water, and then flush with water.

If the battery fluid level is lower than halfway between the UPPER LEVEL (maximum fluid level line) and LOWER LEVEL (minimum fluid level line), add purified water.

1. Loosen the vent plug and remove it.
2. Add purified water up to the UPPER LEVEL (maximum fluid level line)
3. Tighten the vent plug securely.



48yhlu-006

1	Maximum fluid level line
2	Minimum fluid level line

Greasing

About Greasing

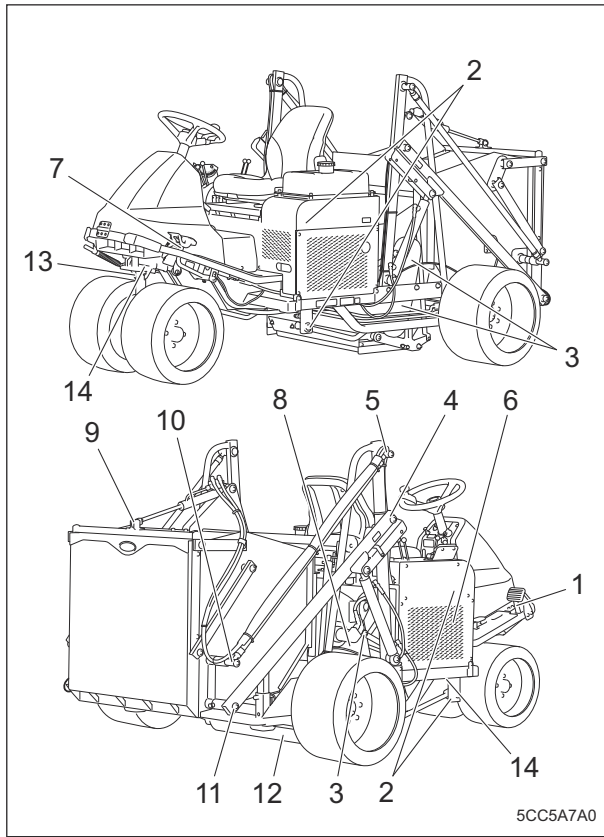
Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.

Add urea-based No. 2 grease in accordance with the Maintenance Schedule.

Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".

Add grease using the specified grease or lubricant.

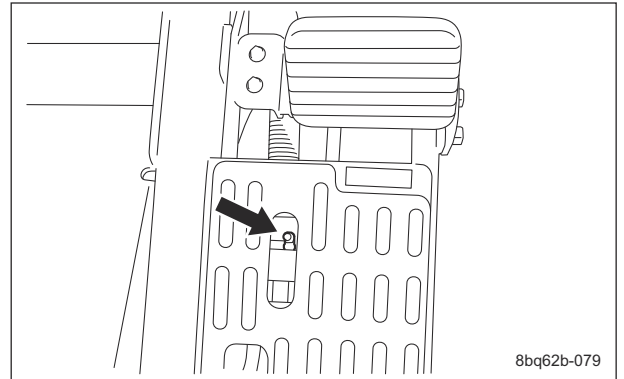
Greasing Points



5CC5A7A0

	Location	No. of Greasing Points
1	Traveling pedal fulcrum	1
2	Brush frame fulcrum	4
3	Flange bearing	3
4	Upper connecting pipe	2
5	Upper adjusting pipe	2
6	Belt tension lever fulcrum (lower pulley for pump)	1
7	Brake pedal fulcrum	1
8	Pump neutral lever fulcrum (upper piston pump)	1
9	Bucket lid cylinder	1
10	Lower adjusting pipe	2
11	Lower connecting pipe	2
12	Rear roller	2
13	Front wheel arm	1
14	Tie rod end (#11554-)	2

1. Traveling pedal fulcrum

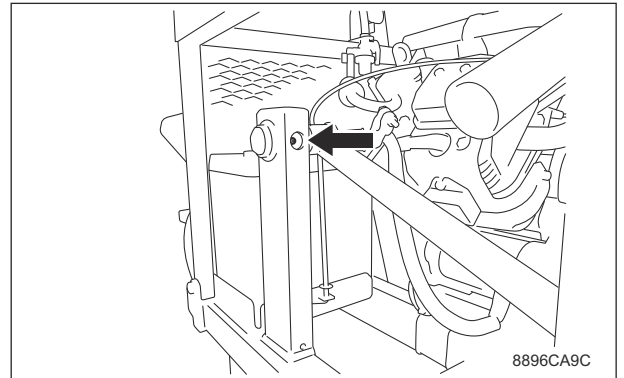


8bq62b-079

2. Brush frame fulcrum

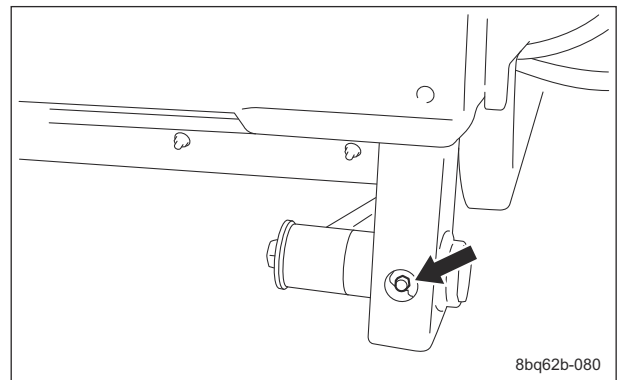
There is one point each on the upper, lower, left and right.

Upper



8896CA9C

Lower

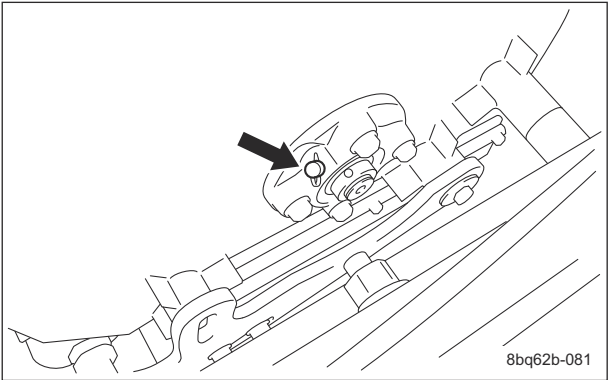


8bq62b-080

Maintenance

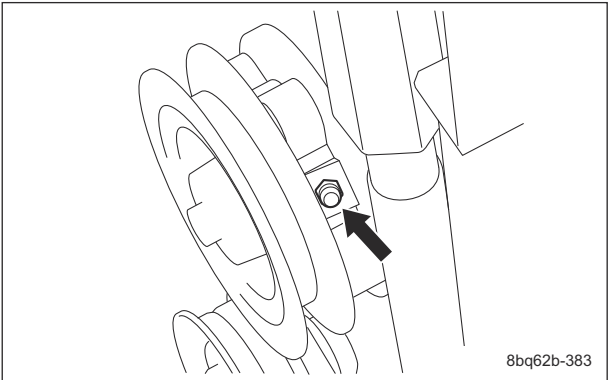
3. Flange bearing

There are three points on the left and right.
Right



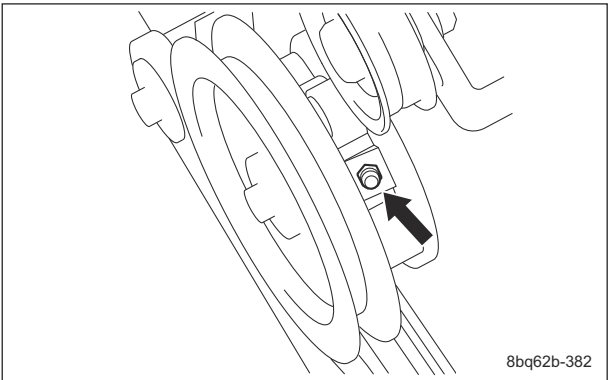
8bq62b-081

Upper left



8bq62b-383

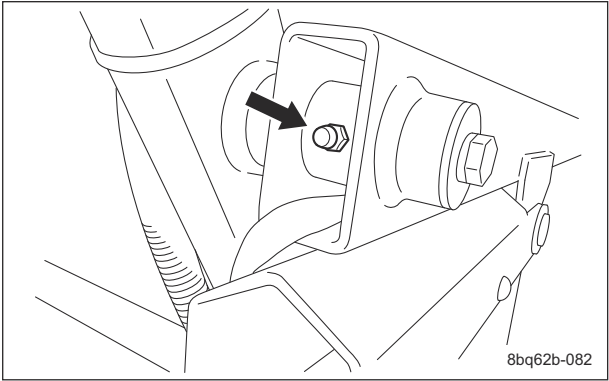
Lower left



8bq62b-382

4. Upper connecting pipe

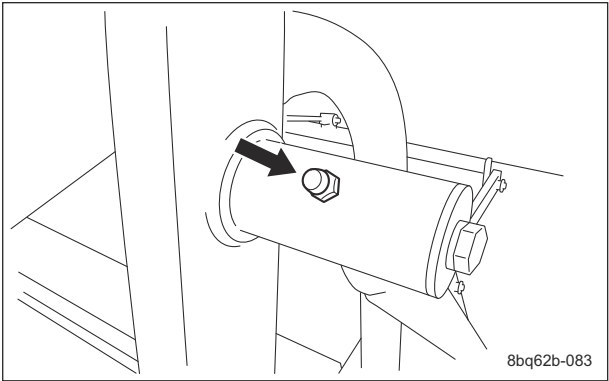
There is one point each on the left and right.



8bq62b-082

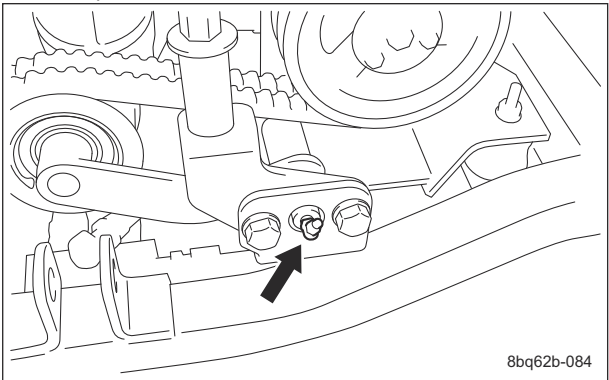
5. Upper adjusting pipe

There is one point each on the left and right.



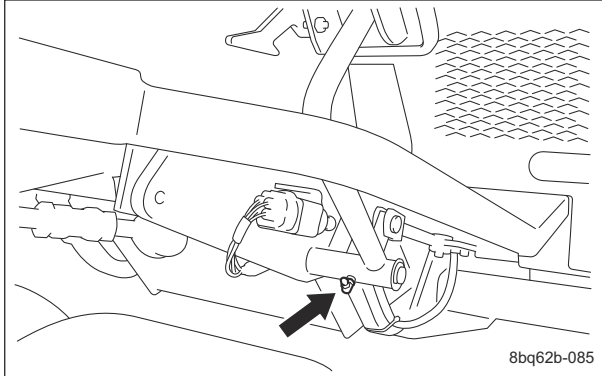
8bq62b-083

6. Belt tension lever fulcrum (lower pulley for pump)



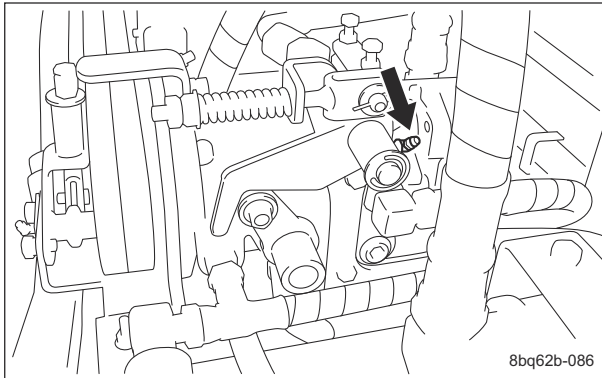
8bq62b-084

7. Brake pedal fulcrum



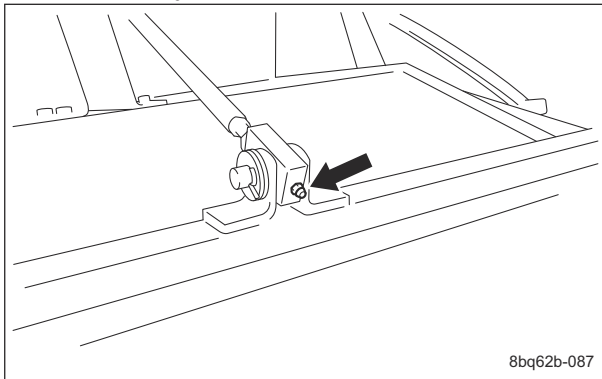
8bq62b-085

8. Pump neutral lever fulcrum (upper piston pump)



8bq62b-086

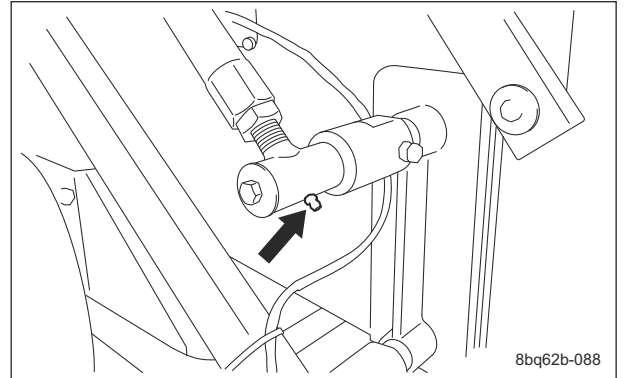
9. Bucket lid cylinder



8bq62b-087

10. Lower adjusting pipe

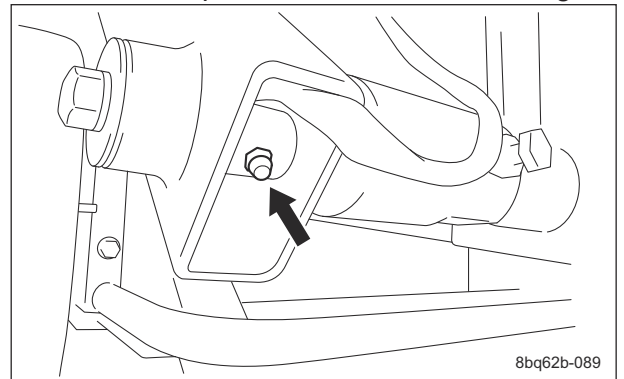
There is one point each on the left and right.



8bq62b-088

11. Lower connecting pipe

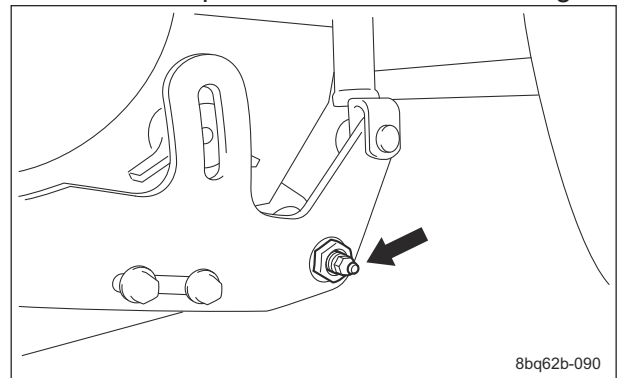
There is one point each on the left and right.



8bq62b-089

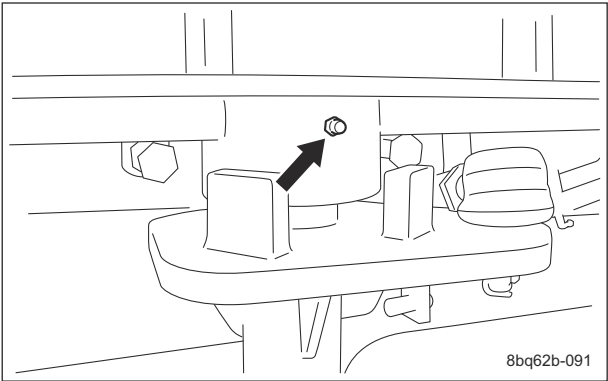
12. Rear roller

There is one point each on the left and right.



8bq62b-090

13. Front wheel arm

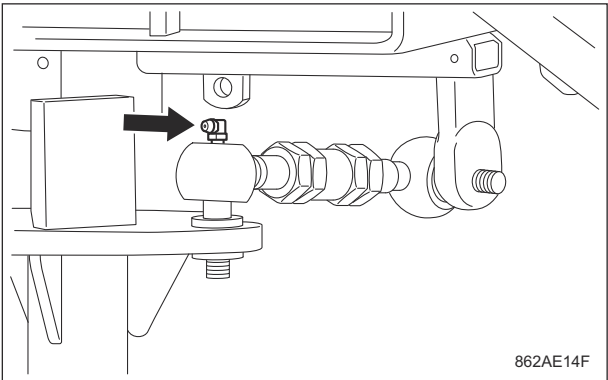


8bq62b-091

14. Tie rod end

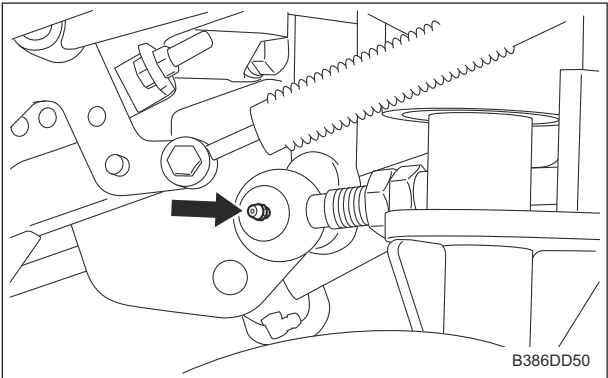
There are two points.
Add 9 g (0.02 lb) of DYNAMAX GREASE EP NO.1 every 3 months of operation.
Note :
The appropriate greasing amount is that it sticks out a little from the tie rod end rubber boot.

Front wheel arm side



862AE14F

Steering gearbox side



B386DD50

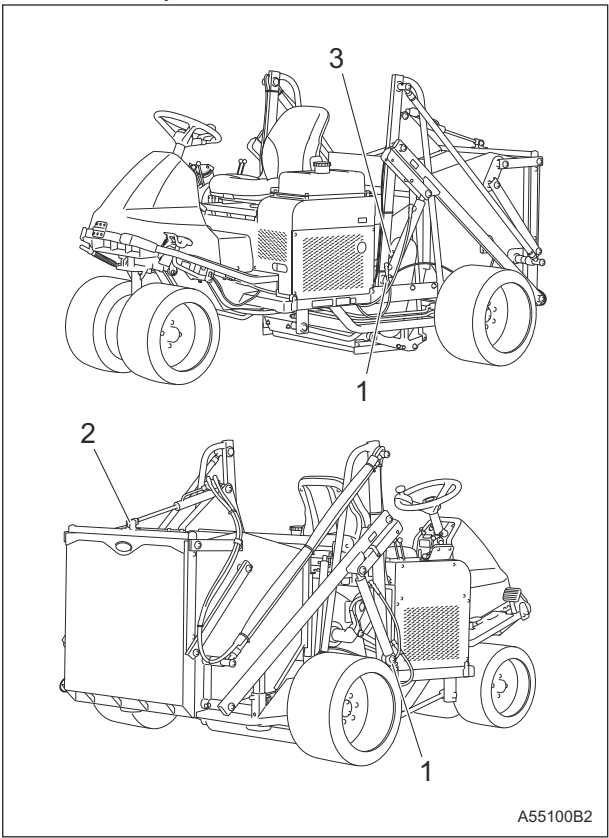
Lubrication

About Lubrication

It is necessary to lubricate moving parts so that they will not become stuck or damaged.
The locations where lubricant is used are indicated in "Lubricating Points".
Apply the lubricant.

Lubricating Points

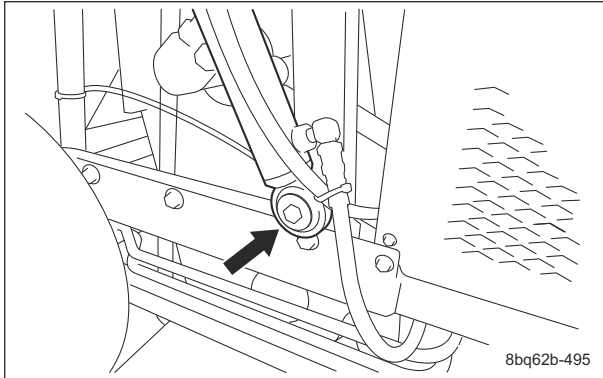
Apply lubricant at the following locations every 50 hours of operation.



A55100B2

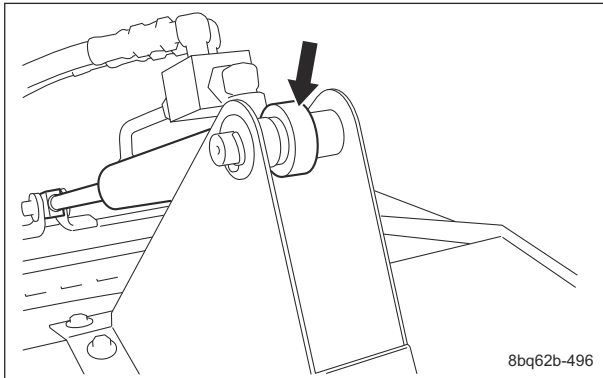
	Location	No. of lubricating points
1	Bucket up/down cylinder spherical bearing	2
2	Bucket lid open/close cylinder spherical bearing	1
3	Brush frame up/down cylinder spherical bearing	1

1. Bucket up/down cylinder spherical bearing
There is one point each on the left and right.



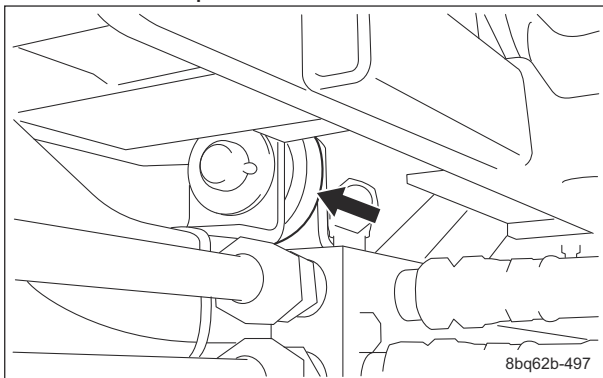
8bq62b-495

2. Bucket lid open/close cylinder spherical bearing
There is one point.



8bq62b-496

3. Brush frame up/down cylinder spherical bearing
There is one point.



8bq62b-497

Adjustment

Main Vehicle

Adjustment of Brushes

Caution

For maintenance service, raise the empty bucket.

Important

If the brush operation height is inadequate, cores will not be properly collected.

Important

If the left and right sides of the brushes are at different heights, the cores will not be uniformly collected, and the brushes will wear unevenly.

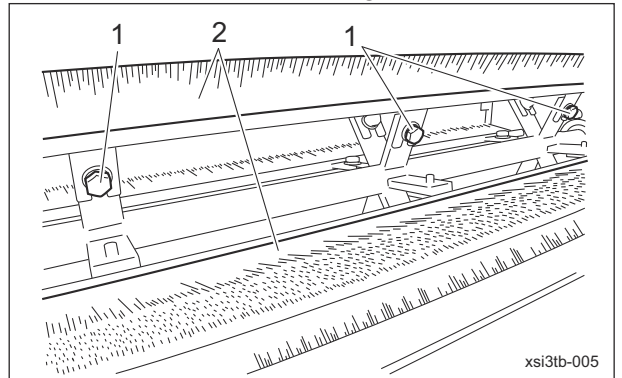
If the rotary brush becomes too short, adjust the positions of the brush tips.

1. Move the machine to level ground.
2. Apply the parking brake.
3. Raise the bucket to its highest position.
4. Stop the engine.

Warning

To keep the position of raised bucket, be sure to lock it with the cylinder lock.

5. Lock the bucket with the cylinder lock.
6. Remove the brush cover.
7. Loosen the bolts securing the brush.



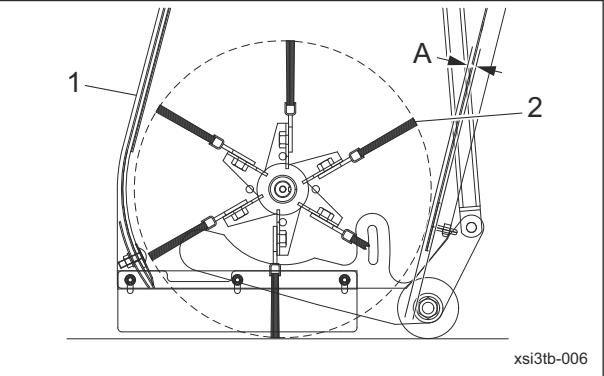
xsi3tb-005

1	Bolt
2	Brush

Important

Evenly install the brush.

8. Adjust the brush so that there is a clearance of approximately 5 mm (0.20 in) between its tip and the brush frame, and then temporarily tighten the bolts.



xsi3tb-006

1	Brush frame
2	Tip of rotary brush
A	5 mm (0.20 in)

9. Slowly rotate the rotary brushes by hand, and then follow the same steps to adjust the remaining brushes and temporarily tighten the bolts.
10. Slowly rotate the rotary brushes by hand, check the clearance again and tighten the bolts so that all the clearances between the brush tips and the brush frame will be the same.
11. After making adjustments of all the brushes and tightening the bolts, tighten all bolts firmly.
12. Install the brush cover.
13. Start the engine, rotate the brushes, and then check that there is no contact between or vibration in the brushes and brush frame.

Adjustment of Rotary Plates

Caution

For maintenance service, raise the empty bucket.

Important

Adjust all rotary plates properly. Otherwise vibration may occur, causing damage or an accident.

Important

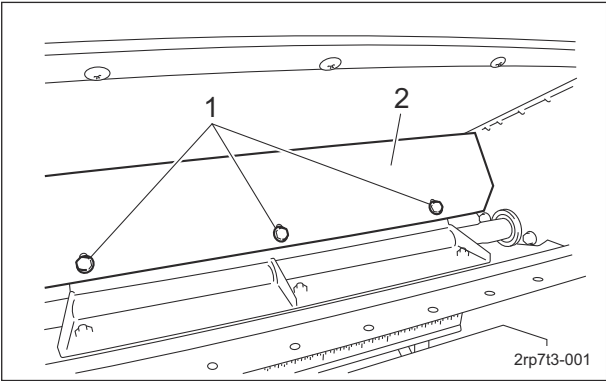
If the gap between the rotary plates and brush frame is not appropriate, cores will not be properly collected.

1. Move the machine to level ground.
2. Apply the parking brake.
3. Raise the bucket to its highest position.
4. Stop the engine.

Warning

To keep the position of raised bucket, be sure to lock it with the cylinder lock.

5. Lock the bucket with the cylinder lock.
6. Remove the brush cover.
7. Loosen the bolts securing the rotary plate.



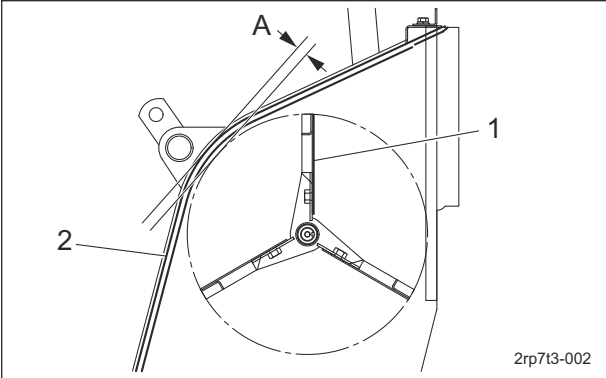
2rp7t3-001

1	Bolt
2	Rotary plate

Important

Evenly install the rotary plate.

8. Adjust the rotary plate so that there is a clearance of approximately 5 mm (0.20 in) between it and the brush frame, and then temporarily tighten the bolts.



2rp7t3-002

1	Rotary Plates
2	Brush frame
A	5 mm (0.20 in)

9. Slowly rotate the rotary plates by hand, and then follow the same steps to adjust the remaining rotary plates and temporarily tighten the bolts.
10. Slowly rotate the rotary plates by hand, check the clearance again and tighten the bolts so that all the clearances between the rotary plates and the brush frame will be the same.
11. After making adjustments of all the rotary plates and tightening the bolts, tighten all bolts firmly.
12. Install the brush cover.
13. Start the engine, rotate the rotary plates, and then check that there is no contact between or vibration in the rotary plates and brush frame.

Adjustment of Front Apron

Caution

Be sure to stop the engine before adjusting the front apron.

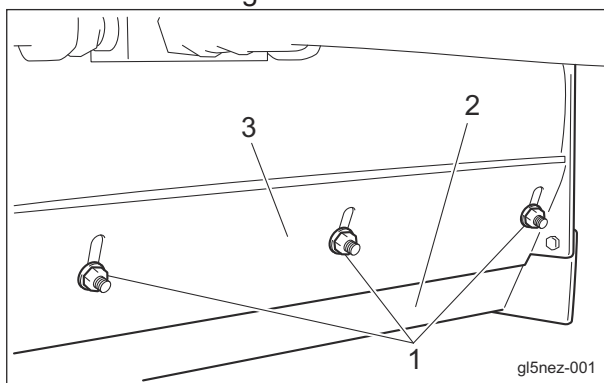
Important

Check that the front apron and front apron adjusting plate are installed straight, with the left and right sides at the same height.

Important

Adjust the height of the front apron according to the core size and quantity.

1. Loosen the flange nut.



gl5nez-001

1	Flange nut
2	Front apron
3	Front apron adjusting plate

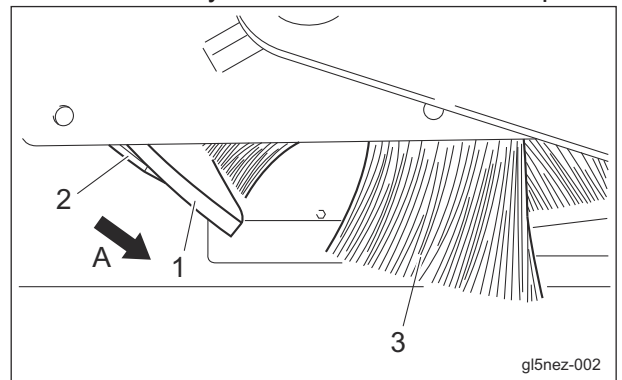
Important

Tighten the nut until 3 or 4 bolt threads are visible.

2. Adjust the front apron and front apron adjusting plate, and then tighten the flange nut.

[1] When to lower the apron

- Small cores
- Small quantity
- Cores fly out in front of the front apron.



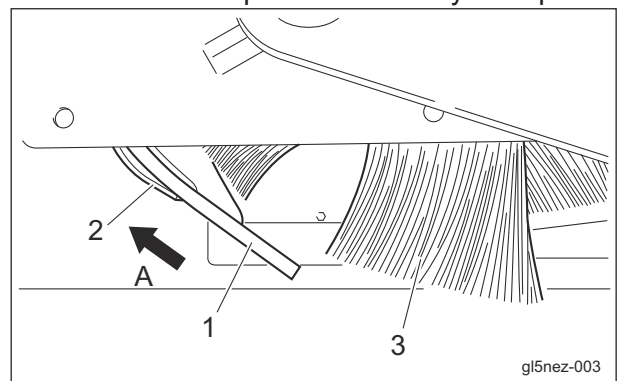
gl5nez-002

gl5nez-002

1	Front apron
2	Front apron adjusting plate
3	Brush
A	Lower

[2] When to raise the apron

- Large cores
- Large quantity
- Cores are pressed down by the apron.



gl5nez-003

gl5nez-003

1	Front apron
2	Front apron adjusting plate
3	Brush
A	Raise

Adjustment of Belt Tension

Warning

Be sure to stop the engine before adjusting the belts.

Warning

If you have removed covers, etc., be sure to securely install them in their original positions. If covers, etc., remain removed, the operator or the mechanic may come in contact with rotating parts or belts, or foreign objects may fly off, possibly resulting in injuries.

Important

For the specified value of belt tension, refer to Adjusted Values.
Check belt tension after rotating the belt several times.

- Adjustment of Pump Drive Belt
1. Move the machine to a level ground.

2. Apply the parking brake.

3. Lower the brush frame and the bucket.

4. Stop the engine.

5. Open the underseat cover.

6. Check the belt tension.

The criterion for the belt tension is that the belt slacks approximately 10 mm (0.39 in) when you apply a force of 98 N (10 kgf) with your finger to the belt at the middle point between the pulleys (arrow in the diagram).

7. If the belt tension is not at the approximate value, follow the steps below to adjust it.

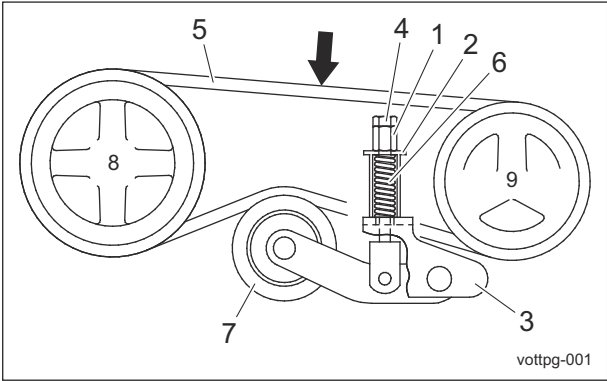
[1] Loosen the nut.

[2] Adjust the belt tension with high nut.

• Tighten the high nut to increase the belt tension.

• Loosen the nut to reduce the belt tension.

- [3] Tighten the high nut until there is no clearance between the spring cover and the tension fulcrum fitting.
- [4] Lock it with the nut.



vottpg-001

1	High nut
2	Spring cover
3	Tension fulcrum fitting
4	Nut
5	Belt
6	Spring
7	Tension pulley
8	Engine pulley
9	Pump pulley

8. After adjustment of the belt tension, check the belt tension again.

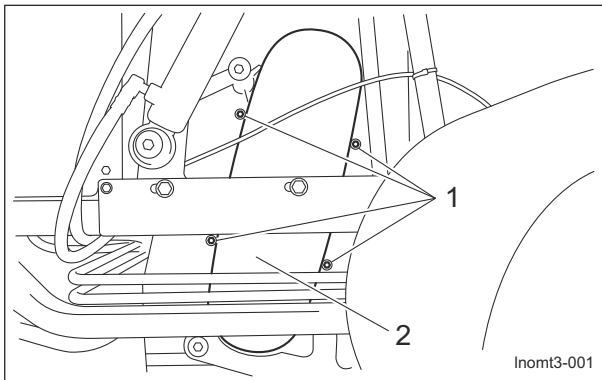
If the belt tension is still not at the approximate value after repeating the adjustment several times, replace the belt with a new one.
9. Close the underseat cover.

■ Adjustment of Brush Belt

Important

If the brush belt is incorrectly adjusted, the brushes will not rotate properly.

1. Move the machine to a level ground.
2. Apply the parking brake.
3. Lower the brush frame and the bucket.
4. Stop the engine.
5. Remove the bolts.
6. Remove the belt cover.



Inomt3-001

1	Bolt
2	Belt cover

7. Check the belt tension.

The criterion for the belt tension is that the belt slacks approximately 10 mm (0.39 in) when you apply a force of 98 N (10 kgf) with your finger to the belt at the middle point.

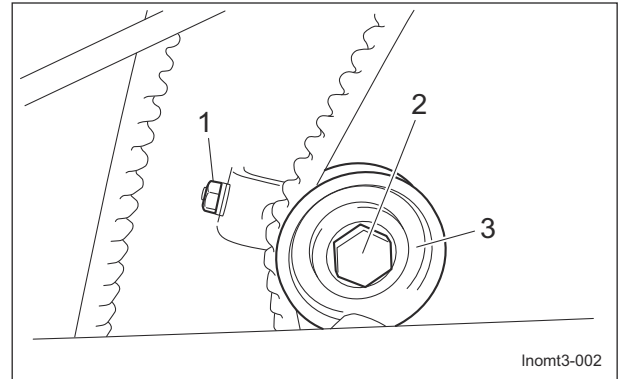
8. If the belt tension is not at the approximate value, follow the steps below to adjust it.

[1] Loosen the bolt.

[2] Adjust the tension pulley with the nut.

- Tighten the nut to increase the belt tension.
- Loosen the nut to reduce the belt tension.

[3] Tighten the bolt.



Inomt3-002

1	Nut
2	Bolt
3	Tension pulley

9. After adjustment of the belt tension, check the belt tension again.

If the belt tension is still not at the approximate value after repeating the adjustment several times, replace the belt with a new one.

10. Install the belt cover.

Adjustment of Speed Adjusting Plate

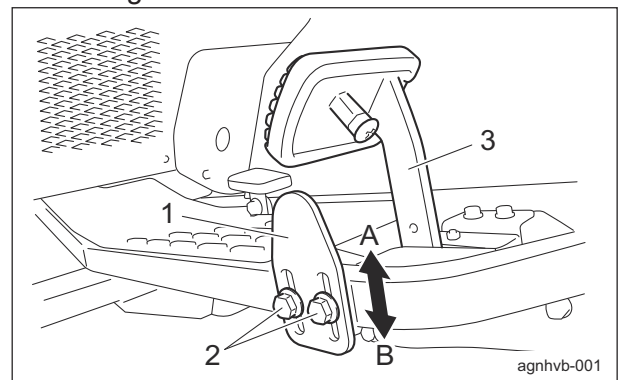
⚠ Warning

Since it is dangerous, do not adjust while traveling.

The bolts can be used to adjust the height of the speed adjusting plate.

The speed adjusting plate is used to maintain a fixed operation speed.

1. Loosen the bolts.
2. Determine the operation speed, adjust the height of the speed adjusting plate, and then tighten the bolts.



agnhvb-001

1	Speed adjusting plate
2	Bolt
3	Traveling pedal
A	Slower
B	Faster

Replacement

Engine

Replacement of Engine Oil

 **Caution**

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When you change the engine oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

Important

Be sure to use engine oil that is classified as API Service Grade SF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

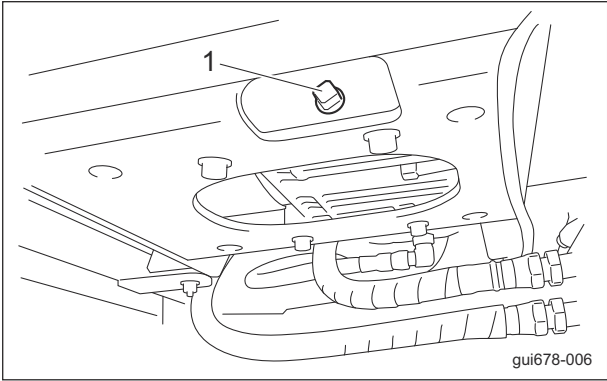
Important

Securely install the oil level gauge and oil filler cap.

Change the engine oil more frequently, if the engine oil is contaminated, and especially if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

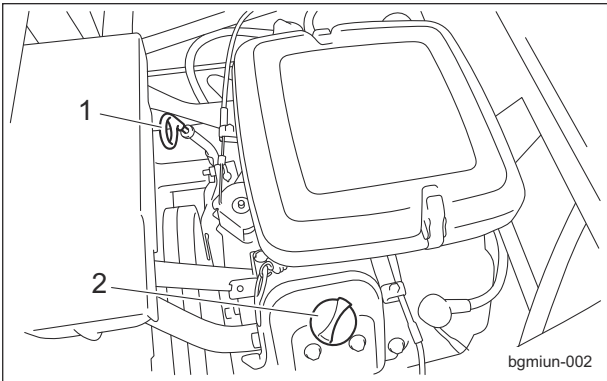
1. Follow the steps below to remove the old engine oil.
 - [1] Start the engine to warm up the engine oil.
 - [2] With the machine on a level surface, stop the engine.
 - [3] Open the underseat cover.
 - [4] Remove the drain plug while the engine oil is warm, and then drain the old engine oil into a container.

[5] Wind new sealing tape on the drain plug, and then re-place it to the engine.



1	Drain plug
---	------------

2. Remove the oil filler cap, and then supply new engine oil through the oil filler port until the oil reaches a level in between the upper and lower limit lines on the oil level gauge. The engine oil quantity is 1.0 dm³ (1.0 L).
3. Pull out the oil level gauge, and wipe the oil off the oil level gauge cleanly with papers or cloths.
4. Insert the oil level gauge all the way to check the oil level.
5. After checking the level with the oil level gauge, supply more engine oil if it is insufficient. The engine oil quantity (including the oil filter) is approximately 1.6 dm³ (1.6 L).
6. Install the oil filler cap.



1	Oil level gauge
2	Oil filler cap

7. It will take a while for the supplied engine oil to descend into the oil pan. Check the oil level again 10 to 20 minutes after supplying the oil.
8. Close the underseat cover.

9. Check underneath the machine for oil leakage.

Replacement of Engine Oil Filter

Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When replacing the engine oil filter, be sure to drain the engine oil into a container and discard it in accordance with local laws and regulations.

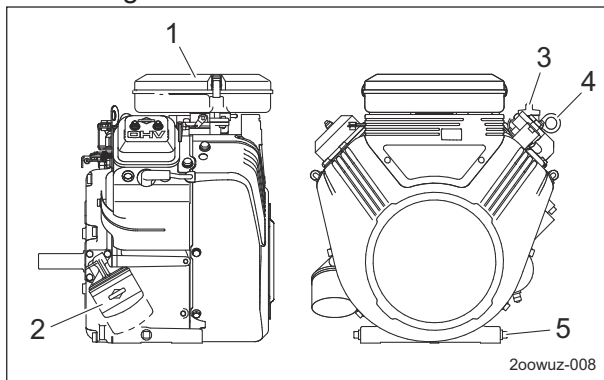
Important

Be sure to use engine oil that is classified as API Service Grade SF or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

Important

Securely install the oil level gauge and oil filler cap.

1. With the filter wrench, remove the old filter cartridge.



2oowuz-008

1	Engine
2	Filter cartridge
3	Oil filler cap
4	Oil level gauge
5	Drain plug

2. Lightly coat the packing of the new filter cartridge with engine oil.
3. Hand-tighten the filter cartridge until the packing contacts the mounting surface, and then hand-tighten additional 1/2 turn.

4. Supply engine oil until it reaches the specified level.

"Supply of Engine Oil" (Page 6-5)

5. Start the engine, and then stop it after 10 to 20 minutes.
6. Make sure that there is no oil leakage at the sealing surface of the filter cartridge.
7. Check the engine oil level.
If it is low, supply engine oil until it reaches the specified level.
8. Check underneath the machine for oil leakage.

Replacement of Air Cleaner Element

Important

A contaminated air cleaner element may cause malfunction of the engine.

1. The timing for replacing the air cleaner element is described below.
 - [1] Replace the air cleaner element in accordance with the Maintenance Schedule.
 - [2] If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.
2. Replace the air cleaner element by following the same steps as for cleaning the air cleaner element.
"Cleaning of Air Cleaner Element" (Page 6-3)

Replacement of Fuel Filter

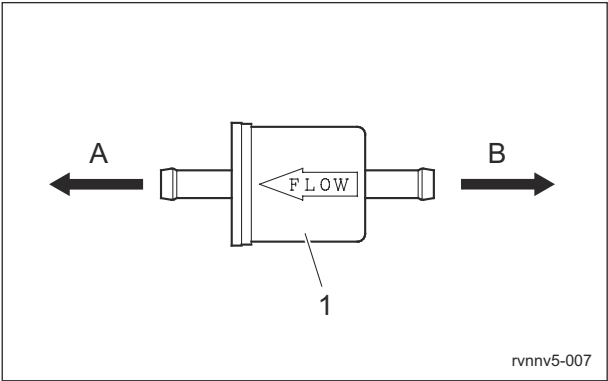
Important

While installing the fuel filter, prevent contamination with dirt or dust. The fuel contaminated with dirt or dust will cause engine failure.

Important

Since the fuel filter is a cartridge, it cannot be disassembled or cleaned.

- 1. Remove the old fuel filter.
- 2. Install a new fuel filter with the arrow marked on it pointing toward the engine.



rvnnv5-007

1	Fuel filter
A	Engine
B	Fuel cock

Important

Supply hydraulic oil after checking the oil in the hydraulic tank has been sufficiently cooled down. Oil level changes depending on the hydraulic oil temperature.

Important

If the oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

Important

For the hydraulic oil to be used, consult Characteristics of Hydraulic Oil and use the oil whose characteristics are equivalent or superior to those specified there. Especially regarding kinematic viscosity and viscosity index, use of hydraulic oil whose figures are less than those of the specified hydraulic oil will cause a malfunction in the hydraulic circuit.

■ Characteristics of Hydraulic Oil

ISO Viscosity Grade		ISO VG46
Density	15 °C (59 °F)	0.873 g/cm ³ (0.0315 lb/in ³)
API Gravity		30.6
Flash Point (Open Cup)		230 °C (446 °F)
Pour Point		-30 °C (-22 °F)
Kinematic	40 °C (104 °F)	46 mm ² /s (46 cSt)
Viscosity	100 °C (212 °F)	7 mm ² /s (7 cSt)
Viscosity Index		109

Main Vehicle

Replacement of Hydraulic Oil

⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When you change the hydraulic oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

■ Characteristics of Hydraulic Oil with conditions of use

Hydraulic oil of ISO viscosity grade VG68 can be used only if the following condition is met:

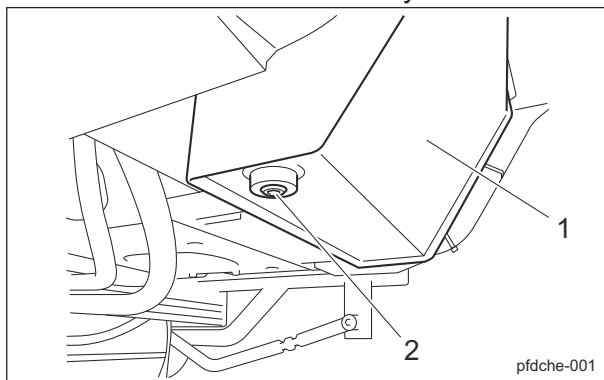
- The outside temperature must be 20 °C (68 °F) or more during engine operation.

ISO Viscosity Grade		ISO VG68
Density	15 °C (59 °F)	0.878 g/cm ³ (0.0318 lb/in ³)
API Gravity		29.7
Flash Point (Open Cup)		252 °C (486 °F)
Pour Point		-30 °C (-22 °F)
Kinematic Viscosity	40 °C (104 °F)	68 mm ² /s (68 cSt)
	100 °C (212 °F)	9 mm ² /s (9 cSt)
Viscosity Index		107

Note:

In Japan, "Shell Tellus S2M46 (ISO VG46)" and "Shell Tellus S2M68 (ISO VG68)" meet the characteristics described above. However, in other countries, the specification of Shell Tellus S2M46 and Shell Tellus S2M68 can be below what is required. Please check the product data sheet to ensure that it meets the requirements before using.

1. Follow the steps below to remove the old oil.
 - [1] Start and run the engine to warm up the oil.
 - [2] Lower the brush frame and the bucket on a level surface, and then stop the engine.
 - [3] Remove the drain plug of the hydraulic tank, and then drain the old oil into a container.
 - [4] Wind new sealing tape on the drain plug, and then attach it to the hydraulic tank.

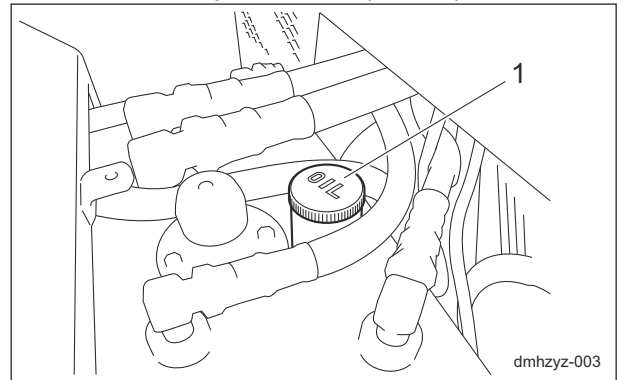


pfdche-001

1	Hydraulic tank
2	Drain plug

2. Open the tank cap, and then pour new oil from the fill port until the oil level reaches the middle of the oil gauge on the hydraulic tank.

The hydraulic tank capacity is approximately 17.0 dm³ (17.0 L).



dmhzyz-003

1	Tank cap
---	----------

3. Tighten the tank cap securely.
4. Start the engine, and then repeat the steps below a few times.
 - Raise and lower the brush frame.
 - Raise and lower the bucket.
5. Lower the brush frame and the bucket on a level surface and maintain that position, and then check to see if the oil level is at the middle of the oil gauge. If the hydraulic oil level is low, supply oil again until it reaches the specified level.
6. Check underneath the machine for oil leakage.

Replacement of Hydraulic Oil Filter

■Replacement of Hydraulic Oil Line Filter

 **Caution**

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

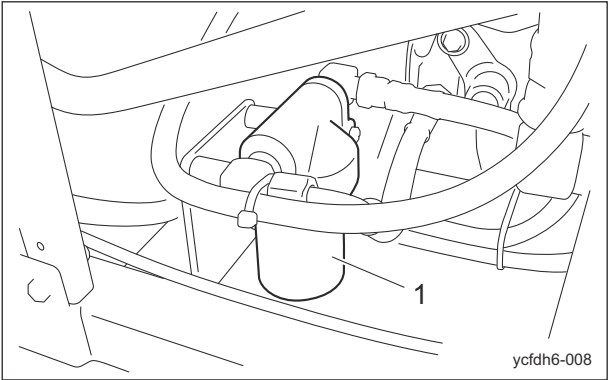
Important

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

Important

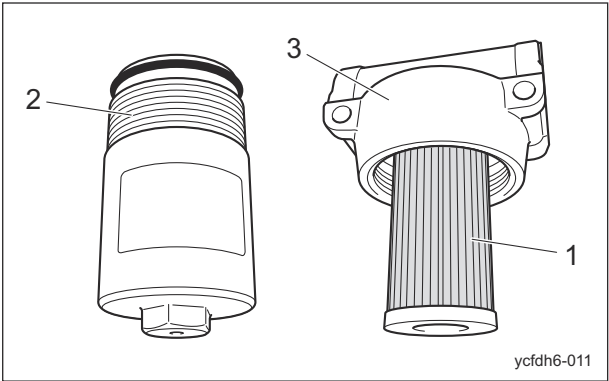
Use hydraulic oil whose specification meets the requirements.

1. Remove the cover on the right side of the seat.
2. On a level surface, lower the brush frame and the bucket, and then stop the engine.
3. Loosen the filter case and remove it.



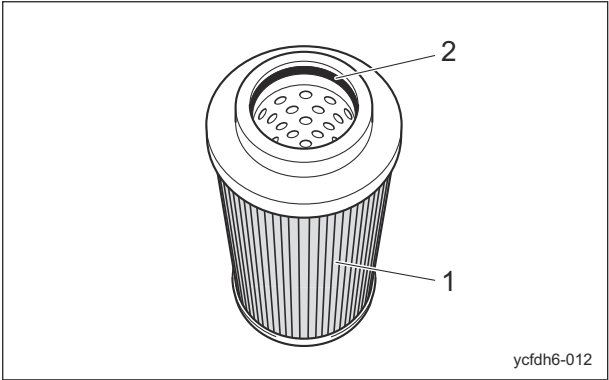
1	Filter case
---	-------------

4. Remove the old filter cartridge.



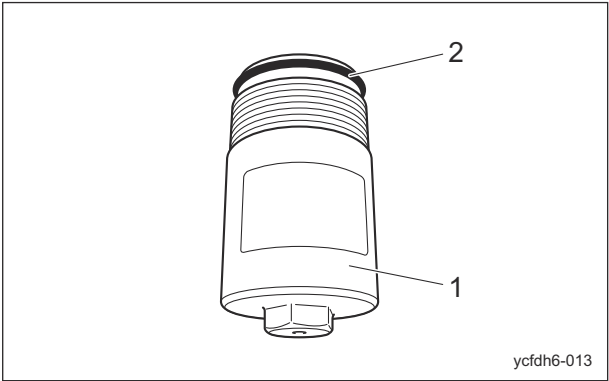
1	Filter cartridge
2	Filter case
3	Body

5. Lightly coat the O-ring of the new filter cartridge with hydraulic oil, and then install the cartridge.



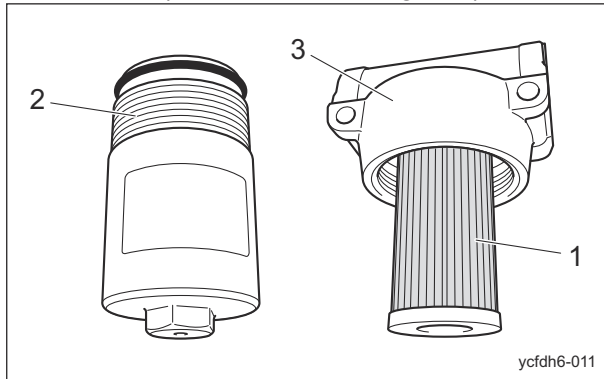
1	Filter cartridge
2	O-ring

6. Clean the inside of the filter case.
7. Make sure that there is no damage to the O-ring of the filter case, and then lightly coat the O-ring with hydraulic oil.



1	Filter case
2	O-ring

8. Install the filter case onto the body, firmly hand-tighten it, and then tighten it to 25 to 35 N·m (254.93 - 356.90 kgf-cm).



1	Filter cartridge
2	Filter case
3	Body

9. Supply hydraulic oil until it reaches the specified level.
"Supply of Hydraulic Oil" (Page 6-6)
10. Start the engine and stop it after hydraulic oil warmed.
11. Check underneath the machine for hydraulic oil leakage.
12. Install the cover on the right side of the seat.

■Replacement of Hydraulic Oil Suction Filter

⚠ Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When replacing the hydraulic oil filter, be sure to drain the oil into a container and discard it in accordance with local laws and regulations.

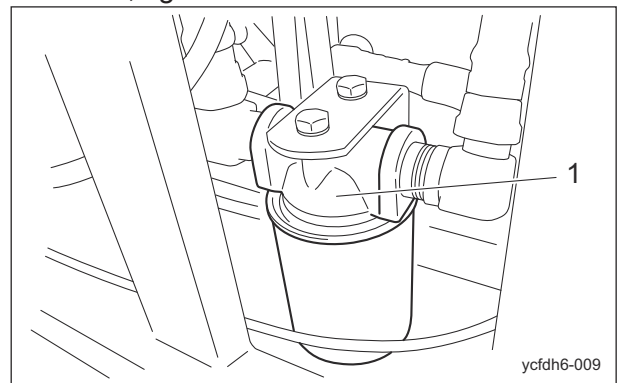
Important

If the hydraulic oil emulsifies or if it becomes even slightly less transparent, change the oil immediately.

Important

Use hydraulic oil whose specification meets the requirements.

1. Remove the cover on the right side of the seat.
2. On a level surface, lower the brush frame and the bucket, and then stop the engine.
3. Remove the old filter cartridge.
4. Lightly coat the packing of the new filter cartridge with hydraulic oil, and then install the cartridge.
5. Firmly tighten the filter cartridge by hand so that the packing contacts the mounting surface.
Then, tighten it an additional 1/2 turn.



1	Cartridge filter
---	------------------

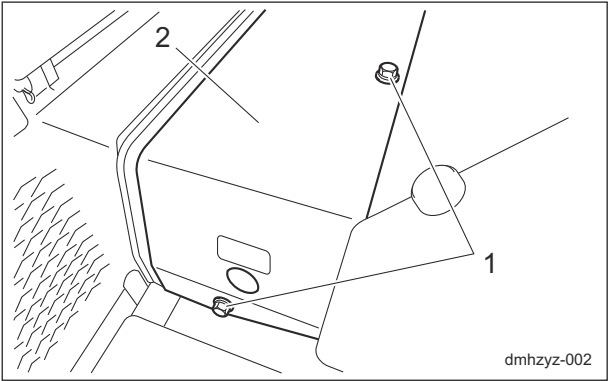
6. Supply hydraulic oil until it reaches the specified level.
"Supply of Hydraulic Oil" (Page 6-6)
7. Start the engine, and then after the hydraulic oil has warmed up, stop the engine.
8. Check underneath the machine for hydraulic oil leakage.
9. Install the cover on the right side of the seat.

Replacement of Air Breather Element

 **Caution**

Be careful with hot oil, which could cause burns if it contacts your skin.

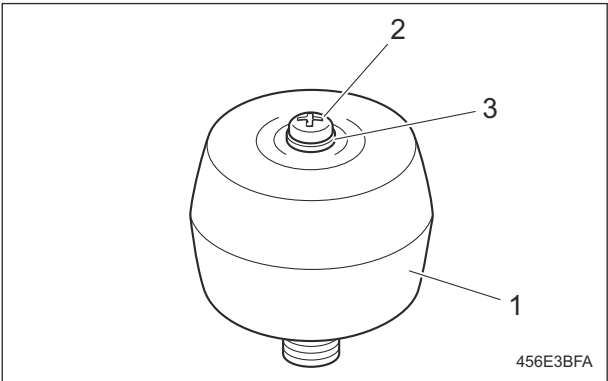
- 1. Stop the engine on a flat surface.
- 2. Open the front cover.
- 3. Remove the bolt, then the cover.



dmhzyz-002

1	Bolt
2	Cover

- 4. Loosen the air breather screw and remove the seal washer.

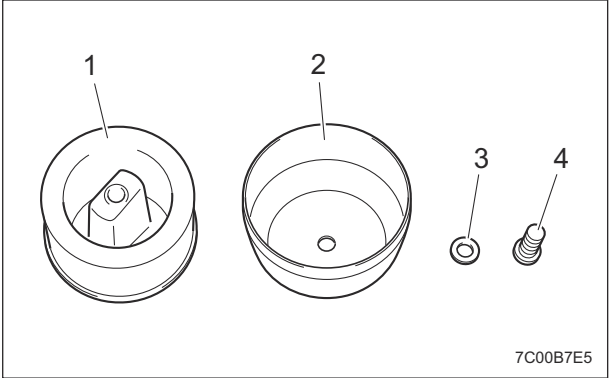


456E3BFA

1	Air breather
2	Screw
3	Seal washer

- 5. Remove the top cover of the air breather.

- 6. Remove the old element.



7C00B7E5

7C00B7E5

1	Element
2	Top cover
3	Seal washer
4	Screw

- 7. Install the new element.

Important

If the seal washer is damaged, replace it with a new one.

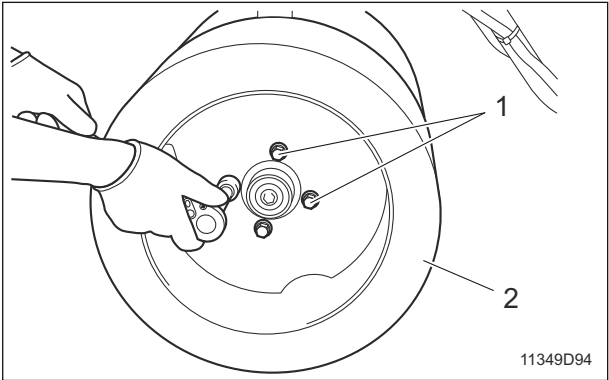
- 8. Install the top cover of the air breather.
- 9. Install the seal washer and tighten the screw.
- 10. Install the cover and tighten the bolt.
- 11. Close the front cover.

Replacement of Tires

■Replacement of Front Tires

- 1. Removing front tires
Follow the steps below to remove the front tires:

[1] Loosen the bolts.



11349D94

11349D94

1	Bolt
2	Front tire

- [2] Securely place the jacks beneath the jack-up points of the left/right front brush frame mount areas, and then raise them until the tires lift off the ground.
"Jack-up Points" (Page 6-2)

- [3] Remove the bolts.

- [4] Remove the tire from the wheel mounting seat.

2. Installing front tire

Important

Tighten the bolts in the tightening order (diagonally).

Important

Tighten the wheel mounting bolts on the specified torque by using a torque wrench.

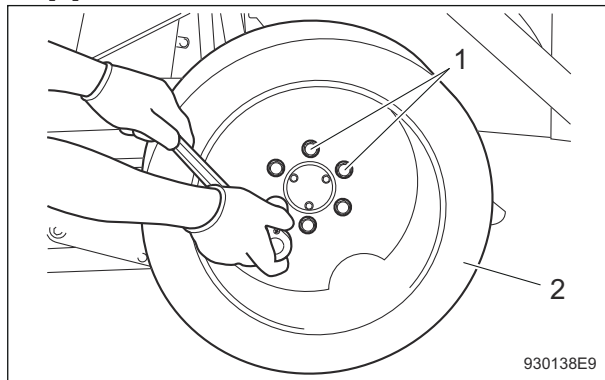
For installing the front tires, reverse the removing procedure.

■Replacement of Rear Tires

1. Removing rear tires

Follow the steps below to remove the rear tires:

- [1] Loosen the bolts.



1	Bolt
2	Rear tire

- [2] Securely place the jacks beneath the jack-up points of the rear left/right frame areas, and then raise them until the tires lift off the ground.
"Jack-up Points" (Page 6-2)

- [3] Remove the bolts.

- [4] Remove the tire from the wheel mounting seat.

2. Installing rear tire

Important

Tighten the bolts in the tightening order (diagonally).

Important

Tighten the wheel mounting bolts on the specified torque by using a torque wrench.

For installing the rear tires, reverse the removing procedure.

Replacement of Brushes

⚠ Caution

During maintenance service, raise the empty bucket.

Important

If the brush operation height is inadequate, cores will not be properly collected.

Important

If the left and right sides of the brushes are at different heights, the cores will not be uniformly collected, and the brushes will wear unevenly.

Important

Replace all brushes. Otherwise the weight will become unbalanced and vibration may occur.

If the clearance between the rotary brush tips and the brush frame cannot be adjusted to approximately 5 mm (0.20 in) due to brush wear, replace the brushes.

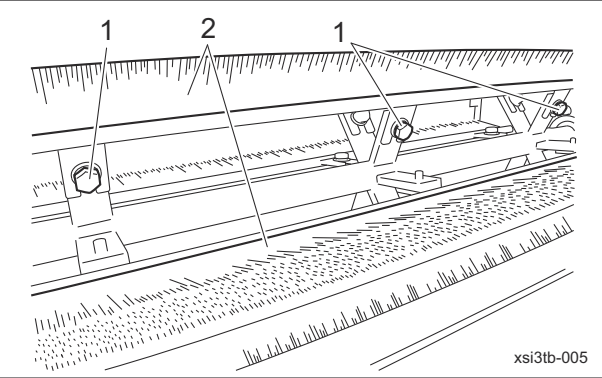
1. Move the machine to level ground.
2. Apply the parking brake.
3. Raise the bucket to its highest position.
4. Stop the engine.

⚠ Warning

To keep the position of raised bucket, be sure to lock it with the cylinder lock.

5. Lock the bucket with the cylinder lock.
6. Remove the brush cover.

7. Remove the bolts securing the brush.



1	Bolt
2	Brush

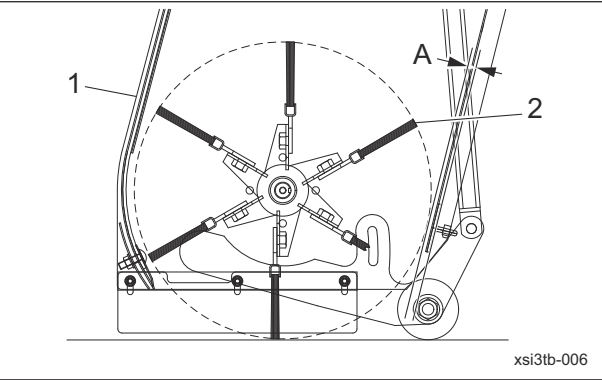
8. Remove the rotary brush.

9. Install a new rotary brush.

Important

Evenly install the brush.

10. Adjust the brush so that there is a clearance of approximately 5 mm (0.20 in) between its tip and the brush frame, and then temporarily tighten the bolts.



1	Brush frame
2	Tip of rotary brush
A	5 mm (0.20 in)

11. Slowly rotate the rotary brushes by hand, and then follow the same steps to adjust the remaining brushes and temporarily tighten the bolts.
12. Slowly rotate the rotary brushes by hand, check the clearance again and tighten the bolts so that all the clearances between the brush tips and the brush frame will be the same.

13. After making adjustments of all the brushes and tightening the bolts, tighten all bolts firmly.
14. Install the brush cover.
15. Start the engine, rotate the brushes, and then check that there is no contact between or vibration in the brushes and brush frame.

Replacement of Rotary Plates

Caution

During maintenance service, raise the empty bucket.

Important

If the rotary plates are worn, cores will not be properly collected.

Important

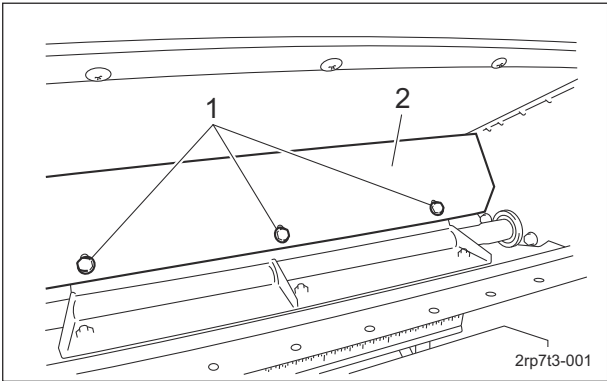
Replace all rotary plates. Otherwise the weight will become unbalanced and vibration may occur.

- If wear of the rotary plates exceeds 5 mm (0.20 in) or if they are deformed or cracked, replace the rotary plates.
1. Move the machine to level ground.
 2. Apply the parking brake.
 3. Raise the bucket to its highest position.
 4. Stop the engine.

Warning

To keep the position of raised bucket, be sure to lock it with the cylinder lock.

5. Lock the bucket with the cylinder lock.
6. Remove the brush cover.
7. Remove the bolts securing the rotary plate.



1	Bolt
2	Rotary plate

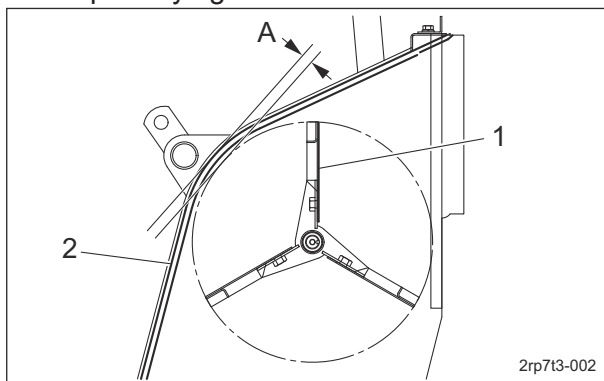
8. Remove the rotary plate.

9. Install a new rotary plate.

Important

Evenly install the rotary plate.

10. Adjust the rotary plate so that there is a clearance of approximately 5 mm (0.20 in) between it and the brush frame, and then temporarily tighten the bolts.



2rp7t3-002

1	Rotary Plates
2	Brush frame
A	5 mm (0.20 in)

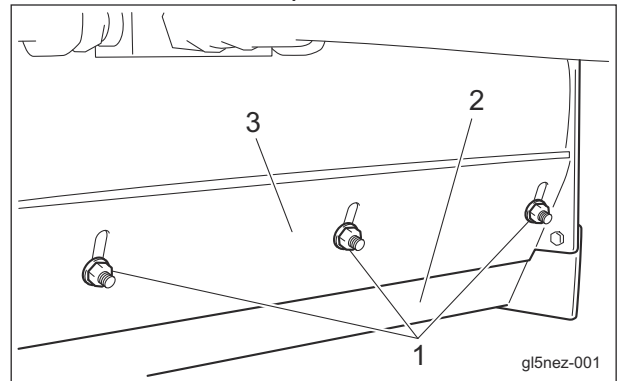
11. Slowly rotate the rotary plates by hand, and then follow the same steps to adjust the remaining rotary plates and temporarily tighten the bolts.
12. Slowly rotate the rotary plates by hand, check the clearance again and tighten the bolts so that all the clearances between the rotary plates and the brush frame will be the same.
13. After making adjustments of all the rotary plates and tightening the bolts, tighten all bolts firmly.
14. Install the brush cover.
15. Start the engine, rotate the rotary plates, and then check that there is no contact between or vibration in the rotary plates and brush frame.

Replacement of Apron

■Replacement of Front Apron

1. Remove the flange nuts.
2. Remove the front apron adjusting plate.

3. Remove the old apron.



gl5nez-001

1	Flange nut
2	Front apron
3	Front apron adjusting plate

4. Install a new apron.

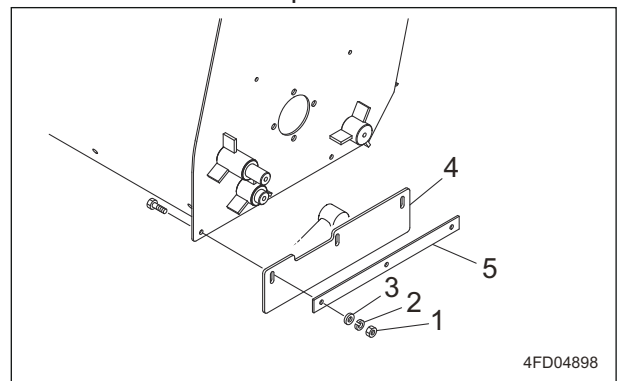
5. Install the front apron adjusting plate.

6. Adjust the front apron and front apron adjusting plate.

7. Install the flange nuts.

■Replacement of Side Apron

1. Remove the nuts, spring washers and washers.
2. Remove the side apron retainer.
3. Remove the old apron.



4FD04898

1	Nut
2	Spring washer
3	Washer
4	Side apron
5	Side apron retainer

4. Install a new apron.

5. Install the side apron retainer.

6. Install the nuts, spring washers and washers.

Replacement of Belts

 **Warning**

Be sure to stop the engine before replacing a belt.

 **Warning**

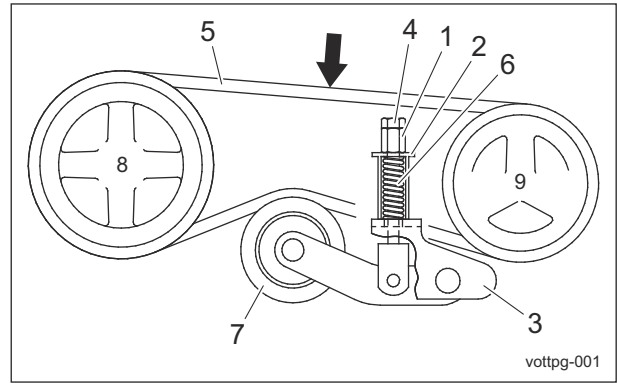
If you have removed covers, etc., be sure to securely install them in their original positions. If covers, etc., remain removed, the operator or the mechanic may come in contact with rotating parts or belts, or foreign objects may fly off, possibly resulting in injuries.

 **Caution**

When replacing a belt, be careful not to pinch your fingers/hands between the belt and pulley.

■Replacement of Pump Drive Belt

- 1. Move the machine to a level ground.
- 2. Apply the parking brake.
- 3. Lower the brush frame and the bucket.
- 4. Stop the engine.
- 5. Open the underseat cover.
- 6. Loosen the nut.
- 7. Loosen the high nut.
- 8. Remove the old belt.

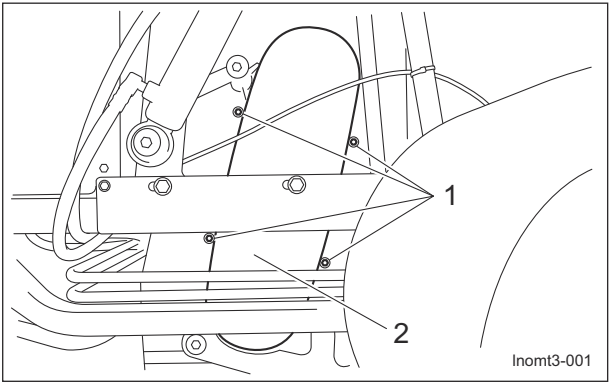


1	High nut
2	Spring cover
3	Tension fulcrum fitting
4	Nut
5	Belt
6	Spring
7	Tension pulley
8	Engine pulley
9	Pump pulley

- 9. Install the new belt.
- 10. Check the belt tension.
The criterion for the belt tension is that the belt slacks approximately 10 mm (0.39 in) when you apply a force of 98 N (10 kgf) with your finger to the belt at the middle point between the pulleys (arrow in the diagram).
- 11. Close the underseat cover.

■Replacement of Brush Belt

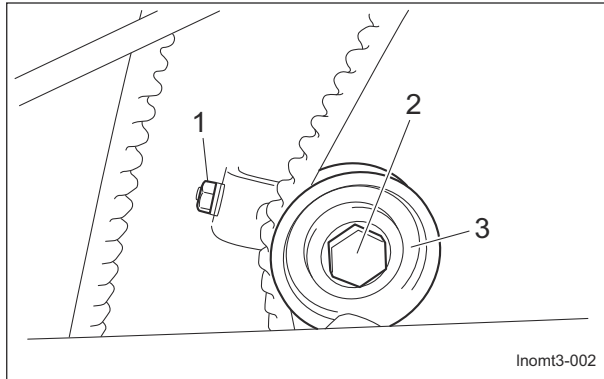
- 1. Move the machine to a level ground.
- 2. Apply the parking brake.
- 3. Lower the brush frame and the bucket.
- 4. Stop the engine.
- 5. Remove the bolts.
- 6. Remove the belt cover.



1	Bolt
2	Belt cover

- 7. Loosen the bolt.
- 8. Loosen the nut.

9. Remove the old belt.



Inomt3-002

1	Nut
2	Bolt
3	Tension pulley

10. Install the new belt.

11. Check the belt tension.

The criterion for the belt tension is that the belt slacks approximately 10 mm (0.39 in) when you apply a force of 98 N (10 kgf) with your finger to the belt at the middle point.

12. Install the belt cover.

Storage

Long-Term Storage

Follow the instructions below for long-term storage of the machine.

1. Cleaning

- Remove dirt, grass clippings, oil stains etc. completely from the main vehicle and engine.

2. Replacing oil

- Inspect and replace the engine oil, hydraulic oil and element.

3. Greasing and lubricating

- Supply oil and apply grease to appropriate parts.

4. Battery

- Remove the negative battery wire.

5. Fuel

- Remove the fuel from the fuel tank.

6. Tire pneumatic pressure

- Set the tire air pressure slightly higher than normal, and then place the machine on a board to avoid humidity.

7. Storage location

- Cover the machine and store it in a dry place where it will not be exposed to rain.

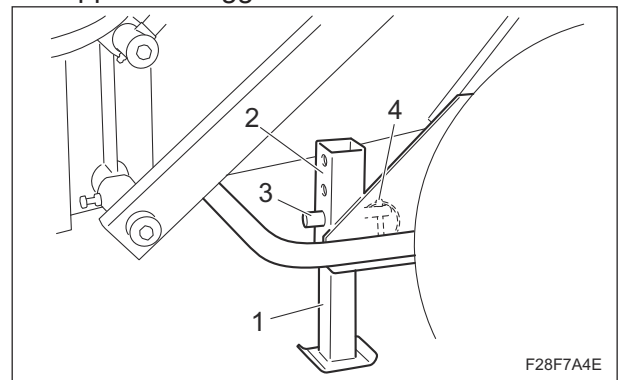
Storage with Urethane Tires Installed

[JP]

Important

When urethane tires are installed, storing the machine without the tires lifted off the ground will result in the tires becoming deformed.

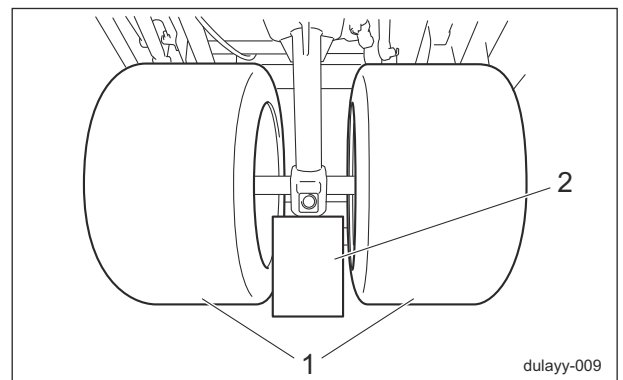
- If the rear tires are urethane tires, use the supplied outriggers to raise the rear tires.



F28F7A4E

1	Outrigger
2	Bumper
3	Pin
4	Clip pin

- If the front tires are urethane tires, use a block of wood to raise the front tires.



dulayy-009

1	Front tire
2	Block of wood

Precautions for Repair Page 7-2

Adjustment and Replacement Page 7-2

Adjustment of Brake Page 7-2

Adjustment of The Neutral Position
of The Piston Pump Page 7-3

Replacement of Fuse Page 7-4

Towing Page 7-5

Towing The Machine in An
Emergency Page 7-5

Repair

Precautions for Repair

Warning

The chapter "Repair" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform repair service for this machine.

Caution

First, learn well the operations you plan to perform.

Important

Use tools appropriate for each operation.

Important

Use Baroness genuine parts for replacement and accessories.
Our product warranty may be void if you use non-genuine parts for replacement or accessories.

Adjustment and Replacement

Adjustment of Brake

Caution

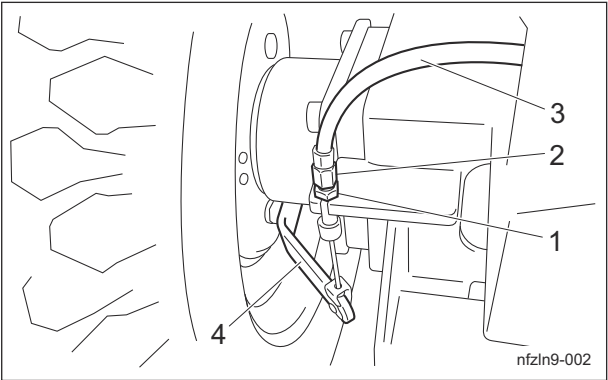
If the brake wire is cut, the machine will be unable to stop.
If the brake wire is cracked or damaged, replace it with a new one immediately.
If the brake is not sufficiently effective, adjust the brake wire.

Important

Adjust to reduce the play in the brake lever as much as possible so that the brake does not drag when the lever is released.

1. Adjust the brake by tightening the brake wire adjustment bolt.
 - If there is too much play in the brake lever, the braking power is reduced and the brake pedal feel is light.

- If there is too little play in the brake lever, the braking power is increased and the brake pedal feel is heavy.



nfzln9-002

1	Lock nut
2	Adjustment bolt
3	Brake wire
4	Brake lever

2. Start the engine and drive to check the following.
 - Make sure that heat is not generated in the brake area.
 - Make sure that the left and right brakes are equally effective.

Caution

It may result in an unexpected accident if the left and right brakes are not equally effective.

3. If the left and right brakes are not equally effective, make fine adjustments with the adjustment bolt on the brake wire.

Break-In of Brakes

If the brake shoes or brake pads are worn, replace them with new ones.
Immediately after replacement, drive to break in the brakes if the effectiveness of the brakes is low.
While driving, lightly operate the brakes to break in the contact areas.

Adjustment of The Neutral Position of The Piston Pump

Warning

When adjusting the neutral position, exercise care so that the hand does not get entangled in the rotating parts.

Caution

Make sure not to touch rotating tires.

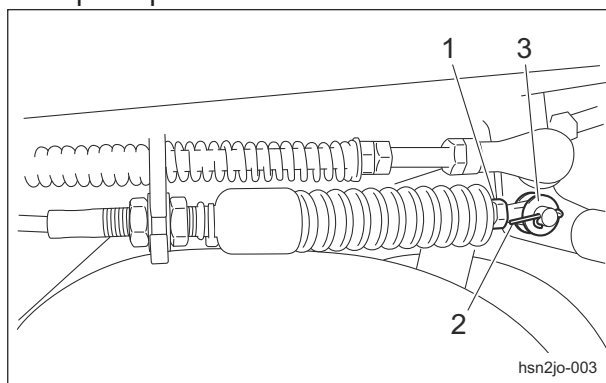
Caution

When adjusting the neutral position, pay close attention to abrupt start of the machine. Place the jacks beneath the jack-up points, and then lift the machine until all the tires get off the ground.

If the machine moves forward or backward while the traveling pedals are released, they are not set to the neutral position.

Follow the steps below to make adjustments.

1. Stop the engine.
2. Remove the cotter pin and washer from the pedal end, and then disconnect the end of the push-pull cable.



hsn2jo-003

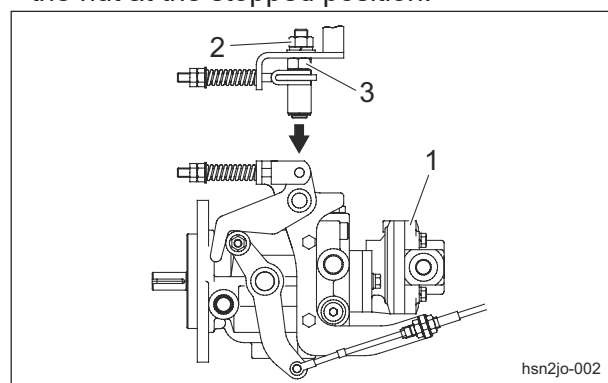
1	Push-pull cable
2	Cotter pin
3	Washer

3. Place the jacks beneath the jack-up points, and then lift the machine off the ground. Use stable jack stands, and raise the machine until the tires lift off the ground.

"Jack-up Points" (Page 6-2)

4. Start the engine, and rev it up to the maximum rpm.
5. Loosen the nut on the camshaft.

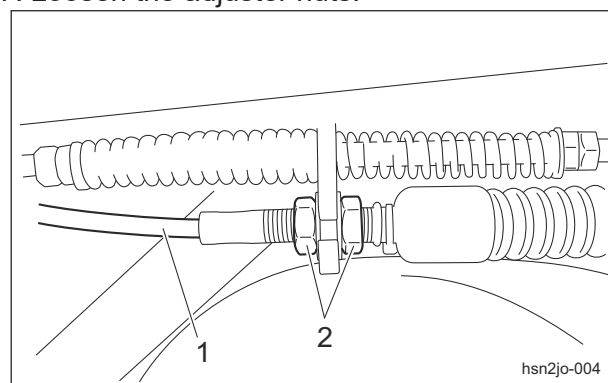
6. Slowly rotate the camshaft until the rear wheels stop, and then lock the camshaft with the nut at the stopped position.



hsn2jo-002

1	Piston pump
2	Nut
3	Camshaft

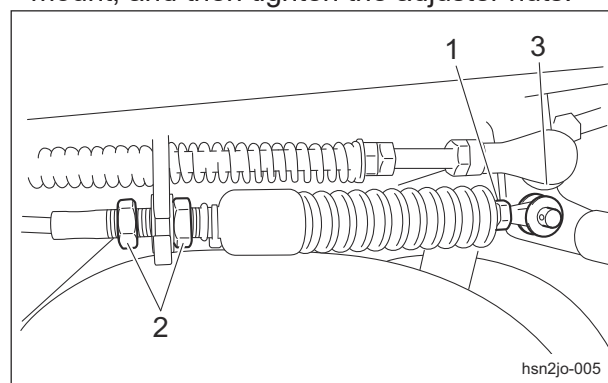
7. Loosen the adjuster nuts.



hsn2jo-004

1	Push-pull cable
2	Adjuster nuts

8. Adjust the nuts until the end of the push-pull cable of the pedal side attaches to the pedal mount, and then tighten the adjuster nuts.



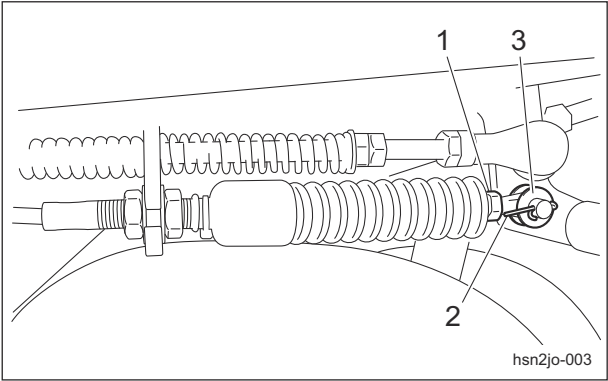
hsn2jo-005

hsn2jo-005

Repair

1	Push-pull cable
2	Adjuster nuts
3	Pedal mount

9. Insert the push-pull cable, and then install the washer and cotter pin.



hsn2jo-003

1	Push-pull cable
2	Cotter pin
3	Washer

Replacement of Fuse

Important

When performing maintenance on the electrical system, be sure to remove the negative battery wire.

Important

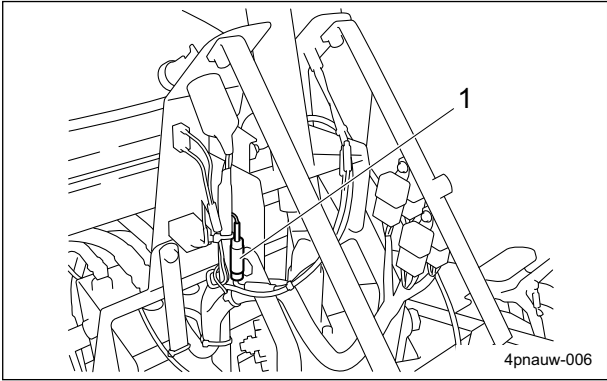
If a fuse blows, a short may have occurred within the electrical circuit.
Check for the cause, such as faulty terminal connections, damaged wiring or terminals, or incorrect wiring.

Important

For fuse replacement, clean the fuse mounting area with use of compressed air before mounting the fuse.

Fuses

Fuses are located in the lower right corner behind the front cover and consist of the main harness fuse for the entire circuit. It is a mini blade fuse 20 A.



4pnauw-006

1	Main harness fuse
---	-------------------

Towing

Towing The Machine in An Emergency

If the machine does not travel due to engine trouble, etc., you can move it in the following ways:

- Pushing by hand
- Towing (See the following instruction.)

⚠ Caution

Unless you plan to tow the machine, raise the bolts so they do not contact the unload valve operating pins, and then tighten the lock nuts firmly.

⚠ Caution

Before restarting the engine, be sure to close the bypass.

Important

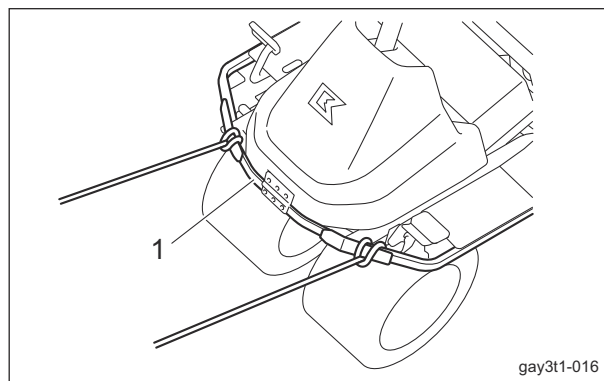
When towing the machine, comply with the following limits.

Obey the speed and the time restrictions to prevent damaging the pump or motor.

- Speed: Do not tow at a speed exceeding 3.0 km/m.
- Time: Do not tow for more than 3 minutes, the allowance of accumulated towing time. After a lapse of the allowed time for towing, the engine starting is required to circulate the hydraulic oil in the hydraulic circuit. Therefore, the machine should not be towed until the repair is completed and the engine is restarted.

1. Stop the engine.
"Procedure to Stop Engine" (Page 5-14)
2. Apply the parking brake.
3. Chock the wheels.

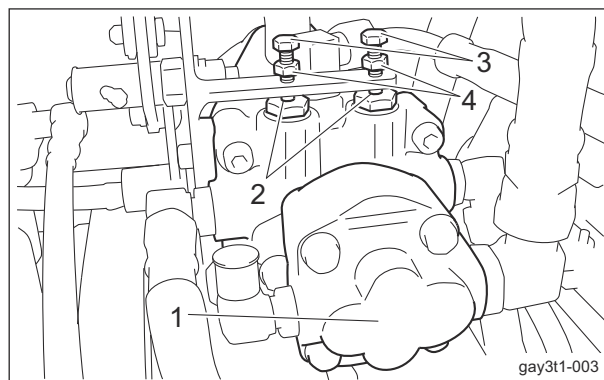
4. Secure the rope to the front part of the frame.



gay3t1-016

1	Frame
---	-------

5. Open the underseat cover.
"Procedure to Open/Close Underseat Cover" (Page 5-2)
6. Loosen the lock nut.



gay3t1-003

1	Piston pump
2	Unload valve operating pin
3	Bolt
4	Lock nut

Repair

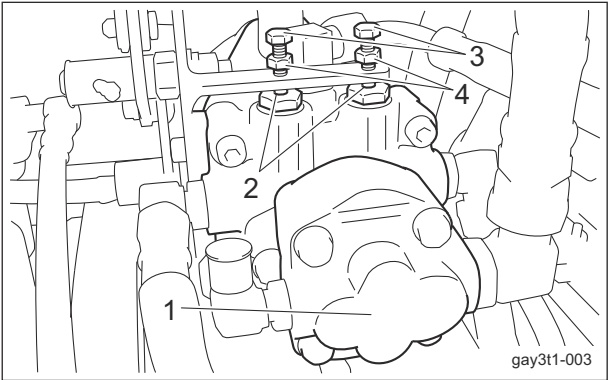
Important

When compressing the unload valve operating pins, be careful not to overtighten the bolts. Otherwise, the unload valve operating pins will be damaged.

Important

For unloading, be sure to open the two unload valves.
Opening only one unload valve will cause the hydraulic system to malfunction.

- 7. Open the bypass.
 - [1] Loosen the lock nut on each of the two unload valves.
 - [2] Tighten the two bolts and push in the unload valve operating pins.
 - [3] Tighten the lock nut on each of the two unload valves.



gay3t1-003

1	Piston pump
2	Unload valve operating pin
3	Bolt
4	Lock nut

- 8. Close the underseat cover.
- 9. Remove the wheel stoppers.
- 10. Release the parking brake.

 Warning

While towing, always keep your foot on the brake pedal and make sure you can depress the brake pedal at any time to stop.

- 11. Tow the machine slowly.

Appended Table

Tightening Torques Page 8-2

Standard Tightening Torques Page 8-2

Principal Tightening Torques Page 8-5

Daily Check List Page 8-6

Maintenance Schedule Page 8-7

List of Adjusted Values Page 8-8

Appended Table

Tightening Torques

Important

Refer to the Tightening Torque table.
Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

Standard Tightening Torques

Bolts and Nuts

Important

A number of bolts are used in each part of this machine.
Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

- As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.
Too much tightening may cause the looseness or damage of the screw.
- The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.
The table below is for the galvanized or parkerized bolts.
In case that the strength of internal thread is weak, it is not applied.
- Do not use rusty or sand attached "screw."
Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.
The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.
- If "screw" is wet by water or oil, do not tighten it with normal tightening torque.
If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.
Too much tightening may cause looseness by the screw stretched or result in damage.
- Do not use a bolt experienced too much burden.
- Using the impact wrench requires the skill.
Do exercise as much as possible for steady tightening.

Appended Table

Nominal diameter	General bolt		
	Strength classification 4.8		
	 tib3yb-001		
	N-m	kgf-cm	lb-in
M5	3 - 5	30.59 - 50.99	26.55 - 44.26
M6	7 - 9	71.38 - 91.77	61.96 - 79.66
M8	14 - 19	142.76 - 193.74	123.91 - 168.17
M10	29 - 38	295.71 - 387.49	256.68 - 336.34
M12	52 - 67	530.24 - 683.20	460.25 - 593.02
M14	70 - 94	713.79 - 958.52	619.57 - 831.99
M16	88 - 112	897.34 - 1142.06	778.89 - 991.31
M18	116 - 144	1,182.85 - 1,468.37	1,026.72 - 1,274.54
M20	147 - 183	1,498.96 - 1,866.05	1,301.10 - 1,619.73
M22	295	3,008.12	2,611.05
M24	370	3,772.89	3,274.87
M27	550	5,608.35	4,868.05
M30	740	7,545.78	6,549.74

Nominal diameter	Heat-treated bolt					
	Strength classification 8.8			Strength classification 10.9		
	 tib3yb-002			 tib3yb-003		
	N-m	kgf-cm	lb-in	N-m	kgf-cm	lb-in
M5	5 - 7	50.99 - 71.38	44.26 - 61.96	7 - 10	71.38 - 101.97	61.96 - 88.51
M6	8 - 11	81.58 - 112.17	70.81 - 97.36	14 - 18	142.76 - 183.55	123.91 - 159.32
M8	23 - 29	234.53 - 295.71	203.57 - 256.68	28 - 38	285.52 - 387.49	247.83 - 336.34
M10	45 - 57	458.87 - 581.23	398.30 - 504.51	58 - 76	591.43 - 774.97	513.36 - 672.68
M12	67 - 85	683.20 - 866.75	593.02 - 752.34	104 - 134	1,060.49 - 1,366.40	920.50 - 1186.03
M14	106 - 134	1,080.88 - 1,366.40	938.21 - 1,186.03	140 - 188	1,427.58 - 1,917.04	1,239.14 - 1,663.99
M16	152 - 188	1,549.94 - 1,917.04	1,345.35 - 1,663.99	210 - 260	2,141.37 - 2,651.22	1,858.71 - 2,301.26
M18	200 - 240	2,039.40 - 2,447.28	1,770.20 - 2,124.24	280 - 340	2,855.16 - 3,466.98	2,478.28 - 3,009.34
M20	245 - 295	2,498.27 - 3,008.12	2,168.50 - 2,611.05	370 - 450	3,772.89 - 4,588.65	3,274.87 - 3,982.95
M22	-	-	-	530	5,404.41	4,691.03
M24	-	-	-	670	6,831.99	5,930.17
M27	-	-	-	1,000	10,197.00	8,851.00
M30	-	-	-	1,340	13,663.98	11,860.34

Note:

The same values are applied to "fine screw thread."

Appended Table

Hydraulic Hose

The tightening torques for union joints and union adaptors with parallel pipe threads (G, PF) are shown in the table below.

A union joint or adaptor will not become loose or leak as long as it is tightened by the specified torque.

If fluid leaks from the sealed portion, do not attempt to tighten the union joint or adaptor forcibly.

Examine whether any foreign matter or scratches are present on the seat surface.

Tightening a union joint or adaptor forcibly could damage the connection of the joints.

When tightening a union joint or adaptor, use a torque wrench where possible and firmly tighten it by an appropriate torque.

Nominal diameter of the hose size	Nominal diameter of the parallel pipe threads (G, PF)	Tightening torque		
		N-m	kgf-cm	lb-in
6	1/4	25	254.93	221.28
9	3/8	50	509.85	442.55
12	1/2	60	611.82	531.06
15	3/4	120	1,223.64	1,062.12
19	3/4	120	1,223.64	1,062.12
25	1	140	1,427.58	1,239.14
32	1-1/4	170	1,733.49	1,504.67
38	1-1/2	210	2,141.37	1,858.71
50	2	250	2,549.25	2,212.75

Fittings with Parallel Threads (O-Ring Seal Type)

The tightening torques for fittings with parallel threads (O-ring seal method) are shown in the table below.

Tightening the fitting forcibly with a spanner or other such tool to secure it to a set position could damage the fitting, its washers, and other parts.

When tightening an adjustable elbow, use a torque wrench where possible and firmly tighten it by an appropriate torque.

Nominal diameter of thread	Tightening torque		
	N-m	kgf-cm	lb-in.
1/4	34.32 - 49.03	349.96 – 499.96	303.77 – 433.96
3/8	68.65 - 78.45	700.02 – 799.95	607.62 – 694.36
1/2	98.07 - 117.68	1,000.02 – 1,199.98	868.02 – 1,041.59
3/4	147.10 - 176.52	1,499.98 – 1,799.97	1,301.98 – 1,562.38
1	245.17 - 274.59	2,500.00 – 2,799.99	2,170.00 – 2,430.40
1-1/4	294.20	2,999.96	2,603.96
1-1/2	294.20	2,999.96	2,603.96
2	392.27	3,999.98	3,471.98

Appended Table

Principal Tightening Torques

Tightening Torque by Model

FS900

Tighten the following bolts and nuts at the torque specified in the table.

For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 or equivalent anaerobic sealant).

Location		Code	Part name	Tightening torque			Thread locking adhesive
				N-m	kgf-cm	lb-in	
Front wheel	Front wheel housing	K0011120252	Bolt, heat-treated M12-25P1.5	67 - 85	683.20 - 866.75	593.02 - 752.34	-
	Wheel	K0010100302	Bolt, heat-treated M10-30	58 - 76	591.43 - 774.97	513.36 - 672.68	-
Rear wheel	Wheel	K0011120302	Bolt, heat-treated M12-30P1.5	67 - 85	683.20 - 866.75	593.02 - 752.34	-
	Wheel mounting base	K0160000492	24 special nut P1.5	180 - 200	1,835.46 - 2,039.40	1,593.18 - 1,770.20	○
Front wheel arm		K0010100252	Bolt, heat-treated M10-25	45 - 76	458.87 - 774.97	398.30 - 672.68	-
Bucket mounting frame		K0010120602	Bolt, heat-treated M12-60	67 - 85	683.20 - 866.75	593.02 - 752.34	-
Orbit motor		YT40243M2	Connector, port RC3/8	45 - 50	458.87 - 509.86	398.30 - 442.55	-
Proximity switch NO V-out		K0100050002	NUT, M5	2.5	25.49	22.13	-
Tie rod end		- (K1610000020)	Slotted nut (END ASSY, TIE-ROD MALE (RH))	52 - 67	530.24 - 683.20	460.25 - 593.02	-
		- (K1611000020)	Slotted nut (END ASSY, TIE-ROD LEFT-HANDED MALE (LH))	52 - 67	530.24 - 683.20	460.25 - 593.02	-
Battery terminal		K3612000090	+ Battery terminal 4013-39-1	9	91.77	79.66	-
		K3612000100	- Battery terminal 4013-39-2	9	91.77	79.66	-

Appended Table

Daily Check List

- . . . Inspect, adjust, supply, clean (first time)
- . . . Inspect, adjust, supply, clean
- ▲ . . . Replace (first time)
- △ . . . Replace

Maintenance Item			Before Work	After Work	Remarks
Engine	*1	Check engine oil	○		
		Check fuel	○		
		Check air cleaner	○		
		Check fuel filter	○		
		Check fuel strainer	○		
		Check engine area	○		
		Check bolts and nuts	○		
	*1	Clean engine area		○	
Main vehicle		Check hydraulic oil	○		
		Check tire	○		
	*2	Check battery	○		
		Check outriggers	○		
		Check cover	○		
		Check brake pedal	○		
		Check parking brake	○		
		Check traveling pedal	○		
		Check wire	○		
		Check liquid leakage	○		
		Clean machine exterior	○		
		Check bolts and nuts	○		
		Check instruments	○		
		Check safety device	○		
		Check steering wheel	○		
		Check lighting	○		
		Check bucket	○		
		Check bucket lid	○		
		Check rotary plate	○		
		Check brush	○		
		Check apron	○		
		Check roller	○		
		Adjust brush operation height	○		
		Clean machine exterior		○	
		Clean sweeper section		○	
		Clean bucket interior		○	

- *1: Refer to the Engine's Owner's Manual.
- *2: Refer to the Battery's Owner's Manual.

Appended Table

Maintenance Schedule

FS900

● . . . Inspect, adjust, supply, clean (first time)

○ . . . Inspect, adjust, supply, clean

▲ . . . Replace (first time)

△ . . . Replace

Maintenance Item			Before Work	Every 50 hrs.	Every 100 hrs.	Every 250 hrs.	Every 400 hrs.	Every 500 hrs.	Every 3 months	Every year	Every 2 years	Every 4 years	When Required	Remarks
Engine	*1	Clean air cleaner element			○									Air cleaner should be cleaned more often in dusty conditions than in normal conditions
		Clean sediment cup			○									
	*1	Check muffler			○									
	*1	Check valve clearance				○								
	*1	Replace engine oil		▲	△									
	*1	Replace engine oil filter		▲	△									
	*1	Replace spark plug			△									
	*1	Replace air cleaner element					△			△				Check every 400 hours or every year whichever comes earlier
	*1	Replace fuel filter					△			△				Check every 400 hours or every year whichever comes earlier
	*1	Check fuel hoses and clamps									△			
Main vehicle		Check hydraulic hose (Moving part)	○											
		Check belt	○											
		Check electrical wiring		●	○									
		Check wheel mounting bolts		●	○									
		Check hydraulic hose (Fixed part)			○					○				Check every 100 hours or every month whichever comes earlier
		Grease and Lubricate		○					○					Maintenance schedules differ according to greasing points
		Replace hydraulic oil			▲			△						
		Replace hydraulic oil suction filter			▲			△						
		Replace hydraulic oil line filter			▲			△						
		Replace air breather element			▲									
	*2	Replace battery									△			
		Replace hydraulic hoses (Moving part)									△			

Appended Table

Maintenance Item			Before Work	Every 50 hrs.	Every 100 hrs.	Every 250 hrs.	Every 400 hrs.	Every 500 hrs.	Every 3 months	Every year	Every 2 years	Every 4 years	When Required	Remarks
Main vehicle		Replace hydraulic hoses (Fixed part)										△		
		Replace Belt											△	
		Replace brake wire											△	
		Replace traveling cable											△	
		Replace throttle wire											△	
		Replace choke wire											△	
		Replace brake shoe											△	

- *1: Refer to the Engine's Owner's Manual.
- *2: Refer to the Battery's Owner's Manual.
- The values for consumables are not guaranteed.

List of Adjusted Values

Pump drive belt	Approx.10 mm (0.39 in)	Belt slack when belt pressed with 98 N (10 kgf) at the middle point between pulleys.
Brush belt	Approx.10 mm (0.39 in)	Belt slack when belt pressed with 98 N (10 kgf) at the middle point between pulleys.
Brush	5 mm (0.20 in)	Clearance between the rotary brush tip and the brush frame.
Rotary plate	5 mm (0.20 in)	Clearance between the rotary plate and the brush frame.

Daily Check Records Page 9-2

Maintenance Records Page 9-5

Records

Records

Daily Check Records

FS900
Use this table freely for your records of the daily check.

Model		Serial Number									
Items											
Engine	Check engine oil										
	Check fuel										
	Check air cleaner										
	Check fuel filter										
	Check fuel strainer										
	Check engine area										
	Check bolts and nuts										
	Clean engine area										
Main vehicle	Check hydraulic oil										
	Check tire										
	Check battery										
	Check outriggers										

Items											
Main vehicle	Check cover										
	Check brake pedal										
	Check parking brake										
	Check traveling pedal										
	Check wire										
	Check liquid leakage										
	Clean machine exterior										
	Check bolts and nuts										
	Check instruments										
	Check safety device										
	Check steering wheel										
	Check lighting										
	Check bucket										
	Check bucket lid										

Records

Records

Items											
Main vehicle	Check rotary plate										
	Check brush										
	Check apron										
	Check roller										
	Adjust brush operation height										
	Clean machine exterior										
	Clean sweeper section										
	Clean bucket interior										

Maintenance Records

FS900

Use this table freely for your records of the maintenance.

Model		Serial Number									
Engine	Clean air cleaner element										
	Clean sediment cup										
	Check muffler										
	Check valve clearance										
	Replace engine oil										
	Replace engine oil filter										
	Replace spark plug										
	Replace air cleaner element										
	Replace fuel filter										
	Check fuel hoses and clamps										
Main vehicle	Check hydraulic hose (Moving part)										
	Check belt										

Records

Items											
Main vehicle	Check electrical wiring										
	Check wheel mounting bolts										
	Check hydraulic hose (Fixed part)										
	Grease and Lubricate										
	Replace hydraulic oil										
	Replace hydraulic oil suction filter										
	Replace hydraulic oil line filter										
	Replace air breather element										
	Replace battery										
	Replace hydraulic hoses (Moving part)										
	Replace hydraulic hoses (Fixed part)										
	Replace Belt										
	Replace brake wire										
	Replace traveling cable										

Records

Items											
Main vehicle	Replace throttle wire										
	Replace choke wire										
	Replace brake shoe										

Records

Records



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