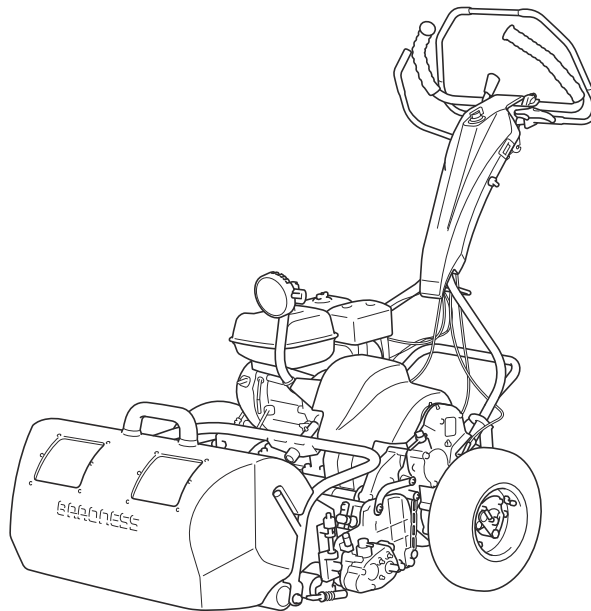


LM101

Floating Head Greens Mower

Owner's Operating Manual



Serial No. LM101 : 10906-

"Required reading"
Read this manual before using the machine.

BARONESS
Quality on Demand

Regulations

EU Regulations

(For EU)

This product complies with all relevant EU Regulations.

For more information, please refer to the Declaration of Conformity attached.

Read this manual carefully to ensure that you thoroughly understand how to properly operate and maintain the product, and to avoid causing injury to yourself or others.

The operator is responsible for operating the product properly and safely.

Maintenance service for this machine should be performed by a mechanic with expertise.

If you have any questions concerning maintenance or genuine parts, please contact a Baroness dealer or Kyoeisha.

When making inquiries about your product, please specify the model and serial number.

When loaning or transferring the product, please also provide this manual together with the product.

Kyoeisha Co., Ltd.

Greeting

Thank you for purchasing the Baroness product.

This manual describes how to operate this product safely and correctly, as well as daily inspection and maintenance methods.

Prior to use, carefully read this manual to thoroughly understand the contents.

For handling attachments not described in this manual, please refer to the owner's operating manual for attachments.

We hope you will use the product safely and correctly, and take advantage of its best performance.

Introduction

About This Manual

1. Attention

- [1] The operator is responsible for operating the product properly and safely.
Read this manual carefully to ensure that you thoroughly understand the contents, and to avoid causing injury to yourself or others.
- [2] Maintenance service for this product should be performed by a mechanic with expertise.
- [3] If you have any questions concerning handling, maintenance or genuine parts, please contact a Baroness dealer or Kyoisha.
- [4] When loaning or transferring the product, please also provide this manual together with the product.
- [5] When making inquiries about your product, please specify the model and serial number.

2. Notice

- [1] Due to product improvements or specification changes, the contents described in this manual may be altered without notice.
- [2] This manual has been prepared with the utmost care to avoid mistakes or omissions, however, if you find any mistakes or omissions, please contact a Baroness dealer or Kyoisha.
- [3] If you take this product out of the designated country for sale and use it, it may not comply with the regulations of the destination country or region (such as safety standards or radio laws), and it will not be covered by the warranty.
Furthermore, Kyoisha assumes no responsibility whatsoever for any troubles or penalties arising from these issues.
- [4] If the contents of this manual differ depending on the destination, the product details are explained using the ISO3166 country code (two characters).
Please check the applicable destination for your purchased model and read the relevant contents.
e.g.

Country	Country code
Japan	JP (*1)
USA	US
UK	GB (*2)
Australia	AU

(*1: Including South Korea and China)

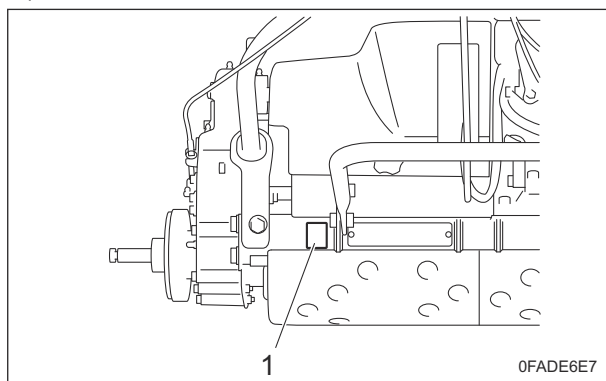
(*2: Including European countries)

- [5] Kyoisha assumes no responsibility for any damages or lost profits caused by improper handling by customers or third parties, product disassembly or modification, or other force majeure events (such as natural disasters).
- [6] Kyoisha assumes no responsibility for any loss or damage of data or programs caused by malfunctions, failures, or repairs of the equipment.
We recommend regularly backing up your important data.

QR Code

(*QR Code is a registered trademark of DENSO WAVE INCORPORATED.)

A QR code label is affixed on the machine.



0FADE6E7

1	QR code label
---	---------------

Scan the QR code with your smartphone for easy access to Baroness Manual Reference Service where you can browse Owner's Operating Manual and Parts Catalog.

<https://doc.baroness-international.com/manuals/LM101>



D974B32D

Warning Symbols

This manual uses the following warning symbols for handling precautions that are important for your safety.

 696cq5-001	Warning symbol
This symbol indicates the articles regarding “Danger,” “Warning,” or “Caution.” Those articles describe important safety precautions and so read them carefully to understand completely before operating the machine. Failure to adequately follow these safety precautions may cause an accident.	
 Danger This symbol indicates that serious injury or death will occur if the warning is ignored.  Warning This symbol indicates that serious injury or death may occur if the warning is ignored.  Caution This symbol indicates that injury or damage to property may occur if the warning is ignored. Important This symbol indicates precautions on the mechanism of the machine.	

Precautionary Statement

Caution

The information described in this manual is subject to change for improvement without prior notice.

When replacing parts, be sure to use genuine Baroness parts or parts designated by Kyoisha.

Note that the Baroness product warranty may not apply to defects caused by the use of parts from other companies.

Prior to use, carefully read the following manuals to thoroughly understand the contents for safe and correct operation.

- Baroness Owner's Operating Manual
- The Engine's Owner's Manual
- Hour Meter's Owner's Manual

Purpose

This machine is intended for cutting turf grass at golf courses.

Do not use this machine in any way other than its intended purpose, and do not modify the machine.

Operating this machine for other purposes and modifying it may be very dangerous and may cause damage to the machine.

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Safety

Failure to adequately follow these safety precautions may cause an accident resulting in injury or death.

Danger

This product is designed to ensure safe operation and has been tested and inspected thoroughly before shipment from the factory. The product is equipped with safety devices to prevent accidents.

However, whether the product demonstrates its original performance level depends on the manner in which it is operated and handled, as well as the manner in which it is managed on a daily basis.

Inappropriate use or management of the product may result in injury or death.

Observe the following safety instructions to ensure safe operation.

Safe Operating Practices

Training

1. Read this manual and other training material carefully.
Be familiar with the controls, safety signs, and the proper use of the equipment.
2. If the operator or mechanic can not read the language used in this manual, it is the owner's responsibility to explain this material to them.
3. All operators and mechanics should seek and obtain professional and practical instruction.
The owner is responsible for training the users.
4. Never allow people unfamiliar with these instructions to use or service the machine.
Local regulations may restrict the age of the operator.
5. The owner/user can prevent and is responsible for accidents or injuries occurring to themselves, other people, or property.
6. Keep in mind that the owner, operator, and mechanic are responsible for accidents or hazards occurring to other people or their property.
7. You can find additional safety information where needed throughout this manual.
8. Determine the left and right sides of the machine from the normal operating position.

Preparation

1. Evaluate the terrain to determine what accessories and attachments are needed to properly and safely perform the job.
Only use accessories and attachments approved by the manufacturer.
2. While operating, always wear substantial footwear, long trousers, hard hat, safety glasses, mask, and ear protection.
Long hair, loose clothing, or jewelry may get tangled in moving parts.
Do not operate the equipment when barefoot or wearing open sandals.
3. Inspect the area where the equipment is to be used and remove all objects such as rocks, toys and wire which can be thrown by the machine.
4. Keep children out of the operating area and under the watchful care of a responsible adult other than the operator.
5. Exercise care in the handling of fuel.

Warning

Fuel is highly flammable.
Take the following precautions:

- [1] Store fuel in containers specifically designed for this purpose.
- [2] Add fuel before starting the engine.
Never remove the cap of the fuel tank or add fuel while the engine is running or when the engine is hot.
- [3] Refuel outdoors only and do not smoke while refueling.
- [4] If fuel is spilled, do not attempt to start the engine but move the machine away from the area of spillage and avoid creating any source of ignition until petrol vapours have dissipated;
- [5] Replace all fuel tanks and container caps securely.
6. Check that operator's presence controls, safety switches and shields are attached and functioning properly.
Do not operate unless they are functioning properly.
7. If the brake operation is faulty, be sure to adjust or repair them before operating the machine.

8. If the handlebar has noticeable play, be sure to adjust or repair them before operating the machine.
9. Replace faulty mufflers.

Operation

1. Do not use the machine while you are tired or under the influence of drugs, alcohol or medication.
A moment of inattention while operating the machine may result in serious personal injury.
2. Do not operate the engine in a confined space where dangerous carbon monoxide fumes can collect.
3. Be sure all drives are in neutral and parking brake is engaged before starting engine.
4. Start the engine or switch on the motor carefully according to this manual and with feet well away from the cutting section.
5. Do not change the engine governor settings or overspeed the engine.
Operating the engine at excessive speed may increase the hazard of personal injury.
6. Pay attention not to touch hot parts.
7. Never operate the machine with damaged guards, shields, or without safety protective devices in place.
Be sure all interlocks are attached, adjusted properly, and functioning properly.
8. Keep hands and feet away from the rotating parts.
9. Never pick up or carry the machine in operation.
10. Never operate while people, especially children, or pets are nearby.
11. Only operate in good light, keeping away from holes and hidden hazards.
12. Do not operate the machine when there is the risk of lightning.
13. Do not operate the machine in rain or wet conditions.
This may increase the risk of electric shock.
14. Walk, never run.
15. Do not stop or start suddenly.
16. Avoid operating the equipment in wet grass, where feasible.
17. Look behind and down before backing up to be sure of a clear path.
18. Slow down and use caution when making turns and crossing roads and sidewalks.
19. Use care when approaching blind corners, shrubs, trees, or other objects that may obscure vision.
20. Do not take your eyes off the road ahead.
Do not operate the machine with no hands.
21. Always be sure of your footing on slopes.
22. Remember there is no such thing as a safe slope.
Travel on grass slopes requires particular care.
To guard against overturning, follow these instructions.
 - [1] Do not operate the machine on excessively steep slopes.
 - [2] Do not stop or start suddenly when going up or downhill.
 - [3] Engage clutch slowly, always keep machine in gear, especially when traveling downhill.
 - [4] Machine speeds should be kept low on slopes and during turns.
23. Use extra care while operating machine with a grass catcher or other attachments.
They can affect the stability of the machine.
24. Disengage drive to the cutting section, when other than operating.
25. Do the following before leaving the operator's position.
 - [1] Stop on level ground.
 - [2] Disengage the all drives.
 - [3] Set the parking brake.
 - [4] Stop the engine.
26. Stop the engine in the following conditions.
 - [1] Before refuelling.
 - [2] Before removing the grass catcher.
 - [3] Before making height or depth adjustment unless adjustment can be made from the operator's position.
 - [4] Before clearing blockages.
 - [5] Before checking, cleaning or working on the machine.
 - [6] After striking a foreign object or if an abnormal vibration occurs.
Inspect the machine for damage and make repairs before restarting and operating the equipment.
27. Reduce the throttle setting during engine run-out.

Safety

28. Do not direct discharge material toward anyone.
Avoid discharging material against a wall or obstruction.
Material may ricochet back toward the operator.
29. Take care when loading or unloading the machine into a trailer or a truck.
Load or unload the machine in a flat and safe place.
Before loading or unloading, set the parking brake on the truck or trailer, stop the engine, and chock the wheels.
When transporting the machine on a truck or a trailer, set the parking brake, stop the engine, and fasten the machine to the truck with a rope or other suitable restraining device that has sufficient strength.
When using a running board, select one with sufficient strength, length, and width and that will not cause the machine to slip.
30. Close the fuel valve before transporting the machine.
8. Make sure that parts such as wires are not touching each other and that their covers have not come off.
9. Keep all parts in good working condition and all hardware tightened.
Replace all worn or damaged decals.
10. Keep all nuts, bolts and screws tight to be sure the equipment is in safe working condition.
11. Carefully release pressure from components with stored energy.
12. Use care when checking the cylinders/reels and bed knives.
Wear gloves and use caution when servicing them.
13. Be careful during adjustment of the machine to prevent entrapment of the fingers between moving blades and fixed parts of the machine.
14. Check the grass catcher frequently for wear or deterioration.
15. If the fuel tank has to be drained, do this outdoors.

Maintenance

1. Never allow untrained personnel to service machine.
2. Implement the following work before adjusting, cleaning or repairing.
 - [1] Stop the machine on level ground.
 - [2] Disengage drive to the cutting section.
 - [3] Set the parking brake.
 - [4] Stop the engine.
 - [5] Disconnect spark plug wire.
 - [6] Wait for all movement to stop.
3. Allow the engine/muffler to cool before checking/maintenance.
4. To reduce the fire hazard, keep hot parts such as the engine and silencer/muffler, and fuel storage area free of grass, leaves, or excessive grease.
Clean up oil or fuel spillage.
5. Appropriately manage and correctly use the tools necessary for servicing or adjusting the machine.
6. Use jack stands to support components when required.
7. Keep hands and feet away from moving parts.
If possible, do not make adjustments with the engine running.

Storage

1. Allow the engine to cool before storing in any enclosure.
2. Only cover the machine with a sheet after hot parts have sufficiently cooled down.
3. Never store the equipment with fuel in the tank inside a building where fumes may reach an open flame or spark.
4. If the engine is provided with a shut-off valve, shut off valve while storing or transporting.
5. Do not store fuel near flames.

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About Waste Disposal Page 2-2

Disposal

Recycle and Waste Disposal

About Recycle

Recycling battery etc. is recommended for environmental conservation and economical use of resources.

It may be required by local laws.

About Waste Disposal

Make sure that waste generated when servicing or repairing the machine is disposed of in accordance with local regulations. (e.g. waste oil, antifreeze, rubber products, and wires etc.)

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Positions of Operation Decals Page 3-9

Description of Operation Decals Page 3-9

Product Overview

Specifications

Specifications

Model			LM101	
Name			Floating Head Greens Mower	
Dimensions	Total length	with grass catcher	141 cm	55.51 in
	Total width	without traveling wheel	94 cm	37.01 in
	Total height	Steering handle	117 cm	46.06 in
Weight	Machine (empty fuel tank)		114 kg	251.32 lb
	Grass catcher *1		3.3 kg	7.28 lb
	Groomer *1		3.6 kg	7.94 lb
	Traveling wheel (for one machine) *1		6.9 kg	15.21 lb
Minimum turning radius			-	
Engine	Model		HONDA GX120	
	Type		Gasoline air-cooled engine (OHV) four-stroke single-cylinder	
	Total displacement		122 cm ³ (0.122 L)	7.44 cu.in.
	Maximum output		2.4 kW (3.3 PS)/3,600 rpm	
	Rated output		2.1 kW (2.9 PS)/3,600 rpm	
Fuel tank capacity			Gasoline 2.0 dm ³ (2.0 L)	Gasoline 0.53 U.S.gals
Fuel consumption			338 g/kW · h (rated output)	248.60 g/PS · h (rated output)
Engine oil capacity			0.56 dm ³ (0.56 L)	0.15 U.S.gals
Coolant volume			-	
Hydraulic tank capacity			-	
Transmission oil capacity			-	
Operating width (Mowing width)			55.7 cm	22 in
Operating height (Mowing height) *2			1.5 (1.5) - 14.0 mm [1.5 (1.5) - 12.5 mm]	0.059 (0.059) - 0.551 in [0.059 (0.059) - 0.492 in]
Number of Blades			9, 11	
Drive	Traveling		Mechanical	
	Mowing		Mechanical	
Speed (HST)			-	
Speed (Mechanical)			4.7 km/h (@3,000 rpm)	2.92 mph (@3,000 rpm)
Efficiency			2,094 m ² /h (4.7 km/h x mowing width x 0.8)	0.52 acres/hour (2.92 mph x mowing width x 0.8)
Maximum inclination for operation			-	
Tire size			4.10/3.50 - 6	
Tire pneumatic pressure			120 kPa (1.2 kgf/cm ²)	17 psi
Battery			-	
Engine plug			NGK BPR4ES	

The factory default maximum engine rpm is 3,100 rpm.

*1: Weight (Machine) includes *1 parts.

*2: Set cutting height (adjustable cutting height)

The value in the brackets [] is the mowing height of the machine equipped with a groomer.

The value in the brackets () is the mowing height of the machine equipped with a standard bed knife.

Sound Pressure Level

Sound Pressure Level

This machine was confirmed to have a continuous A-weighted sound pressure level of 84 dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

Sound Power Level

Sound Power Level

This machine was confirmed to have a sound power level of 98 dB by measuring identical machines in accordance with the procedure specified in ISO5395-1:2013.

Vibration Level

Hand-Arm Vibration

This machine was confirmed not to exceed a vibration level of 2.5 m/s^2 to hands and arms by measuring identical machines in accordance with the procedure specified in ISO 5395-1:2013.

Carbon Dioxide (CO₂) Emissions

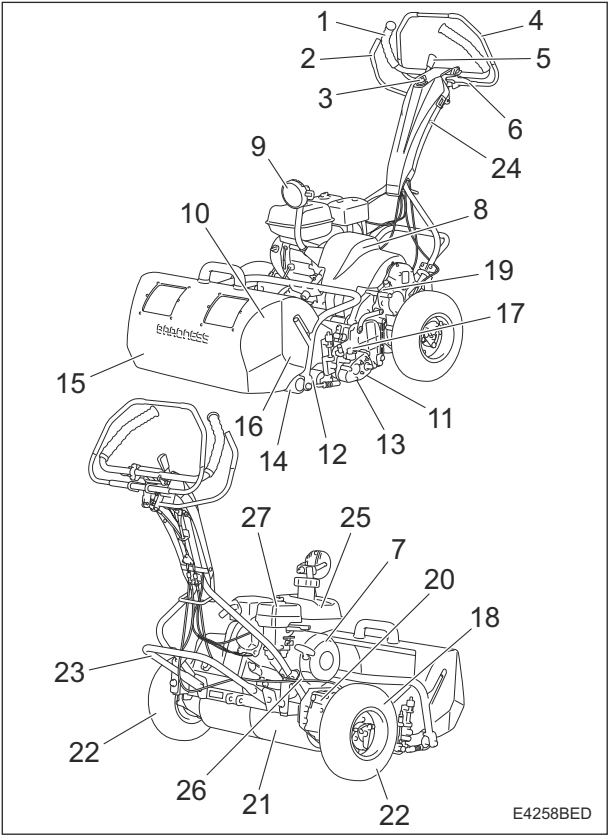
For the CO₂ values on Honda engine, refer to the following website.

<http://www.honda-engines-eu.com/co2-engines>

This CO₂ measurement results from testing over a fixed test cycle under laboratory conditions of a(an) (parent) engine representative of the engine type (engine family) and shall not imply or express any guarantee of the performance of a particular engine.

Product Overview

Names of Each Section

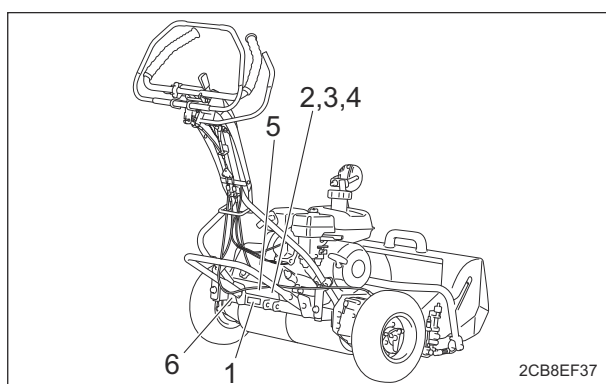


E4258BED

1	Handle
2	Throttle lever
3	Engine switch
4	Main clutch lever
5	Clutch lock lever
6	Brake lever
7	Engine
8	Engine clutch cover
9	Light
10	Reel cutter
11	Bed knife
12	Front roller
13	Rear roller
14	Grass catcher roller
15	Grass catcher
16	Groomer
17	Groomer clutch lever
18	FOC (High/Low Clip) selector lever
19	Unit clutch cover
20	Drum clutch cover
21	Drum
22	Traveling tires
23	Stand
24	Light switch
25	Fuel tank
26	Fuel strainer
27	Air cleaner

Regulation Decals

Positions of Regulation Decals



2CB8EF37

1	Serial number plate
2	Specification decal
3	CE mark
4	UKCA mark (#10761 - 10885)
5	Noise emission decal
6	Year of manufacture decal

Description of Regulation Decals

Serial Number Plate

The serial number plate has the following information.

1. Model
2. Serial number
3. Registered trademark
4. Manufacturer

- Company name
- Postal address/Address
- Website

Contact the manufacturer via the contact form on the website.

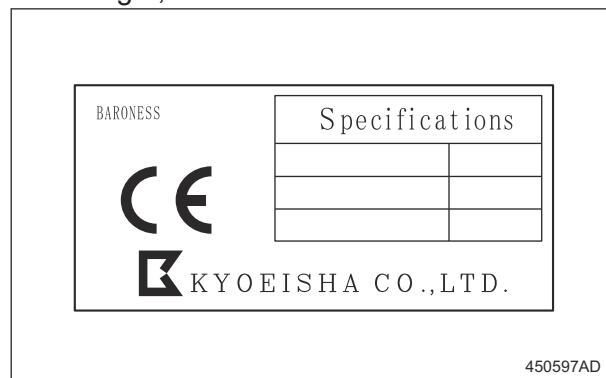


FC7FDECD

Specification Decal

(For EU)

The Specification decal indicates the model and weight, etc.

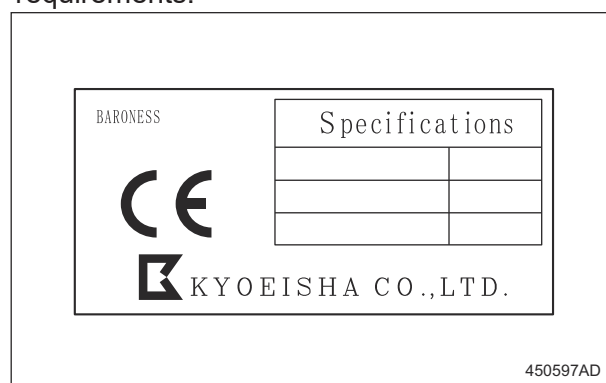


450597AD

CE Mark

(For EU)

CE mark indicates that the machine sold in the EU nations complies with the EU requirements.



450597AD

UKCA Mark

(For UK)

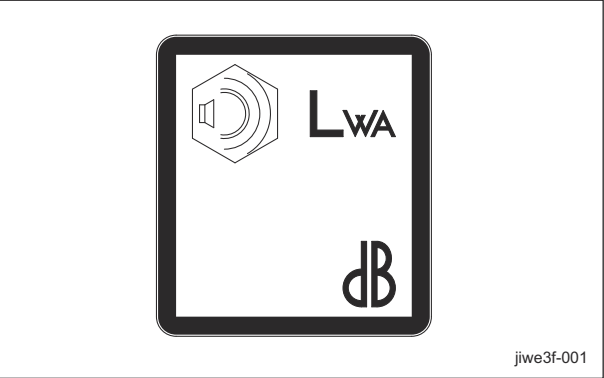
UKCA mark indicates that the machine sold in the UK complies with the UK requirements.



kj8jic-003

Noise Emission Decal

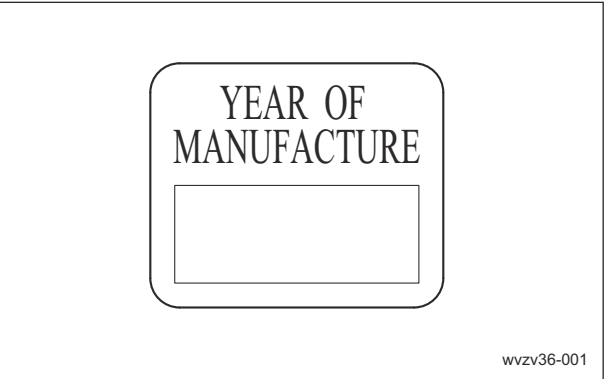
(For EU)
The noise emission decal indicates the sound power level determined by measuring identical machines in accordance with the procedure specified in the regulations of EU.



jiwe3f-001

Year of Manufacture Decal

(For EU)
The year of manufacture decal indicates the year when this machine was manufactured.



wvzv36-001

Safety Signs and Instruction Signs

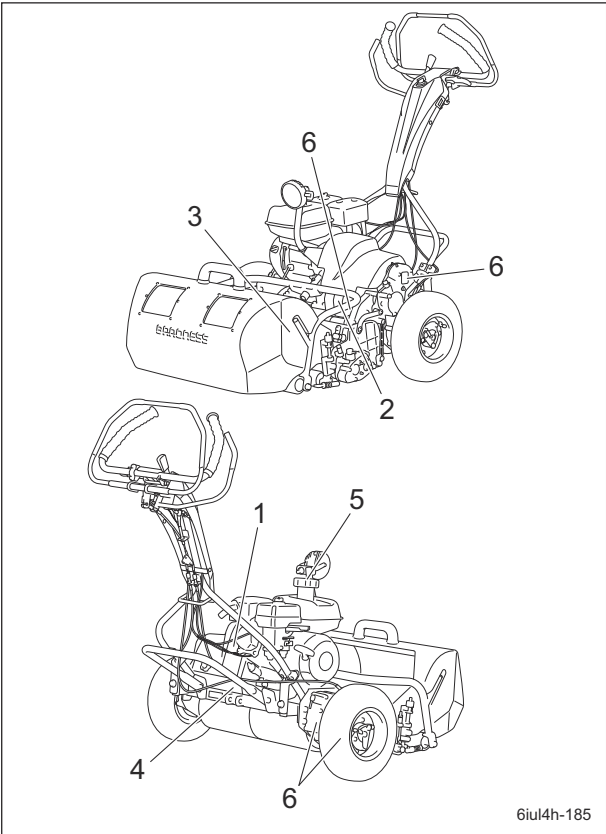
About Safety Signs and Instruction Signs

Important

Safety decals and instruction decals are attached to this product. Make sure that they are preserved in their entirety. If they are damaged, become dirty, or peel off, replace them with new ones.

Part numbers for decals that need to be replaced are listed in the parts catalog. Order them from a Baroness dealer or Kyoeisha.

Positions of Safety Decals and Instruction Decals



6iul4h-185

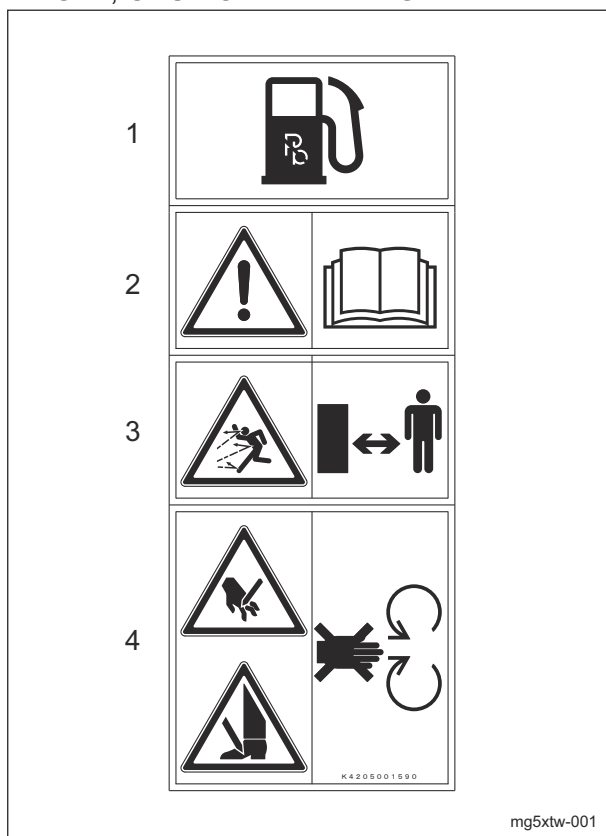
1	DECAL, CAUTION HANDLING
2	DECAL, CAUTION PTO
3	DECAL, CAUTION TO MUTILATION
4	DECAL, CAUTION TO NOISE
5	DECAL, WARNING ENGINE OIL
6	DECAL, GREASING EACH 10-HOURS

Description of Safety Decals and Instruction Decals

Handling Caution Decal

K4205002150

DECAL, CAUTION HANDLING



mg5xtw-001

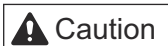
1. Use lead-free gasoline.

2.



Read the Owner's Operating Manual.

3.



Thrown objects - Be sure that people around the machine keep a safe distance away.

4.



May cut your hand or leg - When the blades are rotating, keep hands and feet away from moving parts.

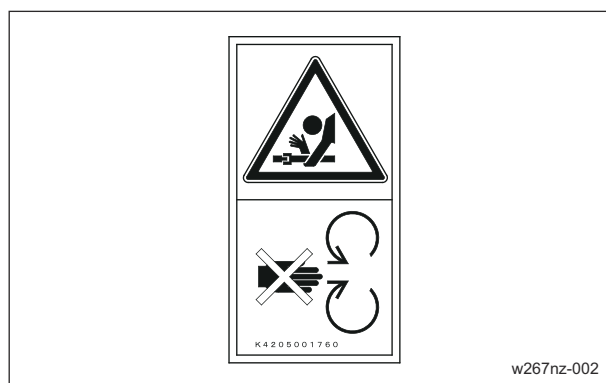
PTO Caution Decal

K4205001760

DECAL, CAUTION PTO



May catch your arm - Keep away from PTO moving parts during the engine running.



w267nz-002

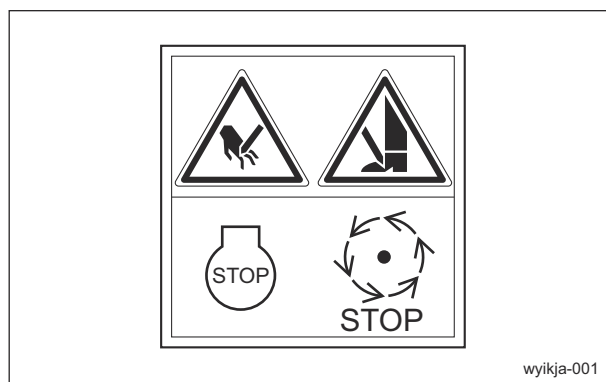
Caution to Mutilation Decal

K4205001600

DECAL, CAUTION TO MUTILATION



May cut your hand or leg - Stop the cutter rotation and engine. Otherwise you may get injured.



wyikja-001

Caution to Noise Decal

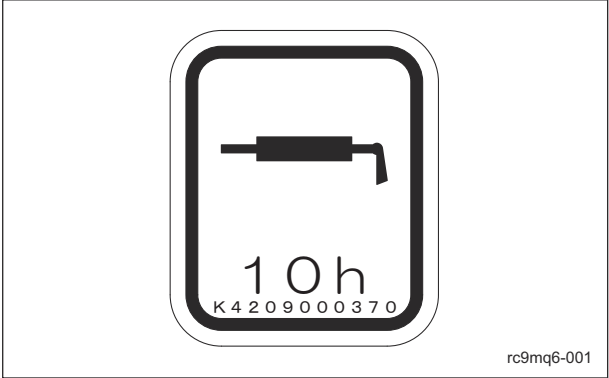
K4205001330
DECAL, CAUTION TO NOISE



bwu9po-001

Greasing Each 10-Hours Decal

K4209000370
DECAL, GREASING EACH 10-HOURS
Add grease every 10 hours.



rc9mq6-001

Engine Oil Warning Decal

K4205001300
DECAL, WARNING ENGINE OIL

Important

Check engine oil and gearbox levels before starting.

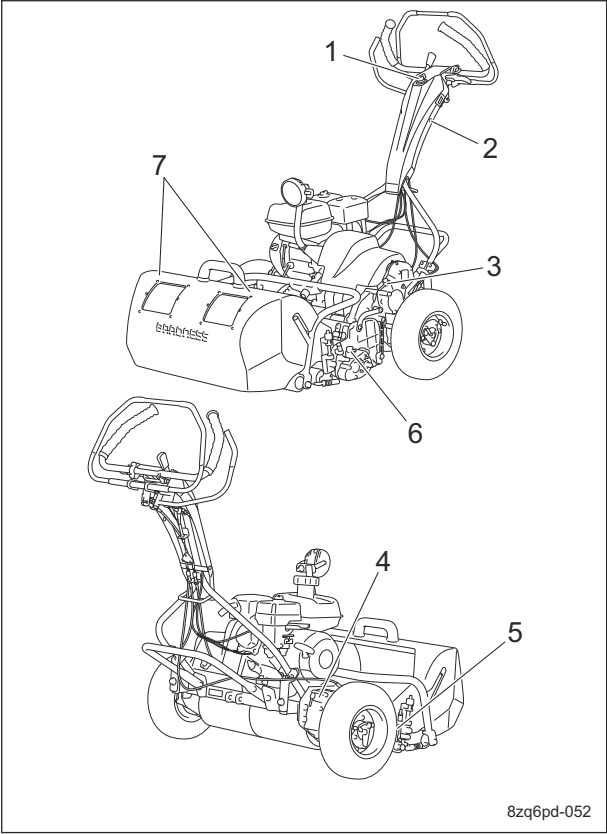


aajwhn-001

Product Overview

Operation Decals

Positions of Operation Decals



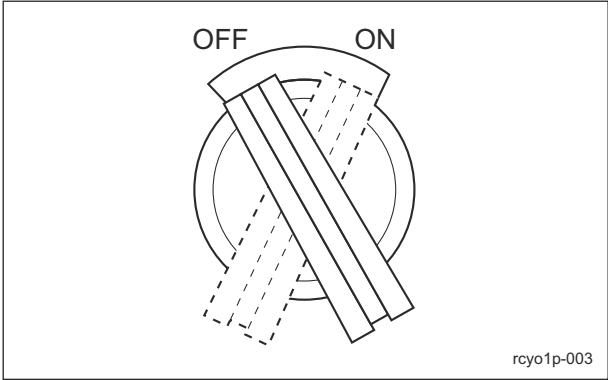
8zq6pd-052

1	Engine switch mark
2	Decal, light switch
3	Sticker, ON/OFF A (Unit clutch)
4	Sticker, ON/OFF A (Drum clutch)
5	Sticker, reel rotation
6	Decal, groomer indication
7	Decal, alignment 10300 (Set of 2pcs)

Description of Operation Decals

Engine Switch Mark

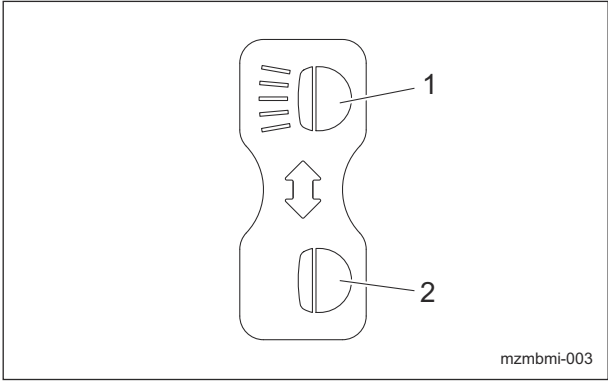
-
ENGINE SWITCH MARK
It illustrates the positions of the engine switch.



rcyo1p-003

Light Switch Mark

Note:
Depending on the specifications, this function may not be available.
K4203001610
DECAL, LIGHT SWITCH
It illustrates ON/OFF of the light.

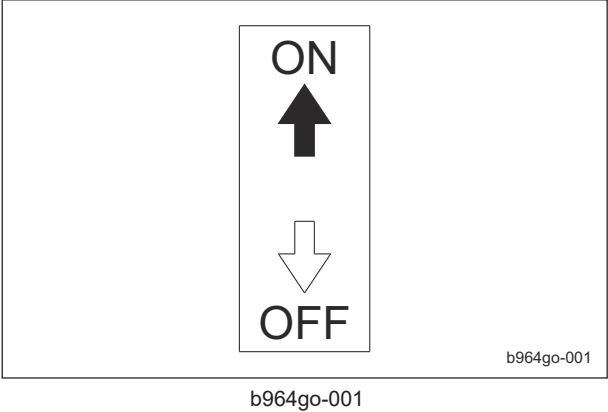


mzmbmi-003

1	ON
2	OFF

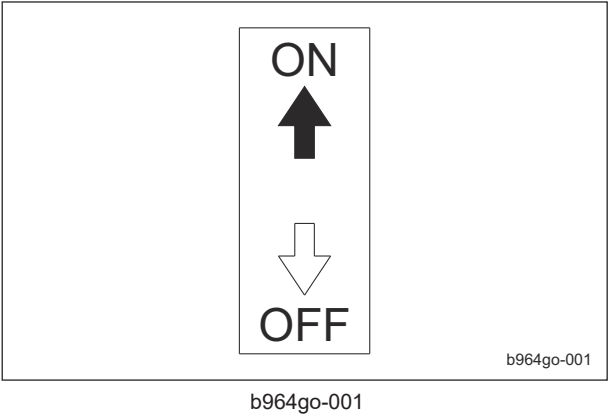
ON/OFF Mark A (unit clutch)

K4203001140
STICKER, ON/OFF A (unit clutch)
It shows ON/OFF of the unit clutch.



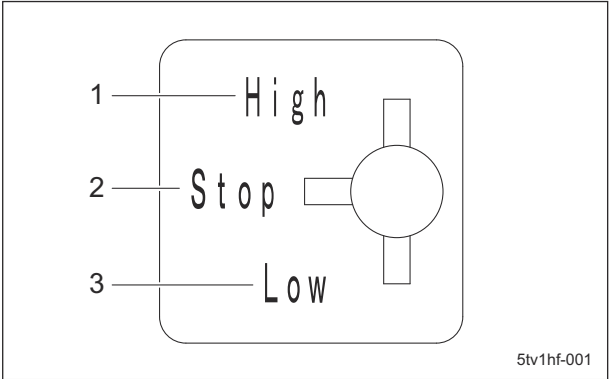
ON/OFF Mark A (drum clutch)

K4203001140
STICKER, ON/OFF A (drum clutch)
It shows ON/OFF of the drum clutch.



Reel Rotation Indication Mark

K4203001690
STICKER, REEL ROTATION
It illustrates High / Low speed of the reel cutter rotation speed.

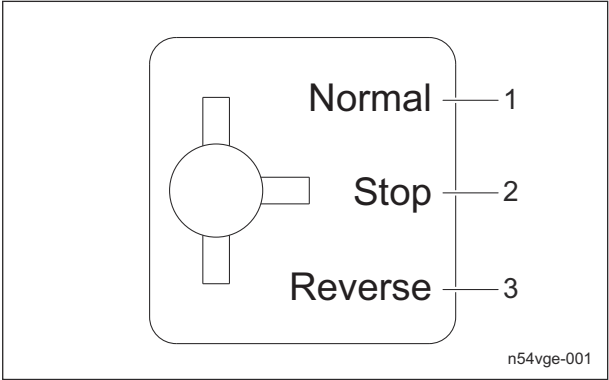


5tv1hf-001

1	High speed (High Clip)
2	Stop
3	Low speed (Low Clip)

Groomer Indication Mark

Note:
Depending on the specifications, this function may not be available.
K4203001120
DECAL, GROOMER INDICATION
It illustrates the changeover of rotational direction of the groomer.



n54vge-001

1	Normal rotation
2	Stop
3	Reverse rotation

Red Alignment Mark 10300

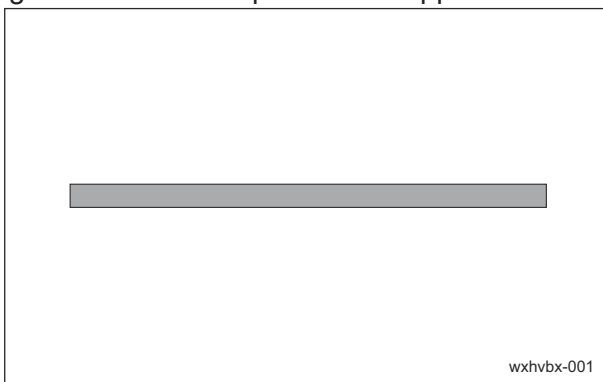
Note:

Depending on the specifications, this function may not be available.

K4209001230

DECAL, ALIGNMENT 10300 (SET OF 2PCS)

Affix the decals in indicative positions on the grass catcher for operational support.



wxhvbz-001

Product Overview

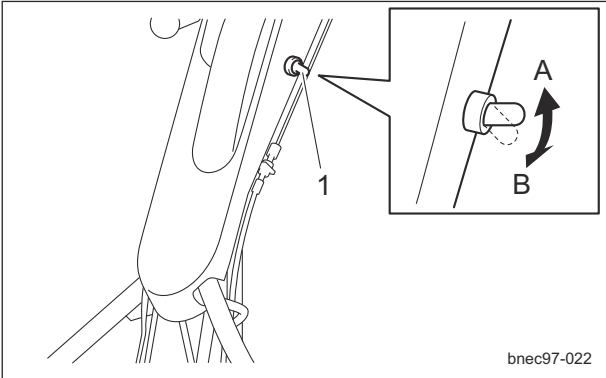
Description of Functions

Light Switch	Page 4-2
Engine Switch	Page 4-2
Throttle Lever	Page 4-2
Throttle Lever	Page 4-2
Brake Lever	Page 4-3
Clutch Lock Lever	Page 4-3
Main Clutch Lever	Page 4-3
Drum Clutch Lever	Page 4-4
Unit Clutch Lever	Page 4-4
FOC (High/Low Clip) Selector Lever	Page 4-4
Engine Clutch Cover	Page 4-5
Groomer Clutch Lever	Page 4-5
Instruments	Page 4-6
Hour Meter	Page 4-6

Description of Functions

Light Switch

Note:
Depending on the specifications, this function may not be available.
The light switch is located in the handle panel. Flip up the switch to turn on the light, and down to turn off.

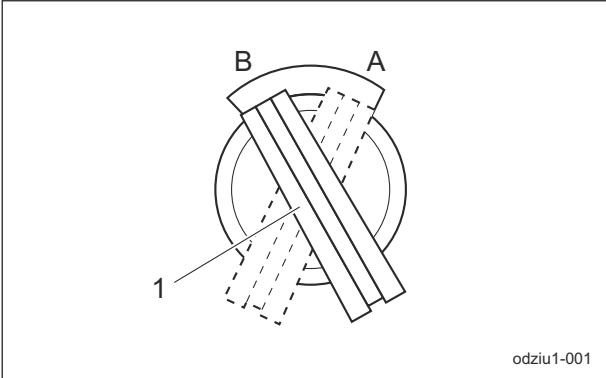


bnec97-022

1	Light switch
A	ON
B	OFF

Engine Switch

The engine switch is located in the handle.
To start the engine, set the engine switch to the “ON” position, and to stop it, set to the “OFF” position.

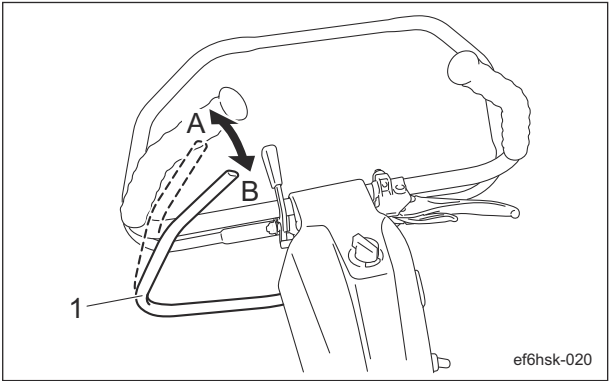


odziu1-001

1	Engine switch
A	ON
B	OFF

Throttle Lever

Note:
Depending on the specifications, this function may not be available.
The throttle lever is located in the handle and enables you to adjust the engine rpm. Grip the throttle lever tightly to move it toward “High speed” position for increasing the engine rpm, and loosen grip to move it toward “Low speed” position for decreasing the rpm.

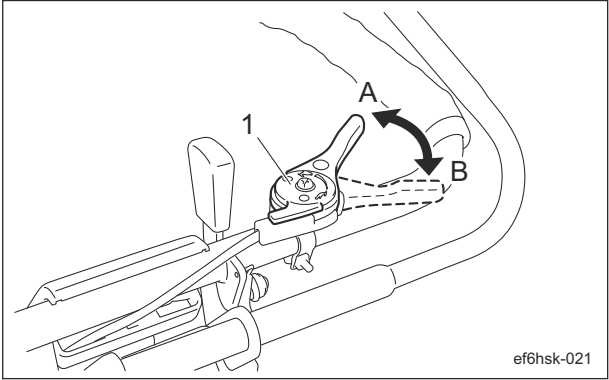


ef6hsk-020

1	Throttle lever
A	High speed
B	Low speed

Throttle Lever

Note:
Depending on the specifications, this function may not be available.
The throttle lever is located in the handle and enables you to adjust the engine rpm. Move the throttle lever toward the “High speed” position to increase the engine rpm, and toward the “Low speed” position to reduce the rpm.



ef6hsk-021

1	Throttle lever
A	High speed
B	Low speed

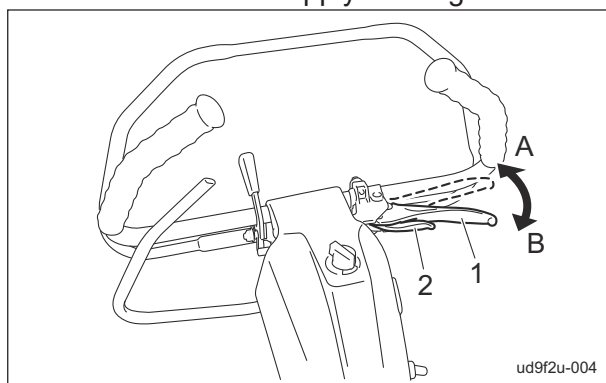
Description of Functions

Brake Lever

⚠ Caution

Avoid quick operation.
Carefully and slowly operate the machine.

The brake lever is located in the handle.
Grip the brake lever to activate braking and the travel of the machine is stopped.
Grip the lock lever while gripping the brake lever to lock the brake lever with braking applied.
Grip the locked brake lever to release locking.
Note:
Lock the brake lever to apply Parking Brake.



ud9f2u-004

1	Brake lever
2	Lock lever
A	Lock
B	Unlock

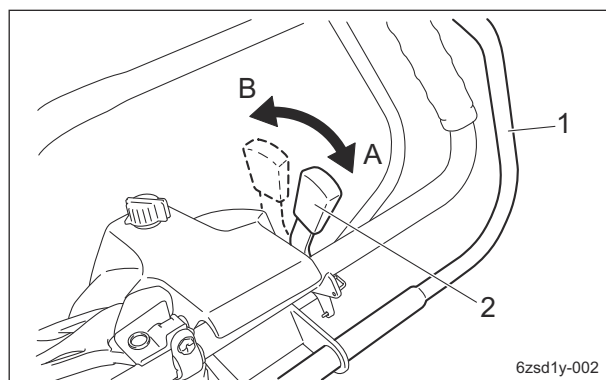
Clutch Lock Lever

The clutch lock lever is located in the handle.

Important

While the main clutch is in the "OFF" position, the safety lock is activated.

Grip the main clutch lever while tilting the clutch lock lever to "Unlock" side to unlock the safety lock.



6zsd1y-002

1	Main clutch lever
2	Clutch lock lever
A	Lock
B	Unlock

Main Clutch Lever

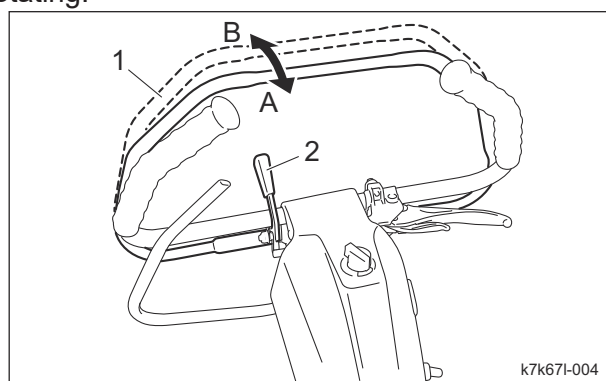
⚠ Caution

Avoid quick operation.
Carefully and slowly operate the machine.

Important

The main clutch is not activated unless the safety lock released.

The main clutch lever is located in the handle.
Unlock the safety lock and then grip the main clutch lever to traveling forward with rotating the reel cutter.
Release the main clutch lever from the hands to stop the machine traveling and the reel cutter rotating.



k7k67I-004

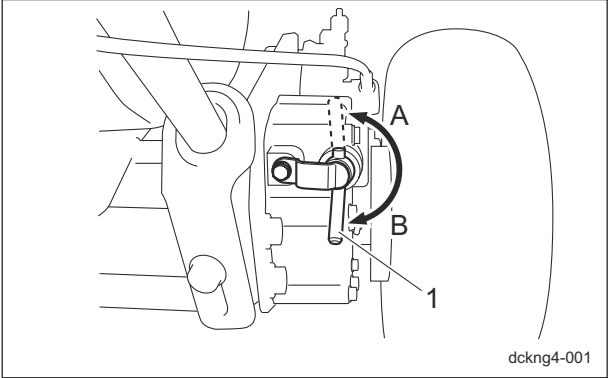
1	Main clutch lever
2	Clutch lock lever
A	ON
B	OFF

Drum Clutch Lever

 Caution

Operate and set the lever to the proper position in accordance with the purpose when the main clutch lever set to the OFF position.

The drum clutch lever is located at the rear of the right frame side.
Set the lever to ON to activate the drum and the traveling wheels.
Set the lever to OFF for neutral.



dckng4-001

1	Drum clutch lever
A	ON
B	OFF

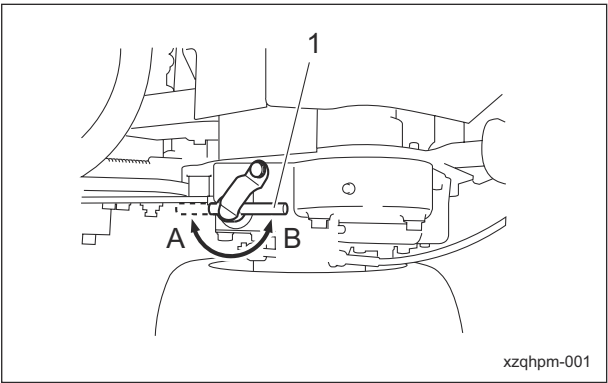
Note:
The machine can be moved easily with the lever OFF when the engine stopped.

Unit Clutch Lever

 Caution

Operate and set the lever to the proper position in accordance with the purpose when the main clutch lever set to the OFF position.

The unit clutch lever is located above the left frame.
Set the lever to the ON position and the power is transmitted from the transmission case to the unit.
Set the lever to the OFF position and the power from the transmission case to the unit is cut off.



xzqhp-001

1	Unit clutch lever
A	ON
B	OFF

Note:
Set the lever to the OFF position when traveling.

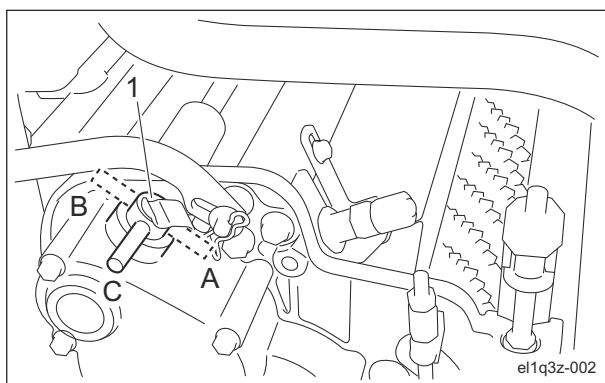
FOC (High/Low Clip) Selector Lever

 Caution

Operate and set the lever to the proper position in accordance with the purpose when the main clutch lever set to the OFF position.

The FOC (High/Low Clip) selector lever is in the right side of the unit.
There are three changeover positions.
When the lever is shifted to "High clip", the reel cutter (cutting cylinder) rotates faster, and the clip pitch (cutting interval) becomes shorter. This is suitable for the work in good turf condition.
When the lever is shifted to "Low clip", the reel cutter (cutting cylinder) rotates slower compared to "High clip" and the clip pitch becomes longer. This is suitable for the work when the turf condition is not so good.
When the lever is shifted to "Stop", the drive transmission for the reel rotation gear is disengaged.

Description of Functions

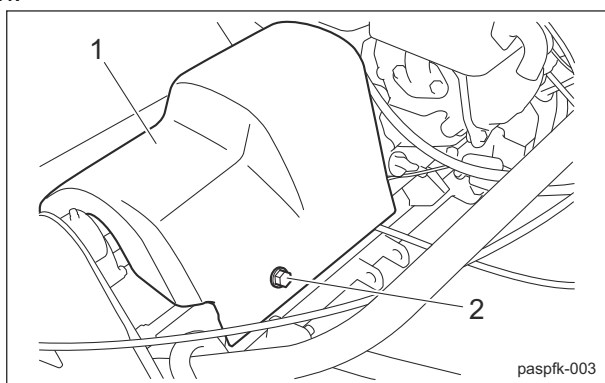


el1q3z-002

1	FOC (High/Low clip) Selector Lever
A	Low clip
B	High clip
C	Stop

Engine Clutch Cover

The engine clutch cover is on the left side of the engine, covering the engine clutch. The engine clutch cover can be opened and closed with the fastening bolt taken off and put on.



paspfk-003

1	Engine Clutch Cover
2	Fastening bolt

Groomer Clutch Lever

Note:

Depending on the specifications, this function may not be available.

Caution

Operate and set the lever to the proper position in accordance with the purpose when the main clutch lever set to the OFF position.

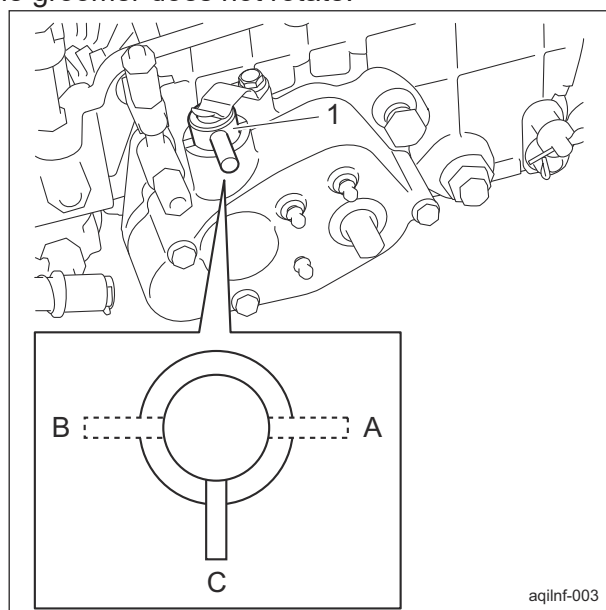
The groomer clutch lever is in the left side of the unit.

There are three changeover positions.

When the lever is in the "Normal rotation" position, the groomer rotates in the same direction as the blade reel cylinder.

When the lever is in the "Reverse rotation" position, the groomer rotates in the opposite direction of the blade reel cylinder.

When the lever is in the "Rotation stop" position, the groomer does not rotate.



aqilnf-003

1	Groomer clutch lever
A	Normal rotation
B	Reverse rotation
C	Rotation stop

Description of Functions

Instruments

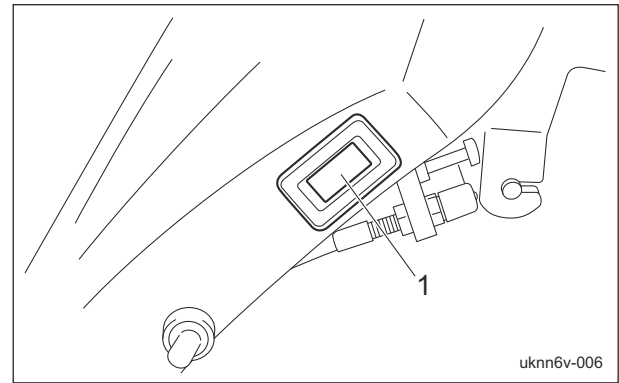
Hour Meter

The hour meter indicates the accumulated operation time of the engine.
(#10470 - 11283)

Important

The battery of this hour meter can not be replaced.
If the battery power is burned out, replace the hour meter with a new one.

The accumulated time can not be manually reset.
When the accumulated time exceeds 99999 hours, the display automatically shows zero for restart.



uknn6v-006

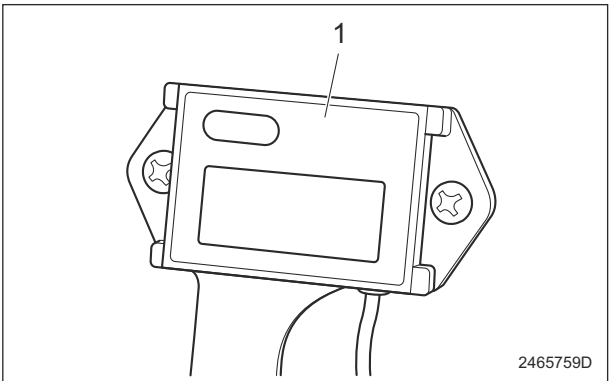
1	Hour meter
---	------------

(#11284-)

This hour meter features the following functions.

1. Clock
The clock is displayed in a 24-hour clock.
2. RPM
The RPM during the engine operation is displayed.
3. Maximum RPM
The maximum RPM recorded during the last operating period can be checked.
4. Warning reminder
The meter will blink when the RPM during the engine operation exceeds the set value.
5. Total hours of operation
Total hours of operation is displayed. Total hours of operation can not be reset.
When the accumulated time exceeds 99999 hours, the display automatically shows zero for restart.

6. Hour meter initial time setting
Initial time setting can be set when the battery or the hour meter is replaced.
7. Maintenance reminder
The alert starts two hours before the set maintenance interval time.
8. Maintenance timer
Maintenance timer can be reset, and the hours of engine operation since it was reset can be checked.
9. RPM refresh rate
The measurement interval for the engine RPM can be set.
10. The times of engine starts
The total number of times of engine starts can be checked.
11. Alert for replacing battery
Replace the battery when the battery icon starts to blink.
When the battery is replaced, the accumulated time will be automatically reset to zero.



2465759D

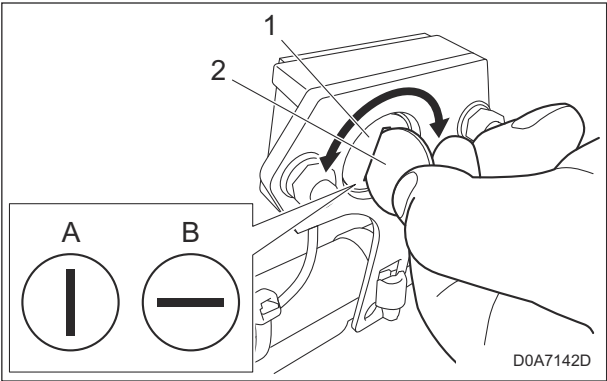
1	Hour meter
---	------------

Follow the steps below to replace the battery.

Important

When you set the new battery, make sure it fits properly under the click of the hour meter. If the battery is not set correctly, the screen of the hour meter will not be displayed.

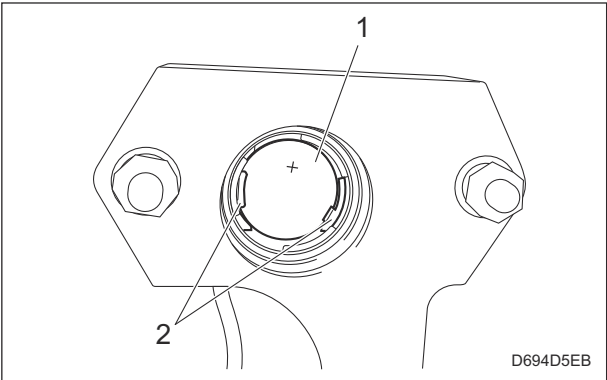
[1] Open the back cover with a coin.



D0A7142D

1	Back cover
2	Coin
A	Open
B	Close

[2] Replace the old battery with a new one.



D694D5EB

1	Battery
2	Click

[3] Close the back cover and lock it with a coin.

Operations before Service Page 5-2

Procedure to Open/Close Engine

Clutch Cover Page 5-2

Preparation for Use Page 5-2

Installation of The Handle Page 5-2

Connection of Engine Switch Cord Page 5-2

Installation of The Stand Page 5-3

Confirmation of The Operation Page 5-3

Inspection before Use Page 5-3

Engine Page 5-3

Driving Section Page 5-6

Cutting Section Page 5-6

Start/Stop of Engine Page 5-8

Procedure to Start Engine Page 5-8

Procedure to Stop Engine Page 5-9

Parking and Stopping Page 5-10

Procedure to Leave The Machine Page 5-10

Move Page 5-10

Traveling Procedure Page 5-10

Cutting Work Page 5-11

Cutting Procedure Page 5-11

Procedure to Remove/Install

Traveling Tires Page 5-11

Procedure to Remove/Install Grass

Catcher Page 5-12

Transporting Page 5-13

Transporting Procedure Page 5-13

Cleaning after Use Page 5-13

Engine Page 5-13

Cutting Section Page 5-13

Storage Page 5-13

Short-Term Storage Page 5-13

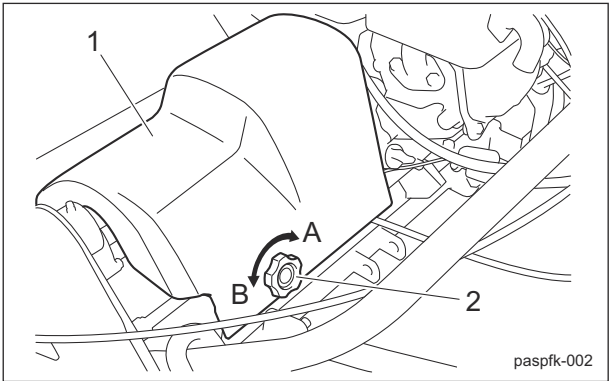
Handling Instructions

Operations before Service

The following sections describe the preparatory works required before performing the services including inspection, adjustment, cleaning, maintenance and repair.

Procedure to Open/Close Engine Clutch Cover

- 1. Procedure to open the engine clutch cover:
 - [1] Remove the fastening bolt.
 - [2] Open the engine clutch cover.



1	Engine clutch cover
2	Fastening bolt
A	Tight
B	Loose

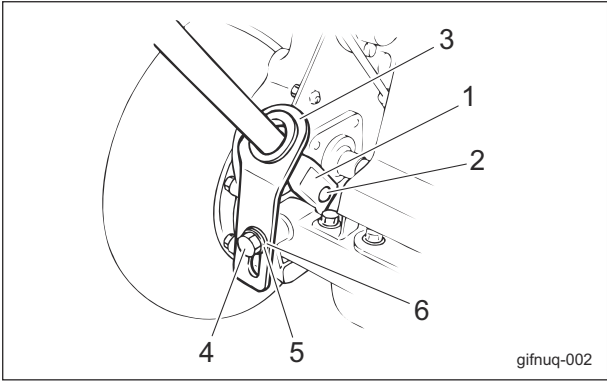
- 2. Procedure to close the engine clutch cover:
 - [1] Close the engine clutch cover.
 - [2] Install the fastening bolt.

Preparation for Use

Installation of The Handle

- 1. Put the handle pin on the left frame into the hole at the left-side lower edge of the handle.
- 2. While pressing the right-side lower edge of the handle inward, put the handle pin of the right frame into the hole.

- 3. Secure the lower edges (slotted section of the handle adjusters) of the right and left sides of the handle to the rear frame stay from the back with the bolts, conical spring washers, and washers.



gifnuq-002	
1	Lower edge of handle
2	Handle pin
3	Handle adjuster
4	Bolt
5	Conical spring washer
6	Washer

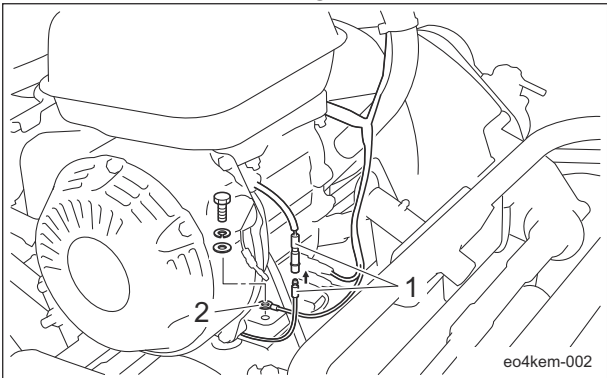
Connection of Engine Switch Cord

Important

When the connection of the engine switch cord is incomplete, the engine will not stop even if the engine switch is operated. Check that the cord is correctly connected.

When assembling the handle, check the connection of the engine switch cord. There are two connections - plug and crimp terminal.

- 1. The plug is connected to the plug connected to the engine.
- 2. The crimp terminal is secured to the engine crankcase with a hexagon bolt.

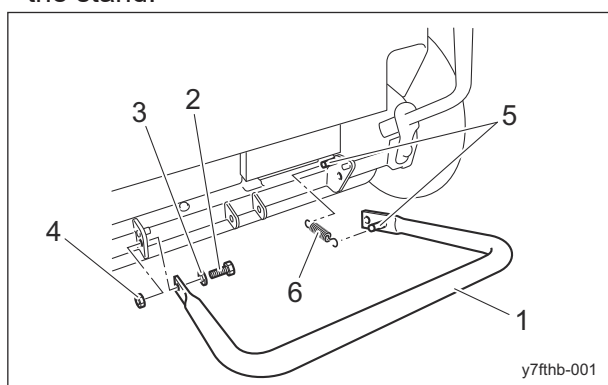


Handling Instructions

1	Plug
2	Crimp terminal

Installation of The Stand

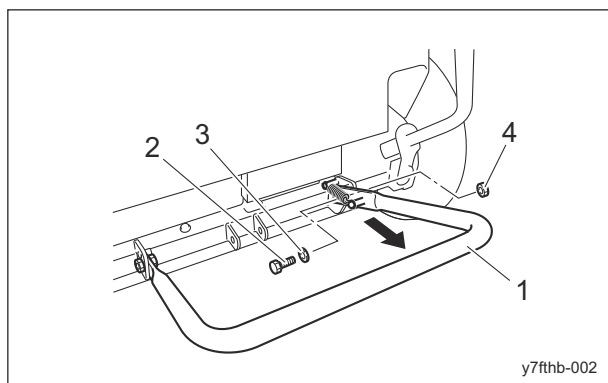
1. With the inside spring latch set to the right-side, place the stand on the frame.
2. Temporarily install the left side of the stand to the mounting bracket on the left side of the frame with the bolt, the washer, and the nut.
3. Put the spring on the spring latch on the right-side of the frame and the spring latch of the stand.



y7fthb-001

1	Stand
2	Bolt
3	Washer
4	Nut
5	Spring latch
6	Spring

4. Pull the right-side of the stand backward while aligning the hole with the mounting bracket on the right-side of the frame, and install the stand with the bolt, the washer, and the nut.
5. Securely tighten the bolts, washers, and nuts on both sides to fix the stand.



y7fthb-002

1	Stand
2	Bolt
3	Washer
4	Nut

Confirmation of The Operation

1. Check that the brake operates completely.
2. Check that the engine clutch operates completely.
3. If necessary, make adjustment.

Inspection before Use

The purpose of the machine inspection is to:

- Prevent accidents
- Prevent damage to the machine
- Maintain machine performance

Detecting machine malfunctions early helps prevent unexpected problems from occurring. If you detect any abnormalities with the machine, immediately perform maintenance or repairs.

Engine

Inspection of Engine Oil

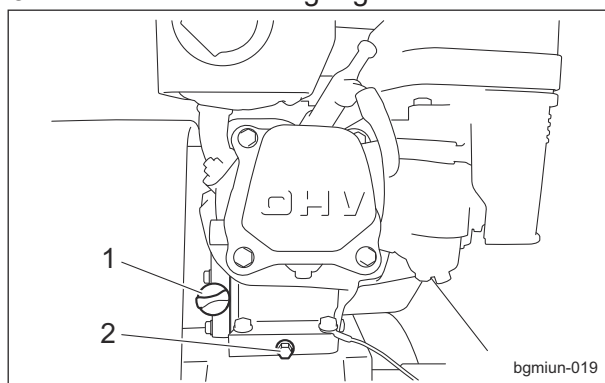
Important

When installing the oil level gauge, tighten it securely.

Check the contamination of oil and engine oil level to inspect the engine oil.

Inspect the engine oil level 10 to 20 minutes after stopping the engine.

1. Place the machine so that the engine is level.
2. Stop the engine.
3. Pull out the oil level gauge.

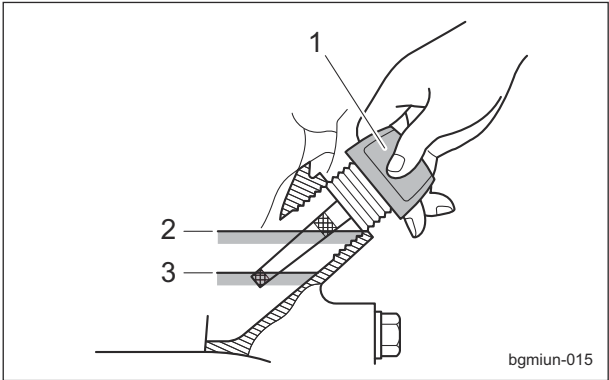


bgmiun-019

Handling Instructions

1	Oil level gauge (Oil filler port)
2	Drain plug

- 4. Wipe the oil off the oil level gauge cleanly with papers or cloths.
- 5. After wiping the oil off the oil level gauge, check the contamination.
- 6. Return the oil level gauge to its original position, and pull out again without tightening it.
- 7. Check the engine oil level.
The appropriate engine oil level should be between the upper and lower limit lines on the gauge.

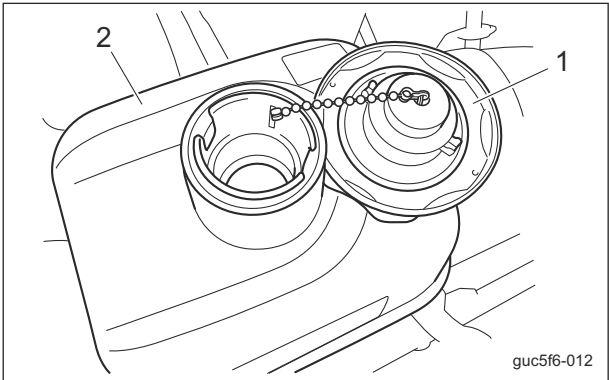


1	Oil level gauge
2	Upper limit
3	Lower limit

- 8. Return the oil level gauge to its original position, tighten it securely.

Inspection of Fuel Quantity

Level the machine and then remove the tank cap to inspect fuel quantity from the fill port.



1	Tank cap
2	Fuel tank

Inspection of Fuel Strainer

- 1. Make sure that there is no fuel leakage.
- 2. Make sure that the fuel strainer is not damaged or dirty.

Supply of Fuel

Caution

Do not supply fuel above FULL level of the fuel gauge.
If you supply too much fuel, it might overflow from the fuel cap when you travel or work on a slope.

Caution

Keep fire away while refueling.
Do not smoke while refueling.

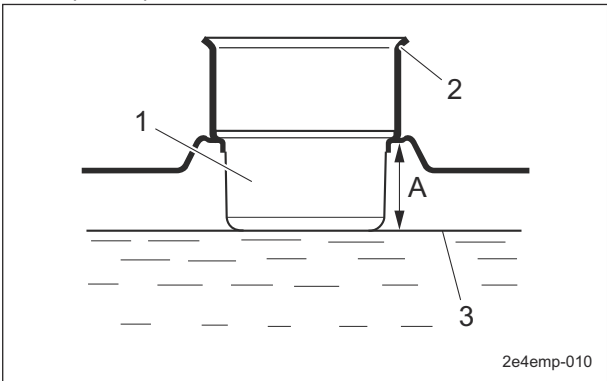
Caution

Supply fuel after the engine is stopped and has well cooled down.

Caution

Pay attention not to touch hot parts.

Inspect the fuel quantity and put fuel (gasoline) if insufficient.
The fuel tank capacity is approximately 2.0 dm³ (2.0 L).



1	Fuel strainer
2	Filling opening
3	Maximum limit of fueling
A	2.5 cm (0.98 in)

Handling Instructions

Inspection of Liquid Leakage

Important

After approximately 50 hours of operation, some tightened portions may be loosened and liquid such as oil may leak. Be sure to retighten the parts.

Important

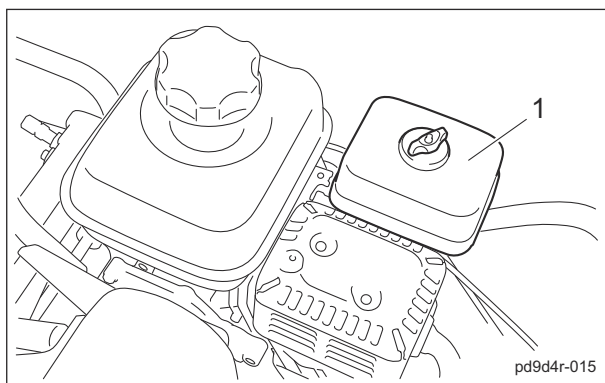
If liquid leakage found, repair it before operation. Ignoring leakage will cause further trouble.

1. Check the bottom of the machine for leakage of liquid such as oil, water, etc.
2. Locate the leakage and identify the type of liquid.

Inspection of Air Cleaner

The air cleaner is a component that removes dirt from the intake air to prevent wear of the cylinder liners and piston rings so that the engine will always operate smoothly. A contaminated air cleaner element may cause malfunction of the engine.

1. Make sure that there is no damage to the air cleaner.
2. Make sure that the air cleaner element is not contaminated.



pd9d4r-015

1 Air cleaner

Inspection of Bolts and Nuts

Important

The bolts and nuts may be loosened at the earlier stage of the use. Be sure to retighten or replace before operating the machine whenever there is any abnormality.

1. Check the bolts and nuts for looseness and coming off.
2. Check the bolts and nuts for cracks and damages.
3. Check the bolts and nuts for rust.
4. Check around the bolts and nuts for traces of rust fluid.
5. Check for unequal bolt length.
6. Check the bolts and nuts for stripped threads and abrasion.

Inspection of Engine-Associated Parts

Caution

Perform operations after the muffler, engine and other parts have sufficiently cooled. Otherwise, you may get burned.

1. Check for damages and dirt.
2. Check the mount for looseness and cracks.
3. Check for liquid leakage.
4. Check on and around the muffler for grass clippings and flammable materials.

Handling Instructions

Driving Section

Inspection of Tires

1. Make sure that there are no cracks, damage or abnormal wear.
2. Check the pneumatic pressure of the tires.

	Tire size	Pneumatic pressure	
Tire for traveling	4.10/3.50-6	120 kPa (1.2 kgf/cm ²)	17 psi

Inspection of Clutch Lever

1. Make sure that there is no play in the lever.
2. Make sure that the lever moves smoothly.
3. Make sure that there is no abnormal sound when the lever is moved.

Inspection of Clutch Lock Lever

1. Make sure that there is no play in the clutch lock lever.
2. Make sure that the clutch lock lever moves smoothly.
3. Make sure that the main clutch lever is not in the "ON" position when the clutch lock lever is tilted to the "LOCK" side.
4. Make sure that you can fully grip the main clutch lever when the clutch lock lever is tilted to the "UNLOCK" side.

Inspection of Covers

Warning

If you have removed the cover during inspection, make sure that you replace it in the original position securely. If the cover remains removed, the operator or the mechanic may come in contact with the rotating objects or belt, or foreign objects may fly off, possibly resulting in injuries.

1. Make sure that there is no wear or deterioration of covers.
2. Make sure that there is no damage to covers.
3. Make sure that there is no interference with moving parts due to deformation of covers.
4. Make sure that covers are installed in their appropriate positions.

Inspection of Brake

1. Grip the brake lever and make sure that the brake can operate completely.
2. Operate the lock lever and make sure that it can lock the brake lever.
3. Make sure that the brake is not applied even slightly after releasing the lock on the brake lever.

Inspection of Wire

Caution

If the brake wire is cut, the machine will be unable to stop.
If the brake wire is cracked or damaged, immediately replace it with a new one.

1. Make sure that the wire is not cracked or damaged.
2. Make sure that the wire is not worn.
3. Make sure that the wire is not crushed.
4. Make sure that the wire is not bent.
5. Make sure that the wire is not corroded or rusted.

Cutting Section

Cleaning of Cutting Section

Important

While cleaning, do not allow water on the sealed parts of the reel shaft. (Avoid high-pressure water cleaning.) Otherwise, it may cause damage to the machine.

Be sure to clean the cutting section after use.

1. Stop the engine.
2. Carefully clean the front and back of the cutting section with water or compressed air.
3. Remove any grass wrapped around the reel cutter (cutting cylinder).

Inspection of Reel Cutter (Cutting Cylinder) and Bed Knife (Bottom Blade)

Caution

Wear gloves when touching edged tools to avoid cutting your hands.

Handling Instructions

1. Check to see whether or not the edge of the reel cutter (cutting cylinder) and the bed knife (bottom blade) are too blunt to cut.
2. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) are not cracked.
3. Check to see how much the reel cutter (cutting cylinder) and the bed knife (bottom blade) are worn.
4. Make sure that the reel cutter (cutting cylinder) and the bed knife (bottom blade) have not changed color due to heat from grinding.
5. Check to see whether or not the second edge face (relief) remains at the point of reel cutter (cutting cylinder).
6. Make sure that the welding between the reel cutter (cutting cylinder) and the disc has not come off.

Inspection of Covers

Warning

If you have removed the covers during inspection, be sure to securely install them in their original positions.
If a cover remains removed, the operator or the mechanic may come into contact with rotating parts or belts and foreign objects may fly off, possibly resulting in injuries.

1. Make sure that there is no wear or deterioration of the reel cover and all other covers.
2. Make sure that there is no damage to the reel cover and all other covers.
3. Make sure that there is no interference with moving parts due to deformation of the reel cover and all other covers.
4. Make sure that the reel cover and all other covers are installed in their appropriate positions.

Inspection of Rollers

1. Make sure that there is no abrasion nor adhesion of the roller.
2. Make sure that there is no wear of the roller shaft.
3. Make sure that there is no wear nor damage of the oil seal.
4. Make sure that there is no wear nor rust of the bearing.

Inspection before Use

5. Make sure that there is no play in the roller shaft.

Inspection of Drum

1. Make sure that the drum is not cracked or damaged.
2. Make sure that there is no abrasion or adhesion of the drum.
3. Make sure that there is no play in the fit of the drum and the bearing.

Inspection of Groomer

Note:

Depending on the specifications, this function may not be available.

Caution

Wear gloves when touching edged tools to avoid cutting your hands.

1. Make sure that the vertical blades are not cracked.
2. Check how much the vertical blades are worn.
3. Make sure that the shaft is not worn nor bent.
4. Make sure that there is no wear nor rust of the bearing.
5. Make sure that there is no play in the groomer shaft.

Inspection of Grass Catcher

1. Make sure that there is no wear or deterioration of the grass catcher.
2. Make sure that there is no damage to the grass catcher.
3. Make sure that there is no interference to moving parts due to deformation of the grass catcher.

Handling Instructions

Start/Stop of Engine

Procedure to Start Engine

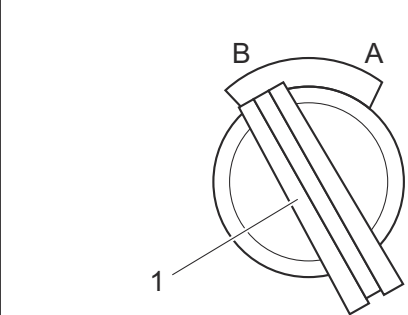
 **Caution**

Before starting the engine, make sure that there are no other people or obstacles around the machine.

 **Caution**

Make sure that the engine clutch cover is installed in the prescribed position.

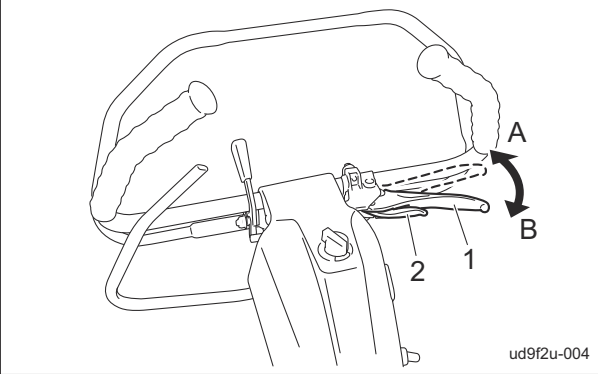
1. Make sure that the engine switch is in the "OFF" position.



v2e27i-035

1	Engine switch
A	ON
B	OFF

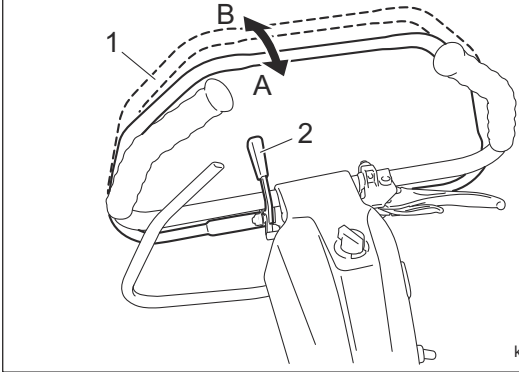
2. Make sure that the brake is locked.



ud9f2u-004

1	Brake lever
2	Lock lever
A	Lock
B	Unlock

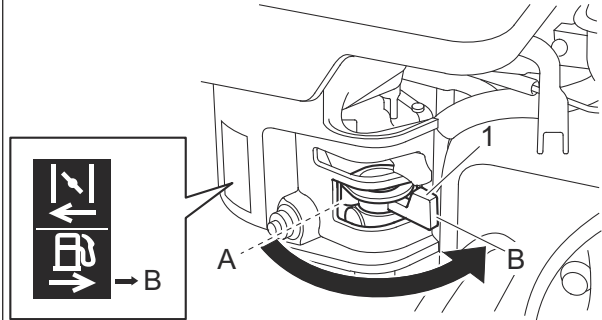
3. Don't grip the main clutch lever.



k7k67i-004

1	Main clutch lever
2	Clutch lock lever
A	ON
B	OFF

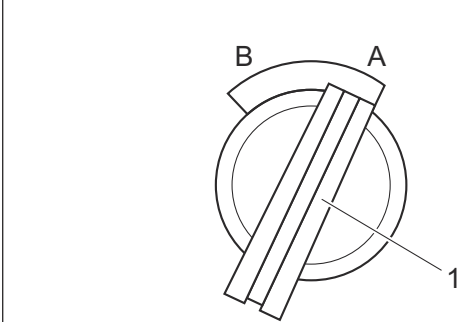
4. Set the fuel cock to the "Open" position.



v2e27i-055

1	Fuel cock
A	Close
B	Open

5. Set the engine switch to the "ON" position.

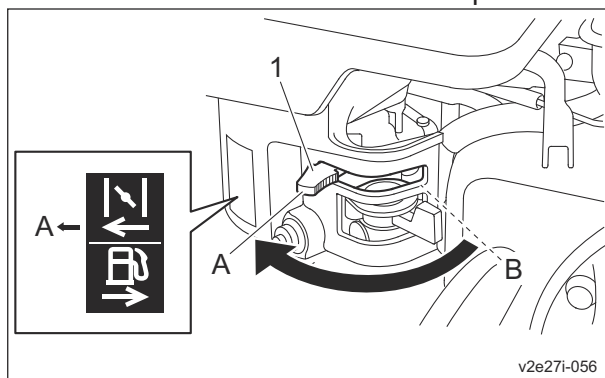


v2e27i-043

1	Engine switch
A	ON
B	OFF

Handling Instructions

6. Set the choke lever to the "Close" position.

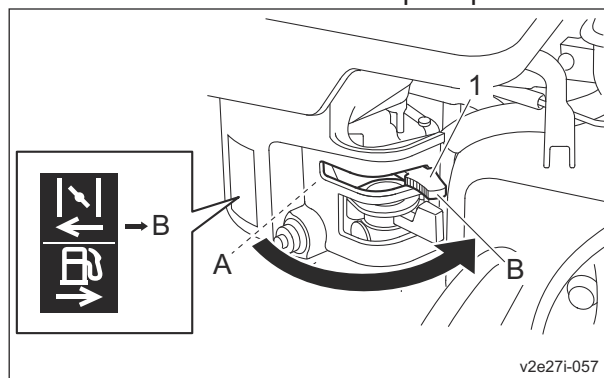


v2e27i-056

v2e27i-056

1	Choke lever
A	Close
B	Open

8. Set the choke lever to the "Open" position.



v2e27i-057

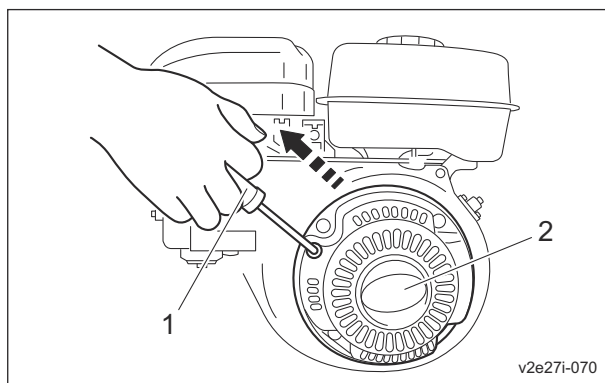
v2e27i-057

1	Choke lever
A	Close
B	Open

Important

Return the starter grip slowly to its original position after the engine starts.
Do not let go of the pulled starter grip since it may cause damage to the machine.

7. Pull the starter grip swiftly, and the engine will start.



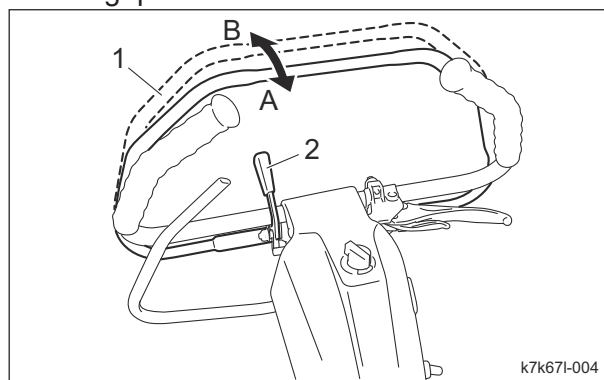
v2e27i-070

v2e27i-070

1	Starter grip
2	Recoil starter

Procedure to Stop Engine

1. Don't grip the main clutch lever.

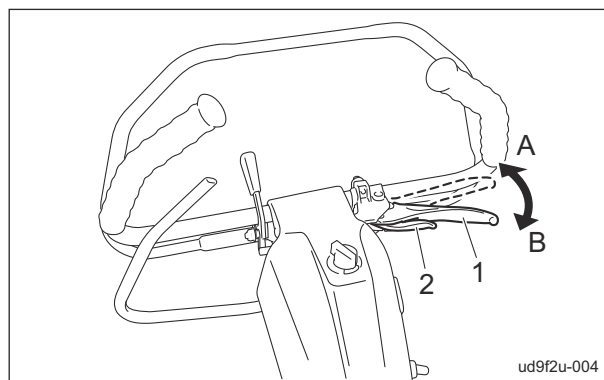


k7k67i-004

k7k67i-004

1	Main clutch lever
2	Clutch lock lever
A	ON
B	OFF

2. Grip the lock lever while gripping the brake lever to lock the brake.



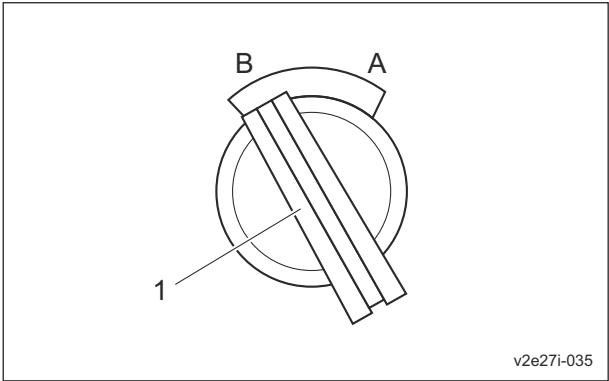
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ud9f2u-004

Handling Instructions

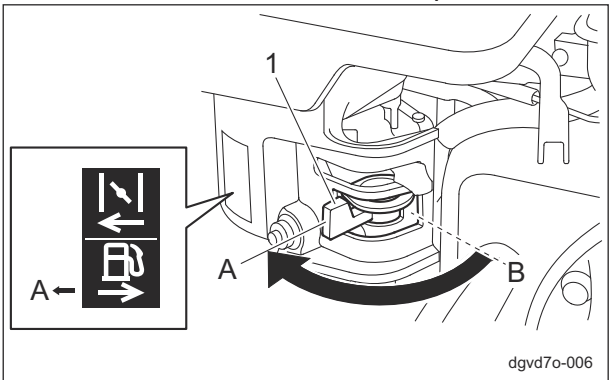
1	Brake lever
2	Lock lever
A	Lock
B	Unlock

3. Set the engine switch to the "OFF" position.



1	Engine switch
A	ON
B	OFF

4. Make sure that the engine has stopped.
5. Set the fuel cock to the "Close" position.



1	Fuel cock
A	Close
B	Open

Parking and Stopping

Procedure to Leave The Machine

 **Caution**

If the brakes are not sufficiently effective, use the wheel stoppers to secure the machine.

 **Caution**

Do not park the machine on a slope.

 Caution

Check that the engine has stopped.

1. Stop the machine on a flat place.
2. Make sure that the brake lever is locked.
3. Stop the engine.
4. Set the fuel cock to the "Close" position.
5. Leave the machine.

Move

Traveling Procedure

 Caution

Under any circumstances drive the machine at such a speed that you can stop it immediately for emergencies.

 Caution

Do not start to move or stop the machine abruptly.

1. Install traveling tires.
2. Flip up the stand.
3. Set the drum clutch lever to "ON" position.
4. Set the unit clutch lever to "OFF" position.
5. Start the engine.
6. Release the brake.
7. Release the safety lock and grip the main clutch lever slowly.
8. The machine starts traveling.
9. Release the main clutch lever to stop the machine.

Handling Instructions

Cutting Work

Cutting Procedure

⚠ Warning

Do not operate on a steep slope.

⚠ Caution

Do not start to move or stop the machine abruptly.

⚠ Caution

Be sure to operate at an appropriate speed for the mowing site.
For mowing on an undulated surface, mow with lowered cutting speed.

Important

Be sure to attach the grass catcher.
Discharge the clippings at the right time during operation.

1. Remove the traveling tires.
2. Flip up the stand.
3. Install the grass catcher.
4. Move the FOC (High/Low Clip) selector lever to the desired position.
5. Move the drum clutch lever to the "ON" position.
6. Move the groomer clutch lever to the desired position.
7. Move the Unit clutch lever to the "ON" position.
8. Start the engine.
9. Release the brake.
10. Release the safety lock and grip the main clutch lever slowly to start mowing.

Note:

Operate at about 3,000 rpm.

Procedure to Remove/Install Traveling Tires

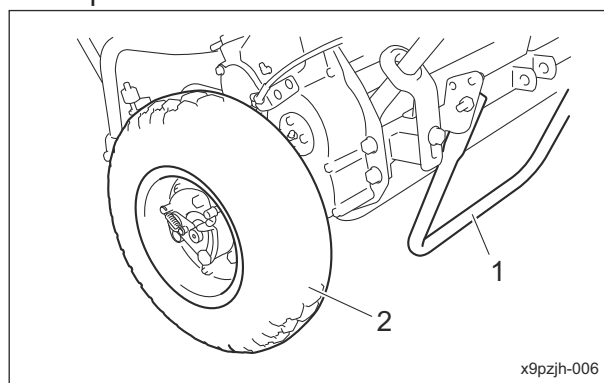
Important

Remove the traveling tires before cutting work.

Traveling tires are used to travel.

Removing Traveling Tires:

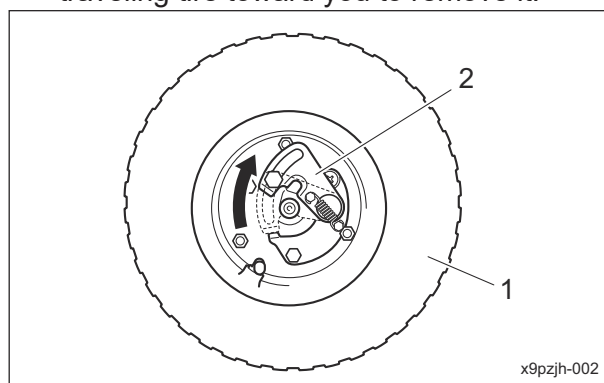
1. Stop the engine.
2. Flip down the stand.



x9pzjh-006

1	Stand
2	Traveling tire

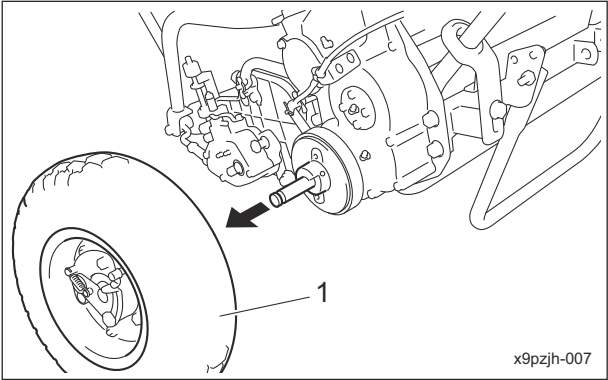
3. While holding the lever of the wheel mount plate to the release position, pull the traveling tire toward you to remove it.



x9pzjh-002

1	Traveling tire
2	Wheel mount plate

Handling Instructions



1	Traveling tire
---	----------------

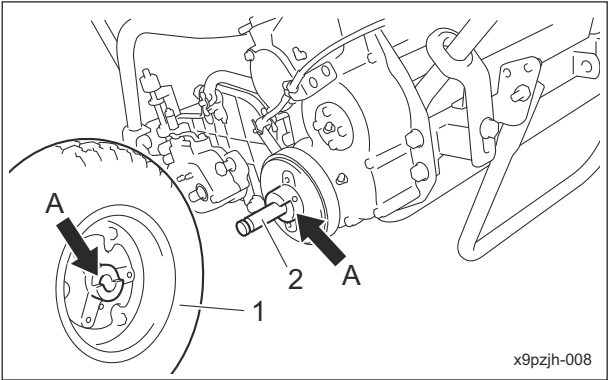
4. Repeat the same process for removing the opposite traveling tire.

Installing Traveling Tires:

- 1. Stop the engine.
- 2. Flip down the stand.

Important

The drum shaft and the traveling tires have mating parts each other. Make sure of their shapes to install the traveling tires.

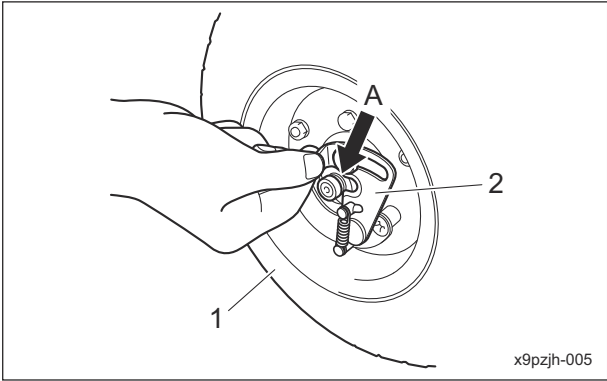


1	Traveling tire
2	Drum shaft
A	Mating parts

3. Install the traveling tire to the drum shaft.

Important

Make sure that the wheel mount plate is grooved on the drum shaft. Otherwise the tires will come off.



1	Traveling tire
2	Wheel mount plate
A	Groove

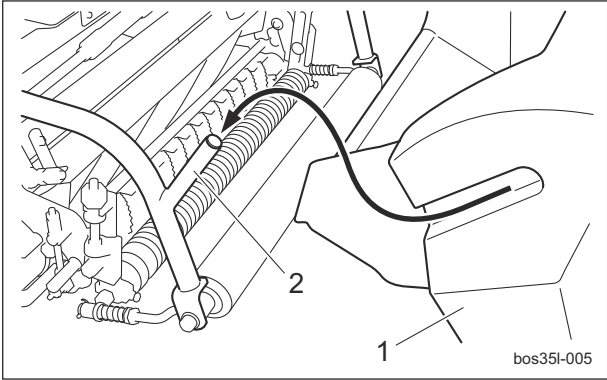
Procedure to Remove/Install Grass Catcher

Caution

Stop the engine before removing/installing the grass catcher.

Removing Grass Catcher:
Lift up the grass catcher and remove it from the grass catcher fitting bars.

Installing Grass Catcher:
Insert the grass catcher fitting bars into the slots of the grass catcher.



1	Grass catcher
2	Grass catcher fitting bar

Handling Instructions

Transporting

Transporting Procedure

⚠ Caution

When loading and unloading the machine, wear non-slip shoes and travel slowly.

Important

When securing the machine with a rope, do not tie the rope to the engine.

Important

When securing the machine with a rope, be careful not to bend any wires.

Be extremely careful when loading the machine into a truck or a trailer.
Before loading or unloading, stop the truck or trailer on a level surface in a safe location, apply the parking brake, stop the engine, and then chock the wheels.
Before loading into a truck or a trailer for transportation, apply the parking brake of the machine, stop its engine, and then secure the machine with rope or any other sufficiently strong restraining device.
When using a loading ramp, select one of sufficient length, width and strength, and that will not allow the machine to slip off.

Cleaning after Use

The purpose of the machine cleaning is to:

- Prevent accidents
- Prevent damage to the machine
- Maintain machine performance

Properly clean the machine to maintain its functionality and performance.

If you detect any abnormalities with the machine, immediately perform maintenance or repairs.

Engine

Cleaning of Engine-Associated Parts

⚠ Caution

Perform operations after the muffler, engine and other parts have sufficiently cooled. Otherwise, you may get burned.

1. Clean clippings and remove dirt.
2. Blow compressed air to clean any grass or flammable materials that may be attached on or around the muffler.

Cutting Section

Cleaning of Cutting Section

Important

While cleaning, do not allow water on the sealed parts of the reel shaft. (Avoid high-pressure water cleaning.)
Otherwise, it may cause damage to the machine.

Be sure to clean the cutting section after use.

1. Stop the engine.
2. Carefully clean the front and back of the cutting section with water or compressed air.
3. Remove any grass wrapped around the reel cutter (cutting cylinder).

Storage

Short-Term Storage

Short-term storage means that the machine is temporarily stored (within 1 month) without use.

Follow the instructions below for short-term storage of the machine.

1. Cleaning

- Remove dirt, grass clippings, oil stains etc. completely from the main vehicle and engine.

2. Storage location

- Cover the machine and store it in a dry place where it will not be exposed to rain.

Handling Instructions

Precautions for MaintenancePage 6-2**Position of Mower during
Maintenance Page 6-2****Inspection and Cleaning Page 6-3**

EnginePage 6-3

Driving SectionPage 6-4

Supplying FluidsPage 6-5

EnginePage 6-5

Greasing Page 6-5

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Greasing Points Page 6-6

Lubrication Page 6-10

About LubricationPage 6-10

Lubricating Points Page 6-10

Adjustment Page 6-11

Driving SectionPage 6-11

Cutting SectionPage 6-11

Replacement Page 6-23

EnginePage 6-23

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Storage Page 6-32

Long-Term StoragePage 6-32

Maintenance

Precautions for Maintenance

Warning

The chapter "Maintenance" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform maintenance service for this machine.

Caution

First, learn well the operations you plan to perform.

Important

Use tools appropriate for each operation.

Important

Use Baroness genuine parts for replacement and accessories.
Our product warranty may be void if you use non-genuine parts for replacement or accessories.

Position of Mower during Maintenance

Important

If the mower handle is left leaned on the ground for a long time during maintenance engine oil will enter the engine combustion chamber and cause the engine to run improperly.
Be careful not to keep this position long and ensure sufficient time for any oil to drain back by returning to upright position for ten minutes before starting.

Important

An attitude of the machine tilting toward the handle side at a large angle may cause the engine malfunction.

Note:

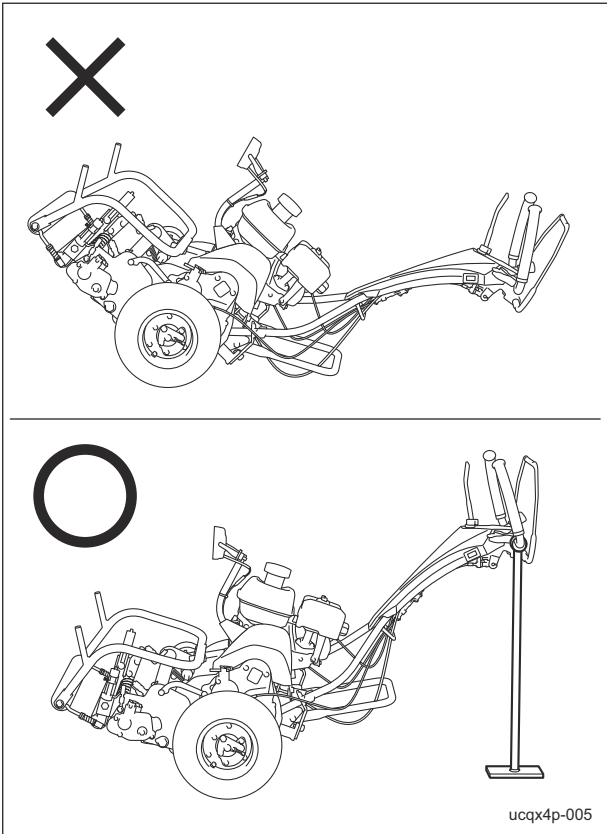
The attitude of the machine tilting toward the handle side at a large angle is a state where the engine tilts more than 30 degrees from the upright position.

- For maintenance of the machine fitted with the traveling wheels:
Use the maintenance stand to prevent from the engine malfunction.

Caution

Pay attention to the machine standing up with the maintenance stand lifted up when large power is added to the mower unit of the machine tilting toward the handle side.

1. Park the machine on a level place.
2. Tilt it slowly toward the handle side and pass the main clutch lever through the pipe of the maintenance stand.
3. Set the handle so that the maintenance stand can stand upright.



ucqx4p-005

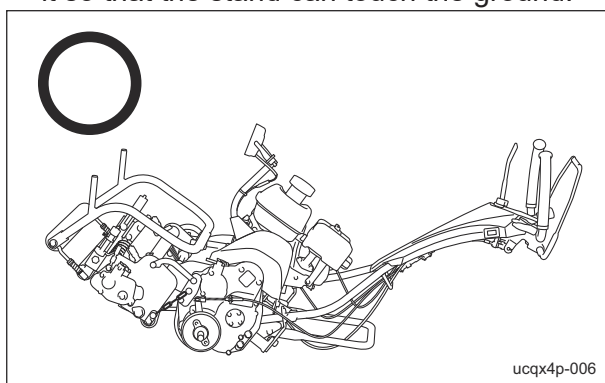
1	Maintenance stand
---	-------------------

- For maintenance of the machine without the traveling wheels:

⚠ Caution

The engine malfunction does not occur even when the machine tilting toward the handle side with the stand touching the ground. Pay attention to the machine standing up depending on the unbalanced state owing to the adjusted position of the handle height.

1. Park the machine on a level place.
2. Tilt it slowly toward the handle side and set it so that the stand can touch the ground.



ucqx4p-006

Inspection and Cleaning

Inspect and clean the machine with the goals of the followings.

- Accident prevention
- Failure prevention
- Performance retention

Make efforts for early detection of the machine failure and prevention of the sudden occurrence of trouble.

Perform maintenance and repair works immediately if any abnormality is found in the machine.

Engine

Cleaning of Fuel Strainer

If dust or dirt accumulates in the fuel strainer, the fuel flow will become insufficient. Periodically clean it.

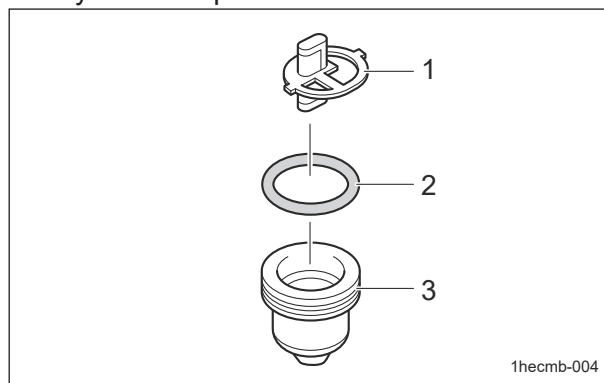
Important

Clean the fuel strainer in a clean location, free of dust and dirt.

1. Close the fuel cock of the fuel strainer.
2. Remove the strainer cup.

3. Clean the filter and the inside of the strainer cup with a solvent, such as hardly flammable kerosene.

4. Dry with compressed air.



1hecmb-004

1	Filter
2	O ring
3	Strainer cup

Important

During installation, prevent contamination with dirt or dust.

If the fuel is contaminated with dirt, dust, etc., the fuel flow will become insufficient.

5. Correctly install all parts in their original positions.
6. Fill up the fuel tank with fuel, and then open the fuel cock.
7. Make sure that there is no fuel leakage.

Cleaning of Air Cleaner Element

- A contaminated air cleaner elements may cause malfunction of the engine.
To maximize the life of the engine, clean the air cleaner properly.
1. Remove the wing screw, and then remove the cover.
 2. Remove the screw, and then remove the air cleaner elements.
 3. Remove the urethane element from the paper element.

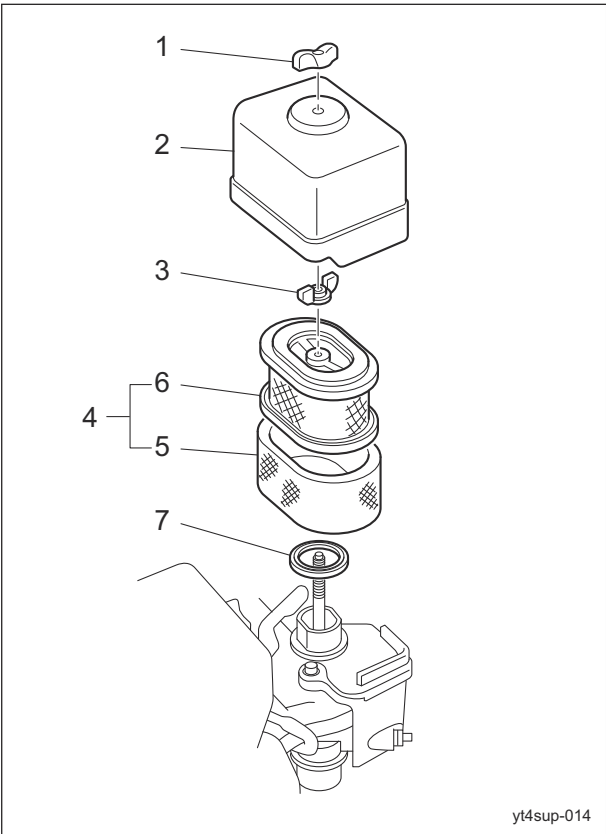
Important

When cleaning the paper element, do not use petroleum solvents.

Important

Replace the air cleaner elements when it gets damaged or dirty.

4. Clean the urethane element with a solvent, such as a hardly flammable kerosene, and then soak it in the engine oil and wring out.
5. Remove dirt and dust from the paper element with blowing air or patting.
6. Assemble the paper and urethane elements.
7. Attach the air cleaner elements with the screw.
8. Set the cover, and then secure it firmly with the wing screw.



yt4sup-014	
1	Wing screw
2	Cover
3	Screw
4	Air cleaner element
5	Urethane element
6	Paper element
7	Gasket

Driving Section

Inspection of Electrical Wiring

Important

Electrical short circuit will cause fire, electrical leakage and malfunction of electrical equipments.

1. Make sure that there is no defacement in wires and terminals.
2. Make sure that there is no deterioration or damage in wires and terminals.
3. Make sure that there is no looseness in wiring connections.
4. Make sure that there is no poor terminal connection.

Supplying Fluids

Engine

Supply of Engine Oil

Important

Do not supply too much engine oil. Otherwise, the engine may be damaged.

Important

Do not mix different types of engine oil.

Important

Be sure to use engine oil that is classified as API Service Grade SE or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

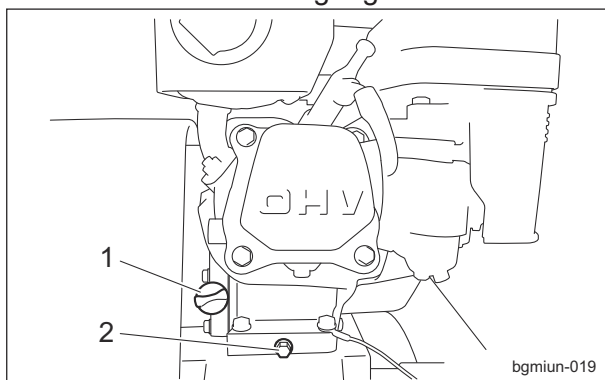
Important

When installing the oil level gauge, tighten it securely.

If the engine oil level is lower than the lower limit line on the oil level gauge, supply engine oil.

Supply engine oil through the oil filler port.

1. Place the machine so that the engine is level.
2. Stop the engine.
3. Remove the oil level gauge.



bgmiun-019

1	Oil level gauge (Oil filler port)
2	Drain plug

4. Supply new engine oil through the oil filler port.

Supply oil until it reaches a level in the upper limit line on the oil level gauge.

5. Check the engine oil level without tightening the oil level gauge into the oil filler port.

6. Tighten the oil level gauge firmly.

Greasing

About Greasing

Since there may be adhesion or damage due to lack of grease on moving parts, they must be greased.

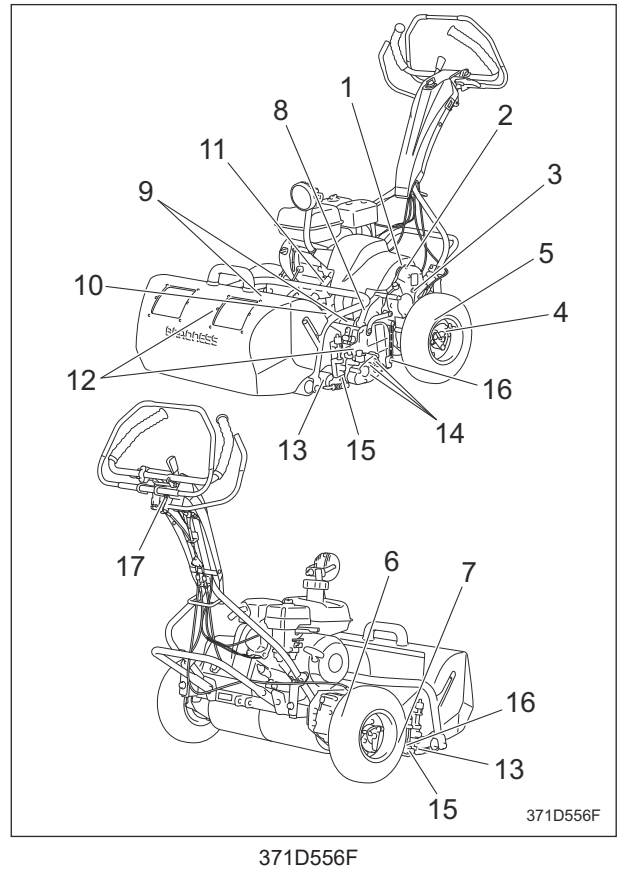
Add urea-based No. 2 grease in accordance with the Maintenance Schedule.

Other locations where the specified grease or lubricant is used are indicated in "Greasing Points".

Add grease using the specified grease or lubricant.

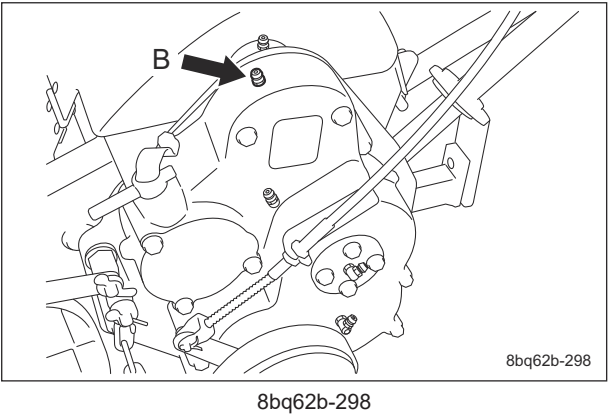
Greasing Points

Grease nipples are installed in the following locations.
Add grease to A every 10 hours, and B every 50 hours.
If specified locations and periods are additionally described below, follow the instructions.

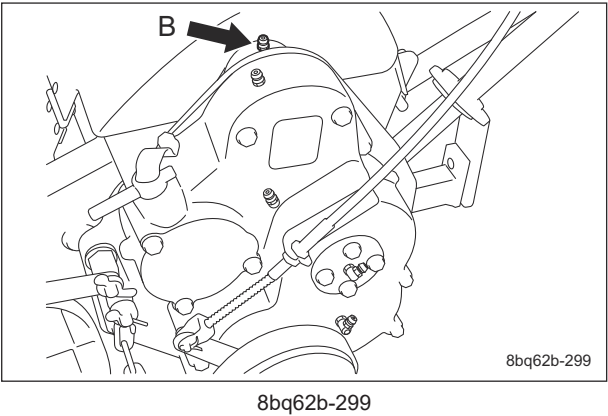


	Location	No. of greasing points	Greasing period	
1	Upper side of left framecover	1	-	B
2	Mower #1 shaft	1	-	B
3	Left frame #2 shaft	1	A	-
4	Left frame #4 shaft	1	A	-
5	Differential gear	1	A	-
6	Right frame #2 shaft	1	A	-
7	Right gear case	1	A	-
8	Transmission gear case	1	A	-
9	Transmission shaft	2	A	B
10	Transmission shaft spline	1	-	B
11	Arm mounting hitch fulcrum	1	-	B
12	Reel housing	2	A	-
13	Front roller	2	-	B
14	Groomer gear case	3	A	-
15	Groomer shaft	2	-	B
16	Cam bush	2	Refer to "Maintenance Schedule."	
17	Handle	1	-	B

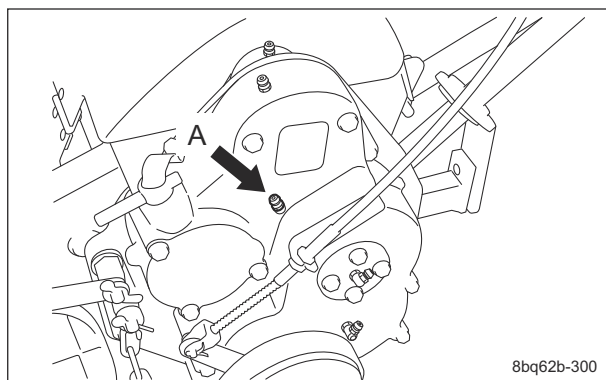
1. Upper side of left frame cover



2. Mower #1 shaft

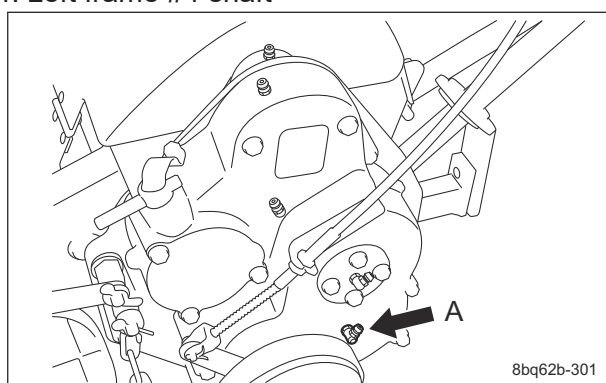


3. Left frame #2 shaft



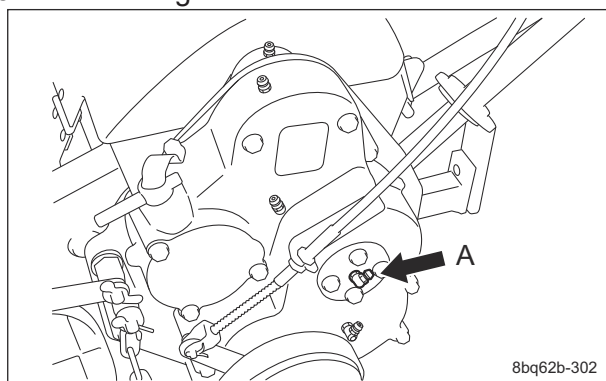
8bq62b-300

4. Left frame #4 shaft



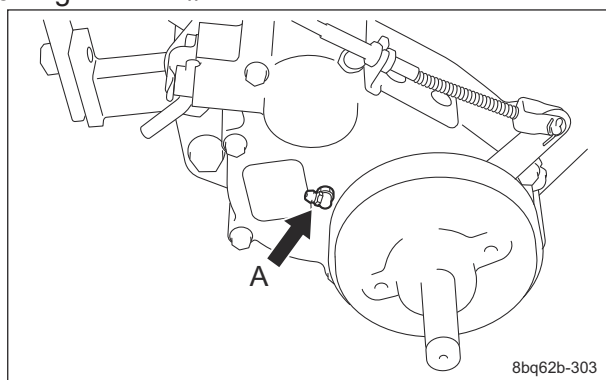
8bq62b-301

5. Differential gear



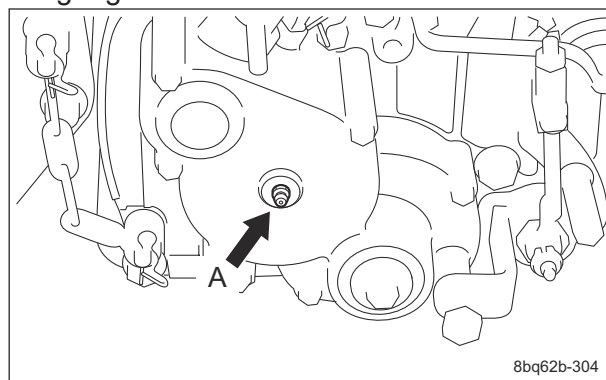
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6. Right frame #2 shaft



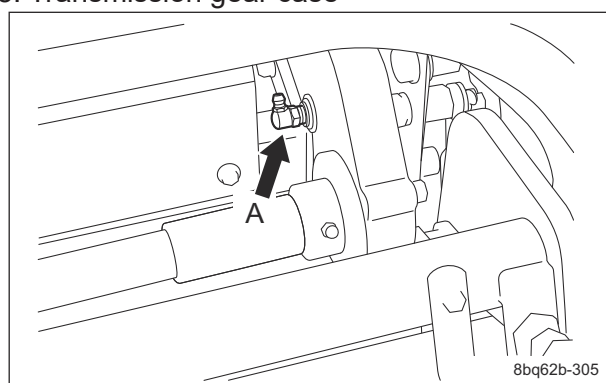
8bq62b-303

7. Right gear case



8bq62b-304

8. Transmission gear case

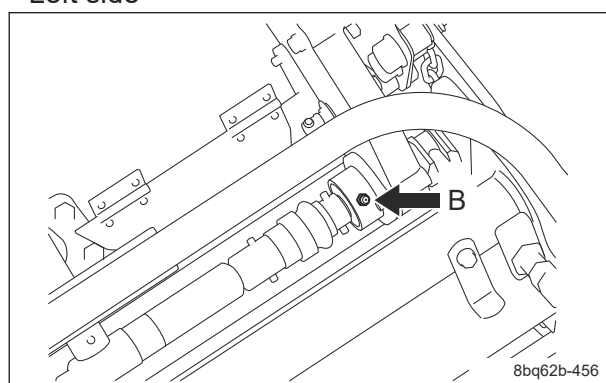


8bq62b-305

9. Transmission shaft

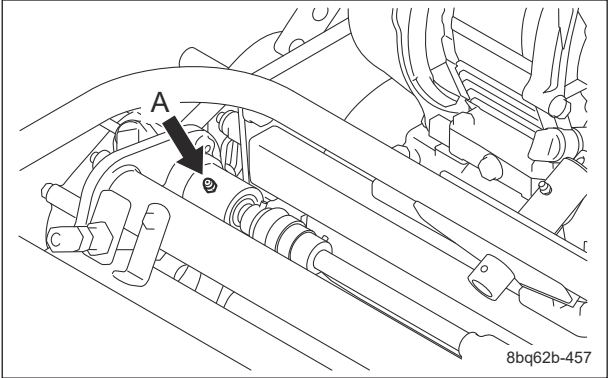
There are one location each on the right and left.

Left side



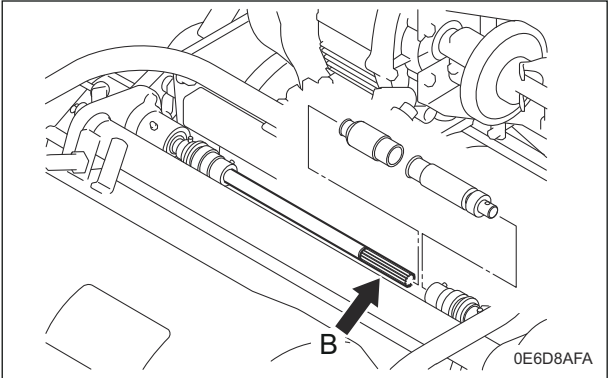
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Right side



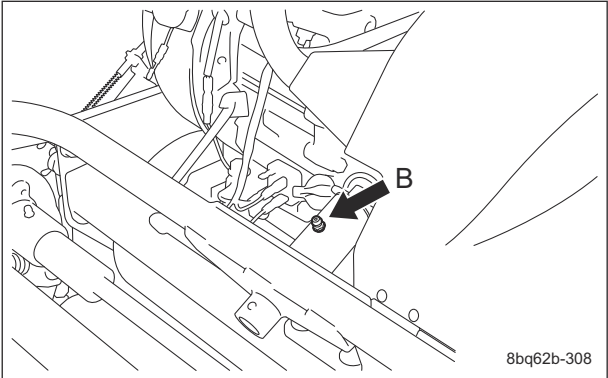
8bq62b-457

10. Transmission shaft spline
Grease the transmission shaft spline.



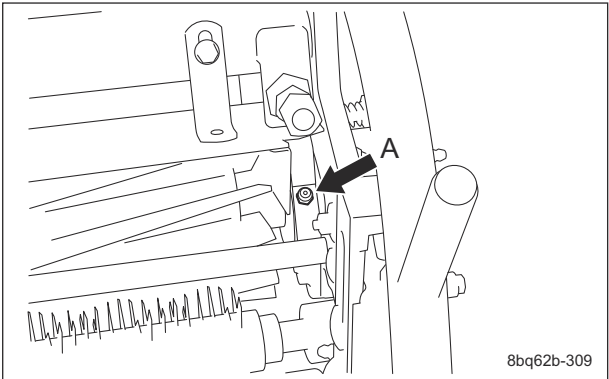
0E6D8AFA

11. Arm mounting hitch fulcrum



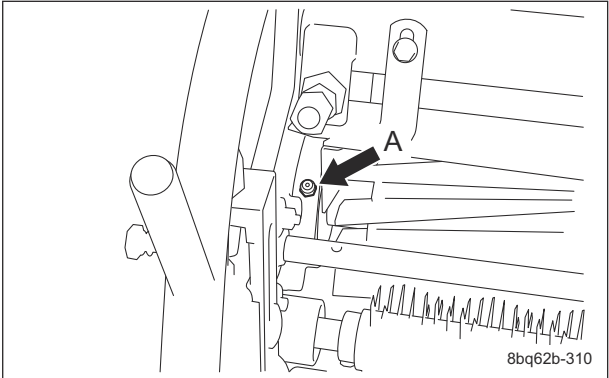
8bq62b-308

12. Reel housing
There are one location each on the right and left.
Left side



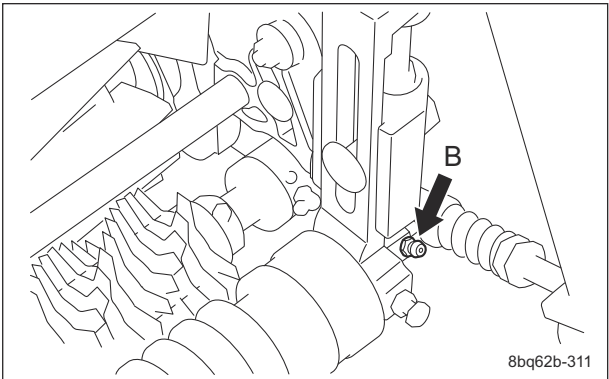
8bq62b-309

Right side



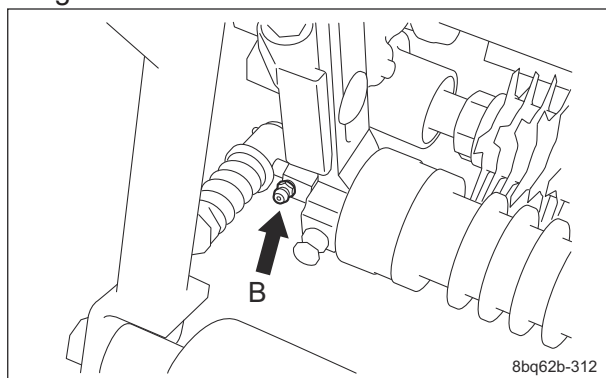
8bq62b-310

13. Front roller
There are one location each on the right and left.
Left side



8bq62b-311

Right side

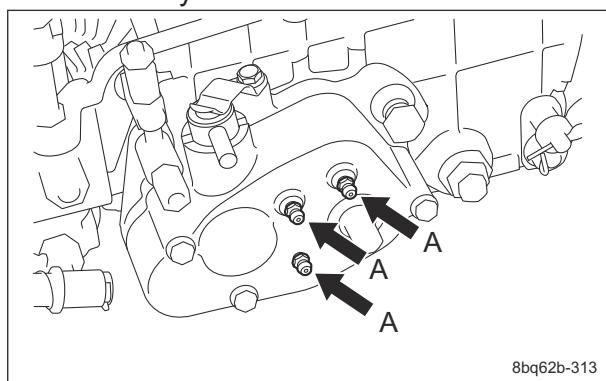


8bq62b-312

14. Groomer gear case

Note:

Depending on the specifications, this function may not be available.



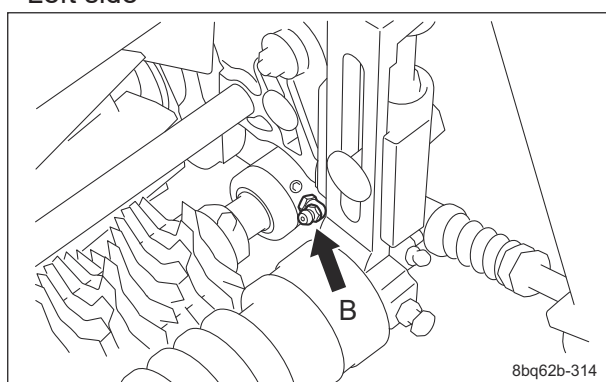
8bq62b-313

15. Groomer shaft

Note:

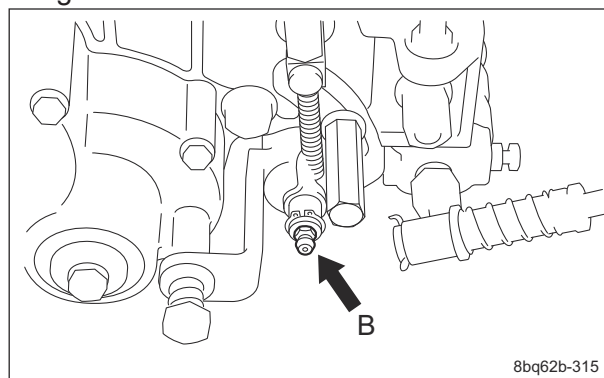
Depending on the specifications, this function may not be available. There are one location each on the right and left.

Left side



8bq62b-314

Right side



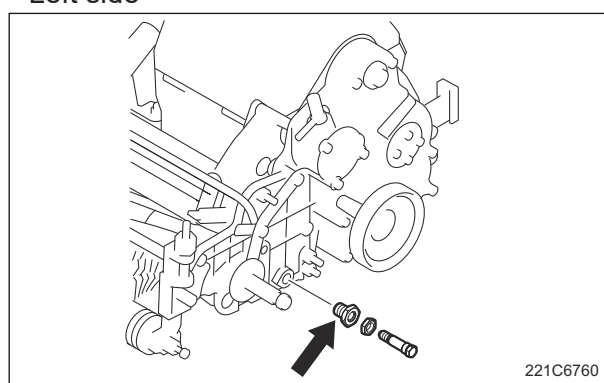
8bq62b-315

16. Cam bush

There are one location each on the right and left.

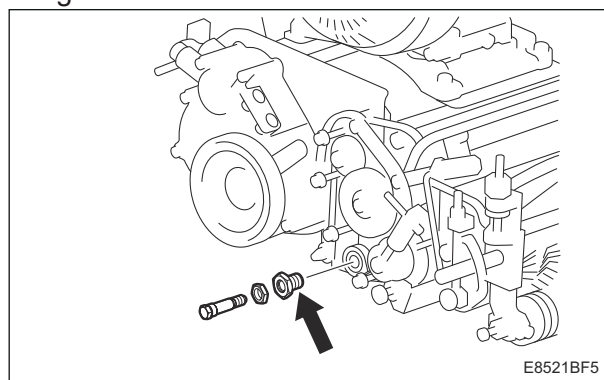
Apply 0.5 g (0.001 lb) of grease to outer perimeter of the cam bush pipe according to the maintenance schedule.

Left side



221C6760

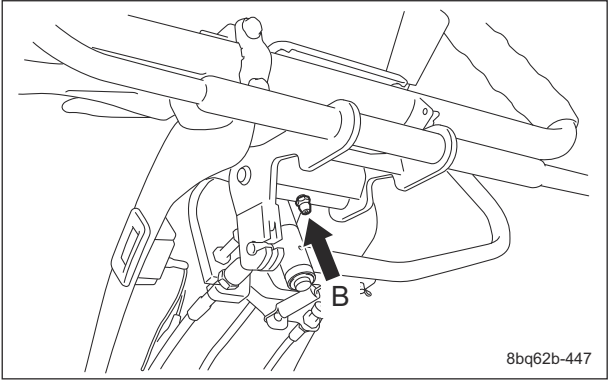
Right side



E8521BF5

17. Handle

- Main clutch lever



8bq62b-447

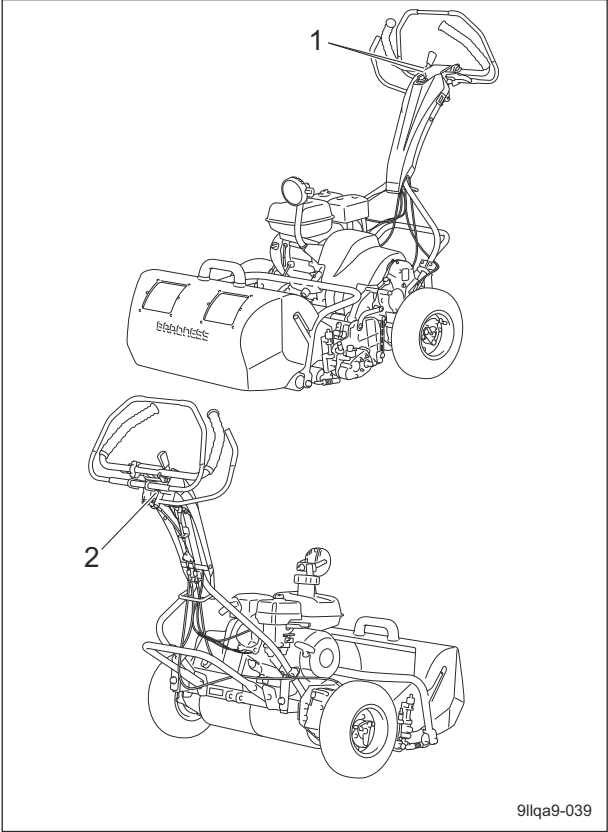
Lubrication

About Lubrication

It is necessary to lubricate moving parts so that they will not become stuck or damaged. The locations where lubricant is used are indicated in "Lubricating Points". Apply the lubricant.

Lubricating Points

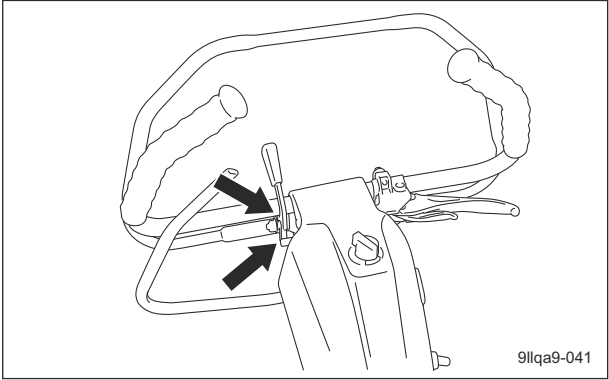
There are oil filling ports at the following locations. Apply lubricant every 50 hours of operation.



9llqa9-039

	Location	No. of lubricating points
1	Clutch lock lever fulcrum	2
2	Throttle lever fulcrum	1

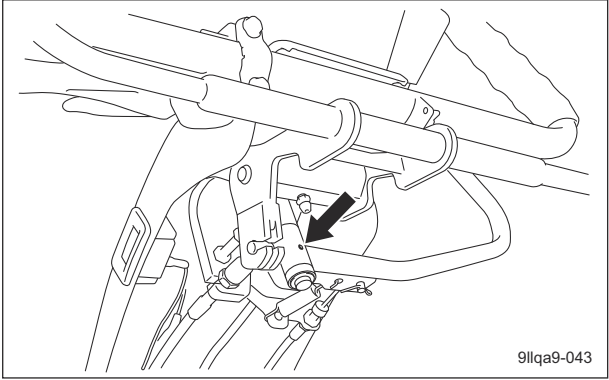
1. Clutch lock lever fulcrum



9llqa9-041

2. Throttle lever fulcrum

Note:
Depending on the specifications, this function may not be available.



9llqa9-043

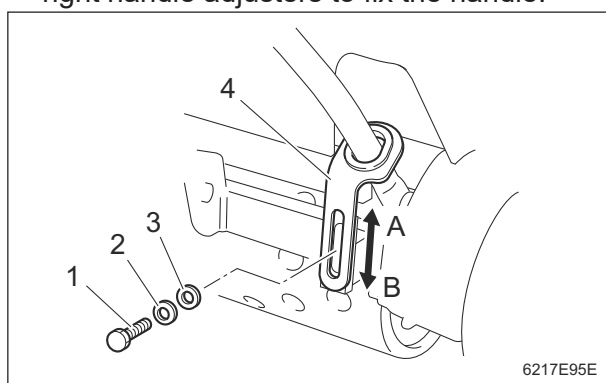
Adjustment

Driving Section

Adjustment of Handle Position

The height of the handle can be adjusted according to the operator's working position. Adjust the handle height by sliding the position of the handle adjusters up and down.

1. Loosen the bolts on the left and right handle adjusters.
2. Adjust the handle adjusters to your desired position.
3. Securely tighten the bolts on the left and right handle adjusters to fix the handle.



6217E95E

1	Bolt
2	Conical spring washer
3	Washer
4	Handle adjuster
A	High
B	Low

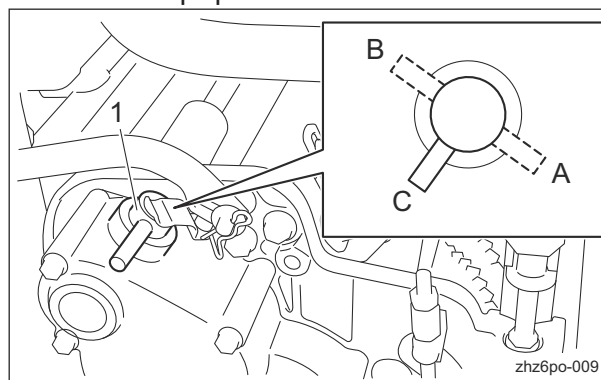
Cutting Section

Adjustment of Blade Engagement

⚠ Caution

When checking the sharpness of the blades with newspaper, be sure to stop the engine and protect your hands with gloves etc. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

1. Stop the engine.
2. Set the FOC (High/Low Clip) selector lever to the "Stop" position.



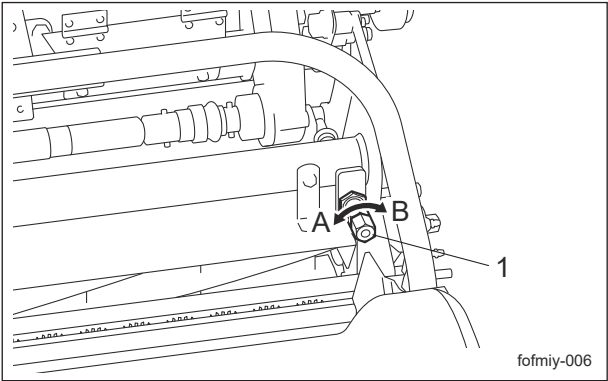
zhz6po-009

1	FOC (High/Low Clip) selector lever
A	Low clip
B	High clip
C	Stop

3. Adjust the engagement between the reel cutter (cutting cylinder) and the bed knife (bottom blade) so that Takumi Paper (Baroness genuine paper strips) or newspaper (one piece) will be cut cleanly by the edge of both blades when the blades in their entirety come slightly into contact with each other via the cutter adjustment nuts.

4. Insert a strip of Takumi Paper or newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counter-clockwise (when you face the cutting section from the left) to check the sharpness of the blades. Check the sharpness of the entire range (three or four points) of the reel cutter (cutting cylinder).

- If a gap is created between edges:
Loosen (rotate counter-clockwise) the cutter adjustment nut to apply more contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).
- If the reel cutter (cutting cylinder) is too tight to turn:
Tighten (rotate clockwise) the cutter adjustment nut to reduce the contact pressure between the reel cutter (cutting cylinder) and the bed knife (bottom blade).
- If the sharpness is not improved by the adjustment:
Perform back lapping to the reel cutter (cutting cylinder).



fofmiy-006

1	Cutter adjustment nut
A	Loosen
B	Tighten

Adjustment of Cutting Height

Important

This applies the set cutting height that differs from the actual cutting height.

Adjust the cutting height to fit your cutting work.

■Cutting Height and Thickness of Bed Knife
(Bottom Blade)

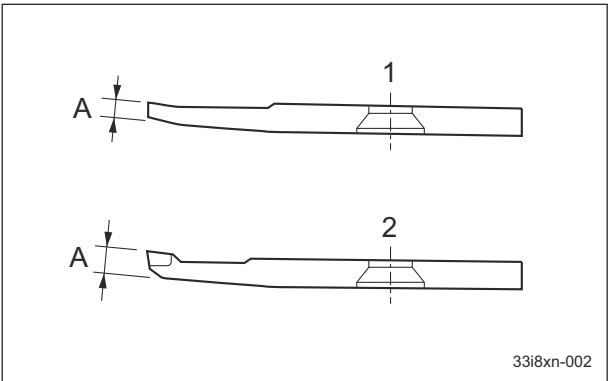
Important

The recommended minimum cutting heights are based on those of common greens. They may vary according to the green conditions and machine specifications. If the green undulation is hard, set it a little bit higher in order not to damage the green surface.

The manufacturer's recommended minimum cutting height is the thickness of the bed knife blade plus 1.5 mm (0.059 in).

The criterion for the blade thickness of the bed knife (bottom blade) and the minimum cutting height recommended by the manufacturer are described below.

Type of blade	Thickness of blade (mm/inch)	Recommended minimum cutting height (mm/inch)	Code	Part name	Remarks
Standard blade	1.5	3.0	K2511000270	1.5 Bed knife (bottom blade) 55G	Standard
	2.0	3.5	K2511000280	2 Bed knife (bottom blade) 55G	
	2.5	4.0	K2511000050	2.5 Bed knife (bottom blade) 55G	
Tipped blade	3.0	4.5	K2510000060	3 Bed knife (bottom blade) 62.5-559	
	5.0	7.0	K2510000160	5 Bed knife (bottom blade) 62.5-559	



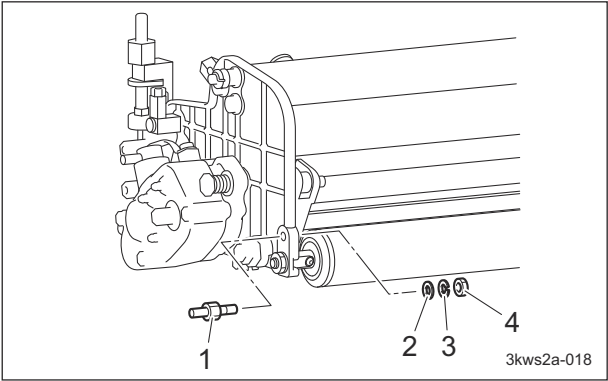
33i8xn-002

1	Standard blade
2	Tipped blade
A	Thickness of blade

■Adjustment of Rear Roller

The rear roller can be adjusted to 3 levels.
Adjust the rear roller to a cutting stance that suits the required work.

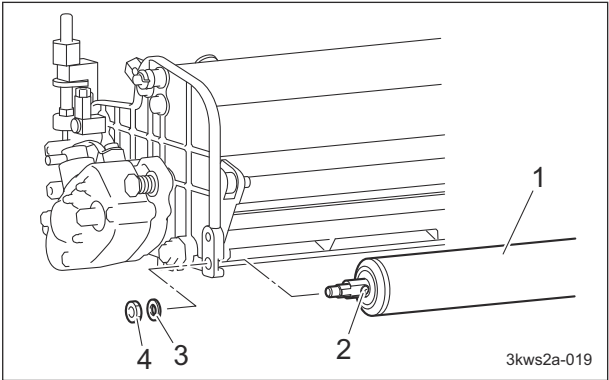
1. Remove the left and right nut A, washer A, spring washer A, and bolt A.



3kws2a-018

1	Bolt A
2	Washer A
3	Spring washer A
4	Nut A

2. Remove the left and right washer B and nut B, and remove the rear roller assy from the frame.

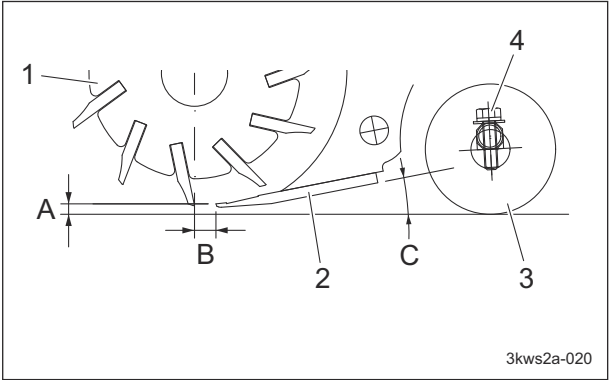


3kws2a-019

1	Rear roller assy
2	Bolt B
3	Washer B
4	Nut B

3. Decide on the orientation of bolt B to suit the desired cutting stance, and install the rear roller assy.
Cutting stance

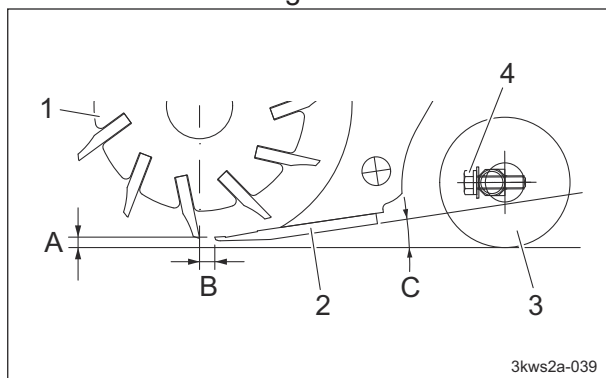
- Aggressive cutting stance
Long offset distance and large bed knife angle.



3kws2a-020

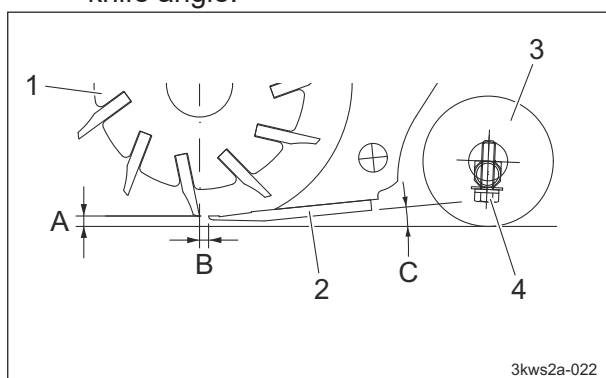
1	Reel cutter
2	Bed knife
3	Rear roller assy
4	Bolt B
A	Cutting height
B	Offset distance
C	Bed knife angle

• Standard cutting stance



1	Reel cutter
2	Bed knife
3	Rear roller assy
4	Bolt B
A	Cutting height
B	Offset distance
C	Bed knife angle

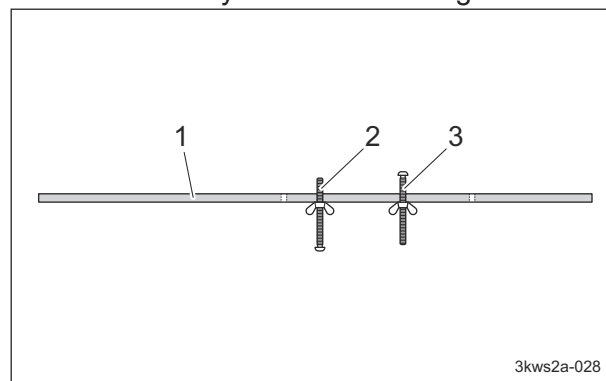
• Less aggressive cutting stance Short offset distance and small bed knife angle.



1	Reel cutter
2	Bed knife
3	Rear roller assy
4	Bolt B
A	Cutting height
B	Offset distance
C	Bed knife angle

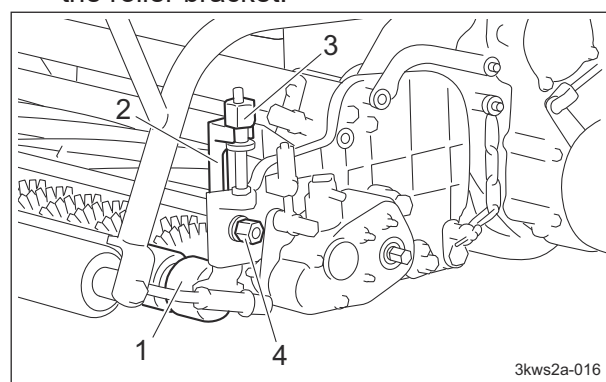
■ Adjustment of Front Roller

1. Set the slide caliper to the required cutting height, adjust the position of the bottom of the head of the cutting height setting screw on the cutting height gauge, and then securely lock it with a wing nut.



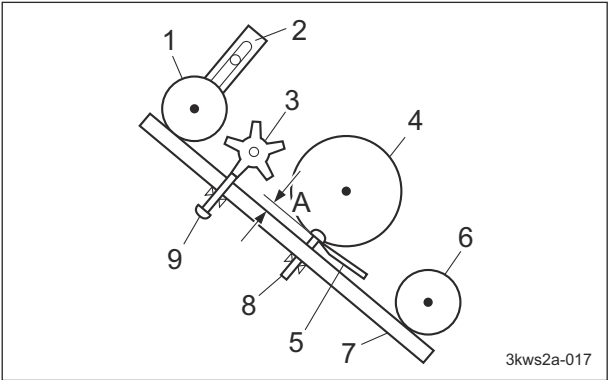
1	Cutting height gauge
2	Groomer setting screw
3	Cutting height setting screw

2. Loosen the left and right nuts that secure the roller bracket.



1	Front roller
2	Roller bracket
3	Roller adjustment bracket
4	Nut

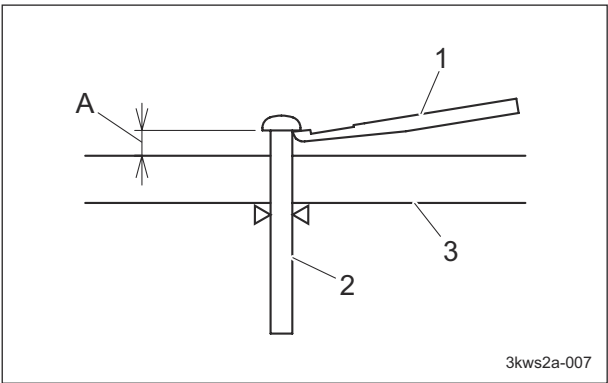
3. Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mowing part.



3kws2a-017

1	Front roller
2	Roller bracket
3	Front groomer
4	Reel cutter
5	Bed knife
6	Rear roller
7	Cutting height gauge
8	Cutting height setting screw
9	Groomer setting screw
A	Cutting height

4. Raise or lower the front roller with the roller adjustment bracket to set the position of the front roller so that there is no clearance with the bottom of the head of the cutting height setting screw on the cutting height gauge at the tip position of the bed knife.



3kws2a-007

1	Bed knife
2	Cutting height setting screw
3	Cutting height gauge
A	Cutting height

5. Follow the same steps to adjust the cutting height on the opposite side.

6. Tighten the nuts securing the left and right roller brackets, and fix them securely.
7. Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mowing part again, and check that it is at the desired cutting height.

Adjustment of Groomer

Note:
Depending on the specifications, this function may not be available.

Important

When using the front groomer, adjust it to suit the conditions on the green.

Important

Set the groomer to a height of 0.0 mm (0.0 in) or more above the ground.
Setting the front groomer deeper than the ground surface will cause damage to the groomer shaft.

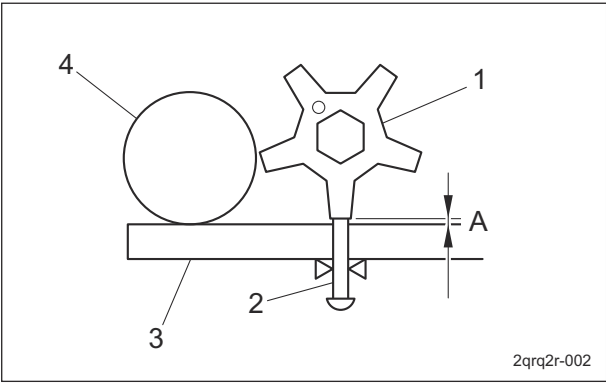
Important

Setting the front groomer too deep applies too much load to the engine and transmission parts, and will cause malfunctions or damage.

Important

When using the grooming brush, set it to the same height as the cutting height.
If the height of the grooming brush is too low the brush will wear faster.

1. Set the slide caliper to the required groomer height, adjust the tip of the groomer setting screw on the cutting height gauge, and then securely lock it with a wing nut.

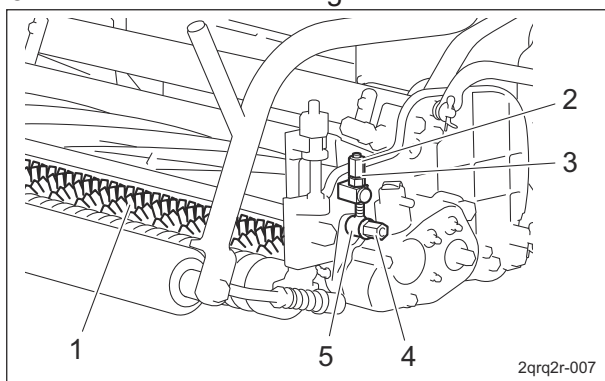


2qrq2r-002

1	Vertical blade
2	Groomer setting screw
3	Cutting height gauge
4	Front roller
A	Groomer height

2. Loosen the nut B securing the left side groomer adjustment screw.

3. Loosen the left side high nut.

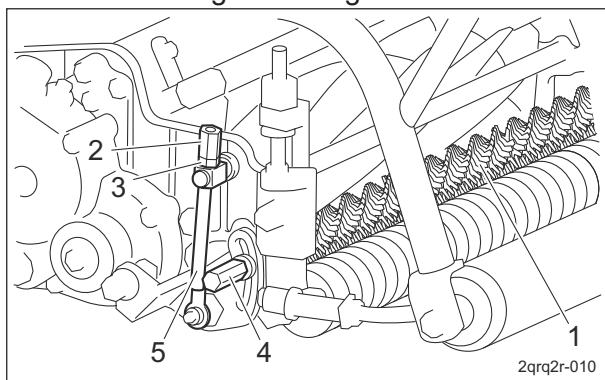


2qrq2r-007

1	Front groomer
2	High nut
3	Nut A
4	Nut B
5	Groomer adjustment screw

4. Loosen the bolt securing the right side groomer adjustment screw.

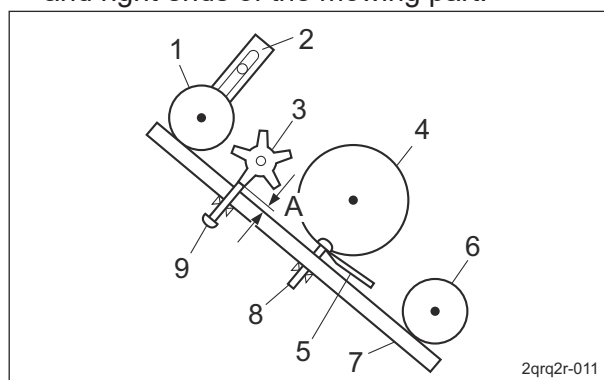
5. Loosen the right side high nut.



2qrq2r-010

1	Front groomer
2	High nut
3	Nut A
4	Bolt
5	Groomer adjustment screw

6. Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mowing part.



2qrq2r-011

2qrq2r-011

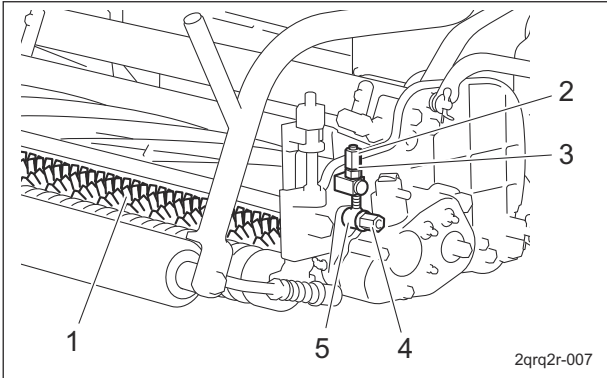
1	Front roller
2	Roller bracket
3	Front groomer
4	Reel cutter
5	Bed knife
6	Rear roller
7	Cutting height gauge
8	Cutting height setting screw
9	Groomer setting screw
A	Groomer height

Important

Adjust the position so that the groomer setting screw can contact the vertical blades.

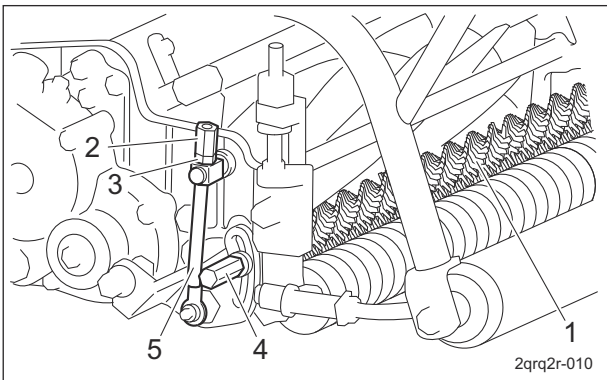
- Adjust nut C by raising or lowering it so the left and right are parallel.
- Firmly tighten the nut B securing the left side groomer adjustment screw.
- Firmly tighten the bolt securing the right side groomer adjustment screw.
- Tighten the left and right high nuts.

11. Bring the cutting height gauge into contact with the front roller and rear roller at the left and right ends of the mowing part again, and check that it is at the desired groomer height.



2qrq2r-007

1	Front groomer
2	High nut
3	Nut A
4	Nut B
5	Groomer adjustment screw



2qrq2r-010

1	Front groomer
2	High nut
3	Nut A
4	Bolt
5	Groomer adjustment screw

Note:
When not using the front groomer, there is no need to change the set height of the groomer.
The front groomer can be raised to a height where it does not make contact with the grass, by loosening the left side nut B and right side bolt securing the groomer adjustment screw, lifting up the front groomer and tightening the left side nut B and right side bolt.
To use the groomer again, the previous height set for the groomer can be restored by loosening the left side nut B and right side bolt, lowering the groomer and tightening the left side nut B and right side bolt.

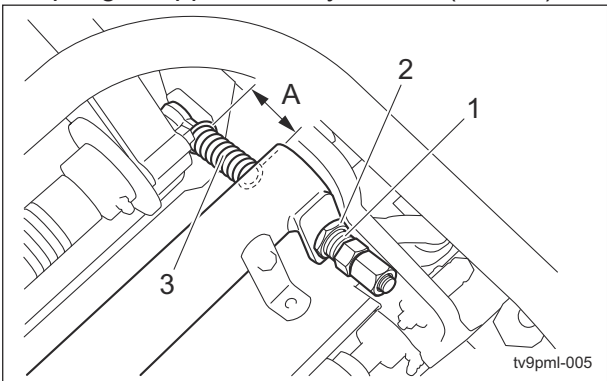
Adjustment of Cutter Adjustment Spring

Caution

When handling the reel cutter (cutting cylinder) and the bed knife (bottom blade), wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

If the diameter of the reel cutter (cutting cylinder) becomes smaller, adjust the cutter adjustment spring.

1. Adjust the blade engagement.
2. Loosen the spring adjusting screw and the nut, and then adjust the length of the coil spring to approximately 43 mm (1.69 in).



tv9pml-005

1	Spring adjusting screw
2	Nut
3	Spring
A	43 mm (1.69 in)

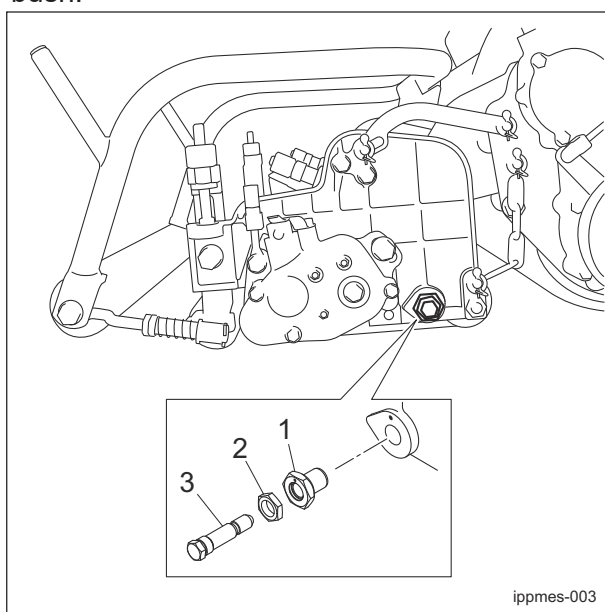
Adjustment of CAM

Turn the cam bush on both sides of the bed knife (bottom blade), and the blade can be raised and lowered respectively by maximum 0.3 mm (0.012 in).

The above method is used when the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) are not in parallel.

Check for the gap between the reel cutter (cutting cylinder) and the bed knife (bottom blade).

Loosen the locknut when adjusting the cam bush.



ippmes-003

1	Cam bush
2	Locknut
3	Cutter pin

When the gap appears on the left side.:

1. Turn the left cam bush clockwise to eliminate only the gap distance.
When you raise the bed knife (bottom blade) by 0.1 mm (0.004 in), turn the left cam bush clockwise 30 degrees.
2. Once the adjustment completed, tighten the locknut securely.

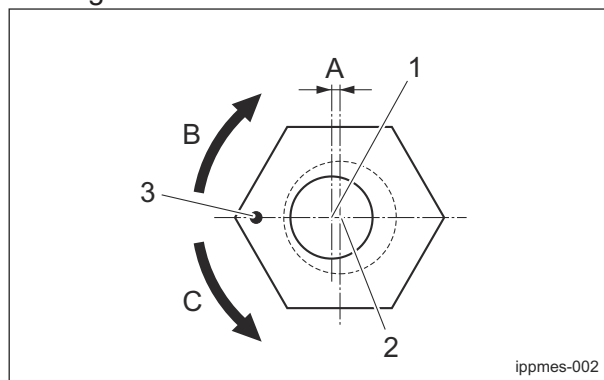
When the gap appears on the right side.:

1. Turn the right cam bush counterclockwise to eliminate only the gap distance.
2. Once the adjustment completed, tighten the locknut securely.

Note:

The figure below shows the situation when you see from the left side.

The right side is mirror reversed.



ippmes-002

ippmes-002

1	Center of cutter pin
2	Center of cam bush
3	Punch mark
A	0.3 mm (0.012 in)
B	Raising the bed knife
C	Lowering the bed knife.

Back Lapping

Back lapping is work similar to sharpening a cooking knife. If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, both the reel cutter (cutting cylinder) and the bed knife (bottom blade) should be simultaneously sharpened by reversing the reel cutter (cutting cylinder) with an abrasive paste applied.

However, back lapping is a temporary measure and would not restore the sharpness completely.

If the edges of the reel cutter (cutting cylinder) and the bed knife (bottom blade) become blunt and make cutting difficult, follow the steps below to perform back lapping.

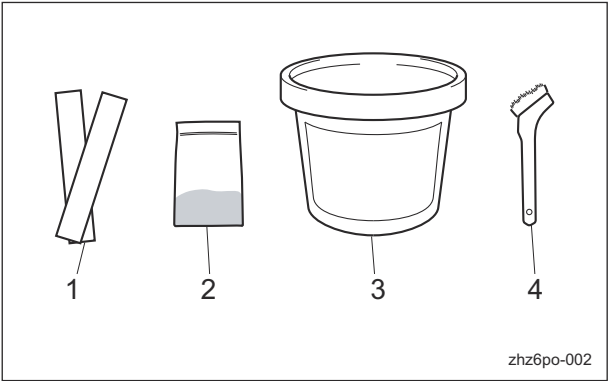
Warning

During back lapping, the reel cutter (cutting cylinder) rotates.
Keep hands and feet away from moving parts.

Caution

Do not perform back lapping with any other persons.

1. Have the following items ready: Strips of Takumi Paper (Baroness genuine paper strips) or newspaper, Abrasive [Back lapping powder mixed with oil; or gel compound (Baroness genuine abrasive)], Brush.



1	Takumi Paper or newspaper
2	Back lapping powder
3	Gel compound
4	Brush

Note:
The mixing ratio for the abrasive, in volume, is one part back lapping powder (#200 - #400) to three or four parts oil.

2. Have a lapping machine or the lapping handle ready.

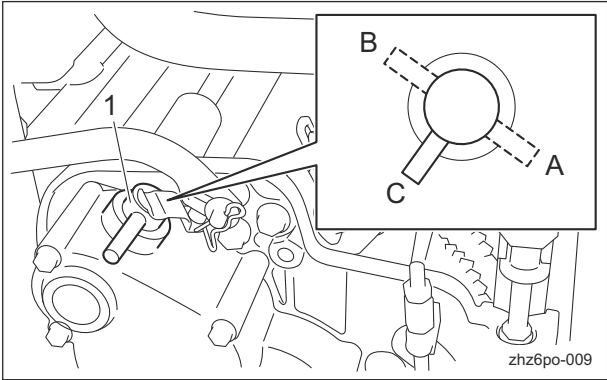
Caution

When handling the reel cutter (cutting cylinder) and the bed knife (bottom blade), wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

Important

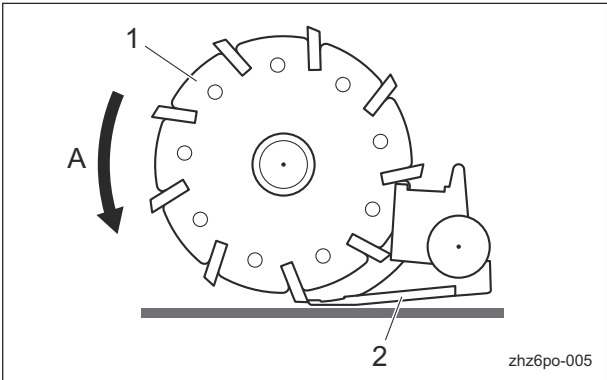
Check the sharpness of the blade by checking the blade engagement after cutting grass.

3. Stop the engine.
4. Shift the the FOC (High/Low Clip) selector lever to the "Stop" position.



1	FOC (High/Low clip) Selector Lever
A	High clip
B	Low clip
C	Stop

5. Insert one or two strips of Takumi Paper or newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counter-clockwise (when you face the mower frame from the left) by hand to check the sharpness of the blades.

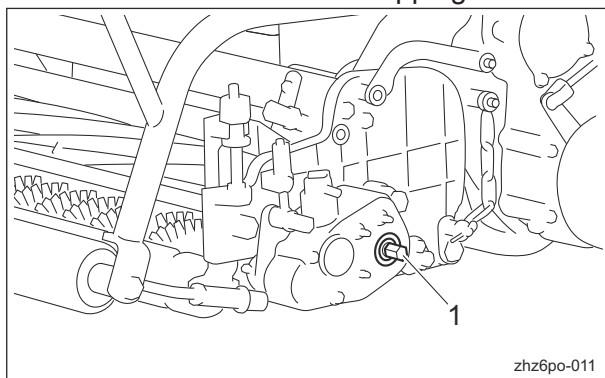


1	Reel cutter
2	Bed knife
A	Rotation direction

6. Check the sharpness of the entire range (three or four points) of the reel cutter (cutting cylinder).

7. Using a piece of chalk, mark locations on the blade that are sharp.

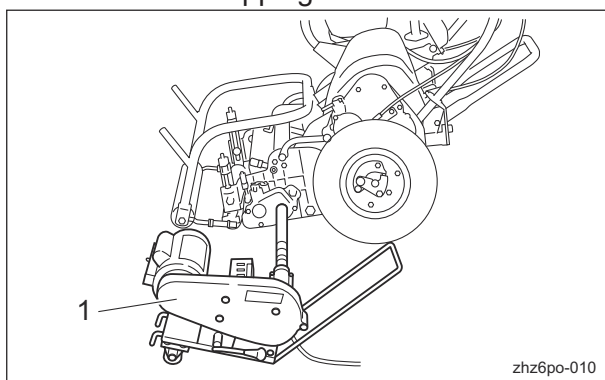
8. Check the location of the lapping bolt.



zhz6po-011

1	Lapping bolt
---	--------------

9. Connect the lapping machine or the lapping handle to the lapping bolt on the machine.



zhz6po-010

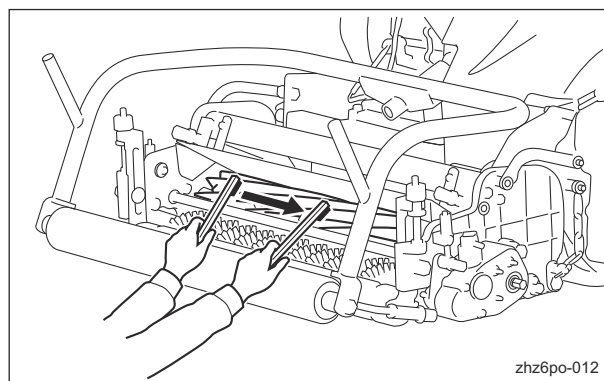
1	Lapping machine
---	-----------------

10. Rotate the reel cutter (cutting cylinder) clockwise (when you face the mower frame from the left).

- Turn on the lapping machine.
- Or rotate the lapping handle.

Important

The right side of the reel cutter (when you face the mower unit from the front) is inclined to wear earlier than the left side. Accordingly be sure to move the brush from the left to the right to apply the abrasive.



zhz6po-012

11. Apply the abrasive evenly with the brush on the top side of reel cutter (cutting cylinder) where strips of Takumi Paper or newspaper were cut well or of chalk-marked locations. (Never apply to blunt areas.)
12. Rotate the reel cutter for a while and stop its rotation when the sound of contact is lost.
 - Turn off the lapping machine.
 - Or stop rotating the lapping handle.
13. Disconnect the lapping machine or the lapping handle (accessory tool).
14. Wash off or wipe off with a cloth, etc., the abrasive from the reel cutter (cutting cylinder), and then check it for sharpness.
15. Repeat steps 5 to 13 until the entire range (three or four points) of the reel cutter (cutting cylinder) is uniformly sharpened.
16. Finally, apply abrasive to the entire blade width of the reel cutter (cutting cylinder) and perform final back lapping.

Important

Pay attention not to pour water over the engine and electric components when cleaning.

17. Wash out the abrasive with a washer etc.
18. While checking the blade for sharpness, adjust blade engagement.

Sharpening of Reel Cutter (Cutting Cylinder)

The sharpening of the reel cutter (cutting cylinder) consists in maintaining its roundness and creating a relief (second edge face). This work should be performed if the sharpness cannot be restored, even after back lapping, or if the relief (second edge face) has worn away.

Sharpen the reel cutter (cutting cylinder) when the sharpness cannot be restored, even after back lapping, or when the relief (second edge face) has worn away, there is full contact or back lapping takes too much time.

In addition, if the reel cutter (cutting cylinder) becomes worn and its shape conical, perform cylindrical grinding to return it to a cylindrical shape.

For sharpening the reel cutter (cutting cylinder), contact your dealer or Baroness unless you have a grinding machine.



Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.



Caution

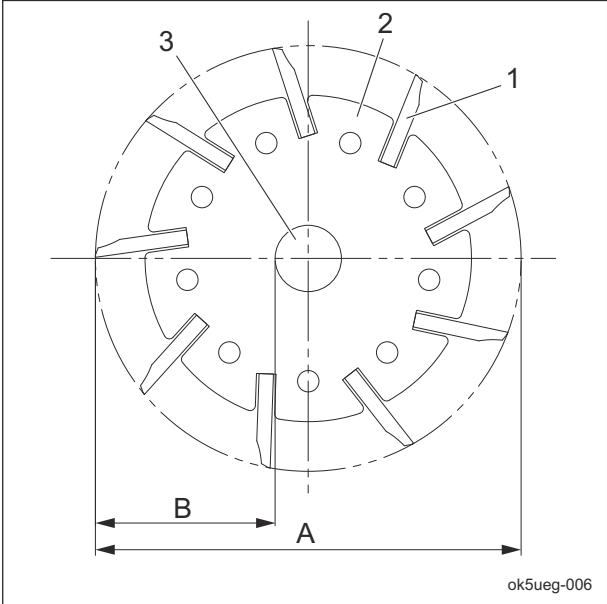
Wear gloves when touching edged tools to avoid cutting your hands.

The criteria for sharpening the reel cutter (cutting cylinder) are described below. However, these criteria are only references and do not guarantee performance of a reel cutter (cutting cylinder).

1. If the outer diameter of the reel cutter (cutting cylinder) after sharpening is more than the usage limit, the reel cutter (cutting cylinder) can be sharpened.

New		Usage limit	
Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)	Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)
101 mm (3.98 in)	37.8 mm (1.49 in)	93 mm (3.66 in)	33.8 mm (1.33 in)

Note:
The outer diameter of the reel cutter (cutting cylinder) shaft is 25.4 mm (1.00 in).

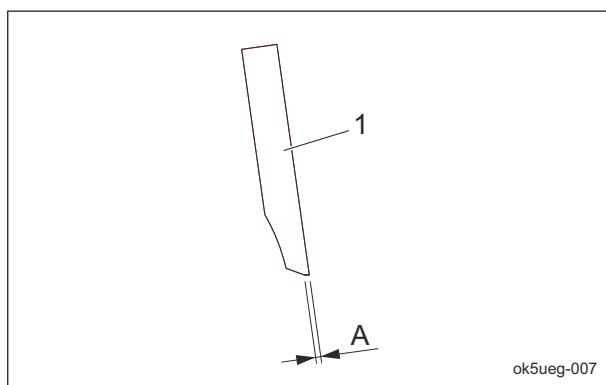


1	Reel cutter (cutting cylinder) blade
2	Reel cutter (cutting cylinder) disc
3	Reel cutter (cutting cylinder) shaft
A	Outer diameter of reel cutter (cutting cylinder)
B	Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft

2. Sharpening is necessary when the reel cutter (cutting cylinder) reaches a condition described below.

- [1] When the sharpening width (length of contacting surface of bed knife (bottom blade)) for the outer diameter of the reel cutter (cutting cylinder) is greater than the usage limit.

Outer diameter of reel cutter (cutting cylinder) (new part)	Usage limit of sharpening width for outer diameter of reel cutter (cutting cylinder)
101 mm (3.98 in)	2.5 mm (0.10 in) (factory-recommended)



ok5ueg-007

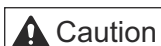
1	Reel cutter (cutting cylinder) blade
A	Sharpening width for outer diameter of reel cutter (cutting cylinder)

- [2] When the edges become blunt or the blade edge cannot be formed with back lapping
- [3] When the reel cutter (cutting cylinder) becomes worn and its shape conical, or when blade engagement adjustment cannot be performed

Replacement

Engine

Replacement of Engine Oil



Caution

Be careful with hot oil, which could cause burns if it contacts your skin.

Important

When you replace the engine oil, be sure to drain it into a bowl and discard it in accordance with local laws and regulations.

Important

Be sure to use engine oil that is classified as API Service Grade SE or higher, with an SAE Viscosity that is appropriate for the operating environment (ambient temperature).

Important

When installing the oil level gauge, tighten it securely.

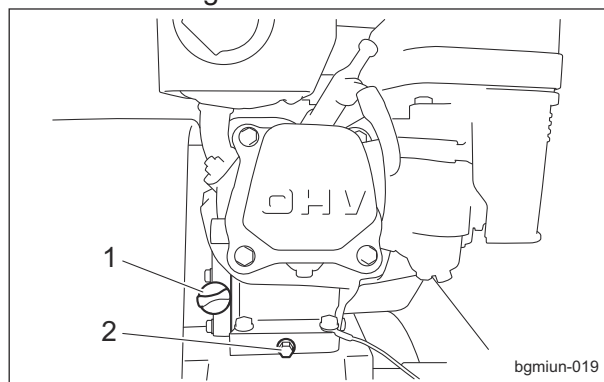
Replace the engine oil more frequently if the engine oil is contaminated, and especially if you use the machine in dusty areas or operate the engine at high loads or in high temperatures.

1. Follow the steps below to remove the old engine oil.

- [1] Start and run the engine to warm up the engine oil.

- [2] With the machine on a level surface, stop the engine.

- [3] Remove the drain plug, and then drain the old engine oil into a container.



bgmiun-019

1	Oil level gauge (Oil filler port)
2	Drain plug

- [4] Re-place the drain plug onto the engine.
2. Remove the oil level gauge.
Supply oil until it reaches a level in the upper limit line on the oil level gauge.
The engine oil quantity is approximately 0.56 dm³ (0.56 L).
3. Securely tighten the oil level gauge.

4. Check underneath the machine for oil leakage.

Replacement of Air Cleaner Element

Important

A contaminated air cleaner element may cause malfunction of the engine.

1. The timing for replacing the air cleaner element is described below.
- [1] Replace the air cleaner element in accordance with the Maintenance Schedule.
- [2] If it is significantly contaminated, replace it, even if the hours of operation do not exceed the specified time.
2. Replace the air cleaner element by following the same steps as for cleaning the air cleaner element.
- "Cleaning of Air Cleaner Element" (Page 6-4)

Cutting Section

Replacement of Reel Cutter (Cutting Cylinder)

 Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

 Caution

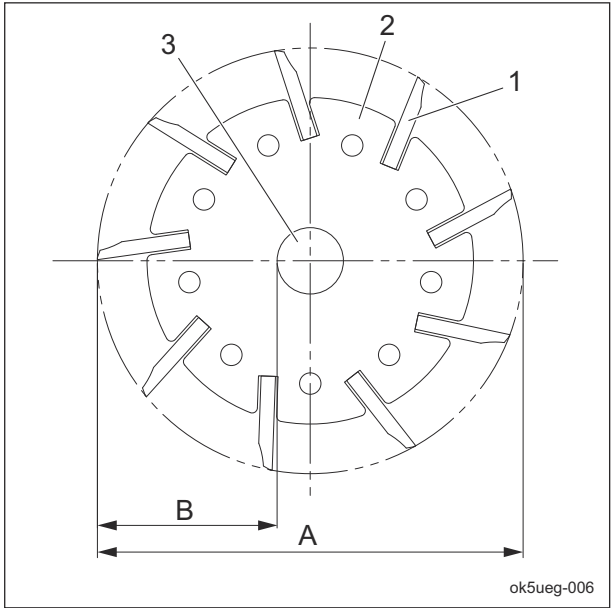
Wear gloves when touching edged tools to avoid cutting your hands.

The criteria for replacing the reel cutter (cutting cylinder) are described below. However, these criteria are only a reference and do not guarantee performance like that of a new reel cutter (cutting cylinder).

1. When the outer diameter of the reel cutter (cutting cylinder) is less than the usage limit

New		Usage limit	
Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)	Dimension A (Outer diameter of reel cutter (cutting cylinder))	Dimension B (Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft)
101 mm (3.98 in)	37.8 mm (1.49 in)	93 mm (3.66 in)	33.8 mm (1.33 in)

Note:
The outer diameter of the reel cutter (cutting cylinder) shaft is 25.4 mm (1.00 in).



1	Reel cutter (cutting cylinder) blade
2	Reel cutter (cutting cylinder) disc
3	Reel cutter (cutting cylinder) shaft
A	Outer diameter of reel cutter (cutting cylinder)
B	Distance from blade edge to outer edge of reel cutter (cutting cylinder) shaft

■ Installation of The Reel Cutter

⚠ Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

⚠ Caution

When handling the reel cutter (cutting cylinder) and the bed knife (bottom blade), wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

Follow the instruction below to replace the reel cutter bearing and oil seal on both sides.

Important

Use Bearing 30204JRP6.

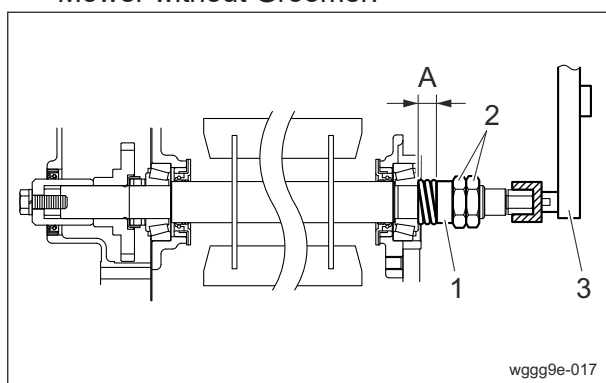
1. Fill up the bearings and oil seals with grease (Excelite EP No.2).
2. Attach the reel cutter (cutting cylinder) to the frame.
3. Tighten the nut completely and temporarily, and then loosen it until the spring length reaches 11.5 mm(0.453 in) and lock it.

Note:

A certain preload will be applied by the spring pressure.

4. Measure the rotational torque of the blade reel cylinder with a torque wrench. The specified value should be 0.8 to 1.0 N m (8 to 10 kgf cm).

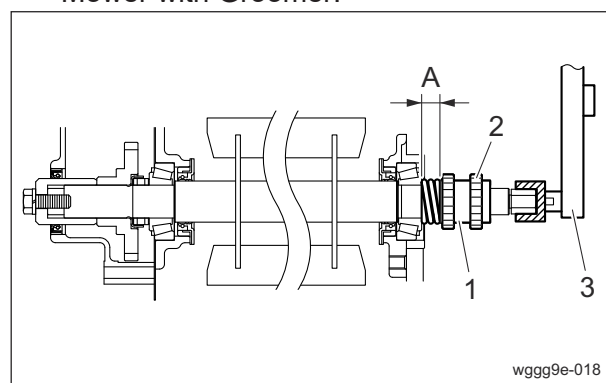
Mower without Groomer:



wggg9e-017

1	Collar
2	Nut
3	Torque wrench
A	11.5 mm (0.453 in)

Mower with Groomer:



wggg9e-018

1	Reel gear
2	Gear nut
3	Torque Wrench
A	11.5 mm (0.453 in)

Replacement of Bed Knife (Bottom Blade)

⚠ Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

⚠ Caution

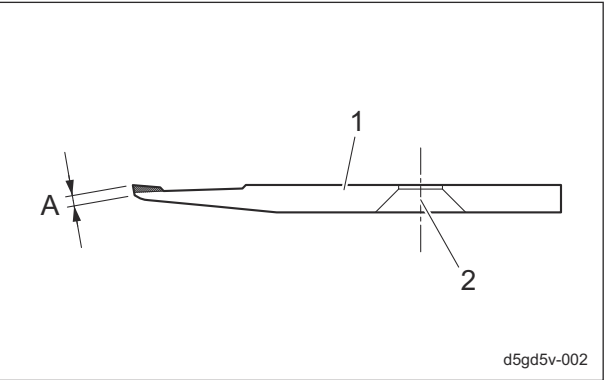
Wear gloves when touching edged tools to avoid cutting your hands.

The criteria for replacing the bed knife (bottom blade) are described below.

However, these criteria are only a reference and do not guarantee performance like that of a new bed knife (bottom blade).

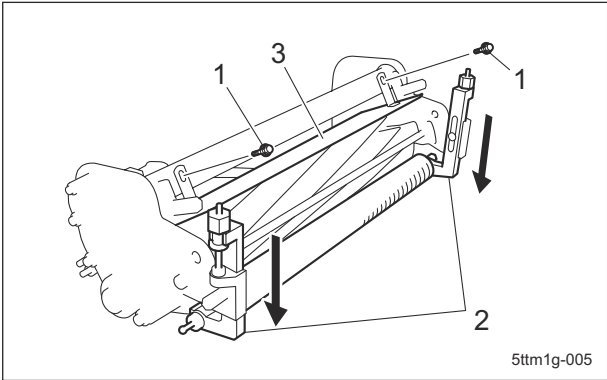
1. When the reel cutter (cutting cylinder) is ground
2. When the reel cutter (cutting cylinder) is replaced
3. When the bed knife (bottom blade) is worn

Standard blade
Replace the bed knife (bottom blade) before it no longer has a front face.



d5gd5v-002	
1	Bed knife (bottom blade)
2	Mounting hole
A	Front face

1. Lower the roller bracket so that it does not contact the reel cover, and then remove the bolts.



5ttm1g-005	
1	Bolt
2	Roller bracket
3	Reel cover

Procedure to Remove/Install The Bed Knife Base

■Removal of Bed Knife Base

 **Caution**

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

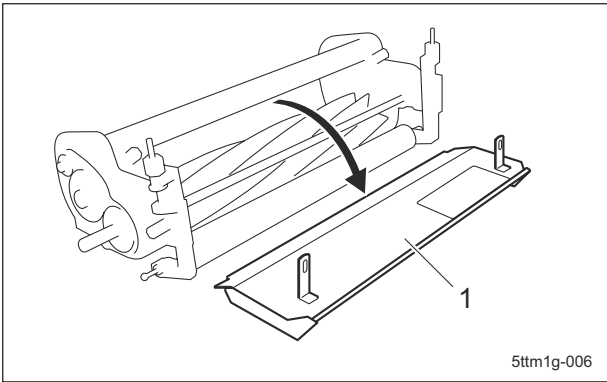
 **Caution**

Wear gloves when touching edged tools to avoid cutting your hands.

 **Caution**

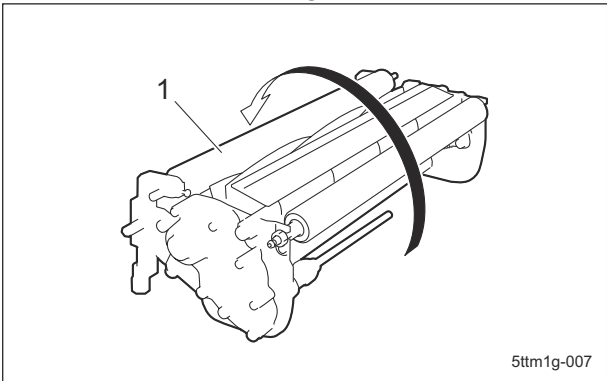
While operations are performed with the front of the machine raised, it may fall. Securely support the machine.

2. Remove the reel cover.



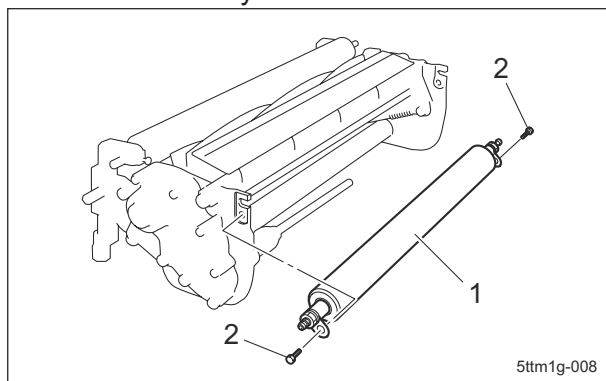
5ttm1g-006	
1	Reel cover

3. Turn over the cutting section.



5ttm1g-007	
1	Cutting section

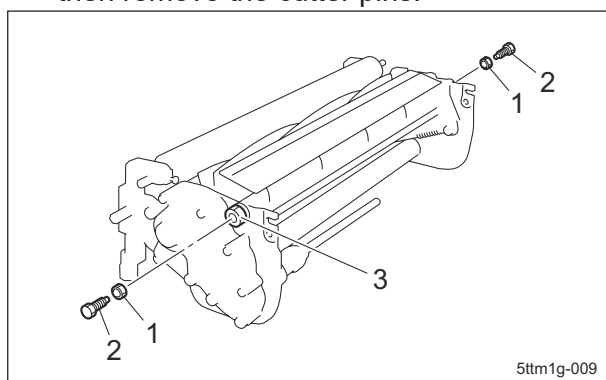
4. Remove the bolts, and then remove the rear roller Assy.



5ttm1g-008

1	Rear roller Assy
2	Bolt

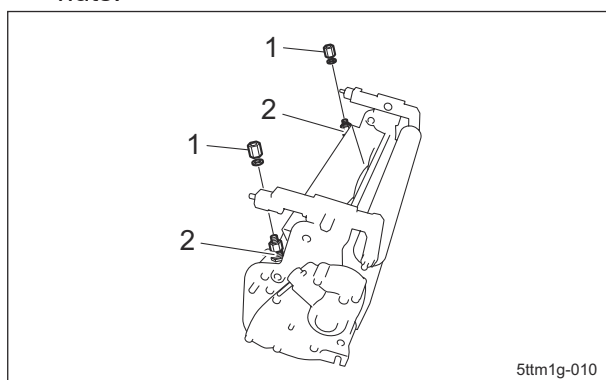
5. Loosen the left and right lock nuts, and then remove the cutter pins.



5ttm1g-009

1	Lock nut
2	Cutter pin
3	Cam bush

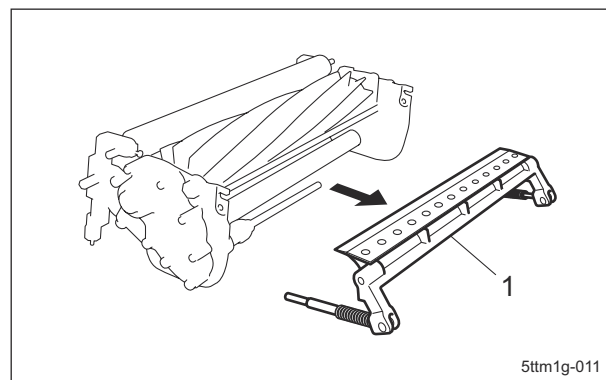
6. Stand up the cutting section so that the roller bracket is at the top, and then remove the left and right cutter adjustment nuts.



5ttm1g-010

1	Cutter adjustment nut
2	Cutter adjustment bolt

7. Place down the cutting section, and then remove the bed knife base COMP.



5ttm1g-011

1	Bed knife base COMP
---	---------------------

■Installation of Bed Knife Base

 **Caution**

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

 **Caution**

When handling the reel cutter (cutting cylinder) or bed knife (bottom blade), wear gloves to protect your hands. Pay attention not to let the reel cutter (cutting cylinder) catch your gloves. Otherwise, you may injure your hand or fingers.

 **Caution**

While operations are performed with the front of the machine raised, it may fall. Securely support the machine.

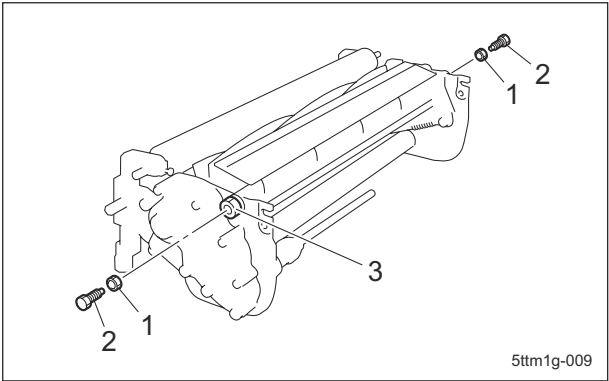
Important

Make sure that there is no binding at the cam bushes in the mower frame.

1	Collar
2	Compression spring
3	Cutter adjustment bolt
4	Bed knife base COMP
5	Mower frame

5. Temporarily install the left and right cutter pins.

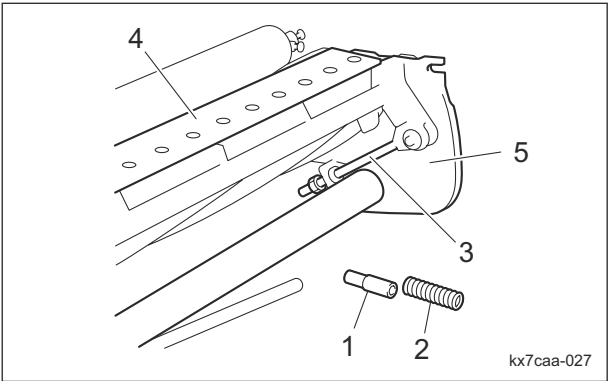
Note:
At this time, tighten the lock nuts to the heads of the cutter pins, but do not allow the lock nuts to contact the cam bushes.



5ttm1g-009

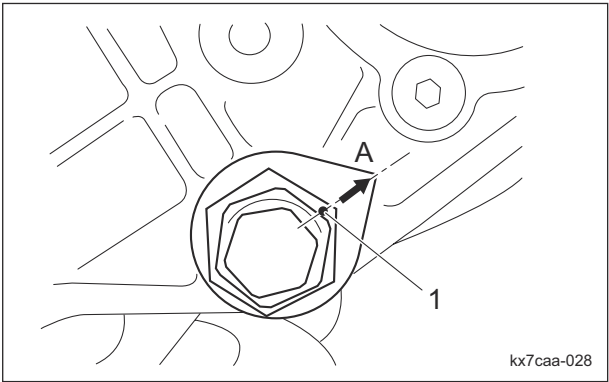
1	Lock nut
2	Cutter pin
3	Cam bush

- 1. Remove the right and left cam bushes.
- 2. Clean the cam bushes and the cam bush attaching portions on the frame side, and apply grease.
- 3. Install the cam bushes.
- 4. Remove the collar and compression spring from each (left and right) cutter adjustment bolt, and then temporarily install the bed knife base COMP onto the mower frame.



kx7caa-027

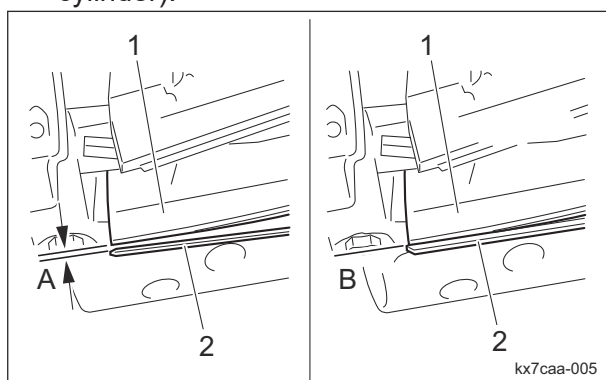
6. Align the punch mark on each (left and right) cam bush with the traveling direction.



kx7caa-028

1	Punch mark
A	Traveling direction

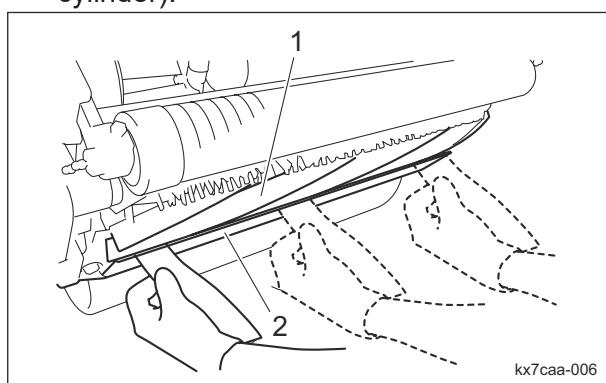
7. Make sure that the bed knife (bottom blade) contacts the reel cutter (cutting cylinder).



kx7caa-005

1	Reel cutter (cutting cylinder)
2	Bed knife (bottom blade)
3	Gap
4	No gap

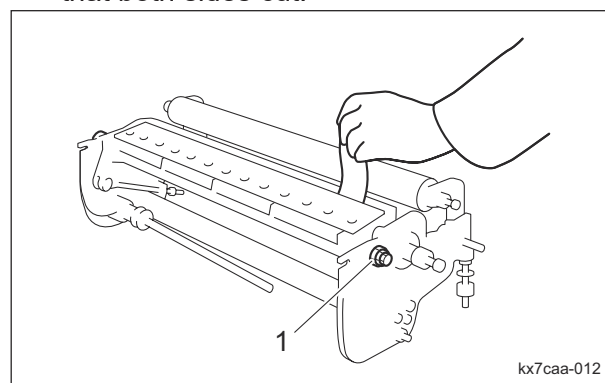
8. Insert one or two strips of newspaper into the space between the reel cutter (cutting cylinder) and the bed knife (bottom blade) at an angle of 90 degrees. Then, rotate the reel cutter (cutting cylinder) counterclockwise (as seen from the left side of the mower frame) by hand to check the sharpness of the entire range (three or four points) of the reel cutter (cutting cylinder).



kx7caa-006

1	Reel cutter (cutting cylinder)
2	Bed knife (bottom blade)

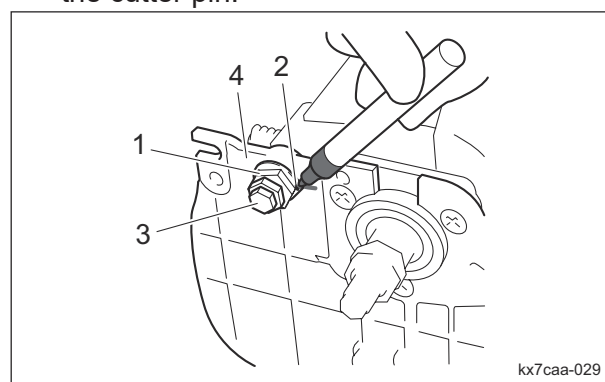
9. Adjust the positions of the cam bushes so that both sides cut.



kx7caa-012

1	Cam bush
---	----------

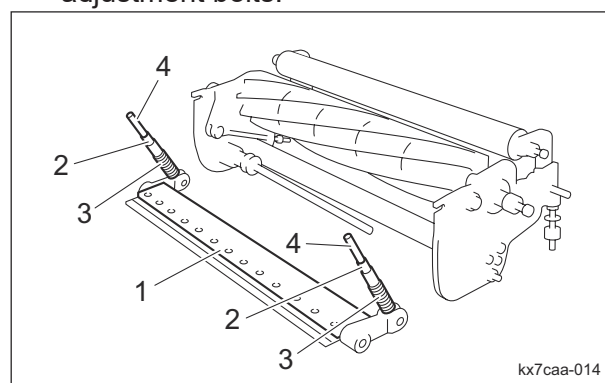
10. Use a marker, etc., to place a mark on the mower frame at the position of the punch mark on the cam bush, and then remove the cutter pin.



kx7caa-029

1	Cam bush
2	Punch mark
3	Cutter pin
4	Mower frame

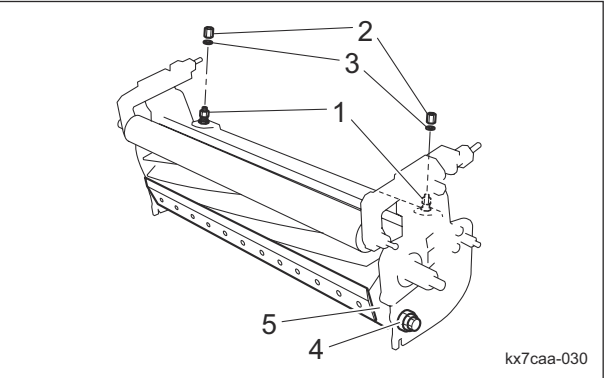
11. Remove the bed knife base COMP, and then install the compression springs and collars onto the left and right cutter adjustment bolts.



kx7caa-014

1	Bed knife base COMP
2	Collar
3	Compression spring
4	Cutter adjustment bolt

12. Install the bed knife base COMP.
13. Tighten the left and right cutter adjustment nuts evenly on both sides so that the cutter pin mounting holes of the bed knife base and cam bush are aligned.

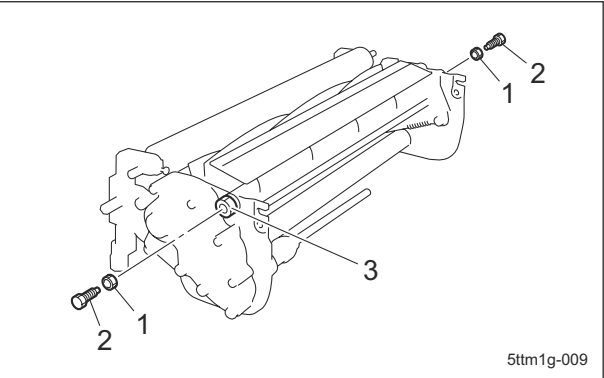


1	Cutter adjustment bolt
2	Cutter adjustment nut
3	Washer
4	Cam bush
5	Bed knife base

Important

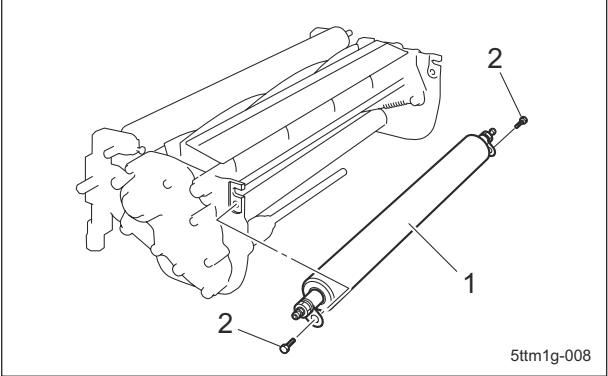
Make sure that the cam bush does not move from the marked position.

14. Install the lock nut to each (left and right) cutter pin.
15. Tighten the cutter pin into the cutter pin mounting holes of the bed knife base and cam bush, and then tighten the lock nut to fix it.



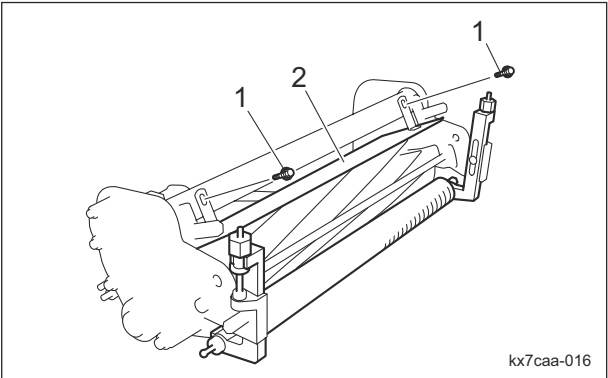
1	Lock nut
2	Cutter pin
3	Cam bush

16. Install the rear roller Assy.



1	Rear roller Assy
2	Bolt

17. Install the reel cover and then tighten the bolts to fix it.



1	Bolt
2	Reel cover

18. Adjust the cutting height.

Procedure to Remove/Install The Bed Knife

■Removal of The Bed Knife

⚠ Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

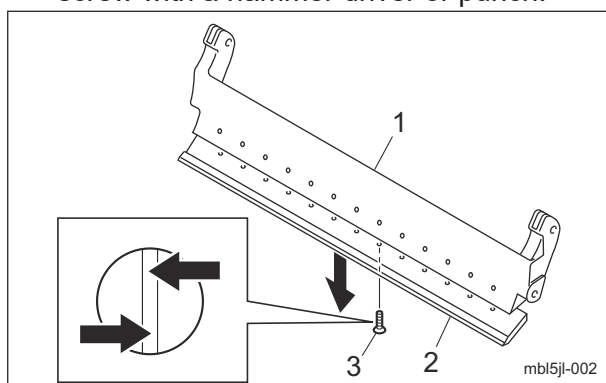
⚠ Caution

Wear gloves when touching edged tools to avoid cutting your hands.

⚠ Caution

While operations are performed with the front of the machine raised, it may fall. Securely support the machine.

1. Remove the bed knife base COMP.
2. Place the bed knife base COMP on a stable workbench.
3. Remove the bed knife by loosening the screw with a hammer driver or punch.



mbl5jl-002

1	Bed knife base
2	Bed knife
3	Screw

■Installation of The Bed Knife

⚠ Caution

Both the reel cutter (cutting cylinder) and the bed knife (bottom blade) are edged tools. Handle them carefully, since they could cut your hands and feet.

⚠ Caution

Wear gloves when touching edged tools to avoid cutting your hands.

⚠ Caution

While operations are performed with the front of the machine raised, it may fall. Securely support the machine.

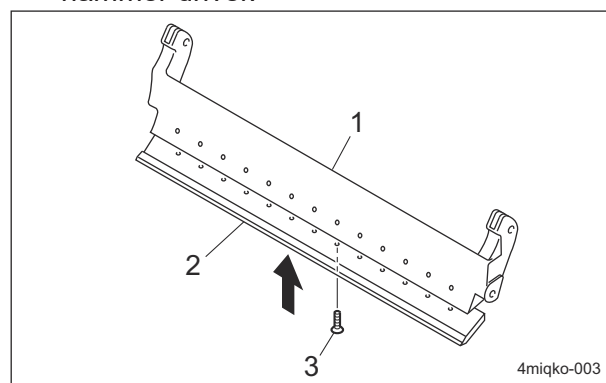
Important

Be sure not to scratch the bed knife base surface where the bed knife shall be mounted. Remove rust and dust.

Important

Replace the old screws with new ones.

1. Tighten the screws uniformly with a hammer driver.

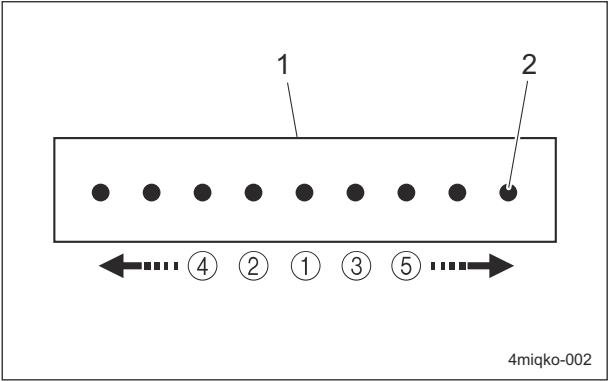


4miqko-003

1	Bed knife base
2	Bed knife
3	Screw

Maintenance

Note:
When installing the bed knife, first tighten the center screw, and then tighten from center outwards, alternating between left and right sides.



1	Bed knife
2	Screw

Storage

Long-Term Storage

Follow the instructions below for long-term storage of the machine.

- Cleaning
 - Remove dirt, grass clippings, oil stains etc. completely from the main vehicle and engine.
- Replacing oil
 - Inspect and replace the engine oil and element.
- Oil filling
 - Grease and lubricate the appropriate points.
- Fuel
 - Remove the fuel from the fuel tank.
- Tire pneumatic pressure
 - Set the tire air pressure slightly higher than normal, and then place the machine on a board to avoid humidity.
- Storage location
 - Cover the machine and store it in a dry place where it will not be exposed to rain.

Precautions for Repair Page 7-2

Adjustment Page 7-2

Adjustment of Brake Page 7-2

Adjustment of Engine Clutch Section Page 7-2

Repair

Precautions for Repair

Warning

The chapter "Repair" in this manual describes practical measures which should be performed by a mechanic with expertise. The owner should instruct the mechanic with expertise to perform repair service for this machine.

Caution

First, learn well the operations you plan to perform.

Important

Use tools appropriate for each operation.

Important

Use Baroness genuine parts for replacement and accessories.
Our product warranty may be void if you use non-genuine parts for replacement or accessories.

Adjustment

Adjustment of Brake

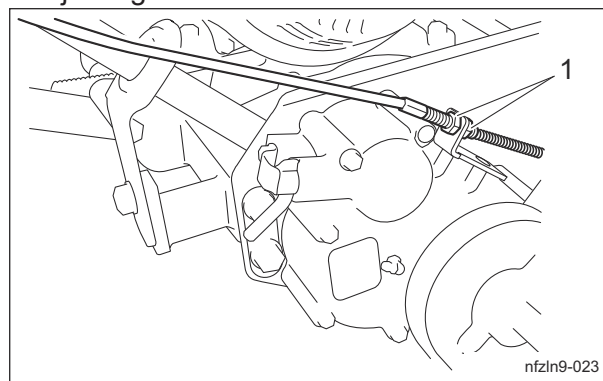
Caution

If the brake wire is cut, the machine will be unable to stop.
If the brake wire is cracked or damaged, replace it with a new one immediately.

Caution

If the brake is not sufficiently effective when it has been applied, adjust the brake wire.

1. Adjust the brake by use of the brake wire adjusting nut.



nfzln9-023

1 Adjusting nut

2. Follow the same steps to adjust the belts on the brake on the opposite side.

Caution

It may result in an unexpected accident if the left and right brakes are not equally effective.

3. Make sure that the left and right brakes are equally effective.
4. Make sure that the brake shoe does not touch the brake drum.
Avoid the brake always being engaged.

Note:

The brake shoe may touch the brake drum if you hear a rubbing sound or the drum feels heavy when rotating the drum.

Adjustment of Engine Clutch Section

For centering adjustment of the engine clutch :
Centering adjustment of the engine clutch is required after replacement of the engine or clutch parts.

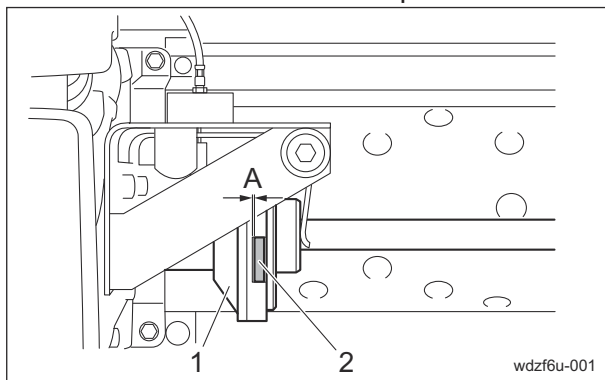
1. Adjust the engine clutch.
2. Adjust the clutch wire.
3. Adjust the clutch spring.

For clearance adjustment of the engine clutch :
Clearance adjustment of the engine clutch is required after replacement of the clutch wire or when the clutch slips.

1. Adjust the clutch wire.
2. Adjust the clutch spring.

Adjustment of Engine Clutch

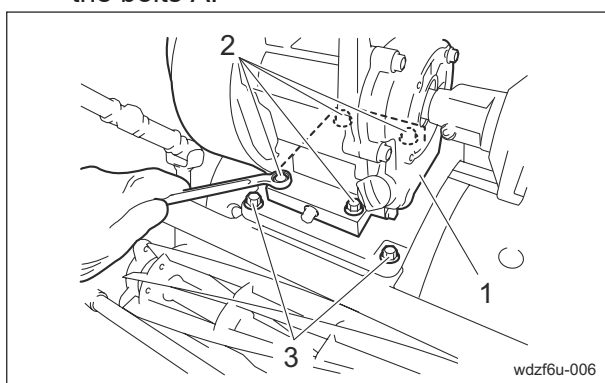
Adjust the clearance between the engine clutch and clutch facing so that it will be 0.5 - 1.0 mm (0.020 - 0.039 in) when the main clutch lever set to the "ON" position.



wdzf6u-001

1	Engine clutch
2	Clutch facing
A	0.5 - 1.0 mm (0.020 - 0.039 in)

1. Loosen the four bolts A securing the engine.
Be sure not to loosen the bolts B.
2. Insert a thickness gauge (accessory tool) between the engine clutch and the clutch facing.
Make adjustment of the engine position so that the front and rear clearances will be the same distance, and then tighten the bolts A.



wdzf6u-006

1	Engine
2	Bolt A
3	Bolt B

Adjustment of Clutch Wire

Important

Make sure that the wire is not cracked or damaged.

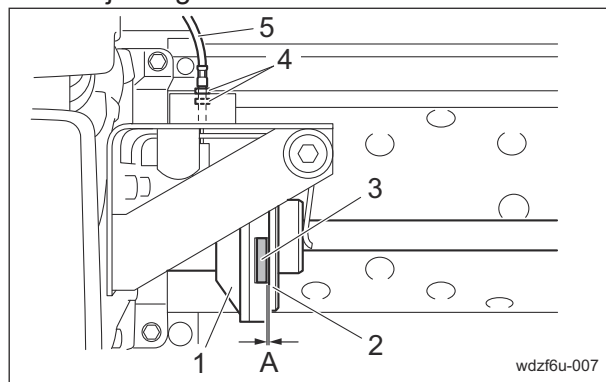
If the wire is cracked or damaged, replace it with a new one immediately.

Important

Due to frequent use, movement of the lever will become dull, play of the inner wire will change and the inner wire will be stretched depending on R angle of the outer wire. Inspect them and, if necessary, implement adjustment.

Make adjustment of the clutch wire so that the operation distance of the clutch plate between "ON" and "OFF" positions of the main clutch lever will be 1 - 2 mm (0.039 - 0.079 in).

1. Loosen the clutch wire adjusting nuts.
2. Adjust the operation distance of the clutch plate by changing the clutch wire position.
3. After appropriate adjustment of the operation distance of the clutch plate completed, tighten the clutch wire adjusting nuts.



wdzf6u-007

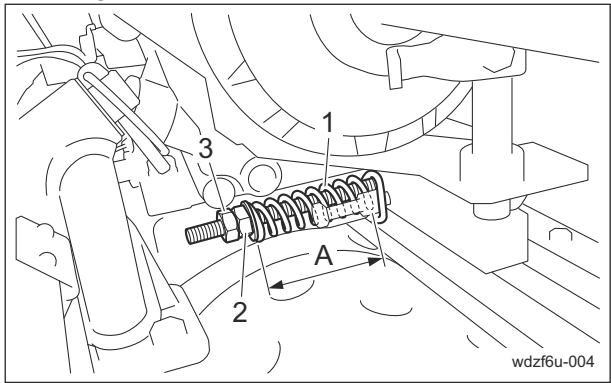
1	Engine clutch
2	Clutch plate
3	Clutch facing
4	Clutch wire adjusting nut
5	Clutch wire
A	1 - 2 mm (0.039 - 0.079 in)

Adjustment of Clutch Spring

The factory default setting of the clutch spring total length is approximately 63 mm (2.48 in).

The longer the spring is set, the lighter clutch handling is provided. The shorter, the heavier.

1. Make adjustment with the spring adjustment nut so that the total length of the clutch spring will be approximately 63 mm (2.48 in) when the main clutch lever set to the "ON" position.
2. Loosen the lock nut and adjust the clutch spring total length with the spring adjustment nut.
3. Confirm that there is no engine clutch slipping when the main clutch lever set to the "ON" position.
4. Tighten the lock nut.



wdzf6u-004

1	Clutch spring
2	Spring adjustment nut
3	Lock nut
A	63 mm (2.48 in)

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Appended Table

Tightening Torques

Important

Refer to the Tightening Torque table.
Note that the Baroness product warranty may not apply to defects caused by incorrect or overtorque tightening, etc.

Standard Tightening Torques

Bolts and Nuts

Important

A number of bolts are used in each part of this machine.
Be sure to re-tighten the bolts and nuts, because they may be loosened at the earlier stage of the use.

- As to the bolts and nuts without any special instruction, tighten them in appropriate tightening torque with proper tool.
Too much tightening may cause the looseness or damage of the screw.
- The strength of tightening is determined by types of screws, strength, the friction of thread face or base face and others.
The table below is for the galvanized or parkerized bolts.
In case that the strength of internal thread is weak, it is not applied.
- Do not use rusty or sand attached "screw."
Otherwise, it may cause insufficient tightening even if you apply the specified tightening torque.
The friction of the screw face becomes higher and the tightening torque is canceled out by the friction, therefore sufficient tightening cannot be applied.
- If "screw" is wet by water or oil, do not tighten it with normal tightening torque.
If the screw is wet, the torque coefficient will get smaller and it may result in too much tightening.
Too much tightening may cause looseness by the screw stretched or result in damage.
- Do not use a bolt experienced too much burden.
- Using the impact wrench requires the skill.
Do exercise as much as possible for steady tightening.

Appended Table

Nominal diameter	General bolt		
	Strength classification 4.8		
	 tib3yb-001		
	N-m	kgf-cm	lb-in
M5	3 - 5	30.59 - 50.99	26.55 - 44.26
M6	7 - 9	71.38 - 91.77	61.96 - 79.66
M8	14 - 19	142.76 - 193.74	123.91 - 168.17
M10	29 - 38	295.71 - 387.49	256.68 - 336.34
M12	52 - 67	530.24 - 683.20	460.25 - 593.02
M14	70 - 94	713.79 - 958.52	619.57 - 831.99
M16	88 - 112	897.34 - 1142.06	778.89 - 991.31
M18	116 - 144	1,182.85 - 1,468.37	1,026.72 - 1,274.54
M20	147 - 183	1,498.96 - 1,866.05	1,301.10 - 1,619.73
M22	295	3,008.12	2,611.05
M24	370	3,772.89	3,274.87
M27	550	5,608.35	4,868.05
M30	740	7,545.78	6,549.74

Nominal diameter	Heat-treated bolt					
	Strength classification 8.8			Strength classification 10.9		
	 tib3yb-002			 tib3yb-003		
	N-m	kgf-cm	lb-in	N-m	kgf-cm	lb-in
M5	5 - 7	50.99 - 71.38	44.26 - 61.96	7 - 10	71.38 - 101.97	61.96 - 88.51
M6	8 - 11	81.58 - 112.17	70.81 - 97.36	14 - 18	142.76 - 183.55	123.91 - 159.32
M8	23 - 29	234.53 - 295.71	203.57 - 256.68	28 - 38	285.52 - 387.49	247.83 - 336.34
M10	45 - 57	458.87 - 581.23	398.30 - 504.51	58 - 76	591.43 - 774.97	513.36 - 672.68
M12	67 - 85	683.20 - 866.75	593.02 - 752.34	104 - 134	1,060.49 - 1,366.40	920.50 - 1186.03
M14	106 - 134	1,080.88 - 1,366.40	938.21 - 1,186.03	140 - 188	1,427.58 - 1,917.04	1,239.14 - 1,663.99
M16	152 - 188	1,549.94 - 1,917.04	1,345.35 - 1,663.99	210 - 260	2,141.37 - 2,651.22	1,858.71 - 2,301.26
M18	200 - 240	2,039.40 - 2,447.28	1,770.20 - 2,124.24	280 - 340	2,855.16 - 3,466.98	2,478.28 - 3,009.34
M20	245 - 295	2,498.27 - 3,008.12	2,168.50 - 2,611.05	370 - 450	3,772.89 - 4,588.65	3,274.87 - 3,982.95
M22	-	-	-	530	5,404.41	4,691.03
M24	-	-	-	670	6,831.99	5,930.17
M27	-	-	-	1,000	10,197.00	8,851.00
M30	-	-	-	1,340	13,663.98	11,860.34

Note:

The same values are applied to "fine screw thread."

Appended Table

Principal Tightening Torques

Tightening Torque by Model

LM101

Tighten the following bolts and nuts at the torque specified in the table.

For thread locking adhesive, apply a middle strength thread locker (ThreeBond 1322 or equivalent anaerobic sealant).

Location		Code	Part name	Tightening torque			Thread locking adhesive
				N-m	kgf-cm	lb-in	
Mower	Reel shaft	K0170000082	NUT, SMALL P1.5 M20-8	36	367.09	318.64	-
	Reel shaft (with groomer)	LM101--1205Z0	GEAR, REEL 20-TEETH A	36	367.09	318.64	-
	Front roller	LM54G--0132Z0	BOLT, SUS MOUNTING MOWER (LH)	29 - 38	295.71 - 387.49	256.68 - 336.34	-
		LM54G--0133Z0	BOLT, SUS MOUNTING MOWER (RH)	29 - 38	295.71 - 387.49	256.68 - 336.34	-
	Bed knife	K0071000222	SCREW, HT + FLAT HEAD M6-12	7 - 9	71.38 - 91.77	61.96 - 79.66	-
Wheel		K001A080201	BOLT, 13T W/HEX HOLE M8-20	14 - 19	142.76 - 193.74	123.91 - 168.17	-
Handle		K0010100252	BOLT, HT M10-25	29 - 38	295.71 - 387.49	256.68 - 336.34	-
Groomer		K6809000270	SCREW	18	183.55	159.32	-
		K0160000602	NUT, SPECIAL P1 M17 W/M4	5 - 10	50.99 - 101.97	44.26 - 88.51	-
		K6083000143	PIN, STEPPED FOR FIXING (RH) CASE	6	61.18	53.11	-
		LM54GAS1230Z3	BOLT, CLAMPING CASE (LH)	6	61.18	53.11	-

Appended Table

Daily Check List

LM101

- . . . Inspect, adjust, supply, clean (first time)
- . . . Inspect, adjust, supply, clean
- ▲ . . . Replace (first time)
- △ . . . Replace

Maintenance Item			Before Work	After Work	Remarks
Engine (Honda)	*1	Check engine oil	○		
	*1	Check fuel	○		
		Check fuel strainer	○		
		Check oil or water leaks	○		
	*1	Check air cleaner	○		
		Check bolts and nuts	○		
		Check engine area	○		
		Clean engine area		○	
Driving section		Check tire	○		
		Check machine exterior	○		
		Check bolts and nuts	○		
		Check main clutch lever	○		
		Check clutch lock lever	○		
		Check cover	○		
		Check brake	○		
		Check wire	○		
		Check light	○		
		Clean machine exterior		○	
Cutting section		Check reel cutter and bed knife	○		
		Check cover	○		
		Check roller	○		
		Check drum	○		
		Check groomer	○		
		Check grass catcher	○		
		Check cutting section	○		
		Check bolts and nuts	○		
		Clean cutting section		○	

· *1: Refer to the Engine's Owner's Manual.

Appended Table

Maintenance Schedule

LM101

● . . . Inspect, adjust, supply, clean (first time)

○ . . . Inspect, adjust, supply, clean

▲ . . . Replace (first time)

△ . . . Replace

Maintenance Item			Before Work	After Work	Every 10 hrs.	Every 25 hrs.	Every 50 hrs.	Every 100 hrs.	Every 300 hrs.	Every 500 hrs.	Every year	Every 2 years	When Required	Remarks
Engine	*2	Check spark plug						○						
	*2	Clean air cleaner element						○						Air cleaner should be cleaned more often in dusty conditions than in normal conditions
	*2	Clean spark arrester						○						
	*2	Clean sediment cup						○						
	*1	Clean fuel tank & filter						○						
	*1	Check idling speed							○		○			Every 300 hours or every year whichever comes earlier
	*1	Check valve clearance							○		○			Every 300 hours or every year whichever comes earlier
	*1	Remove carbon in combustion chamber								○				
	*1	Check fuel hoses and clamp bands										○		
	*2	Replace engine oil				▲		△						
	*2	Replace air cleaner element							△		△			Paper filter element: Every 300 hours or every year whichever comes earlier Foam filter element: As necessary
	*2	Replace spark plug							△		△			Every 300 hours or every year whichever comes earlier
Driving section	*1	Replace fuel hoses and clamp bands											△	
		Check electrical wiring					○	○						
		Grease and Lubricate			○		○							Maintenance schedules differ according to greasing points
		Adjust engine clutch spring											○	
		Adjust engine clutch clearance											○	
	*1	Replace bearings inside gearcase									△			

Appended Table

Maintenance Item			Before Work	After Work	Every 10 hrs.	Every 25 hrs.	Every 50 hrs.	Every 100 hrs.	Every 300 hrs.	Every 500 hrs.	Every year	Every 2 years	When Required	Remarks
Driving section	*1	Replace oil seals inside gearcase									△			
	*1	Replace grease inside gearcase									△			
		Replace brake wire											△	
		Replace throttle wire											△	
		Replace main clutch wire											△	
Cutting section		Check blade engagement	○											
		Check mowing height	○											
		Check groomer height	○											
		Grease			○		○							Maintenance schedules differ according to greasing points
		Clean and grease bedknife eccentric bushes								○	○			Every 500 hours or every year whichever comes earlier, and when replacing a bedknife additionally.
		Backlap blades											○	
		Engage blades											○	
		Adjust mowing height											○	
		Adjust groomer											○	
		Adjust cutter adjustment spring											○	
		Reground reel cutter											○	Grind/Replace blades as and when required
	*1	Replace bearings inside gearcase									△			
	*1	Replace front/rear roller bearings									△			
	*1	Replace grass catcher roller bearings									△			
	*1	Replace oil seals inside gearcase									△			
	*1	Replace front/rear roller oil seals									△			
	*1	Replace grass catcher roller oil seals									△			
	*1	Replace grease inside gearcase									△			

- *1: Consult your local Baroness Dealer for this service.
- *2: Refer to the Engine's Owner's Manual.
- The values for consumables are not guaranteed.

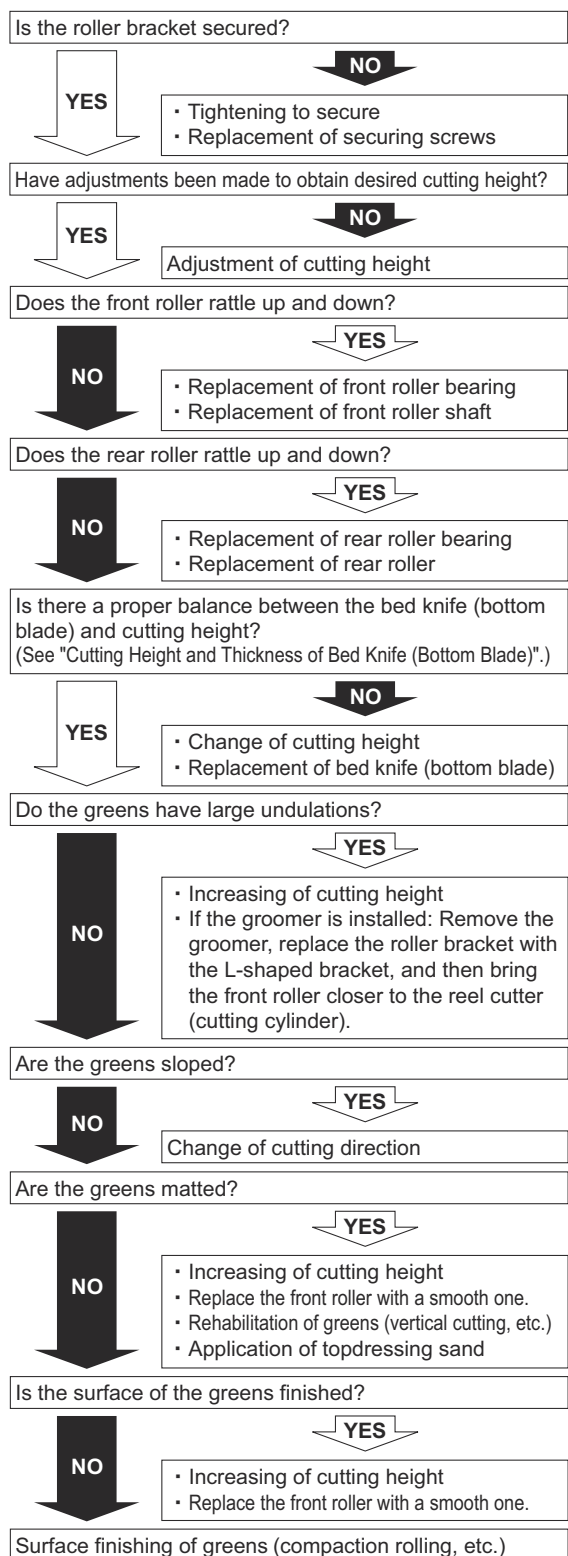
Appended Table

List of Adjusted Values

Cutter adjustment spring	43 mm (1.69 in)	Total length of spring
Reel cutter shaft bearing preload spring	11.5 mm (0.453 in)	Total length of spring
Reel cutter rotation torque	0.8 - 1.0 N · m (8 - 10 kgf · cm)	
Engine clutch	0.5 - 1.0 mm (0.020 - 0.039 in)	Clearance between engine clutch and clutch facing
Operation distance of clutch plate	1 - 2 mm (0.039 - 0.079 in)	
Engine clutch spring	63 mm (2.48 in)	Total length of spring

Troubleshooting Procedures of Aftercut Appearance

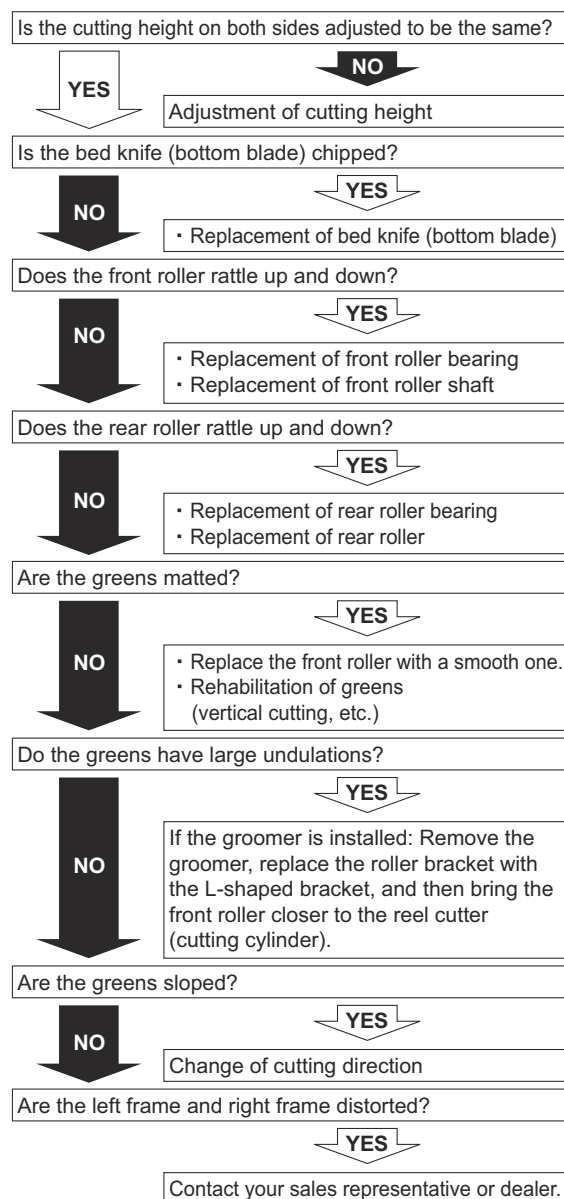
Scalping



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Angled Mismatch

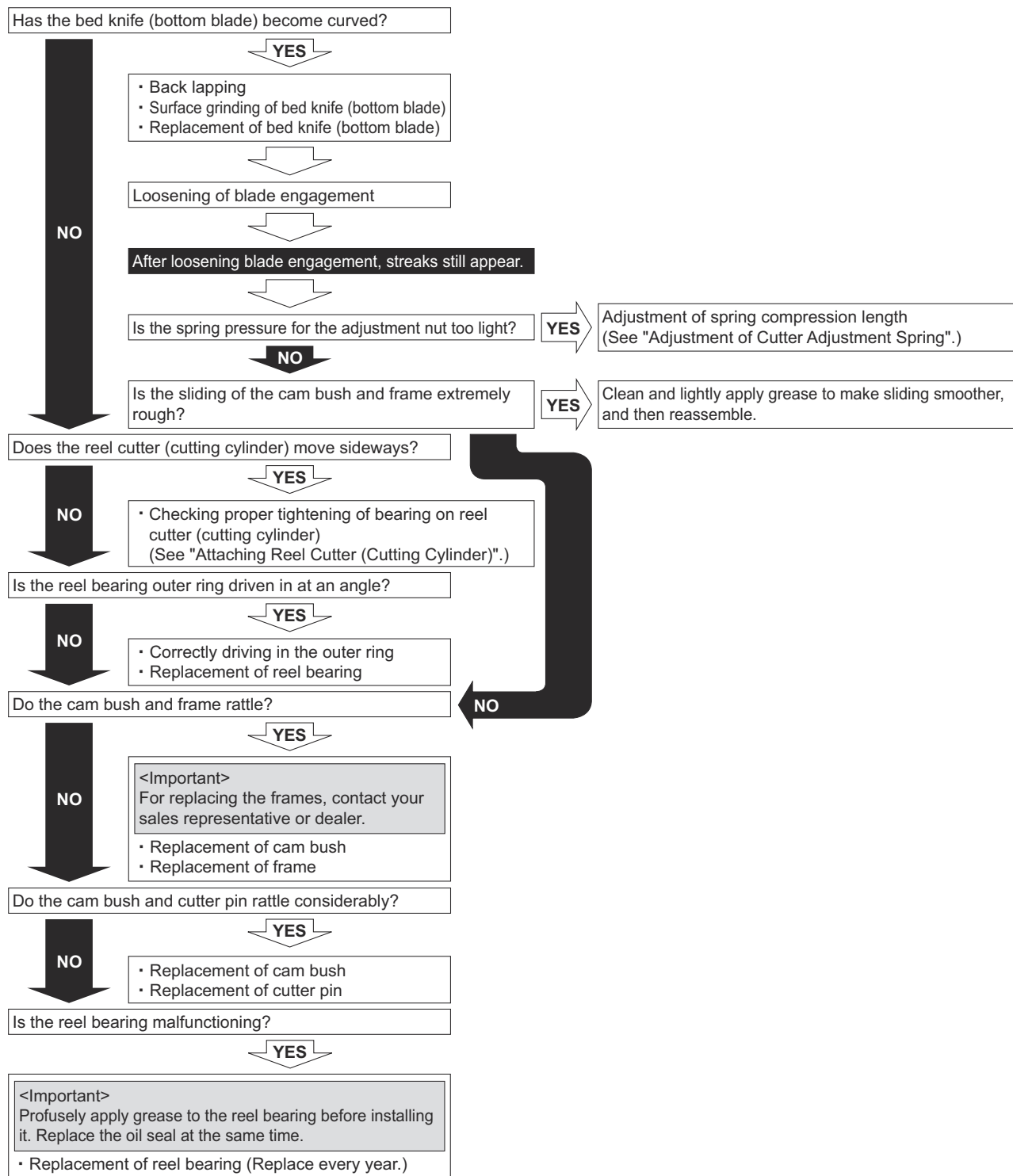


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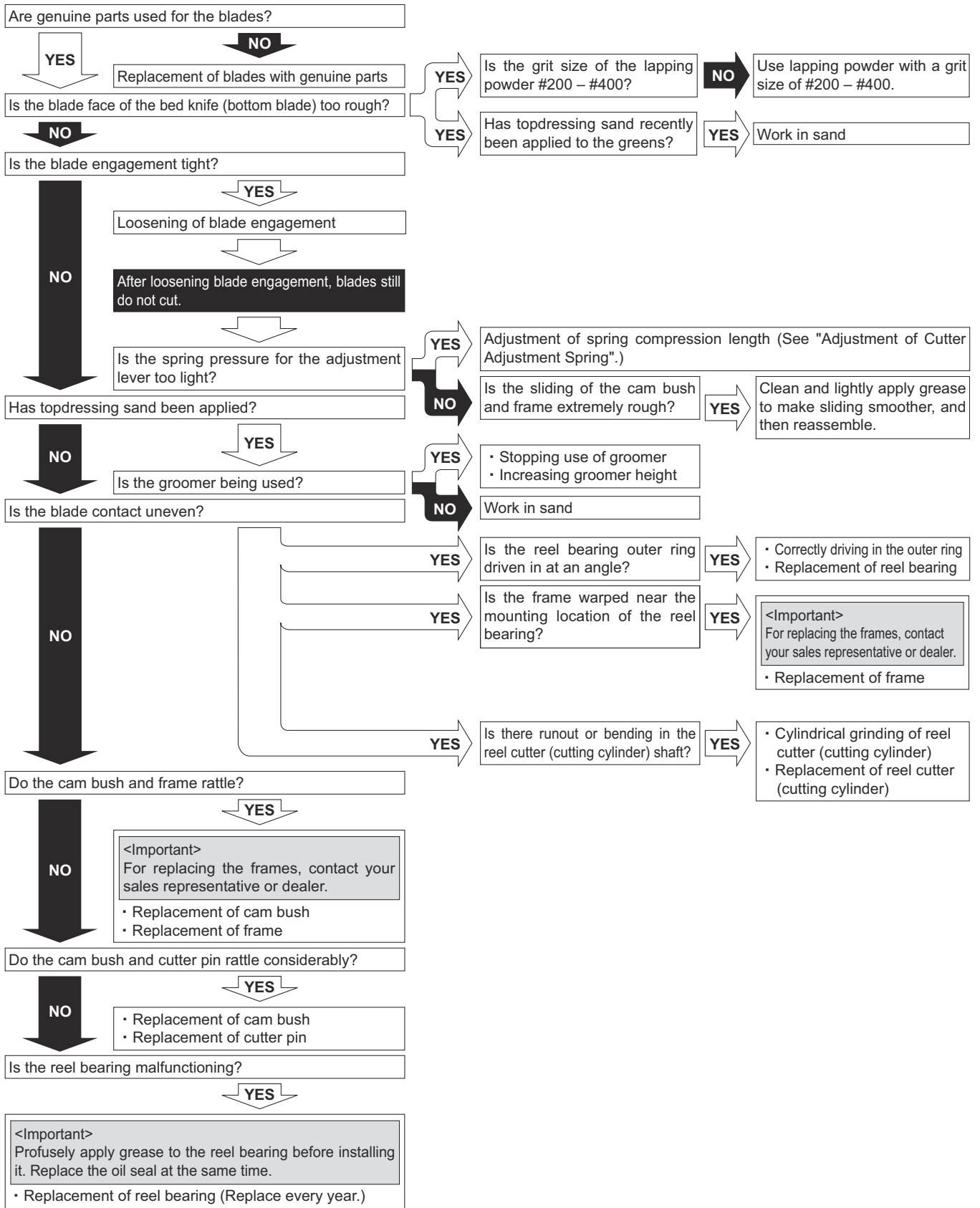
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Appended Table

Overlap Marks



Blade Does Not Cut



Appended Table

Uneven Blade Engagement

The unevenness is a difference of tightening torque between the left and right cutter adjustment nuts, or blade engagement on only one side, which cannot be adjusted. Promptly resolve the issue in order to maintain the optimum performance of the machine.

Cause of unevenness	Measure to resolve
Asymmetrical wear of reel cutter (cutting cylinder)	Cylindrical grinding of reel cutter (cutting cylinder) Replacement of reel cutter (cutting cylinder)
Asymmetrical wear of bed knife (bottom blade)	Surface grinding of bed knife (bottom blade) Replacement of bed knife (bottom blade)
Distortion of frames	Rearrange frames in parallel

Important

Depending on the extent of the symptoms, they may not be resolved.

Important

Performing temporary measures may cause the symptoms to progress, resulting in cutting issues.

Temporary measures:

- Adjustment with cam bushes
"Adjustment of CAM" (Page 6-19)
- Adjustment of spring pressure
"Adjustment of Cutter Adjustment Spring" (Page 6-18)

Daily Check Records Page 9-2

Maintenance RecordsPage 9-5

Daily Check Records

LM101

Use this table freely for your records of the daily check.

Model		Serial Number									
Items											
Engine (Honda)	Check engine oil										
	Check fuel										
	Check fuel strainer										
	Check oil or water leaks										
	Check air cleaner										
	Check bolts and nuts										
	Check engine area										
	Clean engine area										
Driving section	Check tire										
	Check machine exterior										
	Check bolts and nuts										
	Check main clutch lever										

Items											
Driving section	Check clutch lock lever										
	Check cover										
	Check brake										
	Check wire										
	Check light										
	Clean machine exterior										
Cutting section	Check reel cutter and bed knife										
	Check cover										
	Check roller										
	Check drum										
	Check groomer										
	Check grass catcher										
	Check cutting section										
	Check bolts and nuts										

Records

Records

Items											
Cutting section	Clean cutting section										

Maintenance Records

LM101

Use this table freely for your records of the maintenance.

Model		Serial Number									
Engine	Items										
	Check spark plug										
	Clean air cleaner element										
	Clean spark arrester										
	Clean sediment cup										
	Clean fuel tank & filter										
	Check idling speed										
	Check valve clearance										
	Remove carbon in combustion chamber										
	Check fuel hoses and clamp bands										
	Replace engine oil										
	Replace air cleaner element										
	Replace spark plug										

Records

Records

Items											
Engine	Replace fuel hoses and clamp bands										
Driving section	Check electrical wiring										
	Grease and Lubricate										
	Adjust engine clutch spring										
	Adjust engine clutch clearance										
	Replace bearings inside gearcase										
	Replace oil seals inside gearcase										
	Replace grease inside gearcase										
	Replace brake wire										
	Replace throttle wire										
	Replace main clutch wire										
Cutting section	Check blade engagement										
	Check mowing height										
	Check groomer height										

Items											
Cutting section	Grease										
	Clean and grease bedknife eccentric bushes										
	Backlap blades										
	Engage blades										
	Adjust mowing height										
	Adjust groomer										
	Adjust cutter adjustment spring										
	Regrind reel cutter										
	Replace bearings inside gearcase										
	Replace front/rear roller bearings										
	Replace grass catcher roller bearings										
	Replace oil seals inside gearcase										
	Replace front/rear roller oil seals										
	Replace grass catcher roller oil seals										

Records

Items											
Cutting section	Replace grease inside gearcase										



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